

# **Tandy Electronics (China) Limited**

TEL: (0752)2261383 FAX: (0752)2261798 **21-1903** Alignment Procedures

March 20<sup>th</sup>, 2003

Approval by	
Check by	Bunny NG
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## **Standard Alignment Conditions:**

Power Supply: Antenna Impedance: **RF Signal Modulation: Tuning Channel: Audio Loading: Audio Output Power:** 

6 V DC 50 ohm FM, 1 kHz sine wave with 1.5 kHz deviation Channel 1 (462.5625MHz) 32 ohm (BTL) 50 mW

## 1. VCO Tuning

The tunable range of the VCO should be adjusted to make sure the control voltage of the VCO is enough margin for PLL locking

- 1.1 Tuning component : L201
- 1.2 Equipment : DVM for voltage measurement
- 1.3 Personnel : Skilful
- 1.4 Measure the control voltage of VCO to make sure there is enough margin for PLL margin: 1.4.1 Set to channel 14
  - 1.4.2 Press PTT kev
  - 1.4.3 Measure the voltage at TP201 and it should be lower than 2.3V
  - 1.4.4 Set to channel 15
  - 1.4.5 Press PTT key

1.4.6 During 15s after releasing PTT key, measure the voltage at TP201 and it should be higher than 0.3V

### 2. Modulation Limit Tuning

Set the transceiver to operate in Channel 1 and set the CTCSS tone to38, and connect the antenna output of the transceiver to the RF tester and monitor the modulation level.

Input audio signal (1 kHz sine wave, 100 mV) through the stereo jack to the transceiver. RF signal is transmitted. Adjust VR701 until the frequency deviation is around but less than 2.3 kHz 2.1 Tuning component : VR701

2.2 Equipment : Through stereo jack cable, connect the audio generator and transceiver together. Communication test set and modulation analyzer. 2.3 Personnel : Skilful

### 3. Squelch Tuning

The squelch function of 21-1903 is realized by rectifying the demodulated noise signal. If the rectified noise level is higher than the threshold. A logic level will be generated to the MCU to



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determine the on and off of speaker. Hence by adjusting the level input to the rectifier, the squelch level can be controlled.

3.1 Tuning component	: VR1
3.2 Equipment	: Test jig with pin connected to speaker terminal
	Signal generator at -123dBm with 1KHz modulation source of
	1.5KHz FM modulation
3.3 Personnel	: Skiful

- 3.4 Testing procedure
  - 3.4.1 Input RF signal = 462.5625 MHz, frequency deviation = 1.5 kHz, modulating signal = 1 kHz.
  - 3.4.2 Connect the transceiver to the RF generator and monitor the audio output from the speaker terminal.
  - 3.4.3 Rotate VR1 until the audio signal is ON.
  - 3.4.4 Adjust output power of the RF generator until the SINAD meter show 10-13dB.
  - 2.4.5 Rotate VR1 until the audio signal is JUST muted.
  - 3.4.6 Increase the output power in ½ dB step until the audio is just resumed. The SINAD meter should read 12-15 dB.

## 4. *RF power Tuning*

The ERP power should be tuned to 1390mW in GMRS channel (channel 1-7, 15-22) The ERP power should be tuned to 480mW in FRS channel (channel 8-14)

4.1 Tuning component	: L509 and VR501
4.2 Equipment	: Communication test set with RF power measurement option
4.3 Personnel	: Skiful

- 4.4 Testing procedure
  - 4.4.1 Connect the DUT to the communication test set.

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- 4.4.2 Set to channel 15.
- 4.4.3 Press PTT key to activate the TX ON.
- 4.4.4 Adjust L509 until the RF power of TX reaches maximum value.
- 4.4.5 Set to channel 14.
- 4.4.6 Press PTT key
- 4.4.7 Adjust VR501 until the RF power is between 350 and 480 mW