

零件規格承認書

規格書(☐ 1份 ☐ 4份 ☐ 5份 ☐ ____份)
附樣品(☐ 1份 ☐ 4份 ☐ 5份 ☐ ____份)

料 號: _____

品 名 規 格: _____ WIFI副天线

製 造 商: _____ 一佳電子

供 應 商: _____ 一佳電子

供應商規格料號 YJW01.139.019.307A

製作日期: 2021.09.14 備註: _____

發行單位		會簽單位	
Initiator:		☐ EMI/RF/ANT	
Check:		☐ QA	
Approve:		☐ ME	
		☐ EE	
		☐ PE	
		☐ Other(keypart)	
分發單位		發佈日期	
☐ QC	☐ 發行單位		
☐ 廠商	☐ EE		
☐ DCC	☐ ME		
☐ Other(Keypart)	☐ EMI/RF/ANT		



承认书项目表

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13	-	-	-

RoHS

Compatible

CUSTOMER

PART NO

REV.

DESCRIPTION

DATE

A

首次发行

2021-08-16

B

修改PCB

2021-08-18

C

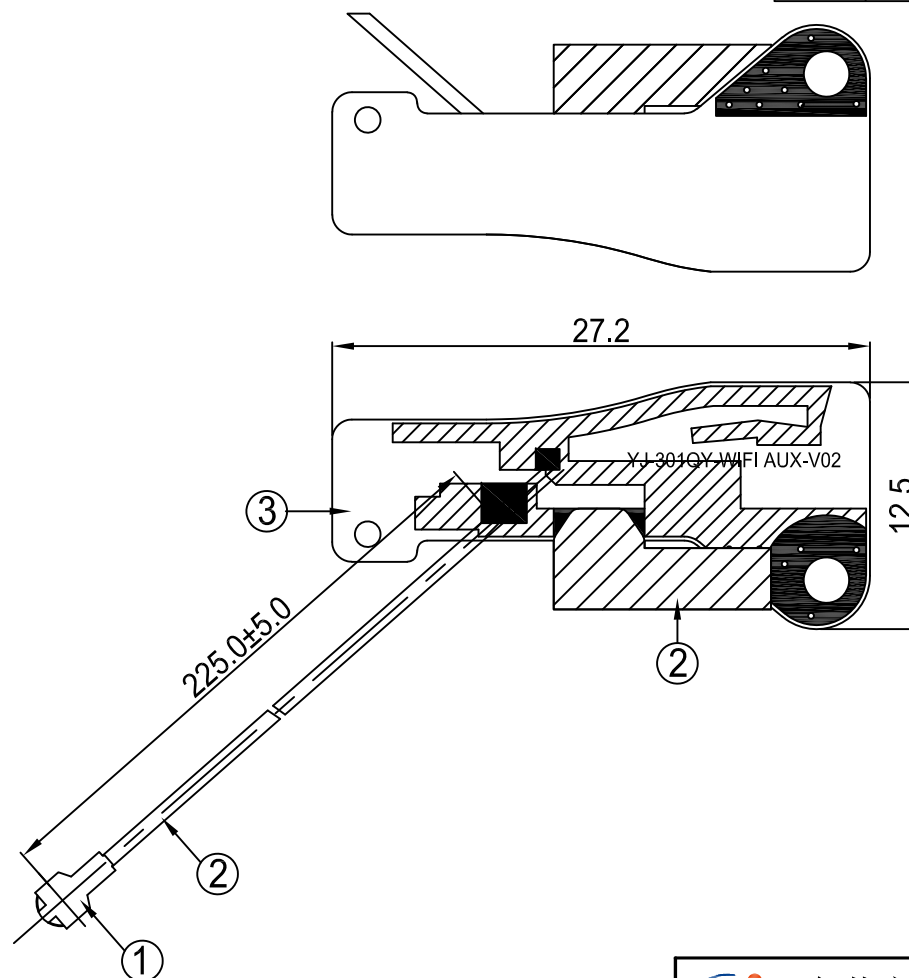
修改PCB

2021-08-30

D

修改PCB

2021-09-13



4	Cu-Foil	11.0*5.1MM	Cu-Foil	CUF10XXXA.P01	1
3	PCB	27.2*12.5*0.8MM	PCB	PCB1000XA.P01	1
2	Coaxial Cable	O.D.1.13 Gray 低损耗	O.D.1.13	COA10003A.P04	1
1	Mini Connector	Au Plated 4L	Cu	TER10009A.P01	1
NO	PART NAME	DESCRIPTION	Material	Part Number	Q.TY



东莞市一佳电子通讯科技有限公司

Dongguan YiJia Electronics Communication Technology Co.,Ltd. Tel :0769-82586086 Fax:0769-82586086

PART NAME: WIFI AUX Antenna L=225mm MHF

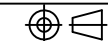
PART NO.: YJW01.139.019.307A

DATE: 2021-09-13

APPROVED BY

CHECKED BY

DESIGNED BY



Tolerance

王业昕

林 斌

陈俊

UNITS: mm

X.X ±0.50

SCALE: 1/1

X.XX±0.15

REVISION: D

X° ±3°



天线规格

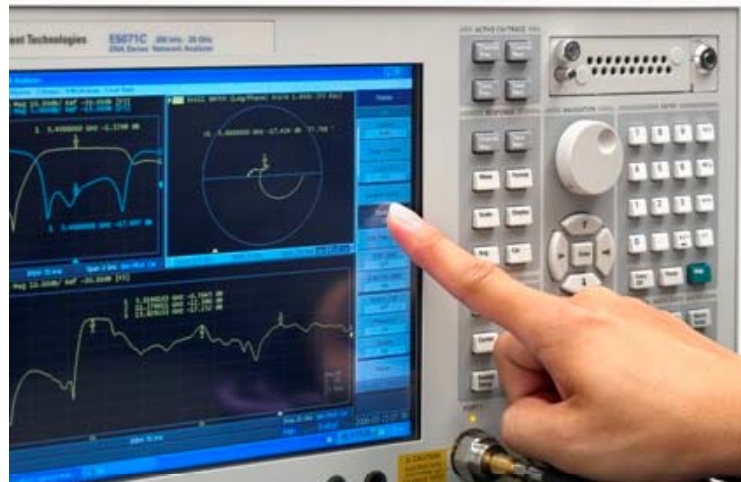
Antenna Specification

Electrical Properties	
Frequency	2.4-2.5GHz 5.15-5.85GHz
Impedance	50 Ohm Nominal
V.S.W.R	2.0 Max
Gain	2.3dBi@2.4-2.5GHz 3.6dBi@5.15-5.85GHz
Radiation	Omni-directional
Polarization	Linear
Physical Properties	
Connector	4L-IPEX
Cable Type	O.D.1.13mm低损耗
Cable Length	225mm
Cable Color	Gray
Operating Temp.	-40 ~ +85 °C
Storage Temp / Humidity	25±5°C / <70%

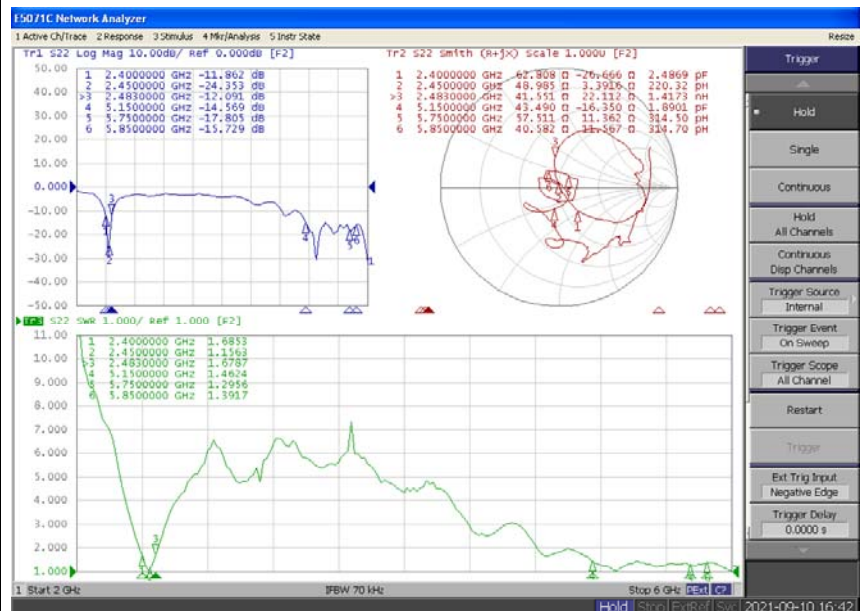


Antenna Performance Test

**Agilent
E5071B**

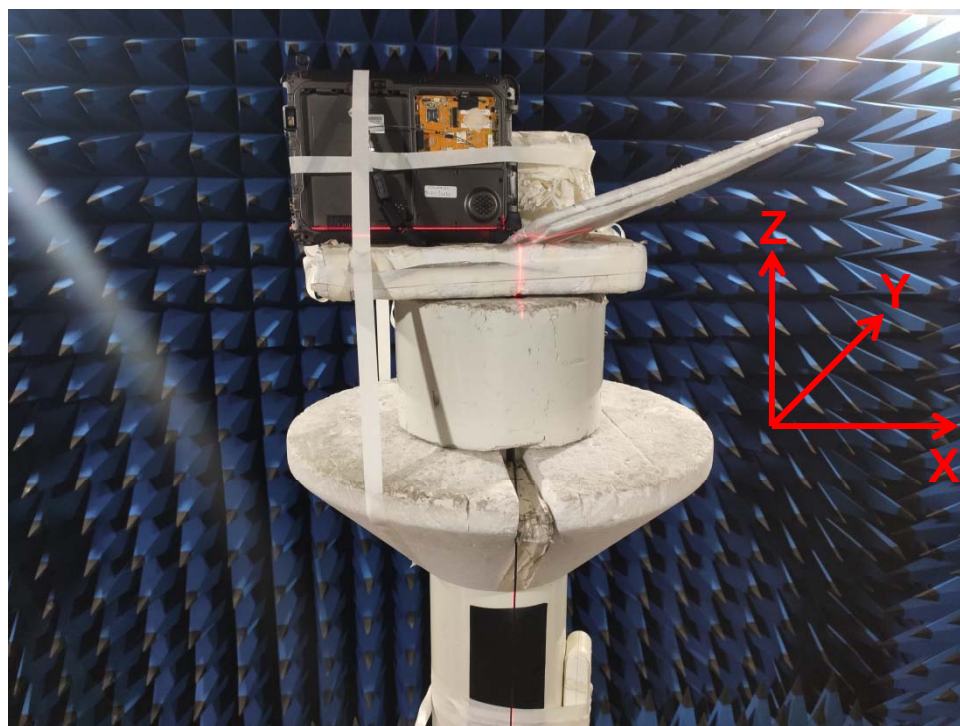


**S
Parameter
Test //
WIFI
Antenna**





Antenna Passive Test





Passive Test For WiFi Antenna(2.4G)

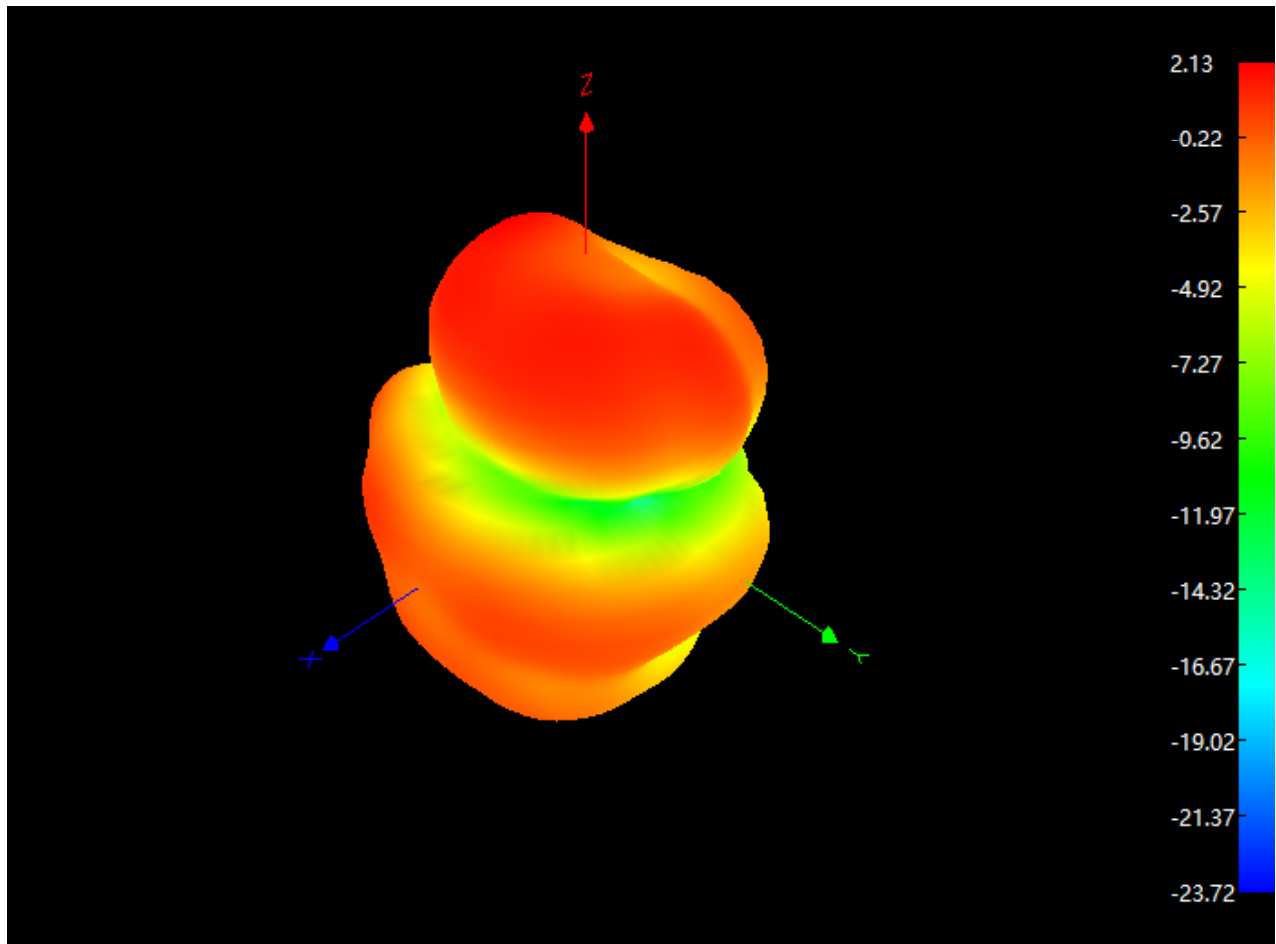
Freq (MHz)	Effi (%)	Effi (dB)	Gain (dBi)
2400	48.5	-3.1	1.7
2410	51.1	-2.9	1.9
2420	52.1	-2.8	1.8
2430	53.7	-2.7	1.8
2440	54.1	-2.7	1.9
2450	56.3	-2.5	2.1
2460	55.2	-2.6	2.3
2470	54.1	-2.7	2.3
2480	52.1	-2.8	2.3
2490	51.8	-2.9	2.3
2500	47.1	-3.3	1.9



Passive Test For WiFi Antenna(5.8G)			
Freq (MHz)	Effi (%)	Effi (dB)	Gain (dBi)
5150	46.6	-3.3	2.0
5200	45.6	-3.4	1.8
5250	46.4	-3.3	2.0
5300	50.2	-3.0	2.5
5350	52.7	-2.8	2.7
5400	59.4	-2.3	3.2
5450	60.4	-2.2	3.0
5500	55.9	-2.5	2.7
5550	65.6	-1.8	3.6
5600	64.1	-1.9	3.0
5650	59.4	-2.3	2.5
5700	54.5	-2.6	1.8
5750	53.3	-2.7	1.4
5800	52.6	-2.8	1.4
5850	49.9	-3.0	0.8

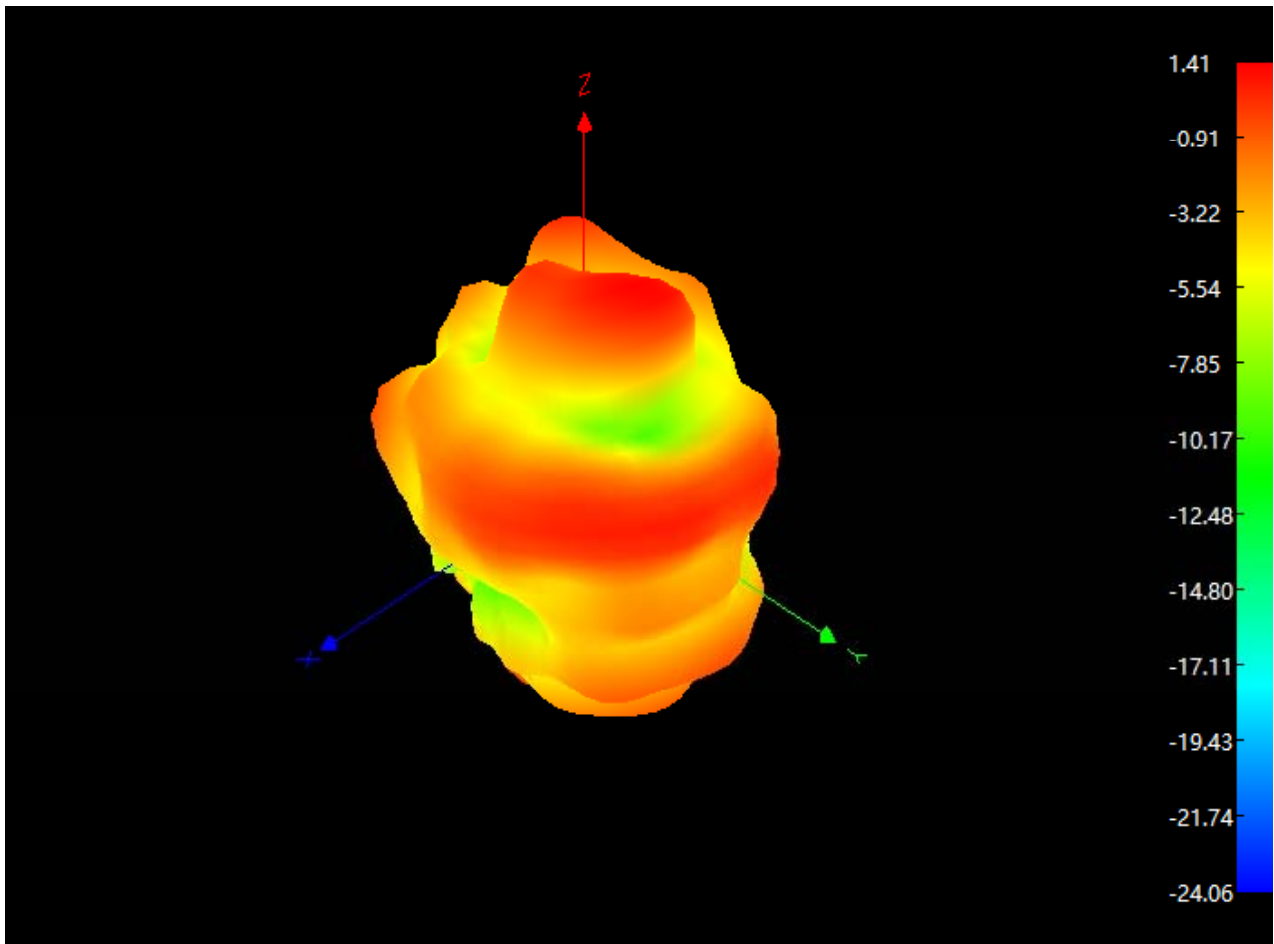


Radiation Pattern For WIFI Antenna(2450MHz)





Radiation Pattern For WIFI Antenna(5750MHz)





Antenna Active Test

Active Test For WIFI Antenna							
Band	Channel	Data Rate	TRP	EIRP	Data Rate	TIS	EIS
WIFI 2.4G 802.11b	1	11Mbps	13.3	15.4	11Mbps	-81.5	-83.6
	6		14.5	17.2		-82.6	-85.8
	13		13.6	15.6		-81.5	-83.5
WIFI 5G 802.11a	36	6Mbps	11.4	13.8	54Mbps	-68.5	-70.9
	149		12.5	15.4		-69.4	-72.3
	165		11.6	13.9		-68.8	-71.1

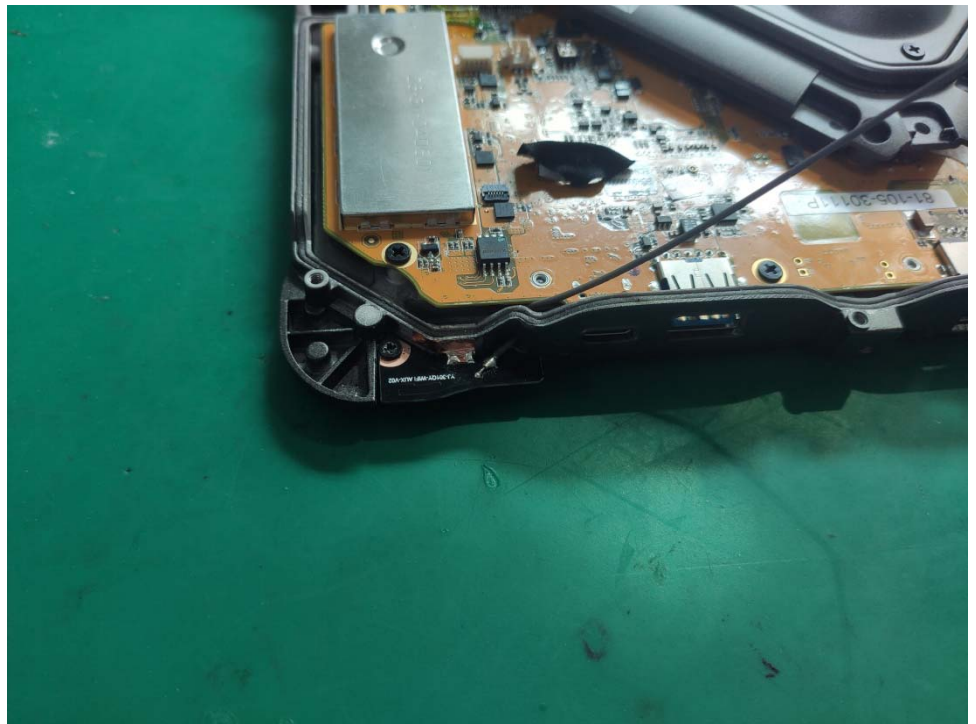
add: 东莞市长安镇沙头社区木鱼路59号元富工业区 Tel:0769-82586086 Fax:0769-82586086



Device

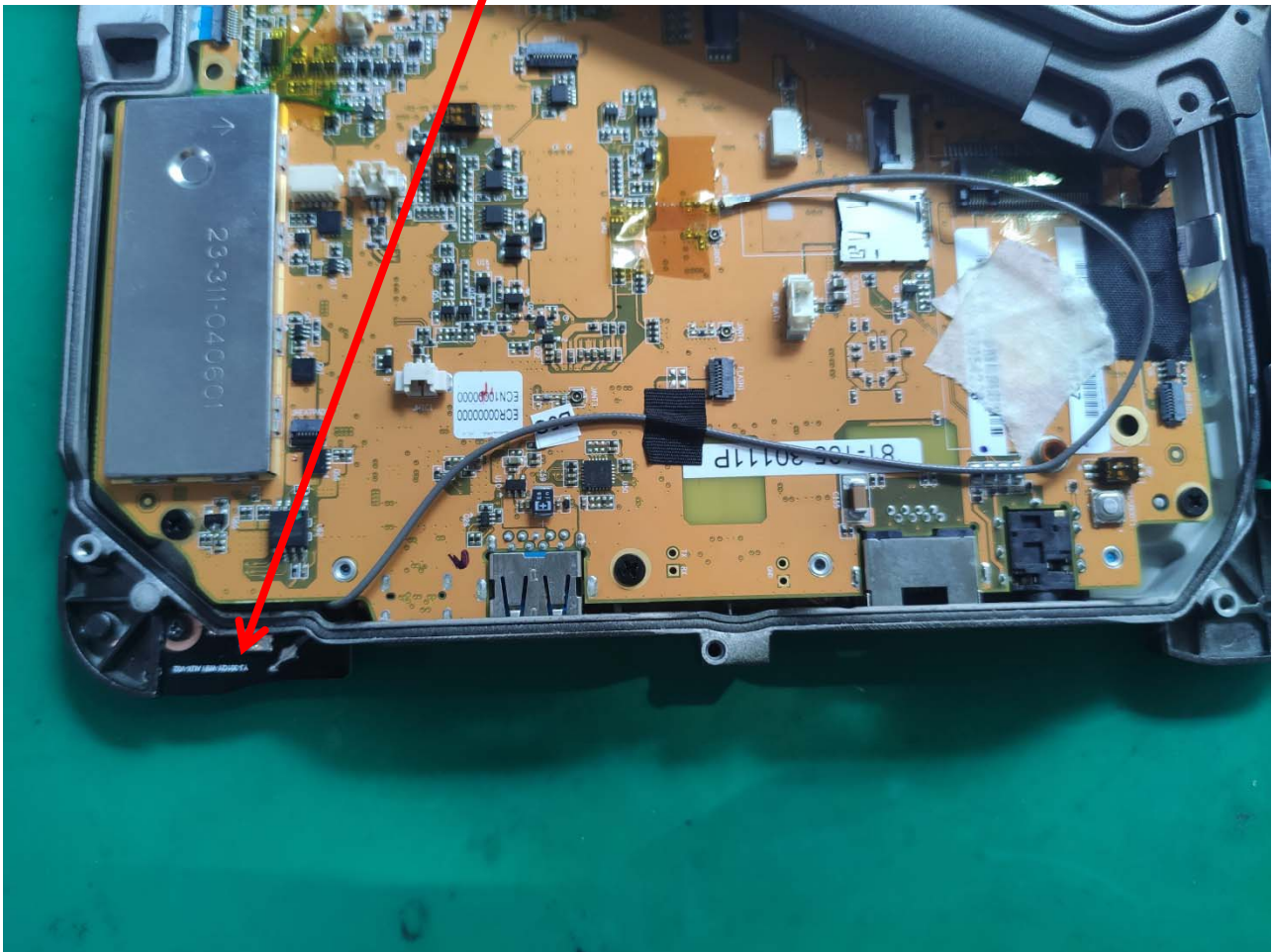


*WIFI
Antenna*





WIFI Antenna



东莞市诺琦电子有限公司

DONGGUAN CITY NUOQI ELECTRONIC CO., LTD.

材料安全资料表 (MSDS)

版次: 1.0 Ver: 1.0

项目/items	材料安全资料表MSDS (Material Safety Data Sheet)		
产品厂商资料 information of supplier	物品名称/Product name	铜箔胶带 /	
	物品编号/Product No	Copper foil	
	供应商名称/Supplier	东莞市诺琦电子有限公司/DONGGUAN CITY NUOQI ELECTRONIC CO., LTD	
	供应商地址 / Address	广东省东莞市大朗镇新马莲管理区松金生工业园/INDUSTRY GARDEN SONGJINSHEN NEW MALIAN DALANG DONGGUAN CITY CHINA	
	供应商电话 /Telephone	0769-83113996	
	邮编/Zip code	523797	
产品成分资料 Composition & information	压敏胶粘剂 /pressure sensitive adhesive (18.1%)	名称	亚克力树脂 (CAS# : 25133-97-5)
		Name	Acrylic resin
		%	100
	基材 / Basematerial (45.8%)	名称	铜箔 (CAS# : 7429-90-5)
		Name	Copper foil
		%	100
	离型纸/Release Liner (36.1%)	名称	涂硅聚乙烯复合纸 (CAS# : N/A)
		Name	Polyethylene laminated paper coated with silicone
		%	100
危害辨识资料 Hazards identification	健康危害/Harm to health	不可食用 /Not to be eatable	
	环境影响/Ham to environment	环保产品, 产品符合欧盟 ROHS 指令要求。	
	物理及化学性危害/Physical & chemical hazards	受热分解或者燃烧发出一氧化碳和二氧化碳气体/Carbon monoxide & Carbon dioxide emission with heat decomposition or flaming	
	主要症状/Symptoms	无明显症状, 不可消化/No Symptoms, Cannot digest	
	救治措施/First-aid measures	到医院就医/visiting a doctor	
灭火措施 Fire-fighting measures	适用灭火剂/Suitable extinguishing agents	水、二氧化碳、干粉/Water, carbon dioxide, powder	
	灭火时造成的危害/ Particular danger through extinguishing	燃烧后产生气体会造成空气污染/ Polluting the air after flaming	
储运资料 /storage & transport information	储存要求/Storage regulations	-20℃ ~ +50℃	
	搬运要求/Transport regulations	运输过程中不能有碰撞及挤压/Ensure not be collided & crushed during transporting	
	潜在的危害性/latent danger	不能被生物分解 /Cannot decompose with microbe	
	应避免之物质/Substance to avoid	避免与溶剂长时间接触/ Not to be in touch with impregnant for a long time	
废弃物处理 Disposal of	废弃处理方法/Disposal handing regulations	出售或回收再利用/Sales or product and waste could be recycled & reused	

审核: 石深定

制表: 陈凯

日期: 20131028

Material safety data sheet

Article and manufacturer informatio

Item name :KTM-150F WM
Ohter name: NONE
Recommended use: heat hardening printing ink
Name of manufacturer or supplier: supplier - keyway Technology Co., Ltd Manufacturer - kaiyao Technology Co., Ltd
Address of manufacturer or supplier: supplier - No.18, Lane 646, Boai street, Zhubei City, Xinzhu County Factory - No.18, Lane 646, Boai street, Zhubei City, Xinzhu County
Emergency contact: (03) 555-1822 Fax: (03) 553-1338

Hazard identification data

Hazard classification: flammable liquid, fire hazard Category 3, acute toxicity category 5.
Label content: flammable mixed solvent 
Symbols: warning:
Hazard warning message: flammable substances, may be harmful if inhaled.
Hazard prevention measures: tightly cover the container; keep away from the ignition source - no smoking; place the container in a well ventilated place; take off the clothes as soon as they are polluted; wear eye mask / face shield; do not eat or drink when using, and avoid release to the environment
Other hazards:

Component identification data

INGREDIENTS	% by Wt	CAS No.
Polyester resin (polymer)	20~25%	28064-14-4
Mixed solvent	20~25 %	106-65-0 ; 1119-40-0 ; 627-93-0
Titanium dioxide	30~35%	13463-67-7
Filler	10~15 %	14807-96-6
Hexamethylene diisocyanate refers to oligomer	5~10 %	21093-51-6
Butyl acetate	1~5 %	627-93-0

First aid measures

First aid methods of different exposure routes:
Inhalation:1. remove the patient to fresh air immediately. It can only cause nose irritation and may be harmful to people. Skin contact: 1. Immediately wash with water.
Eye contact: 1. Immediately open the eyelids and wash them with mild water.
Ingestion:
Most important symptoms:
Protection for first aid personnel: wear protective gloves to avoid contact with pollutants.
Tips for doctors:.

Fire fighting measures

Suitable extinguishing agent: dry powder

Special hazards that may be encountered during fire fighting:

Special fire fighting procedures: 1. Remove the container from the fire site and put out the fire in the upwind.

2. Stop leakage without endangering personnel safety.

3. If the leakage cannot be stopped and the surrounding area is empty, the fire will burn out.

Special protective equipment for firefighters: Firefighters must wear air breathing apparatus, fire clothing and protective gloves.

Leakage treatment method

Personal precautions: 1. Restrict personnel access until the overflow area is completely clean.

2. It is determined that the trained personnel are responsible for the cleaning work.

3. Wear appropriate personal protective equipment.

Environmental precautions:

1. Ventilate the area.

2. Extinguish or remove all sources of ignition.

3. Report to relevant units of safety, health and environmental protection of the government.

Cleaning method: 1. Do not touch the leakage. 2. Avoid discharging into sewer or other confined space. 3. Try to prevent or reduce the leakage under the condition of safety permission. 4. Use sand, soil or other absorbing substances that do not react with leakage substances to enclose the leakage. 5. In case of a small amount of leakage, absorb it with absorbent that will not react with the leakage. Contaminated absorbents and spills are equally hazardous and should be placed in properly capped and labeled containers. Flush the spill area with water. 6. In case of a large number of spills, contact the fire department, emergency treatment unit and supplier for assistance.

Safe handling and storage methods:

Without special measures, it is not inflammable and explosive.

Storage: no corrosive container, no reactivity, low flammability, non flammable.

Exposure precautions

Engineering control: local exhaust device or integral air exchange device.

Control parameters: eight hour daily average allowable concentration / short time

average allowable concentration / maximum allowable concentration:

Personal protective equipment: respiratory protection:

Hand protection: impervious gloves, butyl rubber recommended, Teflon, 4h, barricale, chemrel

Eye protection: 1. Goggles (minimum 8 inches). 2. splash proof safety goggles. 3. Do not wear contact lenses. Skin and body protection: chemical protective clothing.

Physical and chemical properties

Material state: viscous paste liquid shape: paste liquid

Color: smell: Fragrance

PH value: slightly acidic boiling point / melting point range: OC /---

Decomposition temperature: flash point not measured:

Test method: open cup and close cup

Autoignition temperature: explosion limit: LEL: uel:

Vapor pressure: vapor density: > 1 (air 1)/

Specific gravity: 1.2 ~ 1.4 (25 / 25 °C) for water solubility:

Stability and reactivity

Stability: under normal conditions
Possible hazardous reactions under special conditions:
Conditions to avoid:
Substances to be avoided: acids.
Hazardous decomposition:

Toxicity data

Exposure route: skin contact, eye contact, ingestion
Symptoms: eye damage
Acute toxicity: inhalation:
Skin: causes mild irritation. Eyes: cause mild irritation. Ingestion:
LD50 (test animal, absorption pathway) local effect:---
Sensitization:---
Chronic toxicity or long-term toxicity:
Special effect:.

Ecological data

Ecotoxicity:
Durability and degradability:
Bioaccumulation:
Mobility in soil:
Other adverse effects:

Waste disposal method

Waste disposal method:
1. Handle according to the current laws and regulations.
Consider sanitary burying or burning in a qualified solvent burning tower.

Delivery information

UN No:
UN transport Name:
Transportation hazard classification:
Packing category:
Marine pollutants (yes / no):
Special delivery methods and precautions:-

Other information

References: None
Prepared by: kaiyao Technology Co., Ltd. / No.18, Lane 646, Boai street, Zhubei City, Xinzhu County/ Tel:03-5551822 / Fax:03-5531338
Prepared by: Xie Jinquan
Prepared on: August 15, 2014
Note: the above information and data are for reference only. The user shall determine the feasibility of the application according to the application requirements.

化学品安全技术说明书 MSDS

第一部分、化学品物品及企业标识 Part 1 Identifications of chemicals and Manufacturer

化学品物品名称 Chemical name:	液态感光阻焊油墨 YSR-900 Liquid photosensitive solder mask YSR-900
生效日期 Effective date:	2021.7.1
企业名称 Manufacturer name:	肇庆粤阳电子科技有限公司 Zhaoqing Yeyo Electronic tech Co.,Ltd
地址 Address:	肇庆市高要市蚬岗镇蚬岗工业区 Xian' gang Industrial Zone, Xian' gang Town, Gaoyao City, Zhaoqing
电话 Tel:	0758-8384062
传真 Fax:	0758-8384063
email	zqyeyo@163.com
应急咨询电话 Emergency call:	0758-8384062
推荐用途 Recommendations on usage:	用于 PCB 制作 PCB Manufacturing
限制用途 Restrictions on usage:	仅限工业用 ndustrial use only

第二部分、危险性概述 Part 2 Summary of danger

GHS 危险性类别 Risk classification:

急性毒性-经口 类别 5 Acute toxicity-Oral type5

呼吸或皮肤过敏 类别 1 Respiratory or skin irritation type1

对水环境的急性危害 类别 3 Acute hazard to the water environment type3

对水环境的慢性危害 类别 3 Chronic harm to the water environment type3

GHS 标签要素:



信号词: 警告 Signal: Warning

危险说明: Hazard statement:

最重要的危害效应 Most dangerous hazard	刺激性(皮肤、粘膜), 麻醉作用、肾脏损害, 经皮肤侵入人体 Irritation (skin, mucous membrane), anesthesia, kidney damage, invading the body through the skin
环境影响 Environmental	有机溶剂蒸发 Organic solvent evaporation
物理性及化学性危害 Physical & Chemical	其蒸气比空气轻, 易传播至远处。 Its vapor is lighter than air and easily spread to distant places.
特殊危害 Special Hazard	吸入性伤害及口、鼻、黏膜等接触性伤害 Inhalation injury and contact injury such as mouth, nose and mucous membrane
主要症状 Main symptoms	口、鼻、粘膜等发生刺激感、吸入过量导致晕眩感 Irritation in the mouth, nose, mucous membranes, etc.

第三部分、成分/组成信息 Part 3 Information of ingredients

物料主要成分明细: Details of main components of materials:

主要成分名称 Main ingredient name	CAS NO.	主要成分百分含量 Percentage
环氧树脂 Epoxy resin	25068-38-6	35-40
二丙二醇甲醚 DPM	34590-94-8	20-26
硫酸钡 Barium sulfate	7727-43-7	20-30
二氧化硅 Silica	10279-57-9	3-5
三羟甲基丙烷三丙烯酸酯 Trimethylolpropane triacrylate	15625-89-5	6-8

第四部分、急救措施 Part 4 Emergency measures

不同暴露途径之急救方法: (主要为溶剂性伤害, 应于第一时间主动告知医师) First aid methods for different exposure routes: (mainly for solvent injuries, you should take the initiative to inform the physician immediately)
吸入: 1、若有头痛、头晕, 应把患者立即移至新鲜空气处 Breathe in: 1、 If you have headache or dizziness, move the patient to fresh air immediately
2、并接受医师诊治 See your doctor.
皮肤接触: 1、用纱布擦拭, 再用中性肥皂彻底冲洗。如果发炎, 则应立即就医 Skin touch: 1 Wipe with gauze and rinse thoroughly with neutral soap. If irritation occurs, seek medical attention immediately
眼睛接触: 立即以大量流水冲洗 15 分钟以上, 再接受专科医师的诊治 Eyes touch: Immediately rinse with plenty of running water for more than 15 minutes, and then receive the diagnosis and treatment of a specialist
食入: 1、患者即将丧失意识或已无意识时, 不可喂食任何东西。 Eat: 1、 When the patient is about to lose consciousness or is unconscious, do not feed anything.
2、给患者喝下 240-300 毫升的水以行释胃中的化合物。 Give the patient 240-300 ml of water to release the compound in the stomach.
3、若患者有自发性的呕吐时, 应使患者身体向前倾以减低吸入的危险, 并让其漱口以及反复给水。 If the patient has spontaneous vomiting, the patient should be leaned forward to reduce the risk of inhalation, and they should be rinsed and given water repeatedly.
4、立即就医。 See your doctor.
最重要的症状及危害效应: 刺激感及晕眩感 The most important symptoms and harmful effects: irritation and dizziness
对急救人员之防护: 勿直接破触产品 Protection of first-aid personnel: Do not directly touch the product
对医师之提示: 溶剂类伤害 Tips for physicians: solvent damage

第五部分、消防措施 Part 5 Fire protection

粉末、二氧化碳、泡沫 Powder, carbon dioxide, foam
灭火时可能遭遇之特殊危害: 有机溶剂气体之吸入 Special hazards that may be encountered when extinguishing fires: inhalation of organic solvent gases
特殊减火程序: 依据有机溶剂火灾时的灭火程序 Special fire-fighting procedures: according to the fire-fighting procedures for organic solvent fires
消防人员之特殊防护设备: 应戴防毒面罩 Special protective equipment for firefighters: gas masks should

be worn

第六部分、泄露应急处理 Part 6 Emergency measures against leak

个人应注意事项: Individuals should pay attention to:

1. 限制人员出入,直至外溢区完全清理干净为止. 1. Restrict personnel access until the overflow area is completely cleaned up.

2. 穿戴适当的个人防护装备. 2. Wear appropriate personal protective equipment.

环境注意事项: 将火源存放区隔离,并对泄露区通风换气,立即通知政府职业安全卫生及环保相关单位. Environmental precautions: Isolate the fire source storage area and ventilate the leaked area, immediately notify the government occupational safety and health and environmental protection units.

清理方法: Cleaning method:

1. 不要碰触外泄物。 Do not touch the leakage.

2. 避免处泄进入下水道或狭的空间内。 Avoid venting into sewers or narrow spaces.

3. 在安全许可的情形下,设法组织或减少溢漏。 In the case of security clearance, try to organize or reduce spills.

4. 少量泄露时,用不会和外泄物反应的泥土、沙和类似稳定且不可燃的物质围堵处泄物。 When a small amount of leakage occurs, use dirt, sand and similar stable and non-combustible materials that will not react with the spilled material to dispose of the spilled material.

5. 大量泄漏时,联络消防、紧急处理单位以及供应商寻求协助。 In case of a large amount of leakage, contact the fire department, emergency handling unit and supplier for assistance.

第七部分、操作处置与储存 Part 7 Operation and storage

操作注意事项: Operating Caution:

1. 严禁烟火 Fireworks are strictly prohibited

2. 在通风良好的指定场所最小量使用。 Use in a minimum amount in a well-ventilated designated place.

3. 操作中请穿戴有机溶剂防护手套,并着合格之工作服 Please wear organic solvent protective gloves and qualified working clothes during operation

存储注意事项: Storage considerations:

1. 严禁烟火 Fireworks are strictly prohibited

2. 密封保管于通风良好的冷暗处,储存温度不可超过 25℃ Sealed and stored in a cool and dark place with good ventilation, the storage temperature should not exceed 25℃

第八部分、接触控制和个体防护 Part 8 Contact control and individual protection

工程控制: engineering control:

1. 使用时,以不产生火花及接地的通风系统并与一般排气系统分开。 When using, use a ventilation system that does not generate sparks and ground and separate from the general exhaust system.

2. 废气直接排到户外并对不幸保护采取适当措施。 Exhaust air is discharged directly to the outdoors and appropriate measures are taken to protect the unfortunate.

3. 在量操作时,使用局部排气和密闭制程。 3. During volume operation, use local exhaust and closed process.

4. 提供充分新鲜空气以补充系统排除之空气。 4. Provide sufficient fresh air to supplement the air exhausted by the system.
控制参数：依各厂区空间及排气设备调整 Control parameters: adjusted according to the space and exhaust equipment of each plant
八小时日时量平均容许浓度 / 短时间量平均容许浓度 / 最高容许浓度：100ppm(TKJ 建议值) Average allowable concentration for 8 hours per day/average allowable concentration for short time/Maximum allowable concentration: 100ppm
个人防护设备：Personal protective equipment:
呼吸防护：有机溶剂用防毒面罩。Respiratory protection: gas masks for organic solvents.
手部防护：橡胶制防护手套 Hand protection: rubber protective gloves
眼睛防护：有机溶剂护目镜 Eye protection: organic solvent goggles
皮肤及身体防护：上述塑胶材质防护衣、连身工作服、工作靴。Skin and body protection: the above-mentioned plastic protective clothing, coveralls, work boots.
卫生措施：Hygienic measures:
1. 工作后尽速脱掉污染之衣物、洗净后才可再穿戴或丢弃，且须告知洗衣人员污染物之危害性。 Take off contaminated clothing as soon as possible after work, wash it before wearing or discarding it, and inform the laundry staff of the danger of contaminants.
2. 工作场所严禁抽烟或饮食。 Smoking or eating is strictly prohibited in the workplace.
3. 处理此物后彻底洗手。 Remove the hands and wash your hands after handling this object.
4. 维持作业场所清洁。 Maintain clean working place.

第九部分、理化特性 Part 9 Physicochemical property

物质状态：半固态 Material state: semi-solid	密度：约 1.3(25℃)Density: about 1.3 (25℃)
颜色：绿、黄、白、黑、红、蓝色 Color: green, yellow, white, black, red, blue	挥发性：含芳香味 Volatile: aromatic
PH 值：6-7 PH value: 6~7	闪火点：130° C; 测试方法：开杯 Flash point: 130° C; Test method: open cup
分解温度：360° C Decomposition temperature: 360° C	爆炸界限：上限 20% 下限 0.7% Explosion limit: upperlimit 20% lowerlimit 0.7%
自燃温度：不自然 Auto-ignition temperature: unnatural	蒸气密度：0.9G/CM³ Vapor density: 0.9G/CM³
蒸气压：约 0.5kPa(25℃) Vapor Pressure: about 0.5kPa(25℃)	溶解度：不溶于水 Solubility: insoluble in water

第十部分、稳定性及反应活性 Part 10 Stability and reactivity

安定性：正常状态下安定。Stability: Stable under normal conditions.
特殊条件下可能之危害反应：过氧化物、强还原剂、剧烈反应、增加反就剧烈物质。Potential hazardous reactions under special conditions: over-oxidation, strong reducing agents, violent reactions, and increased violent substances.

应避免之状况泄露、火灾和其他火源。Conditions to avoid leakage, fire and other sources of fire.
应避免之物质：1. 强气化剂；2. 强还原剂；3. 酸卤化合物；4. 与水反就剧烈物质。Substances to be avoided: 1. Strong gasification agent; 2. Strong reducing agent; 3. Acid halide compound; 4. Violent substance against water.
危害分解物:热分解产生 CO、CO ₂ 、NO、CH ₂ O ₃ 。Hazardous decomposition products: thermal decomposition produces CO、CO ₂ 、NO、CH ₂ O ₃

第十一部分、毒理学信息

急毒性： 异常状况下，过量溶剂吸入性伤害 Acute toxicity: under abnormal conditions, excessive solvent inhalation injury
局部效应： 刺激感 Local effects: Irritation
致敏感性： 对皮肤、眼睛有刺激性 Sensitization: Irritating to skin and eyes
慢毒性或长期毒性： 未依安全操作建议导致化学物质累积至人体，造成皮肤异常及毒素累积
至体内 Slow toxicity or long-term toxicity: Failure to follow safe operation recommendations leads to accumulation of chemical substances into the human body, causing skin abnormalities and toxin accumulation.
特殊效应： 无. Special effects: None.

第十二部分 、生态学信息 Part 12 Ecological Information

可能之环境影响/环境流布: Possible environmental impact/environmental distribution:
1. 释放至大气中会与氢气自由反应而快速分解掉. Released into the atmosphere will react freely with hydrogen and decompose quickly.
2. 释放至水中最主要由蒸汽作用排除掉。 Mostly released into water is mainly eliminated by steam.
3. 释放至土壤中会挥发及渗入地下. Released into the soil will evaporate and penetrate into the ground.

第十三部分、废弃处置 Part 13 Waste disposal

废气处置方法：Waste gas treatment method:
1. 参考相关法规处理。 Refer to relevant laws and regulations.
2. 依照仓储条件待处理的废弃物. Waste to be treated in accordance with storage conditions.
3. 可采用特定的变化呀衍生掩埋法处理. Specific changes can be adopted to deal with the landfill method.

第十四部分、运输资料 Part 14 Transportation informations

国际运送规定：本产品系属混合性惰性化学物质，未单独列管于国际运送规定。International Shipping Regulations: This product is a mixed inert chemical substance and is not separately listed in the international shipping regulations.
联合国编号：运送之注意事项请参考”国内运送规定 UN number: Please refer to “Domestic Shipping Regulations”
国内运送规定：1. 严禁烟火 Domestic delivery regulations: 1. Fireworks are strictly prohibited
2. 备妥灭火器 Prepare fire extinguisher
3. 备妥各类防护具 Prepare all kinds of protective equipment

第十五部分、法规资料 Part 15 Regulatory information

通用法规 Applicable laws and regulations:
劳工安全卫生设施规则。Labor safety and health facilities rules.
有机溶剂中毒预防规则。Organic solvent poisoning prevention rules.
道路交通安全规则。Road traffic safety rules.
危险及有害物通识规则。General rules of danger and harmful substances.
劳工作业环境空气中有害物质容许浓度标准。Standards for allowable concentration of hazardous substances in the air of labor operations.

第十六部分、其他信息 Part 16 Other information

无

制表人 Lister :李烨

上述数据已力求正确，但错误恐仍难免，各项数据与数据仅供参考，用户请依应用需求，自行判断其可用性本公司不负任何责任。

The above data has been tried to be correct, but errors may still be inevitable. The various data and data are for reference only, users please follow the application requirements, The company assumes no responsibility for its own judgment of availability.



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化学品安全技术说明书 (MSDS)

第一项：产品和制造商信息

产品名称：FT-HT1060 耐高温抗氧化剂
批号：
公司名称：深圳市泰达富化学材料有限公司
地址：深圳市光明新区马田街道将石社区油麻岗工业区 4 号韶华勉工业区 4 栋 5 楼 B 区
紧急联系人：何俊
紧急联络电话：13923749798
电话：0755-29627109
传真：0755-29627110
邮政编码：
邮箱：tdfosp@163.com

第二项：组成信息

产品名称：FT-HT1060 耐高温抗氧化剂

成分/组成	CAS No.	EC 号码/EC 索引/EINECS	成分 (重量百分比%)
苯并咪唑	51-17-2	200-081-4	0.5%
甲酸	64-18-6	200-001-8	3%
乙酸	64-19-7	--	1.5%
氯化铜	10125-13-0	231-210-2	0.1%
乙酸锌	5970-45-6	--	0.1%
水	7732-18-5	--	94.8%



服务热线：0769-85584050

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第三项：危害信息

最重要危害与效应：不易燃。

健康危害效应：对眼睛和皮肤有刺激作用，有严重伤害眼睛的危险，与皮肤接触可能导致过敏，对呼吸系统有刺激性。

环境危害：污染水源，可能对海洋生物有害和长期影响。

特殊危害：N/A

物品危害类别说明或图示：N/A

第四项：急救措施

不同暴露途径的急救方法：

眼睛接触：采用大量清水冲洗至少 15 分钟，将眼睑保持分开，就医。

皮肤接触：清水冲洗。

吸入：将病人移至新鲜空气处，如呼吸不正常或停止，应进行人工呼吸。如失去知觉应立即就医。

吞食：送医诊治。

最重要症状及危害效应：N/A

对急救人员的防护：不需要

对医师的提示：告知医师有关患者的症状。

第五项：消防措施

危险特征：不可燃。

灭火剂：无资料。

灭火防护：无资料。

灭火器具：无资料。

灭火危害：无资料。

火灾闪火点：无资料。

注意事项：无资料。



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第六项：泄露应急处理

处理方法：

在密闭场所发生大范围溢出，应撤离该区域人员，检查蒸汽浓度应低于爆炸下限浓度。应使溢出区域保持通风状态并避免人体吸收蒸汽。

采用非易燃性材料，例如：沙土阻止并吸附溢出物，将其放入室外密闭容器并按照废物处理规定进行处置。溢出物不得进入下水道或者河流。

第七项：操作处置与储存

操作注意事项：工作区域通风良好。

储存注意事项：存储位置必须凉爽、干燥、通风不可直接照射；避免储存于靠近火源、热源处所；储存设备必须接地预防静电累积；储存区作业避免粉尘累积；储存相应品种和数量。

第八项：暴露预防措施

工程控制：提供合适的通风，建议佩戴口罩或者合适的呼吸保护装置。

眼睑防护：宜戴护目镜。

手部防护：佩戴合适材料制成的手套。

皮肤防护：穿工作服，工作期间皮肤不应暴露。

第九项：理化特性

物理性质：

外表：液体

颜色：天蓝色

形状：液体

气味：无资料

化学特性：

沸点/范围：无资料

熔点/范围：无资料

闪点：无资料

分解温度（℃）：无资料

自燃温度（℃）：无资料

爆炸上限%：无资料

爆炸下限%：无资料



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分子量：无资料

粘性：无资料

水中溶解度 (g/l)：无资料

pH (1%溶液)：无资料

pH (按供应)：无资料

蒸气压 (kPa)：无资料

比重 (水=1)：无资料

相对蒸汽密度：(空气=1)：无资料

第十项：稳定性和反应活性

稳定性：常温状况下稳定。

分解活动性：为了避免可能发生的放热反应，应远离氧化剂，强碱和强酸。

第十一项：毒理学信息

急性毒性：N/A。

刺激性：N/A。

致敏性：N/A。

致畸性：N/A。

致癌性：N/A。

第十二项：生态学信息

环境影响：污染水源和土壤，产品不得私自排放至下水道，河流和土壤。

第十三项：废弃处置

废弃处置方法：处理前参照国家和地方相关法规；可采用安全焚化。

废弃注意事项：无资料。

第十四项：运输信息

包装标示：无资料。

危险货物编号：无资料。



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UN 编 号：无资料。

包 装 类 别：桶装。

运 输 方 式：公路。

运输注意事项：防止重压变形；起运时包装要完整，装载应稳妥；运输过程中要确保容器不涉漏、不倒塌、不坠落、不损坏；运输途中应防暴晒、防高温。

第十五项：法规信息

“化学危险物品安全管理条例”

“化学危险品安全管理条例实施细则”

“工作场所安全使用化学品”

第十六项：其他信息

其 他 信 息：以上信息基于数据准确的基础上，因为此信息可能在我们无法控制的情况下被应用，或者被修改，对此我们不承担任何责任，此信息在收件人决定对材料的专有目的的情况下而配置。



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MATERIAL SAFETY DATA SHEET

物质安全资料表

1、CHEMICAL PRODUCT AND COMPANY IDENTIFICATION:

产品和公司名称

PRODUCT NAME : Copper Clad Laminate (FR-4)

产品名称: 覆铜箔板 (FR-4)

PRODUCT USE: Substrate for printed circuitry; Multilayer Boards

用途: 用于印制印刷电路板; 制作多层板

NAME OF COMPANY and ADDRESS: Goldenmax International Technology(zhuhai) Ltd.

NO .8 QinShi Road, Sanzao Town, Zhuhai City

Guangdong, China

公司名称及地址: 金安国纪科技(珠海)有限公司

中国广东珠海三灶科技工业园琴石路 8 号

FOR MORE INFORMATION CALL:

紧急联络电话: 86-0756-7638610

Fax: 86-0756-7762356

E-mail: GDMZHQA @163.com

2、COMPOSITION/INFORMATION ON INGREDIENTS:

组成成分资料

INGREDIENT NAME	CAS#	WEIGHT%
成分名称	化学文摘号	重量比
Continuous Filament Fiber Glass	(65997-17-3)	30-65
玻纤布		
Copper	(7440-50-8)	9-30
铜箔		
Epoxy Resin	(26265-08-7)	35-70
溴化环氧树脂		

3、HAZARDS IDENTIFICATION:

危害性资料

EMERGENCY OVERVIEW

紧急情况概述:

A nonflammable sheet material , Dust when machined or punched may cause skin or eye irritation .Fumes if decomposed may irritate eyes .nose and throat.

是一种难燃的层压板，当使用或打孔时可能产生粉末，可能使皮肤或眼睛感到刺激。当分解时产生的气体会刺激眼睛、鼻和咽喉。

POTENTIAL HEALTH HAZARDS:

潜在危害:

SKIN: Dust may cause moderate skin irritation.

皮肤：粉末将导致中等程度皮肤过敏。

EYES: Dust may cause moderate eye irritation. Fumes may irritation eyes.

眼睛：粉末将导致中等程度眼睛过敏。

INHALATION: Fibrous glass dust may be released from the fiberglass cloth substrate when machined. ACGIH TLV is 10mg/m³ TWA for particles <5microns in diameter.

吸入物：当使用玻璃纤维布时玻璃纤维粉末可能会飞散出。对于直径<5 微米的颗粒 ACGIH TLV 是 10mg/m³。

INGESTION: Not determined.

摄食：没有参考值。

DELAYED EFFECTS: Our product is reinforced with continuous filament fiber glass . Dust generated from the cutting . grinding .machining etc .would not be expected to produce respirable particles . IARC considers continuous filaments as unclassifiable or probably non-carcinogenic.

慢性影响：我们的产品用的是加强型连续的玻璃纤维丝，当切割、打孔加工时不会产生可吸入的颗粒。IARC 没有把连续玻璃丝列入致癌物目录。

4、FIRST AID MEASURES:

急救措施

SKIN: Wash in flowing water or shower. Remove contaminated clothing.

皮肤：脱下已污染的衣服，用流动水冲洗。

EYE: Irrigate with flowing water for 15 minutes. If irritation persists consult a physician.

眼睛：用流动水冲洗 15 分钟，如过敏现象持续发生，请求助医生。

INHALATION: If overcome by dust or smoke move to fresh air .If not breathing give mouth-to-mouth resuscitation. Call physician.

吸入：如粉末烟尘太多请转移到有新鲜空气的地方，如停止了呼吸，请进行人工呼吸并致电医生。

INGESTION: If large amounts are ingested consult physician.

摄食：如吸入大量，请致电医生。

ADVICE TO PHYSICIAN: Treat symptomatically.

建议医生：处理出现的症状。

5、FIRE FIGHTING MEASURES:

消防措施

FLAMMABLE PROPERTIES: n/a

易燃性：不适用

FLASH POINT: n/a

闪点：不适用

FLASH POINT METHOD: n/a

闪点方式：不适用

UPPER FLAME LIMITE %: n/a

燃烧上限：不适用

LOWER FLAME LIMITE%: n/a

燃烧下限：不适用

FLAME PROPAGATION RATE(solids) : UL94 V-0

燃烧等级：UL94 V-0

OSHA FLAMMABILITY CLASS: n/a

燃烧级别：不适用

EXTINGUISHING MEDIA: Water. CO2 and dry chemical

灭火介质：水、CO2 及干化学品

UNUSUAL FIRE AND EXPLOSION HAZARDS: May give off toxic hydrogen bromide when thermally decomposed.

不正常火灾及爆炸危险：当发生热分解时可能会释放出有毒的液态溴化物。

SPECIAL FIREFIGHTING PRECAUTIONS/INSTRUCTIONS:

Firemen should wear proper protective equipment and positive pressure self-contained breathing apparatus.

特别火灾指导：消防员需身穿保护装置及正压呼吸设施。

6、ACCIDENTAL RELEASE MEASURES:

泄漏应急处理

IN CASE OF SPILL OR OTHER RELEASE (Always wear recommended personal protection equipment)

如有泄漏或其他释放（通常身穿所推荐的保护设施）

Not applicable material is an article.

不适用于固体材料。

Spills and releases may have to be reported to local authorities.

有关泄漏应报告当地政府。

7、HANDLING AND STORAGE:

仓储指南

General Handling 常规处理:

Avoid contact with eye 避免眼睛接触

Keep away from heat and flame and sun-light 远离热源、明火和直射阳光

Wash through after handling 处理完后彻底冲洗

Stored in dark and cool place 避光、阴凉的环境下储存

8、EXPOSURE CONTROLS/PERSONAL PROTECTION:

接触控制/个人防护

ENGINEERING CONTROLS: Use local exhaust ventilation to control dust

工程控制: 使用当地除尘通风设施

PERSONAL PROTECTIVE EQUIPMENT: 个人保护措施:

SKIN PROTECTION: For brief contact to dust no precautions other than clean body-covering clothing should be needed. Use gloves and aprons when prolonged or frequently repeated contact occurs.

皮肤保护: 对于短暂的接触粉尘, 需要时清洗身体或衣服, 无预防措施。

当需要长时间或经常性的接触须戴手套或防护装置。

EYE PROTECTION: Use appropriate eye protection when machining material.

眼睛保护: 当使用有关材料时使用眼睛保护装置。

RESPIRATORY PROTECTION: Atmospheric levels of Fibrous glass and Copper Dust should be maintained below exposure guidelines. When respiratory protection is required for certain operation use a NIOSH-approved dust respirator.

呼吸保护: 大气中的玻璃纤维必须低于暴露准则, 当进行某种操作时使用规范的粉尘防毒面罩。

ADDITIONAL RECOMMENDATIONS: N/A 其他建议: 不适用

EXPOSURE GUIDELINES: 暴露准则:

Ingredient Name	CAS#	ACGIH TLV	OSHA PEL	Other Limit
Copper Dust	(7440-50-8)	1 mg/m ³	1 mg/m ³	N/A
Fibrous Glass Dust	(65997-17-3)	10mg/m ³	None	

9、PHYSICAL AND CHEMICAL PROPERTIES:

物理化学性能

APPEARANCE: Yellow or white to amber sheets

外观: 黄色或白色

PHYSICAL STATE: solid

物理形态: 固态

BOILING POINT : n/a

沸点: 不适用

FLASH POINT : n/a

闪点: 不适用

DISPOSITE POINT (5% LOSS) :

热分解点: 310°C(5%LOSS)

THE GLASS TRANSITION TEMPERATURE:

Tg: 110-150°C

ODOR: None, unless heated

气味: 无味, 除非加热

SPECIFIC GRAVITY : >1.5

比重: >1.5

PERCENT VOLATILE (PREPREG) : <4%

挥发份(半固化片) : <4%挥发

(LAMINATE): <0.5%

层压板: <0.5%

VAPOR DENSITY (Air=1) : n/a

蒸气密度(空气=1) : 不适用

VAPOR PRESSURE : n/a

蒸气压力: 不适用

ODOR: None unless heated

SOLUBILITY IN WATER: Negligible in water

水溶性: 在水中可忽略

10、STABILITY AND REACTIVITY:

稳定性及反应性

NORMALLY STABLE? : Stable

通常稳定? : 稳定

HAZARDOUS POLYMERIZATION? None

危险聚合物? : 无

HAZARDOUS DECOMPOSITION PRODUCTS: CO CO₂ HBr Oxides of nitrogen heated in excess of 300deg.C. Laser drilling or cutting may result in copper metal fume.

危险的腐化产品: CO CO₂ HBr Nox 当加热超过 300°C时, 打孔或切割时会产生铜金属烟尘。

HAZARDOUS POLYMERIZATION? None

危险聚合物? 无

11、TOXICOLOGICAL INFORMATION:

毒物学的资料

IMMEDIATE (ACUTE) EFFECTS: Dust may cause moderate eye skin and respiratory irritation.
敏感反应：粉尘将导致眼睛、皮肤中度过敏。

DELAYED EFFECTS: Our product is reinforced with continuous filament fiberglass. Dust generated from the cutting grinding machining etc. would not expected to produce respirable particles. IARC considers continuous glass filaments as unclassifiable or probably non-carcinogenic.

慢性反应：我们的产品是连续的玻璃纤维丝加强产品。当切割、研磨、制造时通常不会产生吸入性颗粒。IARC 组织认为连续型玻璃纤维丝不会致癌。

12、ECOLOGICAL INFORMATION:

生态学资料

Not Biodegradable
非生物降解。

13、DISPOSAL CONSIDERATIONS:

处置问题

Is the unused product a hazardous waste substances list of country hazardous waste if discarded?
No

列入国家危险废物名录的危险废物不能够再利用时是否被丢弃？ 不

OTHER DISPOSAL CONSIDERATIONS: Disposal must be made in accordance with all applicable Local regulations. Copper should be recycled.

其它处置问题：处置必须遵循当地的法律法规。铜箔是可以再利用的。

Suggestion method after products will be discarded:

产品报废之后有以下几种处置方法：

1. Separate reuse method: crush products into powder then separate the valued copper, recycling left plastic powder as a filler.

分离法，将产品粉碎，将铜箔回收利用，剩余物可作填充料。

2. Incineration method: incinerate the unused products, this method may produce some brominated compound gas.

焚烧法，焚烧过程中可能产生有毒的溴化物气体。

3. Bury into deep earth.

填埋法。

14、TRANSPORT INFORMATION:

运输资料

1. Special transport and attention: None

无须特殊的运输方式。

2. For additional information on shipping regulations affecting this material, contact the information number found on the first page.

附带资料是当运输规则影响到物料时，请和第一页所提供的联系方式联系。

15、ADDITIONAL REGULATORY INFORMATION:

附加法规资料

1. **HAZARDOUS WASTE SUBSTANCES LIST OF COUNTRY:** 国家危险废物名录

The resin system components listed in the hazardous waste substances list of country (HW13) .

环氧化合物类被列入国家危险废物名录当中 (HW13) 。

2 . Goldenmax International Technology(zhuhai) Ltd.. Does not use polybromide -biphenyls or polybromide-biphenyloxides as a fire retardant in any of our epoxy resin systems., and meet ROHS requirement.

金安国纪科技（珠海）有限公司在产品的环氧树脂体系当中没有采用多溴联苯或多溴联苯基氧化物作为阻燃剂，符合 ROHS 要求。

16、OTHER INFORMATION:

附加信息

Current issue date:5/8/2015 最新修订日期：5/8/2015

Previous issue date:***** 上一次修订日期：*****

物质安全数据表 (MSDS)

一.物品名称与厂商资料

物品名称：同轴电缆
物品编号：RF113 单银低损耗线
制造商或供货商名称地址及电话：深圳微波通线缆有限公司 深圳市光明新区公明街道马山头第四工业区 78C 三楼
紧急联络电话及传真： TEL:0755-29886180 , FAX:0755-29886850

二.成分解析资料

纯物质：

中文名称	同义名称	组成百分比 (%)	化学文摘社登记号码(CAS No.)
镀银铜线	SC	11.80	Cu:7440-50-8,Ag:7440-22-4
聚全氟乙丙烯	FEP	22.0	FEP:25067-11-2
铜箔	Copper Foil	3.0	Cu:7440-50-8,PET:25038-59-9
镀锡铜线	TC	32.10	Cu:7440-50-8,Sn:7440-31-5
聚全氟乙丙烯	FEP	31.20	FEP:25067-11-2

危害物质：

危害物质		浓度或浓度范围 (ppm)	
铅及其化合物 Pb		<1000	
镉及其化合物 Cd		<100	
汞及其化合物 Hg		<1000	
六价铬及其化合物 Cr ⁶⁺		<1000	
卤素	氯 Cl	<900	氯 Cl+溴 Br<1500
	溴 Br	<900	
SVHC161 种物质		禁止使用	

三. 危害辨识数据

最重要危害与效应	健康危害效应：260℃以上可能分解，需安装排气装置。
	环境影响：按照废弃物处理及清扫法规处理，不可燃烧。
	物理性及化学性危害：无
	特殊危害：无
主要症状：对人的神经系统产生损害。	
危害物质分类：大气和水源。	

四. 急救措施：

不同暴露途径之急救方法
吸入：若吸入熔融树脂释放的气体，将患者移至通风处
皮肤接触：被熔融树脂碰触皮肤，需即可以大量清水冷却后，依照烫伤之临床方式处理

眼睛接触：大量清水冲洗。

食入：用清水漱口。

最重要症状及危害效应：无

对急救人员之防护：对流换气。

对医师之提示：吸氧

五．灭火措施：

适用灭火剂：水，化学干粉，二氧化碳，泡沫。

灭火时可能遇到之特殊危害：避免气体吸入。

特殊灭火程序：移除可燃物。

消防人员之特殊防护设备：防毒面具。

六．泄露处理方法

个人注意事项：粉状和颗粒状树脂。

环境注意事项：不可填埋。

清理方法：按照废弃物处理及清扫法规处理，不可燃烧。

七．安全处置与储存方法

处置：避免高温和火源接触。

存储：通风干燥处。

八．暴露预防措施

工程控制：无

控制参数：八小时日时量平均容许浓度/短时间时量平均容许浓度/最高容许浓度：未定

生物指标：未定

个人防护措施：

呼吸防护：安装排气装置

手部防护：佩戴手套

眼睛防护：不需要

皮肤及身体防护：不需要

卫生措施：不需要

九．物理及化学性质

物质状态：固体

形状：白色粉末/透明颗粒

颜色：白色/透明

气味：无

PH 值：7

沸点/沸点范围：-

分解温度：380°C/360°C

闪火点：-

自燃温度：-	爆炸界限：-
蒸汽压：-	蒸汽密度：-
密度：2.05/2.15g/cm ³	溶解度：-

十．安定性及反应性

安全性：常温下及其安定且具化学惰性

特殊情况下可能之危害反应：高温或燃烧分解气体对人体神经系统有损害。

应避免之状况：不可燃烧。

应避免之物质：金属钠及其强酸的混合物。

危害分解物：气体及粉尘。

十一．毒性资料

急毒性：无

局部效应：无

致敏效应：无

慢毒性或长期毒性：无

特殊效应：无

十二．生态资料

可能之环境影响/环境流布：此项产品无法被生物分解，但可经适当之方式予以回收利用，不含铅，汞，镉，铬等添加物或复合物。

十三．废弃处置方法

废弃处置方法：按照废弃物处理及清扫法规要求送专业资质公司处置

十四．运送资料

国际运送规定：此物质无危险性。

联合国编号：无

国内运送规定：无

特殊运送方法及注意事项：无

十五．法规资料

适用法规：遵循欧盟 REACH 法规相关要求。

十六．其他资料

参考文献：-

制表单位：深圳微波通线缆有限公司

地址：深圳市光明新区公明街道马山头第四工业区 78C 三楼

电话：0755-29886180

制表人：职称：工程经理

姓名：范强

制表日期：2014-12-01



深圳微波通线缆有限公司

ShenZhen WBT Cable Co., Ltd

地址：深圳市光明新区公明镇马山头村第四工业区 78C 三楼

电话：0755-29886180

传真：0755-29886850

Http://www.WBTcable.com

邮编：518106

PRODUCT SPECIFICATION

製品規格

No. PRS-1907**MHF4L Connector**

Plug Parts No. : 20565-001R-13,20572-001R-08

Receptacle Parts No. : 20579-001E-01

Qualification Test Report No. TR-14097

					Prepared by	Reviewed by	Approved by
0	S14352	K.H	Nov./24/'14		K.Hashiba Nov./24/'14	T.Tagawa Nov./27/'14	T.Takano Nov./27/'14
REV.	ECN	BY	DATE	APP.			
REVISION RECORD							

DOCUMENT CLASSIFICATION PRODUCT SPECIFICATION 製品規格	TITLE MHF4L Connector Plug Parts No. : 20565-001R-13,20572-001R-08 Receptacle Parts No. : 20579-001E-01	No. PRS-1907
1. 適応範囲／Scope 本規格は、MHF4L Connector の性能と試験条件について規定する。 試験条件は“PCI Express® M.2 Electromechanical Specification DRAFT Revision 1.0”に準ずる。 This specification covers the requirements for product performance and test methods of MHF4L Connector. Test method is complied with “PCI Express® M.2 Electromechanical Specification DRAFT Revision 1.0”. 2. 製品名称及び製品型番／Product Name and Parts No. 2.1 製品名称／Product Name MHF4L connector 2.2 製品型番／Parts No. Plug : 20565-001R-13 20572-001R-08 Receptacle : 20579-001E-01 3. 定格／Rating 3.1 適応ケーブル／Applicable cable 3.1.1 Part No. 20565-001R-13 (1) 構成 中心導体 : AWG#32(7/0.08), 銀メッキ軟銅線 誘電体 : フッ素樹脂, 外径 0.68(+0.04,-0.02)mm, 標準厚さ 0.22mm 外部導体 : 16/4/0.05, 標準外径 0.93mm, 銀メッキ軟銅線または錫メッキ軟銅線 ジャケット : フッ素樹脂, 外径 1.13(+0.08,-0.05)mm, 標準厚さ 0.1mm (2) 仕様 特性インピーダンス : $50 \pm 2 \Omega$ (TDR) 標準静電容量(参考値) : 97pF/m 293K(20℃)時の中心導体導体抵抗(参考値) : $520 \Omega / \text{km}$ 絶縁抵抗 : $1,500 \text{M} \Omega \cdot \text{km}$ 以上 耐電圧 : AC 500V・1 分間にて絶縁破壊の無い事 (1) Description Inner conductor : AWG#32(7/0.08) Silver plating annealed copper wire Dielectric core : Fluoro-plastics , diameter 0.68(+0.04,-0.02)mm , nominal thickness 0.22mm Outer conductor : 16/4/0.05 , nominal diameter 0.93mm , silver plating annealed copper wire or tin-copper alloy Jacket : Fluoro-plastics , diameter 1.13(+0.08,-0.05)mm , nominal thickness 0.1mm (2) Requirements Characteristic impedance : $50 \pm 2 \Omega$ by TDR method Nominal capacitance(Reference value) : 97 pF/m Conductor resistance of inner conductor at 293K (20℃)(Reference value) : $520 \Omega / \text{km}$ Insulation resistance : $1,500 \text{M} \Omega \cdot \text{km}$ MIN. Dielectric withstand voltage : no breakdown at AC 500V for 1 minutes.		

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3.1.2 Part No. 20572-001R-08

(1) 構成

中心導体 : AWG#36(7/0.05),銀メッキ軟銅線

誘電体 : フッ素樹脂,外径 0.4(+0.04,-0.02)mm,標準厚さ 0.125mm

外部導体 : 8/5/0.05,標準外径 0.65mm, 銀メッキ軟銅線または錫メッキ軟銅線

ジャケット : フッ素樹脂,外径 0.81(+0.04,-0.02)mm, 標準厚さ 0.08mm

(2) 仕様

特性インピーダンス : $50 \pm 2 \Omega$ (TDR)

標準静電容量(参考値) : 96pF/m

293K(20°C)時の中心導体抵抗(参考値) : 1,400 Ω /km絶縁抵抗 : 1,000M $\Omega \cdot km$ 以上

耐電圧 : AC 1,000V・1分間にて絶縁破壊の無い事

(1) Description

Inner conductor : AWG#36(7/0.05)

Silver plating annealed copper wire

Dielectric core : Fluoro-plastics ,diameter 0.4(+0.04,-0.02)mm , nominal thickness 0.125mm

Outer conductor : 8/5/0.05 , nominal diameter 0.65mm , silver plating annealed copper wire or tin-copper alloy

Jacket : Fluoro-plastics , diameter 0.81(+0.04,-0.02)mm , nominal thickness 0.08mm

(2) Requirements

Characteristic impedance : $50 \pm 2 \Omega$ by TDR method

Nominal capacitance(Reference value): 96 pF/m

Conductor resistance of inner conductor at 293K (20°C)(Reference value) : 1,400 Ω /kmInsulation resistance : 1,000 M $\Omega \cdot km$ MIN.

Dielectric withstand voltage : no breakdown at AC 1,000V for 1 minutes.

3.2 使用条件／Operating Condition

電圧/Rated voltage	AC60Vr.m.s			
公称特性インピーダンス/ Nominal characteristic impedance	50 ohm.			
周波数/Frequency	Plug : 0.1GHz～6GHz Receptacle : 0.1GHz～12GHz			
VSWR	Frequency	0.1～3GHz	3～6GHz	6～12GHz
	Plug	1.30 MAX.	1.45 MAX.	
	Receptacle	1.30 MAX.	1.40 MAX.	1.85 MAX.
使用温度範囲/ Service temperature	233K～363K (-40°C～90°C)			

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4. 試験及び性能 / Test and Performance

試験条件 / Test Condition

本試験の初期とは、出荷時の状態のことである。

特に指定のない限り、測定と試験は、MIL-STD-202 に基づき以下の条件で行う。

This initial test is equal to it's at shipping condition and unless otherwise specified, all tests and measurements shall be performed under the following conditions in accordance with MIL-STD-202.

温度 / Temperature ... 288K~308K (15°C~35°C)

気圧 / Pressure ... 866hPa~1066hPa (650mmHg~800mmHg)

相対湿度 / Relative Humidity ... 45~75%R.H.

4.1. 電氣的性能 / Electrical Performance

No	項目 / Items	試験条件 / Test Conditions	規格 / Specifications
1.	接触抵抗	テスト基板にリセプタクルコネクタを半田付けし、プラグコネクタを嵌合させ、開回路電圧 20mV DC 以下、短絡電流 10mA DC 以下で 4 端子法に芯線及びシールド線の図 1 に示す区間の接触抵抗を測定する。 MIL-STD-202 試験法 307 に準拠。	[中心コンタクト] 初期: 20mΩ MAX. 試験後: $\angle$ R 20mΩ MAX. [外部コンタクト] 初期: 20mΩ MAX. 試験後: $\angle$ R 20mΩ MAX.
	Contact Resistance	Solder the receptacle connector to the test board and mate the plug connector together, then measure the contact resistance as shown in Fig.1 by the four terminal methods. Apply the low level condition of 20mV MAX. DC for the open circuit voltage and 10mA MAX. DC for the closed circuit current in accordance with MIL-STD-202, Method 307.	[Inner contact] Initial: 20mΩ MAX. After testing: $\angle$ R 20mΩ MAX. [Ground contact] Initial: 20mΩ MAX. After testing: $\angle$ R 20mΩ MAX.
2.	絶縁抵抗	リセプタクル及びプラグコネクタを嵌合させた状態で、中心導体と外部導体の間に DC100V を印加し、測定する。 MIL-STD-202 試験法 302 に準拠。	初期 : 500 MΩ MIN. 試験後 : 100 MΩ MIN.
	Insulation Resistance	Mate the plug and receptacle connector together, and then apply DC 100 V between the inner contact and the ground contact in accordance with MIL-STD-202, Method 302.	Initial : 500 MΩ MIN. After testing : 100 MΩ MIN.
3.	耐電圧	リセプタクル及びプラグコネクタを嵌合させ、隣接する端子間に AC200V (実効値) を一分間印加する。 MIL-STD-202 試験法 301 に準拠。	沿面放電、空中放電、絶縁破壊等の異常無きこと。
	Dielectric Withstanding Voltage	Mate the receptacle and plug connector together, then apply AC 200V(rms) between the neighboring contacts for a minute in accordance with MIL-STD-202, Method 301.	No creeping discharge, flashover, no insulator breakdown shall occur.
4.	VSWR	ネットワークアナライザーにて図 2 のように電圧定在波比を測定する。 周波数 : 0.1GHz ~ 12GHz	[Plug] 1.30 MAX. at 0.1~3GHz 1.45 MAX. at 3~6GHz
		Measure the VSWR as shown in Fig.2 by the network analyzer. Frequency : 0.1GHz ~ 12GHz	[Receptacle] 1.30 MAX. at 0.1~3GHz 1.40 MAX. at 3~6GHz 1.85 MAX. at 6~12GHz

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PRODUCT SPECIFICATION 製品規格		MHF4L Connector Plug Parts No. : 20565-001R-13,20572-001R-08 Receptacle Parts No. : 20579-001E-01	PRS-1907
4.2.機械的性能／Mechanical Performance			
No	項目 / Items	試験条件 / Test Conditions	規格 / Specifications
1.	挿入力 / 抜去力	テスト基板にリセプタクルを半田付けする。その後、試料を挿抜試験機に取り付け、嵌合軸に平行に毎分 $25 \pm 3\text{mm}$ の速度で、初期及び 30 回目の挿入抜去力を測定する。	[挿入力／Mating] 初期/Initial : 30 N MAX. 30 回目/30cycles: 30 N MAX.
	Mating Force And Un-mating Force	Solder the receptacle connector to the test board, then place the board and plug on push-on/pull-off machine, measure of initial and mating/un-mating 30 cycles at a speed $25 \pm 3\text{mm/min.}$ along the mating axis.	[抜去力／Un-mating] 初期/Initial : 20 N MAX. 5N MIN. 30 回目/30cycles: 20 N MAX. 3N MIN.
2.	30 度引張	プラグ及びリセプタクルコネクタを嵌合させた状態で、図.3 の様にケーブルを 30° 傾け、10[N]の力で矢印の方向に 10 回引張る。	[外観] 異常無き事。 [瞬断] 試験中、 $1\mu\text{s}$ を超える電氣的瞬断の無き事。
	Cable retention force at 30 degree	Mate Plug with Receptacle and tilt cable by 30 degree and pull the cable by 10N force with 10cycles toward arrowhead direction. (Fig.3)	[Appearance] No abnormality [Electrical discontinuity] No electrical discontinuity grater than $1\mu\text{s}$.
3.	水平引張	プラグ及びリセプタクルコネクタを嵌合させた状態で、図.4 の様に $\phi 1.13\text{cable}$ は水平方向 20[N]の力で引張る。 $\phi 0.81\text{cable}$ の場合は、10[N]の力で引張る。	[外観] 異常無き事。 [瞬断] 試験中、 $1\mu\text{s}$ を超える電氣的瞬断の無き事。
	Cable retention force at 0 degree	Mate Plug with Receptacle and pull the $\phi 1.13$ cable by 20N force toward horizontal direction. (Fig.4) In case of $\phi 0.81$ cable strength should have more than 10N.	[Appearance] No abnormality [Electrical discontinuity] No electrical discontinuity grater than $1\mu\text{s}$.
4.	耐久性	テスト基板にリセプタクルを半田付けする。その後、試料を挿抜試験機に取り付け、嵌合軸に平行に毎分 $25 \pm 3\text{mm}$ の速度で、30 回挿入抜去を行う。	[外観] 異常無き事。 [接触抵抗] 4.1.1 を満足する事。
	Durability	Solder the receptacle connector to the test board, then place the board and plug on the push-on/pull-off machine, and repeat mating and un-mating 30 cycles at a speed $25 \pm 3\text{mm/min.}$ along the mating axis.	[Appearance] No abnormality [Contact Resistance] Shall meet 4.1.1.
5.	半田剥離強度	テスト基板に半田付けされたリセプタクルコネクタを図.5 のように各方向から押す。 コネクタが破壊されときの強度を測定する。	[剥離強度] 20N MIN.
	Receptacle shearing strength	Solder the receptacle connector to the test board, Push the receptacle connector from each directions as Shown in Fig.5. Measure the strength when the connector is broken.	[Shearing strength] 20N MIN.

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No	項目 / Items	試験条件 / Test Conditions	規格 / Specifications
6.	耐振動性	DC100mA の電流を流しながら、嵌合状態のコネクタに下記の振動を加える。 周波数: 10Hz → 100Hz → 10Hz / 約 15 分間 片振幅、加速度 : 1.5mm or 59m/s ² (6G) 方向、サイクル : 3 つの互いに直角な方向について各 5 サイクル(約 75 分)実施。	[外観] 異常無き事。 [接触抵抗] 4.1.1.を満足する事。 [瞬断] 試験中、1 μs を超える電氣的瞬断の無き事。
	Vibration	Apply the following vibration to the mating connector. During the testing, run 100mA DC to check electrical discontinuity. Frequency : 10Hz → 100Hz → 10Hz / approx 15minutes. Half amplitude, Peak value of acceleration : 1.5mm or 59m/s ² (6G) Directions , cycle : 3 mutually perpendicular direction, 5 cycles (approx 75minutes.) for each direction.	[Appearance] No abnormality [Contact Resistance] Shall meet 4.1.1. [Electrical discontinuity] No electrical discontinuity grater than 1 μs.
7.	耐衝撃性	嵌合状態のコネクタを、衝撃試験機に取り付け、下記の衝撃を加える。尚、試験中に DC100mA の電流を流して電氣的瞬断を確認する。 MIN-STD-202 試験法 213 試験条件 B に準拠。 最大加速度 : 735m/s ² (75G) 標準持続時間 : 11m/sec 波形 : 半波正弦波 方向 : 直交する 6 方向、各 3 回	[外観] 異常無き事。 [接触抵抗] 4.1.1.を満足する事。 [瞬断] 試験中、1 μs を超える電氣的瞬断の無き事。
	Shock	Apply the following shock to the mating connector in accordance with MIL-STD-202, Method 213, Condition B. During the testing, run 100mA DC to check electrical discontinuity. Peak value of acceleration : 735m/s ² (75G) Duration : 11msec Wave Form : Half sinusoidal Directions , cycle : 6 mutually perpendicular direction , 3 cycles for each direction	[Appearance] No abnormality [Contact Resistance] Shall meet 4.1.1. [Electrical discontinuity] No electrical discontinuity grater than 1 μs.

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4.3.耐環境性能 / Environmental Performance			
No	項目 / Items	試験条件 / Test Conditions	規格 / Specifications
1.	熱衝撃	テスト基板にリセプタクルコネクタを半田付けし、プラグコネクタと嵌合させ、以下の環境条件に暴露する。 MIL-STD-202 試験法 107 試験条件 A に準拠。 温度 : 218K(-55℃):30 分→358K(85℃):30 分 移動時間 : 5 分以下 回数 : 5 サイクル	[外観] 異常無き事。 [接触抵抗] 4.1.1.を満足する事。 [絶縁抵抗] 4.1.2.を満足する事。 [耐電圧] 4.1.3.を満足する事。
	Thermal Shock	Solder the receptacle connector to the test board, then mate plug connector, and expose them to the following environment in accordance with MIL-STD-202, Method 107, Condition A. Temperature: 218K(-55℃): 30min. → 358K(85℃): 30min. Transition time: 5min. MAX. No. of cycles : 5 cycles	[Appearance] No abnormality [Contact Resistance] Shall meet 4.1.1. [Insulation Resistance] Shall meet 4.1.2. [Dielectric Withstanding Voltage] Shall meet 4.1.3.
2.	高温寿命	テスト基板にリセプタクルコネクタを半田付けし、プラグコネクタと嵌合させ、以下の環境条件に暴露する。 MIL-STD-202 試験法 108 試験条件 B に準拠。 温度: 363±2K (90±2℃) 期間: 96 時間	[外観] 異常無き事。 [接触抵抗] 4.1.1.を満足する事。
	High Temperature Life	Solder the receptacle connector to the test board, then mate plug connector, and expose them to the following environment in accordance with MIL-STD-202, Method 108, Condition B. Temperature: 363±2K (90±2℃) Duration: 96 hours	[Appearance] No abnormality [Contact Resistance] Shall meet 4.1.1.
3.	湿度(定常状態)	テスト基板にリセプタクルコネクタを半田付けし、プラグコネクタと嵌合させ、以下の環境条件に暴露する。 MIL-STD-202 試験法 103 試験条件 A に準拠。 温度: 313±2K (40±2℃) 湿度: 90~95%RH 期間: 96 時間	[外観] 異常無き事。 [接触抵抗] 4.1.1.を満足する事。 [絶縁抵抗] 4.1.2.を満足する事。 [耐電圧] 4.1.3.を満足する事。
	Humidity (Steady State)	Solder the receptacle connector to the test board, then mate plug connector, and expose them to the following environment in accordance with MIL-STD-202, Method 103, Condition A. Temperature: 313±2K (40±2℃) Humidity : 90~95%RH Duration : 96 hours	[Appearance] No abnormality [Contact Resistance] Shall meet 4.1.1. [Insulation Resistance] Shall meet 4.1.2. [Dielectric Withstanding Voltage] Shall meet 4.1.3.

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No	項目 / Items	試験条件 / Test Conditions	規格 / Specifications
4.	塩水噴霧	テスト基板にリセプタクルコネクタを半田付けし、プラグコネクタと嵌合させ、以下の環境条件に暴露する。 MIL-STD-202 試験法 101 試験条件 B に準拠。 温度 : $308 \pm 2\text{K}$ ($35 \pm 2^\circ\text{C}$) 塩水濃度 : $5 \pm 1\%$ [重量比] 期間 : 48 時間	[外観] 異常無き事。 [接触抵抗] 4.1.1.を満足する事。
	Salt Water Spray	Solder the receptacle connector to the test board, then mate plug connector, and expose them to the following environment in accordance with MIL-STD-202, Method 101, Condition B. Temperature : $308 \pm 2\text{K}$ ($35 \pm 2^\circ\text{C}$) Salt water density: $5 \pm 1\%$ [by weight] Duration : 48 hours	[Appearance] No abnormality [Contact Resistance] Shall meet 4.1.1.
5.	硫化水素ガス	テスト基板にリセプタクルコネクタを半田付けし、プラグコネクタと嵌合させ、以下の環境条件に暴露する。 温度 : $313 \pm 2\text{K}$ ($40 \pm 2^\circ\text{C}$) 相対湿度: $80 \pm 5\%\text{RH}$ ガス : H_2S $3 \pm 1\text{ppm}$ 期間 : 48 時間	[外観] 性能上有害な異常無き事。 [接触抵抗] 4.1.1.を満足する事。
	H_2S Gas	Solder the receptacle connector to the test board, then mate plug connector, and expose them to the following environment Temperature : $313 \pm 2\text{K}$ ($40 \pm 2^\circ\text{C}$) Relative Humidity: $80 \pm 5\%\text{RH}$ Gas : H_2S $3 \pm 1\text{ppm}$ Duration : 48 hours	[Appearance] No abnormality adversely affecting the performance shall occur. [Contact Resistance] Shall meet 4.1.1.

4.4.その他 (Others)

No	項目 / Items	試験条件 / Test Conditions	規格 / Specifications
1.	半田付け性	端子の半田付け部を $518 \pm 5\text{K}$ ($245 \pm 5^\circ\text{C}$) の半田槽内に 5 ± 0.5 秒間浸す。フラックスは、RMA 型を使用し、5~10 秒間浸漬するものとする。 MIL-STD-202F 試験法 208E に準拠。	浸した面積の 95%以上に半田が付着し、かつピンホール空隙が1箇所集中せず、5%以下である事。
	Solder ability	Dip the soldering point of the contacts in the solder bath at $518 \pm 5\text{K}$ ($245 \pm 5^\circ\text{C}$) for 5 ± 0.5 seconds after immersing the time in the flux of RMA type for 5 to 10 seconds in accordance with MIL-STD-202F, Method 208E.	The surface of the dipped contact must become 95% wet and the non-wetted pinholes must not accumulate in one area but be distributed and must be less than 5% of the contact area to be soldered.
2.	半田耐熱性	リフロー温度プロファイルは図 6 を参照。 リフロー回数は 2 回以内。 メタルマスクサイズは図 7 を参照。	機能を損なう変形及び欠陥の無き事。
	Soldering Heat Resistance	Reflow temperature profile as shown in Fig.6. The number of times of Reflow is within 2. Metal mask size Fig.7	No abnormality adversely affecting the performance shall not occur.

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4.5 試験順序と試料数 / Test Sequence and Sample Quantity

表(Table)1 試験順序と試料数 / Test Sequence and Sample Quantity

※グループ表中の番号は、試験順序を示す。

The number of group is test sequence.

試験項目 / Test Item		Group															
		A	B	C	D	E	F	G	H	J	K	L	M	N	P	Q	R
(1)	接触抵抗 Contact Resistance						1,3		1,3	1,3	1,5	1,3	1,5	1,3	1,3		
(2)	絶縁抵抗 Insulation resistance										2,6		2,6				
(3)	耐電圧 Dielectric withstanding voltage	1									3,7		3,7				
(4)	VSWR		1														
(5)	挿抜力/抜去力 mating force/Unmating force			1													
(6)	30度引張 Cable retention force at 30 degree				1												
(7)	水平引張 Cabel retention force at 0 degree					1											
(8)	耐久性 Durability						2										
(9)	半田剥離強度 Shearing strength							1									
(10)	耐振動性 Vibration								2								
(11)	耐衝撃性 Shock									2							
(12)	熱衝撃 Thermal shock										4						
(13)	高温寿命 High temperature life											2					
(14)	湿度(定常状態) Humidity (steady state)												4				
(15)	塩水噴霧 Salt Water Spray													2			
(16)	硫化水素ガス H ₂ S Gas														2		
(17)	半田付け性 Solder ability															1	
(18)	半田耐熱性 Soldering Heat Resistance																1
Sample QTY pcs.	Plug	10	10	10	10	10	10	---	10	10	10	10	10	10	10	---	---
	Receptacle	10	10	10	10	10	10	12	10	10	10	10	10	10	10	10	10
Test Board pcs.		10	10	10	10	10	10	12	10	10	10	10	10	10	10	10	10

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5. 測定方法／Measuring method

5.1 接触抵抗測定方法／Measuring method of Contact Resistance

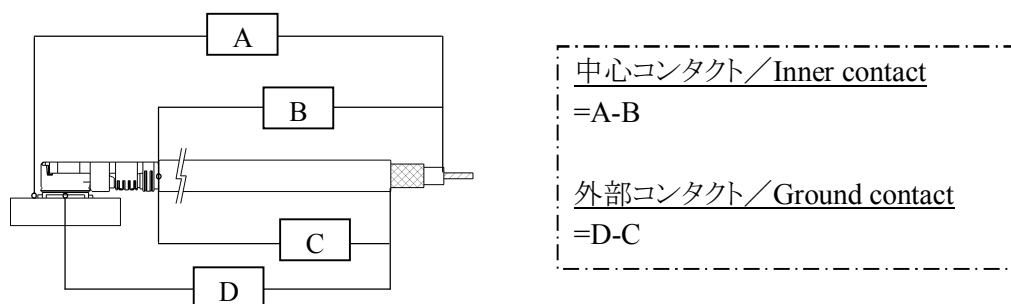


図 1. 接触抵抗
(Fig.1 Contact Resistance)

5.2 VSWR 測定方法／Measuring method of VSWR

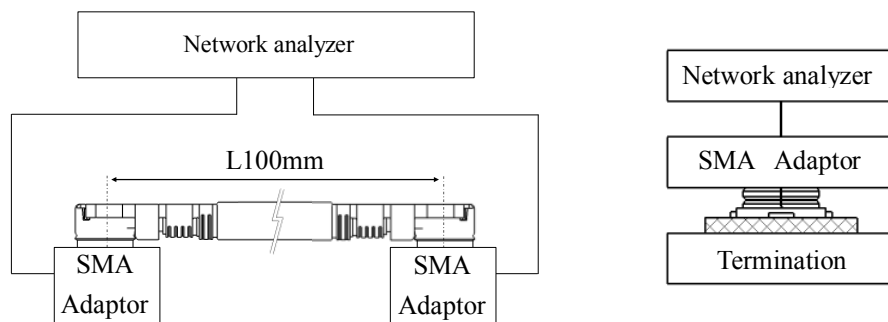


図 2. VSWR
(Fig.2 VSWR)

5.3 30 度引張測定方法／Measuring method of Cable retention force at 30 degree

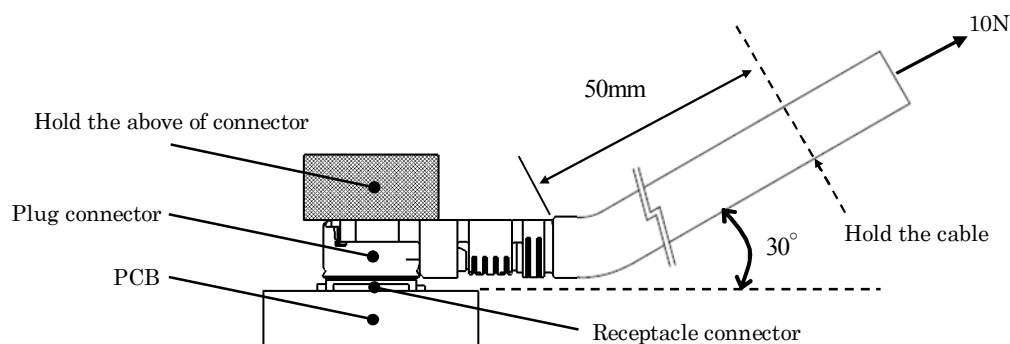


図 3. 30 度引張
(Fig.3 Cable retention force at 30 degree)

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5.4 水平引張測定方法／Measuring method of cable retention force at 0 degree

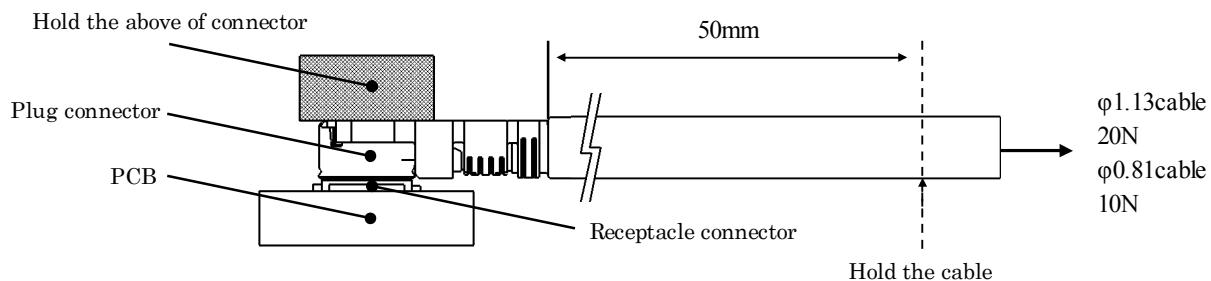


図 4. 水平引張

(Fig.4 Cable retention force at 0 degree)

5.5 半田剥離強度測定方法／Measuring method of receptacle shearing strength

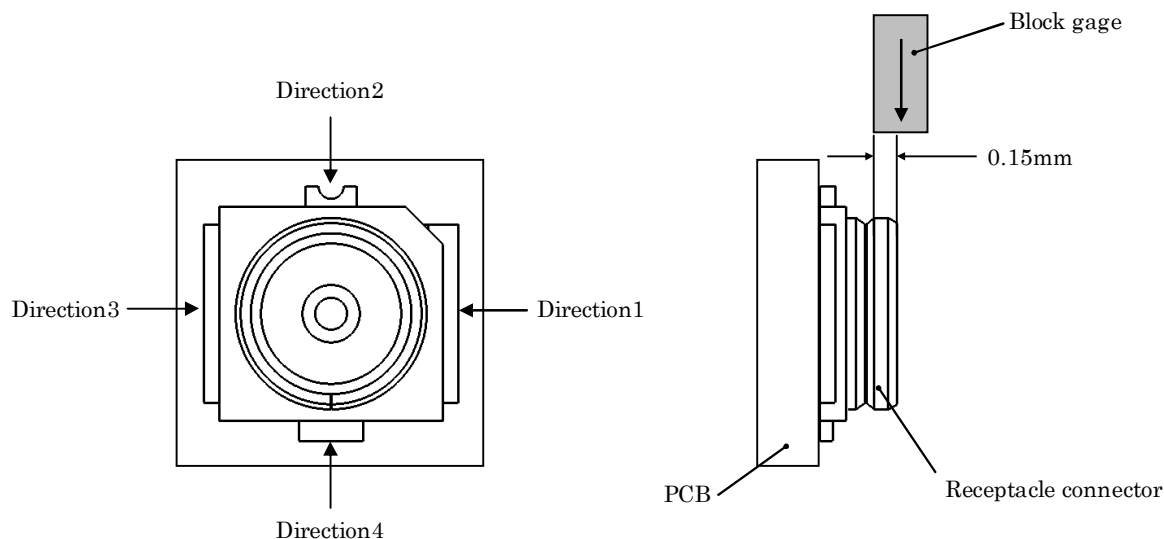


図 5. 半田剥離強度

(Fig.5 Receptacle shearing strength)