



---REVISION---				
REV	DESCRIPTION	ECN	APPROVE	
			MECH	MFG
A0	PRODUCTION RELEASE	EA518150	TPS	JC

- NOTES: (UNLESS OTHERWISE SPECIFIED)
- THIS IS A COMPUTER GENERATED DOCUMENT. ALL CHANGES MUST BE MADE IN THE MASTER DATABASE ONLY.
 - ASSEMBLY SEQUENCE:
 - ALIGN 10 PIN INTERFACE CONNECTORS AND PLUG CHASSIS HALFS TOGETHER
 - ATTACH BACK COVER TO DC ASSEMBLY USING ITEM 12 (3X)
 - FEED QMA CONNECTOR THROUGH FRONT COVER, ATTACH QMA WITH WASHER AND NUT
 - ATTACH FRONT COVER TO CHASSIS HALFS WITH ITEM 12 (2X) GOING THROUGH HAZLOC COVER (ITEM 19)
 - ATTACH FRONT COVER CORNERS TO CHASSIS HALFS USING ITEM 12 (4X)
 - ALIGN MAIN LABEL (ITEM 9) TO CGM HALF AND ATTACH, ATTACH SAFETY (ITEM 21) LABEL TO MAIN LABEL WHERE SHOWN
 - ATTACH COMPLIANCE LABEL (ITEM 20) AND PID/VID LABEL (22) AS SHOWN, MAKE SURE TO CLEAR BRACKET HOLES
 - SEE BOM 68-5082-XX FOR APPROPRIATE BOM AND ITEM NUMBERS.
 - SHALL MEET MECHANICAL ACCEPTANCE SPEC 95-0669-XX, CLASS C.

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES: TOLERANCES: X.X = ±.030 X.XX = ±.015 X.XXX = ±.005 ANGULAR = ± 0°30'		THIS DRAWING CONTAINS INFORMATION WHICH IS THE PROPRIETARY PROPERTY OF CISCO SYSTEMS. THIS DRAWING IS CONFIDENTIAL AND ITS CONTENTS MAY NOT BE DISCLOSED WITHOUT PRIOR WRITTEN CONSENT OF CISCO SYSTEMS.		CISCO	
				REFDWG, FNLAASY, WPAN CGR500, BR	
3RD ANGLE PROJECTION		APPROVAL	DATE	SIZE	DWG NO.
MATERIAL:		DES: T Spivey	9/4/14	B	62-24949-01
FINISH:		ENG: T. Spivey	6/10/13		
		MFG: J Chew	7/21/14		
		DO NOT SCALE DRAWING		SCALE: 1:1	MODEL FILE: 62-24949-XX
				SHT 1 OF 3	CAD TYPE: SOLIDWORKS