TUNE-UP PROCEDURE

This exhibit contains the tune-up procedure as it will appear in the Configuration Service Software (CSS) manual.

The following adjustments comprise the total transmitter alignment:

- 1. Reference Oscillator
- 2. Transmitter Power Output
- 3. Transmit Deviation Control
- 4. Reference Modulation Compensation

Note: All adjustments are factory pre-set and do not require alignment under normal operating conditions. In the event alignment is needed, refer servicing to qualified radio maintenance personnel only.

TEST EQUIPMENT

Description Recommended model

- 1. Service Monitor Motorola R-2001 or equivalent
- 2. PC with CSS

TRANSMITTER ALIGNMENT PROCEDURE

CSS/RSS Port: A 9-pin D connector is provided on the station control module front panel to allow service personnel to connect a PC loaded with the Configuration Service Software (CSS) and perform programming and maintenance tasks via this TIA RS-232 port. The following pages of this exhibit will show the important alignment screens.

EXHIBIT DESCRIPTION

- 9A Reference Oscillator Alignment Screen
- 9B Transmitter Power Output Alignment Screen
- 9C Transmitter Deviation Alignment Screen
- 9D Reference Modulation Compensation Alignment Screen

All adjustments are software controlled and are pre-set at the factory. Certain station operating parameters can be changed via man-machine interface (MMI) commands, within predetermined limits. Examples include transmit / receiver operating frequencies and power level.

Service Tools Ylew Window !	
System Alignment Sc	reen
in Site in Site in Channe in Channe in Con	Power Output Ref Mod Comp RSSI Calibration Battery Equalization Reference Oscillator Tx Deviation
	Reference Oscillator Frequency
	Current Tx Frequency: 150.0125 MHz
	AUTO-NET 5 MHZ AUTO-NET 10 MHZ HB0/UHB0 UHB0 ENABLE
	Note: Station is in Service Mode
	Please set the station to Normal Mode after all alignments are completed Change To Normal Mode Reset Station

TUNE-UP PROCEDURE - Reference Oscillator Alignment Screen

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Bite Channe Com	Reference Oscillator Tx Deviation Power Output Ref Mod Comp RSSI Calibration Battery Equalization					
	Rated Power Out 25 Watts Power Read on Wattmeter. 15.8 Watts Transmit Frequency. 1500125 MHz 1) KEYUP the Station. 2) Enter Power Read on the Wattmeter. 3) Press the ADJUST Function Key and Wait for Station Response. 4) If the station is at desired Power, press the SAVE function key. 5) If the station is not at desired Power, Repeat steps 2 and 3. Note: If a PA Failure occurs during adjustment, press the PA INIT Function Key to set the PA to an initial value. Then restart the alignment process. Station Is Currently Dekeyed					
	PA INIT Keyup Adjust Save Dekey					
	Note: Station is in Service Mode Please set the station to Normal Mode after all alignments are completed					

TUNE-UP PROCEDURE - Transmitter Power Output Alignment Screen

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<u>File Service Tools View Window H</u> elp	
6 B 2 2 0 1 1 1 1	
System D-Q Zone D-Q Site D-Q Configuration	Creen Image: Creen Power Output Ref Mod Comp Reference Oscillator Tx Deviation
24 24	Frequency 1
	Deviation (kHz) 5.31 Key On Freq1
	Current Deviation 5.31
	Frequency 2
	Deviation (KHz) 5.18 Key On Freq2
	Frequency 3
	Deviation (KHz) 6.46 Key On Freq3
	Current Deviation 6.46
	Frequency 4
	Deviation (kHz) 6.6 Key On Freq4
	Current Deviation 6.6
	Current Frequency (MHz) 150
	Key On Status Keyed Up On Frequency 1
	Save Dekey
	Note: Station is in Service Mode
	Please set the station to Normal Mode after all alignments are completed
	Change To Normal Mode Reset Station
Click to Keyup t	he station using Frequency 1

TUNE-UP PROCEDURE - Transmitter Deviation Alignment Screen

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💷 🔶 Con		r ower output				Dattery Equalization	
		the Right/I keys to adj wave's hori possible. A each Ref Mc 	eft Arrow butt ust Reference zontal portion i sloped straig d alignment is gn Ref Mod 1	completed to sa	Down and P 1 the obse o a straig Press the ave that a Bave	ageUp/PageDown rved square ht line as Save button after lignment. DBkey	
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TUNE-UP PROCEDURE - Reference Modulation Compensation Alignment Screen