華新科技股份有限公司
Walsin Technology Corporation
Xiangshan Industrial Park, Dalang Town,
Dongguan City, Guangdong Province, China

APPROVAL SHEET

MULTILAYER CERAMIC ANTENNA

RFANT Series – RoHS Compliance

2.4 GHz ISM Band Working Frequency

P/N: RFANT3216120A5T Series

*Contents in this sheet are subject to change without prior notice.

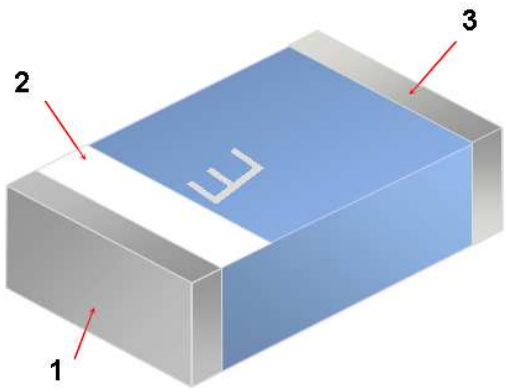
FEATURES

1. Surface Mounted Devices with a small dimension of 3.2 X 1.6 X1.2 mm^3 meet future miniaturization trend.
2. LTCC process
3. High stability in Temperature / Humidity Change

APPLICATIONS

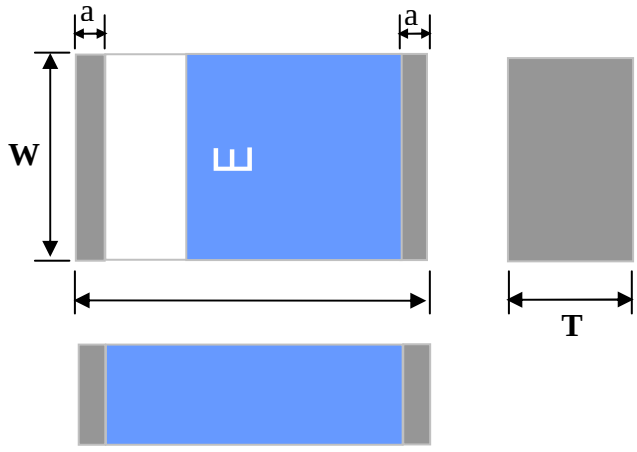
1. 2.4GHz ISM band RF applications
2. Bluetooth, Wireless, HomeRF

CONSTRUCTION



1. **Feeding**
2. **Identification Mark**
3. **Soldering terminal**

DIMENSIONS

Figure	Symbol	Dimension (mm)
	L	3.20 ± 0.20
	W	1.60 ± 0.10
	T	1.20 ± 0.10
	a	0.25 ± 0.15

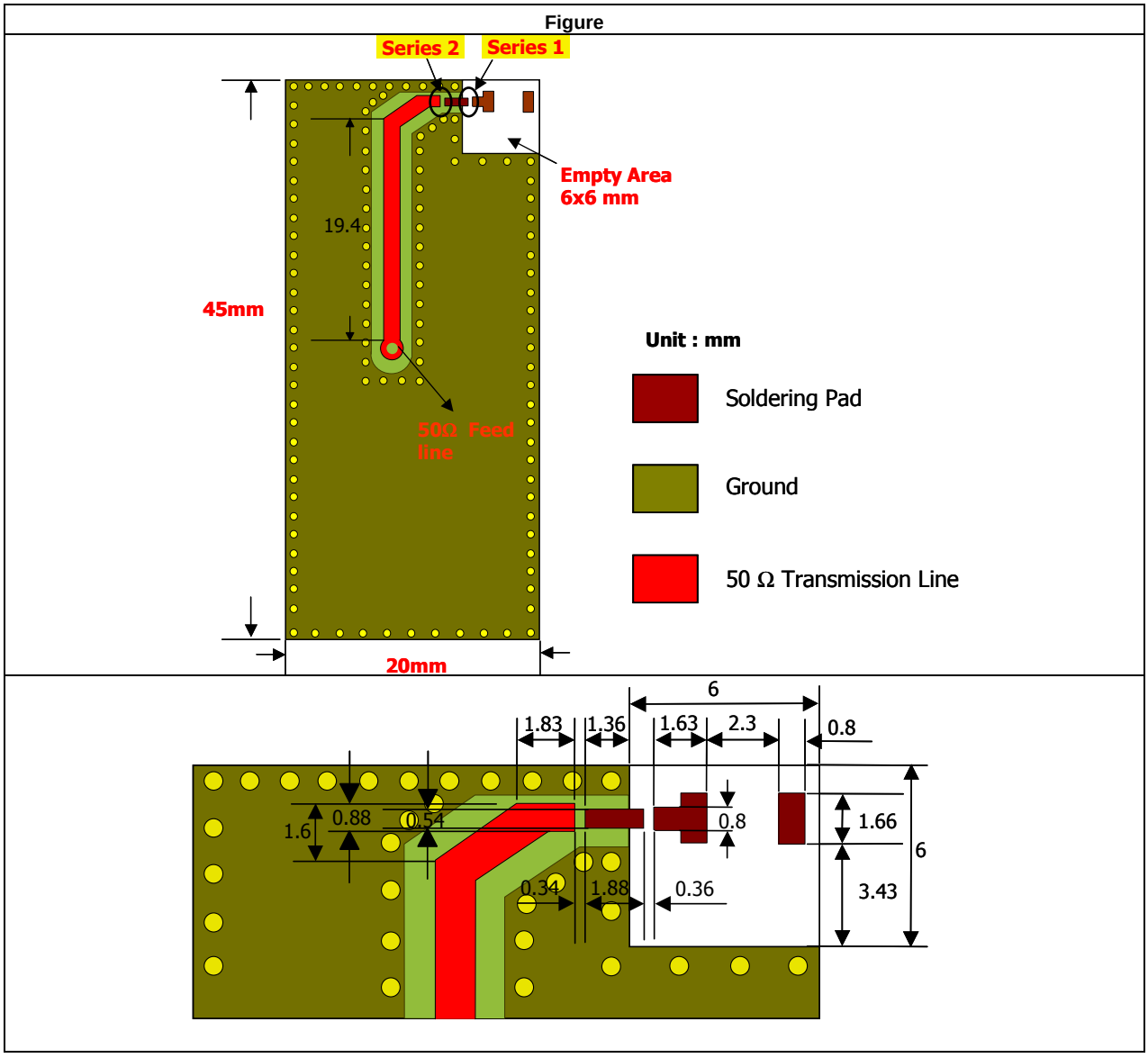
ELECTRICAL CHARACTERISTICS

RFANT3216120A5T		Specification
Working Frequency Range		2450 ± 50 MHz
Fc (GHz)		2.9
Gain (dBi)		2 (Typical)
VSWR		2 max.
Matching component value	Series 1	6.8nH
	Series 2	-
Operation Temperature		-40˚C ~ +85˚C

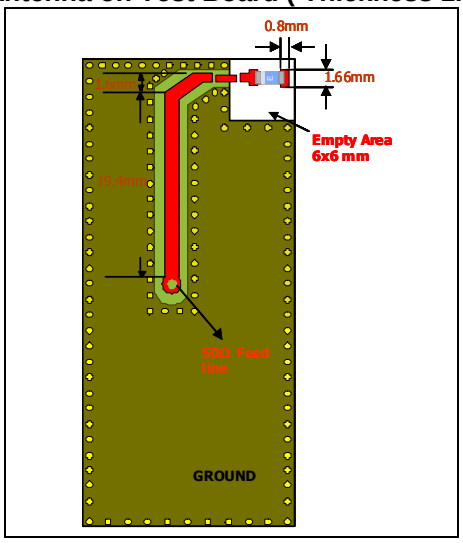
*** This frequency must be adjusted to 2.45GHz with matching circuit.**

SOLDER LAND PATTERN DESIGN

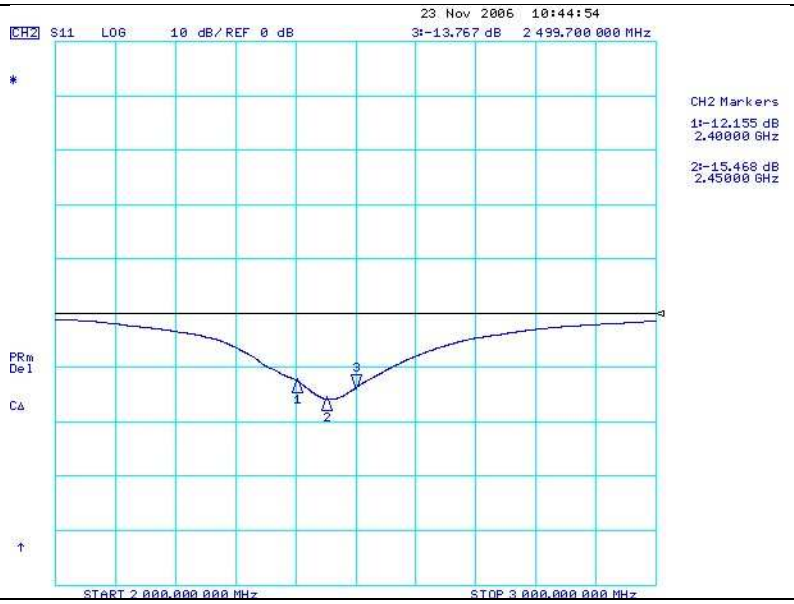
Figure



Antenna on Test Board (Thickness 1.2mm)



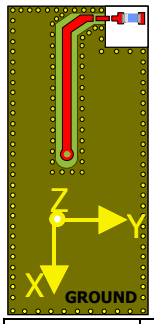
Antenna S11 on Test Board

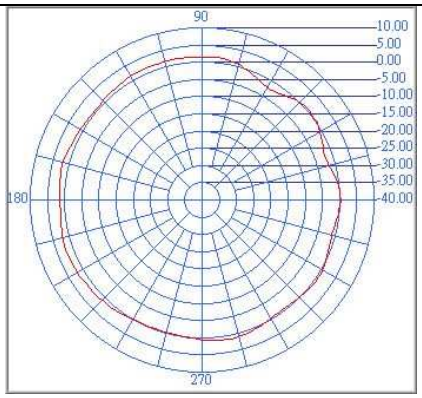
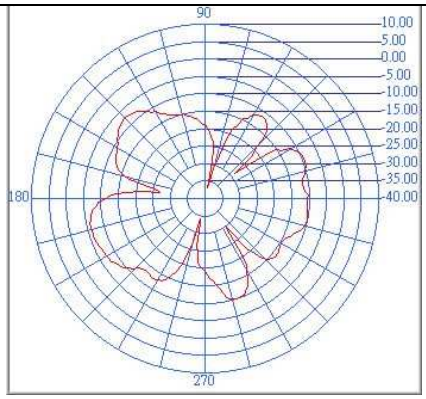
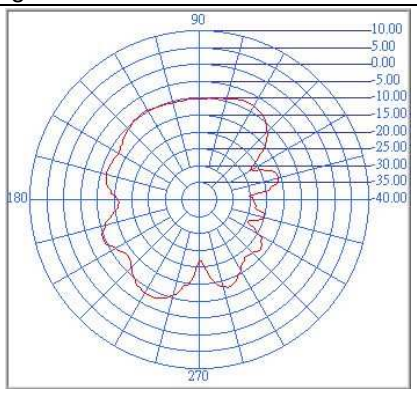
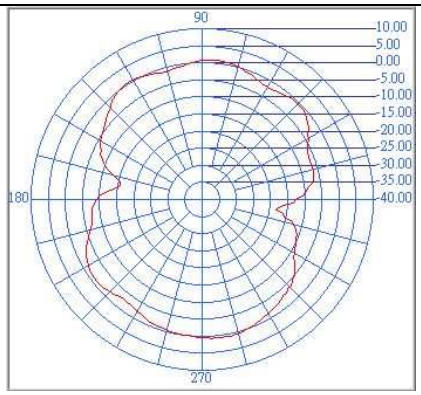
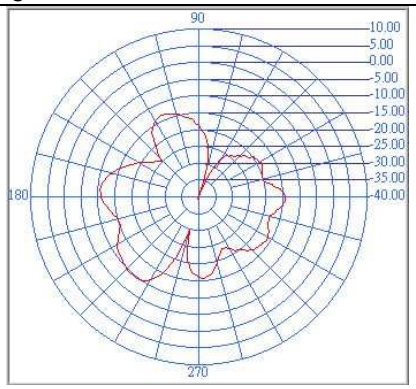
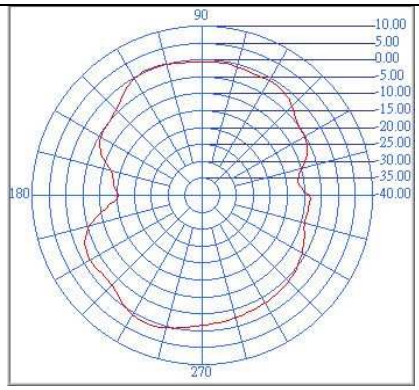


Antenna VSWR on Test Board

RADIATION PATTERN

Radiation Pattern and Gain were dependent on measurement board design. The specification of RFANT3216120A5T antenna was measured based on the PCB size and installation position as shown in the below figure Test Board



	Vertical	Horizontal
Y - Z Plane Average Gain= 0.891 dBi	 Peak Gain = 2.12dBi Average Gain = 0.64 dBi	 Peak Gain= -6.07dBi Average Gain=-11.62dBi
X - Z Plane Average Gain= -1.846 dBi	 Peak Gain= -7.78 dBi Average Gain= -11.97dBi	 Peak Gain= 0.96 dBi Average Gain= -2.29 dBi
X - Y Plane Average Gain= -2.556 dBi	 Peak Gain= -9.41 dBi Average Gain= -15.54dBi	 Peak Gain= 1.40 dBi Average Gain= -2.78 dBi

RELIABILITY TEST

Test item	Test condition / Test method	Specification
Solderability JIS C 0050-4.6 JESD22-B102D	*Solder bath temperature：235 ± 5°C *Immersion time：2 ± 0.5 sec *Solder：Sn3Ag0.5Cu for lead-free	At least 95% of a surface of each terminal electrode must be covered by fresh solder.
Leaching (Resistance to dissolution of metallization) IEC 60068-2-58	*Solder bath temperature：260 ± 5°C *Leaching immersion time：30 ± 0.5 sec *Solder : SN63A	Loss of metallization on the edges of each electrode shall not exceed 25%.
Resistance to soldering heat JIS C 0050-5.4	*Preheating temperature：120~150℃, 1 minute. *Solder temperature：270±5°C *Immersion time：10±1 sec *Solder：Sn3Ag0.5Cu for lead-free Measurement to be made after keeping at room temperature for 24±2 hrs	No mechanical damage. Samples shall satisfy electrical specification after test. Loss of metallization on the edges of each electrode shall not exceed 25%.
Drop Test JIS C 0044	*Height：75 cm *Test Surface：Rigid surface of concrete or steel. *Times：6 surfaces for each units；2 times for each side.	No mechanical damage. Samples shall satisfy electrical specification after test.
Adhesive Strength of Termination JIS C 0051- 7.4.3	*Pressurizing force： 5N(≦0603)；10N(>0603) *Test time：10±1 sec	No remarkable damage or removal of the termination.
Bending test JIS C 0051- 7.4.1	The middle part of substrate shall be pressurized by means of the pressurizing rod at a rate of about 1 mm/s per second until the deflection becomes 1mm/s and then pressure shall be maintained for 5±1 sec. Measurement to be made after keeping at room temperature for 24±2 hours	No mechanical damage. Samples shall satisfy electrical specification after test.

Temperature cycle JIS C 0025	1. 30±3 minutes at -40°C±3°C, 2. 10~15 minutes at room temperature, 3. 30±3 minutes at +85°C±3°C, 4. 10~15 minutes at room temperature, Total 100 continuous cycles Measurement to be made after keeping at room temperature for 24±2 hrs	No mechanical damage. Samples shall satisfy electrical specification after test.
Vibration JIS C 0040	*Frequency：10Hz~55Hz~10Hz(1min) *Total amplitude：1.5mm *Test times：6hrs.(Two hrs each in three mutually perpendicular directions)	No mechanical damage. Samples shall satisfy electrical specification after test.
High temperature JIS C 0021	*Temperature：85°C±2°C *Test duration：1000+24/-0 hours Measurement to be made after keeping at room temperature for 24±2 hrs	No mechanical damage. Samples shall satisfy electrical specification after test.
Humidity (steady conditions) JIS C 0022	*Humidity：90% to 95% R.H. *Temperature：40±2°C *Time：1000+24/-0 hrs. Measurement to be made after keeping at room temperature for 24±2 hrs ※ 500hrs measuring the first data then 1000hrs data	No mechanical damage. Samples shall satisfy electrical specification after test.
Low temperature JIS C 0020	*Temperature：-40°C±2°C *Test duration：1000+24/-0 hours Measurement to be made after keeping at room temperature for 24±2 hrs	No mechanical damage. Samples shall satisfy electrical specification after test.

SOLDERING CONDITION

Typical examples of soldering processes that provide reliable joints without any damage are given in Fig 2

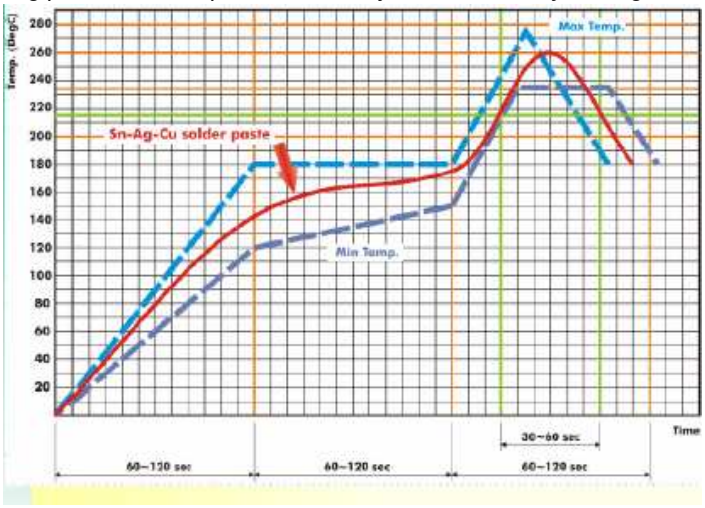


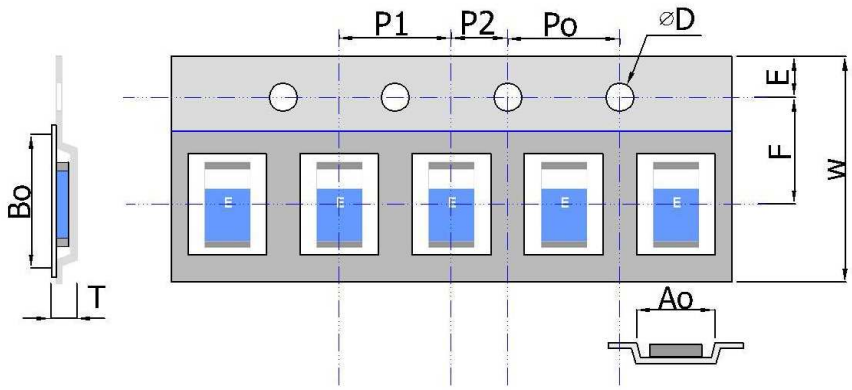
Fig 2. Infrared soldering profile

ORDERING CODE

RF	ANT	321612	0	A	5	T
Walsin RF device	**Product code** ANT : Antenna	**Dimension code** Per 2 digits of Length, Width, Thickness : e.g. : 321612 = Length 32, Width 16, Thickness 12	**Unit of dimension** 0 : 0.1 mm 1 : 1.0 mm	**Application** A : 2.4GHZ ISM Band	**Specification** Design Code	**Packing** T : 7" Reeled

Minimum Ordering Quantity: 2000 pcs per reel.

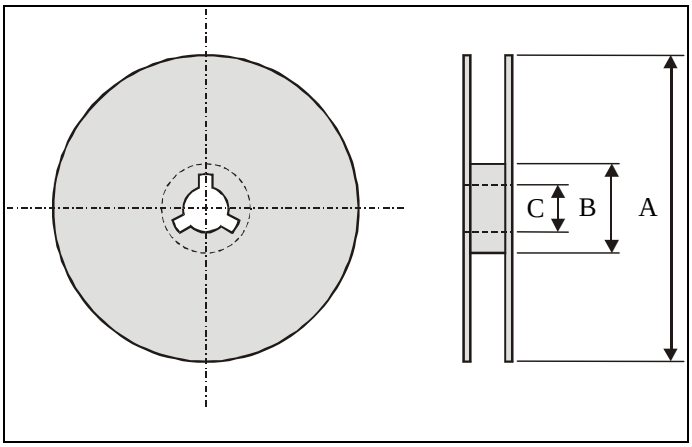
PACKAGING



Plastic Tape specifications (unit :mm)

Index	Ao	Bo	ΦD	T	W
Dimension (mm)	1.95 ± 0.10	3.45 ± 0.10	1.55 ± 0.05	1.30 ± 0.10	8.20 +0.10 -0.30
Index	E	F	Po	P1	P2
Dimension (mm)	1.75 ± 0.10	3.50 ± 0.05	4.00 ± 0.10	4.00 ± 0.10	2.00 ± 0.10

Reel dimensions



Index	A	B	C
Dimension (mm)	Φ178	Φ60.0	Φ13.5

Typing Quantity: 2000 pieces per 7" reel

CAUTION OF HANDLING

Limitation of Applications

Please contact us before using our products for the applications listed below which require especially high reliability for the prevention of defects, which might directly cause damage to the third party's life, body or property.

(1) Aircraft equipment
(2) Aerospace equipment
(3) Undersea equipment
(4) Medical equipment
(5) Disaster prevention / crime prevention equipment
(6) Traffic signal equipment
(7) Transportation equipment (vehicles, trains, ships, etc.)
(8) Applications of similar complexity and /or reliability requirements to the applications listed in the above.

Storage condition

(1) Products should be used in 6 months from the day of WALSIN outgoing inspection, which can be confirmed.

(2) Storage environment condition.

- Products should be storage in the warehouse on the following conditions.
- Temperature : -10 to +40℃
- Humidity : 30 to 70% relative humidity
- Don't keep products in corrosive gases such as sulfur. Chlorine gas or acid or it may cause oxidization of electrode, resulting in poor solderability.
- Products should be storage on the palette for the prevention of the influence from humidity, dust and son on.
- Products should be storage in the warehouse without heat shock, vibration, direct sunlight and so on.
- Products should be storage under the airtight packaged condition.