

FCC CFR47 PART 15 DIGITAL DEVICE TEST REPORT

FOR

LASER PRINTER

MODEL: ML-6100, DOCUPRINT P14, DOCUPRINTER P1202

FCC ID: A3LML6100

REPORT NUMBER: 98U0045-1

ISSUE DATE: NOVEMBER 20, 1998

Prepared for

SAMSUNG ELECTRONICS CO., LTD. 416 MAETAN DONG, PALDAL GU SUWON SHI, KOREA

Prepared by

COMPLIANCE ENGINEERING SERVICES, INC.

d.b.a.

COMPLIANCE CERTIFICATION SERVICES 1366 BORDEAUX DRIVE

SUNNYVALE, CA 94089, USA

TEL: (408) 752-8166 FAX: (408) 752-8168



	TABLE OF CONTENTS	PAGE
1.	VERIFICATION OF COMPLIANCE	1
2.	PRODUCT DESCRIPTION.	2
3.	TESTED SYSTEM DETAILS	2
4.	TEST FACILITY	3
5.	ACCREDITATION AND LISTING	3
6.	MEASUREMENT INSTRUMENTATION	3
7.	MEASURING INSTRUMENT CALIBRATION	3
8.	UNITS OF MEASUREMENT	4
9.	ANTENNAS	4
10.	CLASSIFICATION OF DIGITAL DEVICE.	5
11.	RADIATED EMISSION LIMITS	5
12.	CONDUCTED EMISSION LIMITS	6
13.	CONDUCTED EMISSION TEST PROCEDURE	8
14.	RADIATED EMISSION TEST PROCEDURE	8
15.	AMBIENT CONDITIONS	9
16.	SYSTEM TEST CONFIGURATION	9
17.	EQUIPMENT MODIFICATIONS	10
18.	EUT SETUP PHOTOS	11
19.	TEST EQUIPMENT LIST	12
20.	TEST RESULT SUMMARY	13
APPEN	DICES	15

[.]CONFIGURATION BLOCK DIAGRAM

[.]EUT PHOTOGRAPHS

1. VERIFICATION OF COMPLIANCE

COMPANY NAME: SAMSUNG ELECTRONICS CO., LTD.

416 MAETAN DONG, PALDAL GU

SUWON SHI, KOREA

CONTACT PERSON: BEN KIM / MANAGER

TELEPHONE NO: 408-544-5124

MODEL NO/NAME: ML-6100, DOCUPRINT P14, DOCUPRINTER P1202

SERIAL NO: N/A DATE TESTED: NOVEMBER 20. 1998

SERTAL NO: N/A	DATE TESTED: NOVEMBER 20, 1990
TYPE OF EQUIPMENT:	INFORMATION TECHNOLOGY EQUIPMENT (ITE)
MEASUREMENT DISTANCE:	(X) 3 METER () 10 METER
TECHNICAL LIMIT:	CLASS B
FCC RULES:	PART 15
MEASUREMENT PROCEDURE	ANSI C63.4:92
EQUIPMENT AUTHORIZATION PROCEDURE	CERTIFICATION
MODIFICATIONS MADE ON EUT	☐ YES
DEVIATIONS FROM MEASUREMENT	☐ YES (refer to section 20 for comments)
PROCEDURE	⊠ NO
RADIATED EMISSION TEST RESULT	-6.0 dB @ 483.22 MHz/VERTICAL
CONDUCTED EMISSION TEST RESULT	-5.9 dB @ 28.015 MHz/L2

The above equipment was tested by Compliance Certification Services for compliance with the requirements set forth in the FCC CFR 47, PART 15. The results of testing in this report apply to the product/system which was tested only. Other similar equipment will not necessarily produce the same results due to production tolerance and measurement uncertainties.

Approved By

MIKE C.I. KUO / VICE PRESIDENT

Dril-62/2

COMPLIANCE CERTIFICATION SERVICES

REPORT NO:98U0045-1 DATE:NOVEMBER 20, 1998 FCC ID: A3LML6100 EUT: LASER PRINTER

2. PRODUCT DESCRIPTION

CHASSIS TYPE	PLASTIC
CPU SPEEDS TESTED	100 MHz PENTIUM
LIST OF EACH OSC. OR XTAL. FREQ. (FREQ.>=1 MHz)	7.3728, 47.7789, 48.0, 50.0 MHz
CHIPSET BRAND AND PART NO.	MOTOROLA SC414360FT25
POWER SUPPLY/NAME/MODEL/S.N.	BUILT-IN
NUMBER OF PCB LAYERS	4
BOARD REVISION NO	01
POWER REQUIREMENTS	120 V AC, 60 Hz
NO. OF EXTERNAL I/O CONNECTORS	4

Model Differences:

Model Name	Differences	Tested (Checked)
ML-6100	ORIGINAL MODEL	
DOCUPRINT P14	FOR MARKETING PURPOSES	
DOCUPRINTER P1202	FOR MARKETING PURPOSES	

3. TESTED SYSTEM DETAILS

The Model names for all equipment, plus descriptions of all cables used in the tested system (including inserted cards) are:

External Peripheral Devices

Device Type	Manufacturer	Model Number	Serial No.	FCC ID / DoC
MONITOR	SUN MICRO	CHB 7727L	00751	DoC
KEYBOARD	COMPAQ	KPQ-E99ZC-13	B04000B66E41K4	CMYKPQ7285
MOUSE	COMPAQ	MUS9J	B01920H67E40LU I	EMJMUSJJ
COMPUTER	COMPAQ	PRESARIO 4704	7643НҮQ30256	CNT75MEZ6

4. TEST FACILITY

The open area test sites and conducted measurement facilities used to collect the radiated data are located at 561F Monterey Road, Morgan Hill, California, USA. The sites are constructed in conformance with the requirements of ANSI C63.7, ANSI C63.4 and CISPR Publication 22.

5. ACCREDITATION AND LISTING

The test facilities used to perform radiated and conducted emissions tests are accredited by National Voluntary Laboratory Accreditation Program for the specific scope of accreditation under Lab Code:200065-0 to perform Electromagnetic Interference tests according to FCC PART 15 AND CISPR 22 requirements. No part of this report may be used to claim or imply product endorsement by NVLAP or any agency of the US Government. In addition, the test facilities are listed with Federal Communications Commission (reference no: 31040/SIT (1300B3) and 31040/SIT(1300F2))

6. MEASUREMENT INSTRUMENTATION

Radiated emissions were measured with one or more of the following types of linearly polarized antennas: tuned dipole, biconical, log periodic, bi-log, ridged waveguide, liner horn. EMI receivers were used for line conducted readings, spectrum analyzers with pre-selectors and quasi-peak detectors were used to perform radiated measurements. Receiving equipment (i.e., receiver, analyzer, quasi-peak adapter, pre-selector) and LISNs conform to CISPR specification for "Radio Interference Measuring Apparatus and Measurement Methods," Publication 16.

Calibrated wideband preamplifiers, coaxial cables, and coaxial attenuators are also used for making measurements.

7. MEASURING INSTRUMENT CALIBRATION

The measuring equipment which was utilized in performing the tests documented herein has been calibrated in accordance with the manufacturer's recommendations for utilizing calibration equipment which is traceable to recognized national standards.

8. UNITS OF MEASUREMENT

Measurements of radiated interference are reported in terms of dB(uV/m) at a specified distance. The indicated readings on the spectrum analyzer were converted to dB(uV/m) by use of appropriate conversion factors. Measurements of conducted interference are reported in terms of dB(uV).

The field strength is calculated by adding the Antenna Factor and Cable Factors, then by subtracting the Amplifier Gain from the measured reading. The basic equation with a sample calculation is as follows:

FS = RA + AF + CF - AG

WhereFS = Field Strength

RA = Receiver Amplitude

AF = Antenna Factor

CF = Cable Attenuation Factor

AG = Amplifier Gain

Assume a receiver reading of $52.5~\mathrm{dBuV}$ is obtained. The Antenna Factor of $7.4\mathrm{dB/m}$ and a Cable Factor of $1.1\mathrm{dB}$ is added. The Amplifier Gain of 29 dB is subtracted, giving a field strength of 32 dBuV/m. The 32 dBuV/m value was mathematically converted to its corresponding level in uV/m.

 $FS = 52.5 + 7.4 + 1.1 - 29 = 32 \, dBuV/m$

Level in uV/m = Common Antilogarithm [(32 dBuV/m)/20] = 39.8 uV/m

REPORT NO:98U0045-1 EUT: LASER PRINTER

9. ANTENNAS

The calibrated antennas used to sample the radiated field strength are mounted on a non-conductive, motorized antenna 3 meters from the leading edge of the turn table.

10. CLASSIFICATION OF DIGITAL DEVICE

Class A includes digital devices that are marketed for use in commercial, industrial or business environments, excluding devices which are marketed for use by the general public or are intended to be used in the home.

Class B includes digital devices that are marketed for use in residential environments, notwithstanding use in commercial, business and industrial environments.

Note: The responsible party may also qualify a device intended to be marketed in a commercial, business or industrial environment as Class B device, and in fact is encouraged to do so provided the device complies with the technical specifications for a Class B digital device. In the event that a particular type of device has been found to repeatedly cause harmful interference to radio communications, the Commission may classify such a digital device as a Class B digital device, regardless of its intended use.

11. RADIATED EMISSION LIMITS

FCC PART 15 CLASS A

MEASURING DISTANCE OF 10 METER			
FREQUENCY RANGE	FIELD STRENGTH	FIELD STRENGTH	
(MHz)	(Microvolts/m)	(dBuV/m)	
30-88	90	39.1	
88-216	150	43.5	
216-960	210	46.4	
Above 960	300	49.5	

REPORT NO:98U0045-1 DATE:NOVEMBER 20, 1998 FCC ID: A3LML6100 EUT: LASER PRINTER

FCC PART 15 CLASS B

MEASURING DISTANCE OF 3 METER		
FREQUENCY RANGE	FIELD STRENGTH	FIELD STRENGTH
(MHz)	(Microvolts/m)	(dBuV/m)
30-88	100	40
88-216	150	43.5
216-960	200	46
Above 960	500	54

FCC RADIATED EMISSION ALTERNATIVE METHOD (CISPR 22/EN55022)

Limits for radiated disturbance of Class A ITE at measuring distance of 10 $\ensuremath{\text{m}}$

Frequency range	Quasi-peak limits
MHz	dB(uV/m)
30 to 230	40
230 to 1000	47

NOTES

- 1. The lower limit shall apply at the transition frequency.
- 2. Additional provisions may be required for cases where interference occurs.

Limits for radiated disturbance of Class B ITE at measuring distance of 10 m

Frequency range	Quasi-peak limits
MHz	dB(uV/m)
30 to 230	30
230 to 1000	37

NOTES

- 1. The lower limit shall apply at the transition frequency.
- 2. Additional provisions may be required for cases where interference occurs.

12. CONDUCTED EMISSION LIMITS

FCC CLASS A

FREQUENCY RANGE	FIELD STRENGTH	FIELD STRENGTH
	(Microvolts)	(dBuV)/QP
450kHz-1.705MHz	1000	60
1.705MHz - 30MHz	3000	69.54

REPORT NO:98U0045-1 EUT: LASER PRINTER

FCC CLASS B

FREQUENCY RANGE	FIELD STRENGTH	FIELD STRENGTH
	(Microvolts)	(dBuV)/QP
450kHz-30MHz	250	48

FCC CONDUCTED EMISSION ALTERNATIVE METHOD (CISPR 22/EN55022)

Limits for conducted disturbance at the mains ports of Class A ITE

Frequency range	Limits dB(uV)	
MHz	Quasi-peak	Average
0.15 to 0.50	79	66
0.5 to 30	73	60
Note- The lower limit shall apply at the transition frequency.		

Limits of Conducted disturbance at the mains ports of Class B ITE

Frequency range	Limits dB(uV)			
MHz	Quasi-peak Average			
0.15 to 0.50	66 to 56	56 to 46		
0.50 to 5	56	46		
5 to 30	60	50		

Note

- 1. The lower limit shall apply at the transition frequencies
- 2. The limit decreases linearly with the logarithm of the frequency in the range $0.15~\mathrm{MHz}$ to $0.50~\mathrm{MHz}$.

13. CONDUCTED EMISSION TEST PROCEDURE

The EUT is located so that the distance between the boundary of the EUT and the closest surface to the LISN is 0.8m.

EUT test configuration is according to Section 7 of ANSI C63.4/1992.

Conducted disturbance shall be measured between the phase lead and the ground, and between the neutral lead and the The frequency 0.450 - 30 MHz (or 0.150 - 30 MHz in case of CISPR 22/EN55022 method) shall be investigated.

Set the EMI receiver to PEAK detector setting and sweep continuously over the frequency range to be investigated. Set resolution bandwidth to 9kHz minimum. Connect receiver input cable to LINE 1 RF measurement connection on the LISN. Connect a 50ohm terminator to the unused RF connection on the LISN. For each mode of EUT operation, maximize emissions readings by manipulating cable and wire positions. Record the configuration for each EUT power cord which produces emissions closest to the limit. Repeat the same procedure for LINE 2 of each EUT power cord.

RADIATED EMISSION TEST PROCEDURE 14.

The EUT and all other support equipment are placed on a wooden table 80 cm above the ground screen. Antenna to EUT distance is either 3 meters or 10 meters (Class B or Class A). During the test, the table is rotated 360 degrees to maximize emissions and the antenna is positioned from 1 to 4 meters above the ground screen to further maximize emissions. The antenna is polarized in both vertical and horizontal positions.

EUT test configuration is according to Section 8 of ANSI C63.4/1992.

Monitor the frequency range of interest at a fixed antenna height and EUT azimuth. Frequency span should be small enough easily differentiate between broadcast stations intermittent ambients. Rotate EUT 360 degrees to maximize emissions received from EUT. If emission increases by more than 1 dB, or if another emission appears that is greater by 1 dB, return to azimuth where maximum occurred and perform additional cable manipulation to further maximize received emission.

Move antenna up and down to further maximize suspected highest amplitude signal. If emission increased by 1 dB or more, or if another emission appears that is greater by 1dB or more, return to antenna height where maximum signal was

8 OF 19

observed and manipulate cables to produce highest emissions, noting frequency and amplitude.

15. AMBIENT CONDITIONS

The ambient conditions at the time of final tests were as follows:

	Radiated Emission	Conducted Emission
Temperature	16 ° C	18 ° C
Humidity	75%	70%

16. SYSTEM TEST CONFIGURATION

The equipment under test was configured and operated in a manner which tended to maximize its emission characteristics in a typical application. Power and signal distribution, ground, interconnecting cabling and physical placement of equipment simulated the typical application and usage insofar as practicable.

	SOFTWARE USED DURING THE TESTS
Operating System	WINDOWS 98
File Name	EMI
Program Sequence	Print out "H" pattern continuously.

REPORT NO:98U0045-1 DATE:NOVEMBER 20, 1998 FCC ID: A3LML6100 EUT: LASER PRINTER

17. EQUIPMENT MODIFICATIONS

To achieve compliance to CLASS B levels, the following change(s) were made during compliance testing:

NOT APPLICABLE

10 OF 19

18. EUT SETUP PHOTOS





Radiated Emission Setup Photos (Worst Emission Position)





Conducted Emission Setup Photos (Worst Emission Position)

REPORT NO:98U0045-1 DATE:NOVEMBER 20, 1998 FCC ID: A3LML6100 EUT: LASER PRINTER

19. TEST EQUIPMENT LIST

Equipment	Manufacturer	Model No.	Serial No.	Site	Cal Date	Due Date
Receiver	H.P.	8546A	3520A00259	A	03/98	03/99
RF Filter	H.P.	85460A	3448A00232	A	03/98	03/99
Section						
Antenna	Chase	CBL6112	2049	A/F	05/98	05/99
Antenna	EMCO	3110	8908-1079	A/F	08/98	08/99
Antenna	EMCO	3146	NSN=X100	A/F	08/98	08/99
Pre-Amp	H.P.(P2)	8447D	2944A06265	A/F	09/98	09/99
Spectrum	H.P.	8566B	3014A06685	F	07/98	07/99
Analyzer						
Spectrum Display	H.P.	85662A	3026A19146	F	07/98	07/99
Quasi-peak	H.P.	85650A	3145A01654	F	07/98	07/99
Detector						
Spectrum	H.P.	8568A	2314A02604	В	02/98	02/99
Analyzer						
Spectrum Display	H.P.	85662A	2314A04793	В	02/98	02/99
Quasi-peak	H.P.	85650A	2521A01038	В	02/98	02/99
Detector						
Pre-Amp	H.P.(P8)	8447D	2944A06589	В	09/98	09/99
Antenna	Eaton	94455-1	1197	В	08/98	08/99
Antenna	Emco	3146	2120	В	08/98	08/99
Spectrum	H.P.	8568B	2732A03661	С	04/98	04/99
Analyzer						
Spectrum Display	H.P.	85662A	2811A015728	С	04/98	04/99
Quasi-peak	H.P.	85650A	2811A01335	C	11/98	11/99
Detector						
Pre-Amp	H.P.(P5)	8447D	2944A06550	С	09/98	09/99
Antenna	Eaton	94455-1	1214	С	08/98	08/99
Antenna	EMCO	3146	9107-3163	C	08/98	08/99
LISN	Fischer	LISN2	N/A	Cond	01/98	01/99
LISN	Fischer	CISPR adapter	N/A	Cond	01/98	01/99
EMI Receiver	Rohde Schwarz	ESHS20	827129/006	Cond	03/98	03/99
LISN	Fischer	FCCLISN	114	Cond	08/98	08/99
		50/250-25-2				

20. TEST RESULT SUMMARY

Preliminary Radiated Emission Tests were performed at the 3 meter open area test site. CCS test procedure no:CCSUE2001B and the procedure listed in ANSI C63.4 /1992 section 8.3.1.1. were used. The following preliminary tests were conducted to determine the worst mode of operation and configuration.

Preliminary Radiated Emission Test					
Frequency Range Investigated 30 MHz TO 1000 MHz					
Mode of operation Date Data Report No. Worst Mode			Worst Mode		
PARALLEL 11/2		981120A1			
USB 11/20/98		981120A1			
SERIAL	11/20/98	981120A1			

Final Radiated Emission Test was conducted by operating the worst mode as indicated above.

OATS	_	Data Report No. 981120A2		Date	_	Tested	_
A / 3	METER	9811	20A2	11/20	/98	KERWIN C	ORPUZ
	:	Six Highe	st Radiated	l Emission	Reading	rs .	
Frequen	.cy Range	Investi	gated	30	MHz TO	1000 MHz	
	Meter		Corrected			Reading	
Freq	Reading	C.F.	Reading	Limits	Margin	Type	Polar
(MHz)	(dBuV)	(dB/m)	(dBuV/m)	(dBuV/m)	(dB)	(P/Q/A)	(H/V)
31.70	41.6	-9.12	32.48	40.0	-7.52	P	V
41.90	45.2	-14.92	30.28	40.0	-9.72	P	V
72.33	52.2	-20.21	31.99	40.0	-8.01	P	V
483.22	45.5	-5.50	40.00	46.0	-6.00	P	V
577.62	40.3	-4.10	36.20	46.0	-9.80	P	V
701.20	40.7	-1.90	38.80	46.0	-7.20	P	H

C.F.(Correction Factor)=Antenna Factor+Cable Loss-Amplifier Gain Corrected Reading = Metering Reading + C.F.

Margin=Corrected Reading - Limits

P=Peak Reading Q=Quasi-peak

H=Horizontal Polarization/Antenna V=Vertical Polarization/Antenna

A=Average Reading

Comments: N/A

Preliminary Conducted Emission Tests were performed according to CCS test procedure no:CCSUE2002B and ANSI C63.4/1992 section 7.2.3. The following preliminary tests were conducted to determine the worst mode of operation.

Preliminary Conducted Emission Test					
Frequency Range Invest	igated	450 kHz TO 30	0 MHz		
Mode of operation	zion Date Data Report/Plot No. Worst Mode				
PARALLEL 11/20/98		N/A			
USB 11/20/98		N/A			
SERIAL	11/20/98	N/A			

Final Conducted Emission Test was conducted by operating the worst mode as indicated above.

Conduct	.ed	Plot No.		Dat	е	Teste	d By:
Room		N/A	1	11/20	/98	KERWIN	CORPUZ
	Six Highest Conduc				on Readi	.ngs	
Frequen	cy Range	Invest	tigated	4	450 kHz	TO 30 MHz	
	Meter		Corrected			Reading	
Freq	Reading	C.F.	Reading	Limits	Margin	Type	Line
(MHz)	(dBuV)	(dB)	(dBuV/m)	(dBuV/m)	(dB)	(P/Q/A)	(L1/L2)
0.510	41.9	0	41.9	48.0	-6.1	P	L1
0.595	40.1	0	40.1	48.0	-7.9	P	L1
1.525	40.2	0	40.2	48.0	-7.8	P	L1
28.015	41.7	0	41.7	48.0	-6.3	Q	L1
0.515	40.4	0	40.4	48.0	-7.6	P	L2
28.015	42.1	0	42.1	48.0	-5.9	Q	L2

C.F.(Correction Factor)=Insertion Loss + Cable Loss

Corrected Reading = Metering Reading + C.F.

Margin=Corrected Reading - Limits
P=Peak Reading L1=Hot
Q=Quasi-peak L2=Neutral

A=Average Reading

Comments: N/A

This report shall not be reproduced except in full, without the written approval of CCS.

APPENDICES

EXTERNAL I/O CABLE CONSTRUCTION DESCRIPTION CONFIGURATION BLOCK DIAGRAM EUT PHOTOGRAPHS

REPORT NO:98U0045-1 EUT: LASER PRINTER

External I/O Cable Construction Description

CABLE NO: 1				
I/O Port: Keyboard	Number of I/O ports of this type: 1			
Number of Conductors: 6	Connector Type: PS/2			
Capture Type: Push-In	Type of Cable used: Shielded			
Cable Connector Type: Molded	Cable Length: 1.7 m			
Bundled During Tests: No	Data Traffic Generated: Yes			
Remark: N/A				

CABLE NO: 2				
I/O Port: Mouse	Number of I/O ports of this type: 1			
Number of Conductors: 6	Connector Type: PS/2			
Capture Type: Push-In	Type of Cable used: Drain Wire			
Cable Connector Type: Molded	Cable Length: 1.7 m			
Bundled During Tests: No	Data Traffic Generated: Yes			
Remark: N/A				

CABLE NO: 3				
I/O Port: VGA	Number of I/O ports of this type: 1			
Number of Conductors: 14	Connector Type: D-SUB 15			
Capture Type: Screw-In	Type of Cable used: Shielded			
Cable Connector Type: Molded	Cable Length: 1.6 m			
Bundled During Tests: Yes Data Traffic Generated: Yes				
Remark: Ferrite core on both ends of cable.				

CABLE NO: 4				
I/O Port: Parallel	Number of I/O ports of this type: 1			
Number of Conductors: 25	Connector Type: DB25			
Capture Type: Screw-In	Type of Cable used: Shielded			
Cable Connector Type: Molded	Cable Length: 1.6 m			
Bundled During Tests: Yes	Data Traffic Generated: Yes			
Remark: N/A				

CABLE NO: 5	
I/O Port: RS232	Number of I/O ports of this type: 1
Number of Conductors: 9	Connector Type: DB9
Capture Type: Screw-In	Type of Cable used: Shielded
Cable Connector Type: Molded	Cable Length: 1.5 m
Bundled During Tests: Yes	Data Traffic Generated: Yes
Remark: Ferrite core on both ends of cable.	

REPORT NO:98U0045-1
EUT: LASER PRINTER

CABLE NO: 6	
I/O Port: USB	Number of I/O ports of this type: 1
Number of Conductors: 4	Connector Type: USB
Capture Type: Push-In	Type of Cable used: Shielded
Cable Connector Type: Molded	Cable Length: 1 m
Bundled During Tests: No	Data Traffic Generated: Yes
Remark: N/A	

CABLE NO: 7, 8, 9	
I/O Port: AC Power	Number of I/O ports of this type: 3
Number of Conductors: 3	Connector Type: USA
Capture Type: Push-In	Type of Cable used: Unshielded
Cable Connector Type: Molded	Cable Length: 1.8 m
Bundled During Tests: No	Data Traffic Generated: No
Remark: N/A	

Configuration Block Diagram

