Report Number: M150813\_FCC\_EM7355 WWAN \_8260NG WLAN\_Multiband

# APPENDIX D CALIBRATION DOCUMENTS

- 1. EX3DV4 SN: 7358 Probe Calibration Certificate
- 2. SN: 1008 D5GHzV2 Dipole Calibration Certificate
- 3. SN: 442 DAE3 Data Acquisition Electronics Calibration Certificate





Calibration Laboratory of Schmid & Partner Engineering AG Zeughausstrasse 43, 8004 Zurich, Switzerland





Schweizerischer Kalibrierdienst Service suisse d'étalonnage Servizio svizzero di taratura Swiss Calibration Service

Accredited by the Swiss Accreditation Service (SAS)
The Swiss Accreditation Service is one of the signatories to the EA
Multilateral Agreement for the recognition of calibration certificates

Accreditation No.: SCS 0108

Client

**EMC Technologies** 

Certificate No: EX3-7358\_Apr15

S

C

# CALIBRATION CERTIFICATE

Object

EX3DV4 - SN:7358

Calibration procedure(s)

QA CAL-01.v9, QA CAL-12.v9, QA CAL-14.v4, QA CAL-23.v5,

QA CAL-25.v6

Calibration procedure for dosimetric E-field probes

Calibration date:

April 21, 2015

This calibration certificate documents the traceability to national standards, which realize the physical units of measurements (SI). The measurements and the uncertainties with confidence probability are given on the following pages and are part of the certificate.

All calibrations have been conducted in the closed laboratory facility: environment temperature (22 ± 3)°C and humidity < 70%.

Calibration Equipment used (M&TE critical for calibration)

Primary Standards	ID	Cal Date (Certificate No.)	Scheduled Calibration
Power meter E4419B	GB41293874	01-Apr-15 (No. 217-02128)	Mar-16
Power sensor E4412A	MY41498087	01-Apr-15 (No. 217-02128)	Mar-16
Reference 3 dB Attenuator	SN: S5054 (3c)	01-Apr-15 (No. 217-02129)	Mar-16
Reference 20 dB Attenuator	SN: S5277 (20x)	01-Apr-15 (No. 217-02132)	Mar-16
Reference 30 dB Attenuator	SN: S5129 (30b)	01-Apr-15 (No. 217-02133)	Mar-16
Reference Probe ES3DV2	SN: 3013	30-Dec-14 (No. ES3-3013_Dec14)	Dec-15
DAE4	SN: 660	14-Jan-15 (No. DAE4-660_Jan15)	Jan-16
Secondary Standards	ID	Check Date (in house)	Scheduled Check
RF generator HP 8648C	US3642U01700	4-Aug-99 (in house check Apr-13)	In house check: Apr-16
Network Analyzer HP 8753E	US37390585	18-Oct-01 (in house check Oct-14)	In house check: Oct-15

	Name	Function	Signature
Calibrated by:	Jeton Kastrati	Laboratory Technician	fle
Approved by:	Katja Pokovic	Technical Manager	Al My
			Issued: April 23, 2015

Certificate No: EX3-7358\_Apr15

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# Calibration Laboratory of

Schmid & Partner Engineering AG Zeughausstrasse 43, 8004 Zurich, Switzerland





Schweizerischer Kalibrierdienst Service suisse d'étalonnage Servizio svizzero di taratura Swiss Calibration Service

Accreditation No.: SCS 0108

Accredited by the Swiss Accreditation Service (SAS)

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#### Glossary:

TSL tissue simulating liquid
NORMx,y,z sensitivity in free space
ConvF sensitivity in TSL / NORMx,y,z
DCP diode compression point

CF crest factor (1/duty\_cycle) of the RF signal A, B, C, D modulation dependent linearization parameters

Polarization φ rotation around probe axis

Polarization 9 9 rotation around an axis that is in the plane normal to probe axis (at measurement center).

i.e., 9 = 0 is normal to probe axis

Connector Angle information used in DASY system to align probe sensor X to the robot coordinate system

## Calibration is Performed According to the Following Standards:

- IEEE Std 1528-2013, "IEEE Recommended Practice for Determining the Peak Spatial-Averaged Specific Absorption Rate (SAR) in the Human Head from Wireless Communications Devices: Measurement Techniques", June 2013
- EC 62209-1, "Procedure to measure the Specific Absorption Rate (SAR) for hand-held devices used in close proximity to the ear (frequency range of 300 MHz to 3 GHz)", February 2005

#### Methods Applied and Interpretation of Parameters:

- NORMx,y,z: Assessed for E-field polarization 9 = 0 (f ≤ 900 MHz in TEM-cell; f > 1800 MHz: R22 waveguide).
   NORMx,y,z are only intermediate values, i.e., the uncertainties of NORMx,y,z does not affect the E²-field uncertainty inside TSL (see below ConvF).
- NORM(f)x,y,z = NORMx,y,z \* frequency\_response (see Frequency Response Chart). This linearization is
  implemented in DASY4 software versions later than 4.2. The uncertainty of the frequency response is included
  in the stated uncertainty of ConvF.
- DCPx,y,z: DCP are numerical linearization parameters assessed based on the data of power sweep with CW signal (no uncertainty required). DCP does not depend on frequency nor media.
- PAR: PAR is the Peak to Average Ratio that is not calibrated but determined based on the signal characteristics
- Ax,y,z; Bx,y,z; Cx,y,z; Dx,y,z; VRx,y,z: A, B, C, D are numerical linearization parameters assessed based on the data of power sweep for specific modulation signal. The parameters do not depend on frequency nor media. VR is the maximum calibration range expressed in RMS voltage across the diode.
- ConvF and Boundary Effect Parameters: Assessed in flat phantom using E-field (or Temperature Transfer Standard for f ≤ 800 MHz) and inside waveguide using analytical field distributions based on power measurements for f > 800 MHz. The same setups are used for assessment of the parameters applied for boundary compensation (alpha, depth) of which typical uncertainty values are given. These parameters are used in DASY4 software to improve probe accuracy close to the boundary. The sensitivity in TSL corresponds to NORMx,y,z \* ConvF whereby the uncertainty corresponds to that given for ConvF. A frequency dependent ConvF is used in DASY version 4.4 and higher which allows extending the validity from ± 50 MHz to ± 100 MHz
- Spherical isotropy (3D deviation from isotropy): in a field of low gradients realized using a flat phantom exposed by a patch antenna.
- Sensor Offset: The sensor offset corresponds to the offset of virtual measurement center from the probe tip (on probe axis). No tolerance required.
- Connector Angle: The angle is assessed using the information gained by determining the NORMx (no uncertainty required).

Certificate No: EX3-7358\_Apr15

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April 21, 2015

# Probe EX3DV4

SN:7358

Calibrated:

Manufactured: February 5, 2015 April 21, 2015

Calibrated for DASY/EASY Systems

(Note: non-compatible with DASY2 system!)

Certificate No: EX3-7358\_Apr15

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April 21, 2015 EX3DV4-SN:7358

# DASY/EASY - Parameters of Probe: EX3DV4 - SN:7358

#### **Basic Calibration Parameters**

	Sensor X	Sensor Y	Sensor Z	Unc (k=2)
Norm (µV/(V/m) <sup>2</sup> ) <sup>A</sup>	0.45	0.41	0.52	± 10.1 %
DCP (mV) <sup>B</sup>	97.3	101.9	100.8	

Modulation Calibration Parameters

UID	Communication System Name		A dB	B dB√μV	С	D dB	VR mV	Unc <sup>E</sup> (k=2)
0	cw	X	0.0	0.0	1.0	0.00	148.1	±2.7 %
		Y	0.0	0.0	1.0		144.5	
		Z	0.0	0.0	1.0		140.8	

The reported uncertainty of measurement is stated as the standard uncertainty of measurement multiplied by the coverage factor k=2, which for a normal distribution corresponds to a coverage probability of approximately 95%.

Certificate No: EX3-7358\_Apr15





A The uncertainties of NormX,Y,Z do not affect the E²-field uncertainty inside TSL (see Pages 5 and 6).

Numerical linearization parameter: uncertainty not required.

Uncertainty is determined using the max. deviation from linear response applying rectangular distribution and is expressed for the square of the field value.

April 21, 2015

# DASY/EASY - Parameters of Probe: EX3DV4 - SN:7358

### Calibration Parameter Determined in Head Tissue Simulating Media

f (MHz) <sup>C</sup>	Relative Permittivity <sup>F</sup>	Conductivity (S/m) <sup>F</sup>	ConvF X	ConvF Y	ConvF Z	Alpha <sup>G</sup>	Depth <sup>G</sup> (mm)	Unct. (k=2)
150	52.3	0.76	13.13	13.13	13.13	0.00	1.00	± 13.3 %
2300	39.5	1.67	7.51	7.51	7.51	0.30	0.91	± 12.0 %
2600	39.0	1.96	6.99	6.99	6.99	0.35	0.93	± 12.0 %
5200	36.0	4.66	5.30	5.30	5.30	0.30	1.80	± 13.1 %
5600	35.5	5.07	4.64	4.64	4.64	0.40	1.80	± 13.1 %
5800	35.3	5.27	4.57	4.57	4.57	0.40	1.80	± 13.1 %

c Frequency validity above 300 MHz of ± 100 MHz only applies for DASY v4.4 and higher (see Page 2), else it is restricted to ± 50 MHz. The uncertainty is the RSS of the ConvF uncertainty at calibration frequency and the uncertainty for the indicated frequency band. Frequency validity below 300 MHz is ± 10, 25, 40, 50 and 70 MHz for ConvF assessments at 30, 64, 128, 150 and 220 MHz respectively. Above 5 GHz frequency validity can be extended to ± 110 MHz.

\*\*At frequencies below 3 GHz the validity of tissue parameters (s and g) can be relaxed to ± 10% if liquid compensation formula is applied to

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F At frequencies below 3 GHz, the validity of tissue parameters (ε and σ) can be relaxed to ± 10% if liquid compensation formula is applied to measured SAR values. At frequencies above 3 GHz, the validity of tissue parameters (ε and σ) is restricted to ± 5%. The uncertainty is the RSS of the ConvF uncertainty for indicated target tissue parameters.

G Alpha/Depth are determined during calibration. SPEAG warrants that the remaining deviation due to the boundary effect after compensation is always less than ± 1% for frequencies below 3 GHz and below ± 2% for frequencies between 3-6 GHz at any distance larger than half the probe tip distincted from the boundary.

# DASY/EASY - Parameters of Probe: EX3DV4 - SN:7358

## Calibration Parameter Determined in Body Tissue Simulating Media

f (MHz) <sup>C</sup>	Relative Permittivity <sup>F</sup>	Conductivity (S/m) <sup>F</sup>	ConvF X	ConvF Y	ConvF Z	Alpha <sup>G</sup>	Depth <sup>G</sup> (mm)	Unct. (k=2)
150	61.9	0.80	12.74	12.74	12.74	0.00	1.00	± 13.3 %
5200	49.0	5.30	4.67	4.67	4.67	0.40	1.90	± 13.1 %
5600	48.5	5.77	3.95	3.95	3.95	0.50	1.90	± 13.1 %
5800	48.2	6.00	4.13	4.13	4.13	0.50	1.90	± 13.1 %

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<sup>&</sup>lt;sup>C</sup> Frequency validity above 300 MHz of ± 100 MHz only applies for DASY v4.4 and higher (see Page 2), else it is restricted to ± 50 MHz. The uncertainty is the RSS of the ConvF uncertainty at calibration frequency and the uncertainty for the indicated frequency band. Frequency validity below 300 MHz is ± 10, 25, 40, 50 and 70 MHz for ConvF assessments at 30, 64, 128, 150 and 220 MHz respectively. Above 5 GHz frequency validity can be extended to ± 110 MHz.

F At frequencies below 3 GHz, the validity of tissue parameters (ε and σ) can be relaxed to ± 10% if liquid compensation formula is applied to

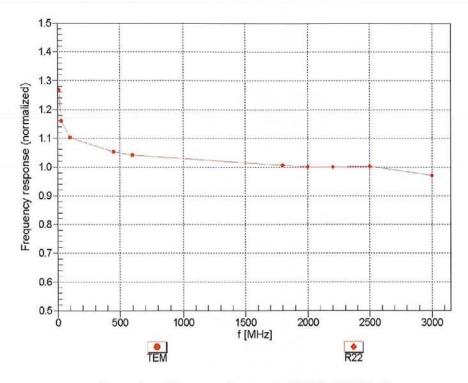
measured SAR values. At frequencies above 3 GHz, the validity of tissue parameters (ε and σ) is restricted to ± 5%. The uncertainty is the RSS of

the ConvF uncertainty for indicated target tissue parameters.

GAlpha/Depth are determined during calibration. SPEAG warrants that the remaining deviation due to the boundary effect after compensation is always less than ± 1% for frequencies below 3 GHz and below ± 2% for frequencies between 3-6 GHz at any distance larger than half the probe tip diameter from the boundary.

April 21, 2015

# Frequency Response of E-Field (TEM-Cell:ifi110 EXX, Waveguide: R22)



Uncertainty of Frequency Response of E-field: ± 6.3% (k=2)

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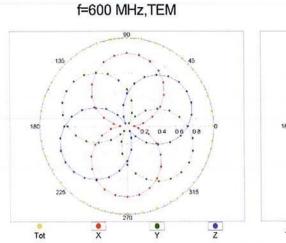


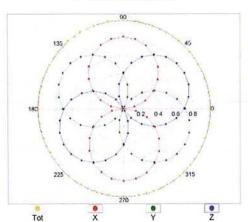


EX3DV4- SN:7358 April 21, 2015

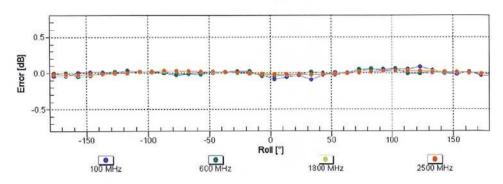
# Receiving Pattern ( $\phi$ ), $\vartheta = 0^{\circ}$







f=1800 MHz,R22



Uncertainty of Axial Isotropy Assessment: ± 0.5% (k=2)

Certificate No: EX3-7358\_Apr15

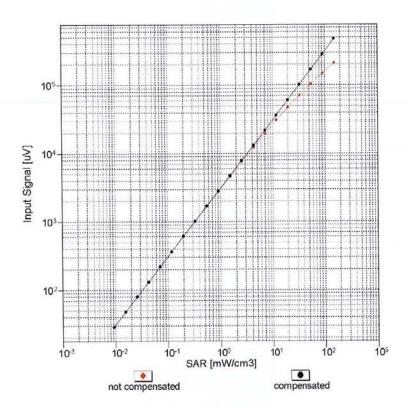
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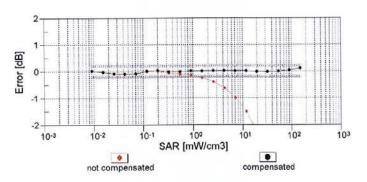




April 21, 2015

# Dynamic Range f(SAR<sub>head</sub>) (TEM cell , f<sub>eval</sub>= 1900 MHz)





Uncertainty of Linearity Assessment: ± 0.6% (k=2)

Certificate No: EX3-7358\_Apr15

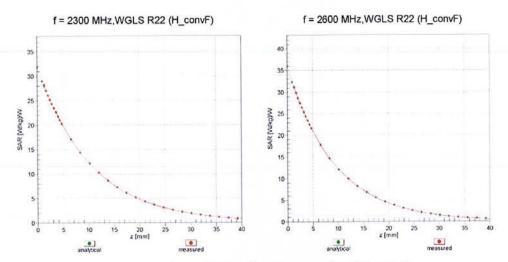
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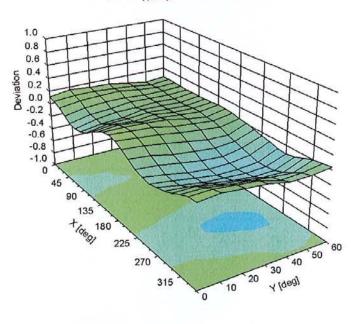
EX3DV4- SN:7358 April 21, 2015

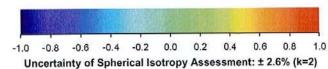
# **Conversion Factor Assessment**



# Deviation from Isotropy in Liquid

Error  $(\phi, 9)$ , f = 900 MHz





Certificate No: EX3-7358\_Apr15

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EX3DV4- SN:7358 April 21, 2015

# DASY/EASY - Parameters of Probe: EX3DV4 - SN:7358

#### **Other Probe Parameters**

Sensor Arrangement	Triangular
Connector Angle (°)	-6.9
Mechanical Surface Detection Mode	enabled
Optical Surface Detection Mode	disabled
Probe Overall Length	337 mm
Probe Body Diameter	10 mm
Tip Length	9 mm
Tip Diameter	2.5 mm
Probe Tip to Sensor X Calibration Point	1 mm
Probe Tip to Sensor Y Calibration Point	1 mm
Probe Tip to Sensor Z Calibration Point	1 mm
Recommended Measurement Distance from Surface	1.4 mm

Certificate No: EX3-7358\_Apr15

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## Calibration Laboratory of Schmid & Partner

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**EMC Technologies** 

Certificate No: D5GHzV2-1008 Dec14

Accreditation No.: SCS 108

# CALIBRATION CERTIFICATE

Object D5GHzV2 - SN:1008

Calibration procedure(s) QA CAL-22.v2

Calibration procedure for dipole validation kits between 3-6 GHz

Calibration date: December 04, 2014

This calibration certificate documents the traceability to national standards, which realize the physical units of measurements (SI). The measurements and the uncertainties with confidence probability are given on the following pages and are part of the certificate.

All calibrations have been conducted in the closed laboratory facility: environment temperature  $(22 \pm 3)$ °C and humidity < 70%.

Calibration Equipment used (M&TE critical for calibration)

Primary Standards	ID#	Cal Date (Certificate No.)	Scheduled Calibration
Power meter EPM-442A	GB37480704	07-Oct-14 (No. 217-02020)	Oct-15
Power sensor HP 8481A	US37292783	07-Oct-14 (No. 217-02020)	Oct-15
Power sensor HP 8481A	MY41092317	07-Oct-14 (No. 217-02021)	Oct-15
Reference 20 dB Attenuator	SN: 5058 (20k)	03-Apr-14 (No. 217-01918)	Apr-15
Type-N mismatch combination	SN: 5047.2 / 06327	03-Apr-14 (No. 217-01921)	Apr-15
Reference Probe ES3DV3	SN: 3205	30-Dec-13 (No. ES3-3205_Dec13)	Dec-14
DAE4	SN: 601	18-Aug-14 (No. DAE4-601_Aug14)	Aug-15
Secondary Standards	ID#	Check Date (in house)	Scheduled Check
RF generator R&S SMT-06	100005	04-Aug-99 (in house check Oct-13)	In house check: Oct-16
Network Analyzer HP 8753E	US37390585 S4206	18-Oct-01 (in house check Oct-14)	In house check: Oct-15

Name Function Calibrated by: Michael Weber Laboratory Technician

Katja Pokovic Approved by: **Technical Manager** 

Issued: December 9, 2014

This calibration certificate shall not be reproduced except in full without written approval of the laboratory.

Certificate No: D5GHzV2-1008\_Dec14







#### Calibration Laboratory of

Schmid & Partner Engineering AG Zeughausstrasse 43, 8004 Zurich, Switzerland





Schweizerischer Kalibrierdienst

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Swiss Calibration Service

Accreditation No.: SCS 108

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#### Glossary:

TSL

tissue simulating liquid

ConvF N/A sensitivity in TSL / NORM x,y,z not applicable or not measured

# Calibration is Performed According to the Following Standards:

- a) IEC 62209-2, "Evaluation of Human Exposure to Radio Frequency Fields from Handheld and Body-Mounted Wireless Communication Devices in the Frequency Range of 30 MHz to 6 GHz: Human models, Instrumentation, and Procedures"; Part 2: "Procedure to determine the Specific Absorption Rate (SAR) for including accessories and multiple transmitters", March 2010
- b) KDB 865664, "SAR Measurement Requirements for 100 MHz to 6 GHz"
- c) IEEE Std 1528-2013, "IEEE Recommended Practice for Determining the Peak Spatial-Averaged Specific Absorption Rate (SAR) in the Human Head from Wireless Communications Devices: Measurement Techniques", June 2013

#### **Additional Documentation:**

d) DASY4/5 System Handbook

#### Methods Applied and Interpretation of Parameters:

- Measurement Conditions: Further details are available from the Validation Report at the end of the certificate. All figures stated in the certificate are valid at the frequency indicated.
- Antenna Parameters with TSL: The dipole is mounted with the spacer to position its feed
  point exactly below the center marking of the flat phantom section, with the arms oriented
  parallel to the body axis.
- Feed Point Impedance and Return Loss: These parameters are measured with the dipole
  positioned under the liquid filled phantom. The impedance stated is transformed from the
  measurement at the SMA connector to the feed point. The Return Loss ensures low
  reflected power. No uncertainty required.
- Electrical Delay: One-way delay between the SMA connector and the antenna feed point.
   No uncertainty required.
- · SAR measured: SAR measured at the stated antenna input power.
- SAR normalized: SAR as measured, normalized to an input power of 1 W at the antenna connector
- SAR for nominal TSL parameters: The measured TSL parameters are used to calculate the nominal SAR result.

The reported uncertainty of measurement is stated as the standard uncertainty of measurement multiplied by the coverage factor k=2, which for a normal distribution corresponds to a coverage probability of approximately 95%.

Certificate No: D5GHzV2-1008\_Dec14

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#### **Measurement Conditions**

DASY system configuration, as far as not given on page 1.

DASY Version	DASY5	V52.8.8
Extrapolation	Advanced Extrapolation	
Phantom	Modular Flat Phantom V5.0	
Distance Dipole Center - TSL	10 mm	with Spacer
Zoom Scan Resolution	dx, $dy = 4.0$ mm, $dz = 1.4$ mm	Graded Ratio = 1.4 (Z direction)
Frequency	5600 MHz ± 1 MHz	

# Body TSL parameters at 5600 MHz

The following parameters and calculations were applied.

	Temperature	Permittivity	Conductivity
Nominal Body TSL parameters	22.0 °C	48.5	5.77 mho/m
Measured Body TSL parameters	(22.0 ± 0.2) °C	46.4 ± 6 %	5.98 mho/m ± 6 %
Body TSL temperature change during test	< 0.5 °C		

# SAR result with Body TSL at 5600 MHz

SAR averaged over 1 cm <sup>3</sup> (1 g) of Body TSL	Condition	
SAR measured	100 mW input power	8.19 W/kg
SAR for nominal Body TSL parameters	normalized to 1W	81.3 W/kg ± 19.9 % (k=2)

SAR averaged over 10 cm <sup>3</sup> (10 g) of Body TSL	condition	
SAR measured	100 mW input power	2.26 W/kg
SAR for nominal Body TSL parameters	normalized to 1W	22.4 W/kg ± 19.5 % (k=2)

Certificate No: D5GHzV2-1008\_Dec14





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## Appendix (Additional assessments outside the scope of SCS108)

# Antenna Parameters with Body TSL at 5600 MHz

Impedance, transformed to feed point	55.3 Ω - 10.5 jΩ	
Return Loss	- 19.1 dB	

## General Antenna Parameters and Design

Electrical Delay (one direction)	1.199 ns
----------------------------------	----------

After long term use with 100W radiated power, only a slight warming of the dipole near the feedpoint can be measured.

The dipole is made of standard semirigid coaxial cable. The center conductor of the feeding line is directly connected to the second arm of the dipole. The antenna is therefore short-circuited for DC-signals. On some of the dipoles, small end caps are added to the dipole arms in order to improve matching when loaded according to the position as explained in the "Measurement Conditions" paragraph. The SAR data are not affected by this change. The overall dipole length is still according to the Standard.

No excessive force must be applied to the dipole arms, because they might bend or the soldered connections near the feedpoint may be damaged.

#### **Additional EUT Data**

Manufactured by	SPEAG		
Manufactured on	August 28, 2003		

Certificate No: D5GHzV2-1008\_Dec14



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# **DASY5 Validation Report for Body TSL**

Date: 04.12.2014

Test Laboratory: SPEAG, Zurich, Switzerland

#### DUT: Dipole 5GHz; Type: D5GHzV2; Serial: D5GHzV2 - SN: 1008

Communication System: UID 0 - CW; Frequency: 5600 MHz

Medium parameters used: f = 5600 MHz;  $\sigma = 5.98 \text{ S/m}$ ;  $\varepsilon_r = 46.4$ ;  $\rho = 1000 \text{ kg/m}^3$ 

Phantom section: Flat Section

Measurement Standard: DASY5 (IEEE/IEC/ANSI C63.19-2011)

#### DASY52 Configuration:

Probe: EX3DV4 - SN3503; ConvF(4.3, 4.3, 4.3); Calibrated: 30.12.2013;

Sensor-Surface: 1.4mm (Mechanical Surface Detection)

Electronics: DAE4 Sn601; Calibrated: 18.08.2014

Phantom: Flat Phantom 5.0 (back); Type: QD000P50AA; Serial: 1002

DASY52 52.8.8(1222); SEMCAD X 14.6.10(7331)

# Dipole Calibration for Body Tissue/Pin=100mW, dist=10mm, f=5600 MHz/Zoom Scan,

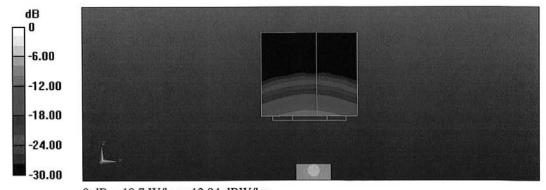
dist=1.4mm (8x8x7)/Cube 0: Measurement grid: dx=4mm, dy=4mm, dz=1.4mm

Reference Value = 59.03 V/m; Power Drift = 0.06 dB

Peak SAR (extrapolated) = 35.9 W/kg

SAR(1 g) = 8.19 W/kg; SAR(10 g) = 2.26 W/kg

Maximum value of SAR (measured) = 19.7 W/kg



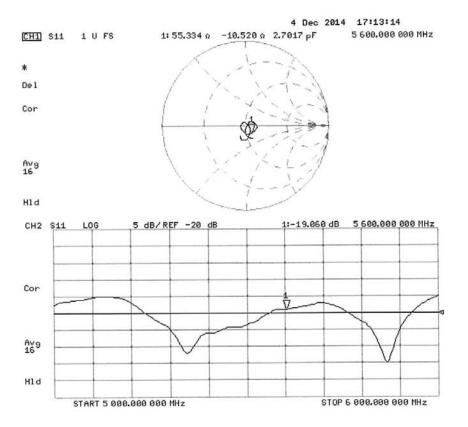
0 dB = 19.7 W/kg = 12.94 dBW/kg







# Impedance Measurement Plot for Body TSL







Certificate No: D5GHzV2-1008\_Dec14

# Calibration Laboratory of Schmid & Partner

Engineering AG Zeughausstrasse 43, 8004 Zurich, Switzerland





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Client

**EMC Technologies** 

Accreditation No.: SCS 108

Certificate No: DAE3-442\_Dec14

# CALIBRATION CERTIFICATE

Object DAE3 - SD 000 D03 AE - SN: 442

Calibration procedure(s) QA CAL-06.v28

Calibration procedure for the data acquisition electronics (DAE)

Calibration date: December 03, 2014

This calibration certificate documents the traceability to national standards, which realize the physical units of measurements (SI). The measurements and the uncertainties with confidence probability are given on the following pages and are part of the certificate.

All calibrations have been conducted in the closed laboratory facility: environment temperature (22 ± 3)°C and humidity < 70%.

Calibration Equipment used (M&TE critical for calibration)

Primary Standards	ID#	Cal Date (Certificate No.)	Scheduled Calibration
Keithley Multimeter Type 2001	SN: 0810278	03-Oct-14 (No:15573)	Oct-15
Secondary Standards	ID#	Check Date (in house)	Scheduled Check
Auto DAE Calibration Unit	SE UWS 053 AA 1001	07-Jan-14 (in house check)	In house check: Jan-15
Calibrator Box V2.1	SE UMS 006 AA 1002	07-Jan-14 (in house check)	In house check: Jan-15

Name Function Signature
Calibrated by: Eric Hainfeld Technician

Approved by: Fin Bomholt Deputy Technical Manager

Issued: December 3, 2014

This calibration certificate shall not be reproduced except in full without written approval of the laboratory.

Certificate No: DAE3-442\_Dec14

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Accreditation No.: SCS 108

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#### Glossary

data acquisition electronics DAE

Connector angle information used in DASY system to align probe sensor X to the robot

coordinate system.

## Methods Applied and Interpretation of Parameters

- DC Voltage Measurement: Calibration Factor assessed for use in DASY system by comparison with a calibrated instrument traceable to national standards. The figure given corresponds to the full scale range of the voltmeter in the respective range.
- Connector angle: The angle of the connector is assessed measuring the angle mechanically by a tool inserted. Uncertainty is not required.
- The following parameters as documented in the Appendix contain technical information as a result from the performance test and require no uncertainty.
  - DC Voltage Measurement Linearity: Verification of the Linearity at +10% and -10% of the nominal calibration voltage. Influence of offset voltage is included in this measurement.
  - Common mode sensitivity: Influence of a positive or negative common mode voltage on the differential measurement.
  - Channel separation: Influence of a voltage on the neighbor channels not subject to an input voltage.
  - AD Converter Values with inputs shorted: Values on the internal AD converter corresponding to zero input voltage
  - Input Offset Measurement: Output voltage and statistical results over a large number of zero voltage measurements.
  - Input Offset Current: Typical value for information; Maximum channel input offset current, not considering the input resistance.
  - Input resistance: Typical value for information: DAE input resistance at the connector, during internal auto-zeroing and during measurement.
  - Low Battery Alarm Voltage: Typical value for information. Below this voltage, a battery alarm signal is generated.
  - Power consumption: Typical value for information. Supply currents in various operating modes.

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## **DC Voltage Measurement**

A/D - Converter Resolution nominal

 $\begin{array}{lll} \mbox{High Range:} & \mbox{1LSB} = & \mbox{6.1}\mu\mbox{V} \;, & \mbox{full range} = & \mbox{-100...+300 mV} \\ \mbox{Low Range:} & \mbox{1LSB} = & \mbox{61nV} \;, & \mbox{full range} = & \mbox{-1......+3mV} \end{array}$ 

DASY measurement parameters: Auto Zero Time: 3 sec; Measuring time: 3 sec

Calibration Factors	х	Υ	z
High Range	404.404 ± 0.02% (k=2)	405.046 ± 0.02% (k=2)	405.265 ± 0.02% (k=2)
Low Range	3.98919 ± 1.50% (k=2)	3.98149 ± 1.50% (k=2)	3.98951 ± 1.50% (k=2)

# **Connector Angle**

Connector Angle to be used in DASY system	108.0 ° ± 1 °
Connector Angle to be used in DASY system	108.0 ° ± 1 °

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# Appendix (Additional assessments outside the scope of SCS108)

# 1. DC Voltage Linearity

High Range	Reading (μV)	Difference (μV)	Error (%)
Channel X + Input	199998.51	2.18	0.00
Channel X + Input	20000.25	0.06	0.00
Channel X - Input	-19998.82	2.86	-0.01
Channel Y + Input	199997.43	1.10	0.00
Channel Y + Input	19998.86	-1.38	-0.01
Channel Y - Input	-20000.08	1.52	-0.01
Channel Z + Input	199998.67	2.44	0.00
Channel Z + Input	19999.47	-0.68	-0.00
Channel Z - Input	-20001.36	0.47	-0.00

Low Range		Reading (μV)	Difference (μV)	Error (%)
Channel X	+ Input	2001.32	1.03	0.05
Channel X	+ Input	201.06	0.33	0.16
Channel X	- Input	-199.62	-0.53	0.26
Channel Y	+ Input	2000.53	0.16	0.01
Channel Y	+ Input	199.93	-0.79	-0.39
Channel Y	- Input	-199.25	-0.24	0.12
Channel Z	+ Input	2000.79	0.45	0.02
Channel Z	+ Input	199.99	-0.78	-0.39
Channel Z	- Input	-199.78	-0.80	0.40

# 2. Common mode sensitivity

DASY measurement parameters: Auto Zero Time: 3 sec; Measuring time: 3 sec

	Common mode Input Voltage (mV)	High Range Average Reading (μV)	Low Range Average Reading (μV)
Channel X	200	-9.26	-10.81
	- 200	11.93	10.15
Channel Y	200	0.73	0.12
	- 200	-0.85	-1.42
Channel Z	200	-5.14	-5.40
	- 200	3.67	3.21

#### 3. Channel separation

DASY measurement parameters: Auto Zero Time: 3 sec; Measuring time: 3 sec

	Input Voltage (mV)	Channel X (μV)	Channel Y (μV)	Channel Z (μV)
Channel X	200	18	-0.28	-3.59
Channel Y	200	8.79	•	0.66
Channel Z	200	6.94	6.72	(a)







## 4. AD-Converter Values with inputs shorted

DASY measurement parameters: Auto Zero Time: 3 sec: Measuring time: 3 sec

	High Range (LSB)	Low Range (LSB)
Channel X	15805	16807
Channel Y	15768	15835
Channel Z	15575	15054

#### 5. Input Offset Measurement

DÅSY measurement parameters: Auto Zero Time: 3 sec; Measuring time: 3 sec Input 10M $\Omega$ 

	Average (μV)	min. Offset (μV)	max. Offset (μV)	Std. Deviation (μV)
Channel X	-0.87	-2.98	0.95	0.73
Channel Y	-0.54	-2.77	2.36	0.60
Channel Z	-1.12	-2.93	0.59	0.78

#### 6. Input Offset Current

Nominal Input circuitry offset current on all channels: <25fA

7. Input Resistance (Typical values for information)

	Zeroing (kOhm)	Measuring (MOhm)
Channel X	200	200
Channel Y	200	200
Channel Z	200	200

8. Low Battery Alarm Voltage (Typical values for information)

Typical values	Alarm Level (VDC)	
Supply (+ Vcc)	+7.9	
Supply (- Vcc)	-7.6	

9. Power Consumption (Typical values for information)

Typical values	Switched off (mA)	Stand by (mA)	Transmitting (mA)
Supply (+ Vcc)	+0.01	+6	+14
Supply (- Vcc)	-0.01	-8	-9





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