

Description	Font	
	Font type	Font style
Panel position number	Ublox	Regular
Model name	ublox	Bold
Product grade and version	ublox	Regular
Data code	ublox	Regular
Production date YY/WW	ublox	Regular
IMEI	ublox	Regular
International certifications	ublox	Regular
CE mark with Notified body number	ublox	Bold
Country of origin	ublox	Regular

- 1 Print: **full black** and red Pantone **485C**
- 2 Tolerance: $\pm 0.1\text{mm}$
- 3 Stick on Module
- 4 Material: **POLYONEY (XF581)** , T(面纸+胶水)= $0.063\pm 0.002\text{mm}$

(1).Material requirements

Item	Limits
Adhesive thickness	< 0.0020 in. (0.051 mm)
180 degrees peel adhesion	24 hours dwell 35 oz/in (39 N/100mm)
	72 hours dwell 50 oz/in (55N/100mm)
Coated film thickness	< 0.0027 in. (0.068 mm)
Flammability	Average Burn Time < 2 seconds
Dielectric strength	> 8kv

(2).Thermal performance characteristics

Item	Limits
Short Term High Service Temperature	80 seconds at 600°F (315°C) 2 hours at 338°F (170°C) No visible effect, label remains functional
Long Term High Service Temperature	1000 hours at 212°F (100°C) No visible effect, label remains functional

(3).Chemical resistance

Label shall comply with MIL-STD-202G, Method 215K

5 Information

(1).Model name*: LEXI-xxxx

(2).Product grade and version* : xxX-00

(3).Production week: YY=Last two digit of year; WW=Calendar week 01..53

(4).Datacode: 8xxxxx.xxxx.000

(5).Country of manufacturing plant: Made in Malaysia

* Model and product grade together are the "Type number"

6 2D Datamatrix code content

Datamatrix Fields: **MT_I_C**

Field	Length	Description
M	3	*** Manufacturer code (The first 3 symbols of QR code)
T	Variable, depending on TYPE NUMBER	Type number as defined in PSP.
I	15:(8+6+1)	IMEI Number: TAC No.+SNo.+check No.
C	4	Mid part of DATACODE (see item 6 in par. 1.2.4 picture)

Exam ple ***** LEXI-xxxx-xxX-00_356088941234564_0200**

BLANK LABEL

PRINTED LABEL

ALL DIMENSIONS IN mm DON'T SCALE THIS DRAWING
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