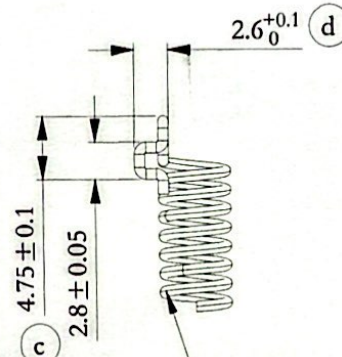
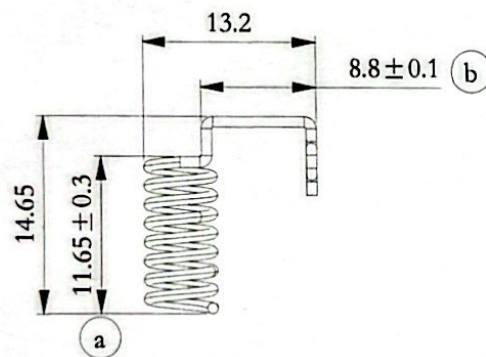


IQC Check Dimension 重点管控尺寸

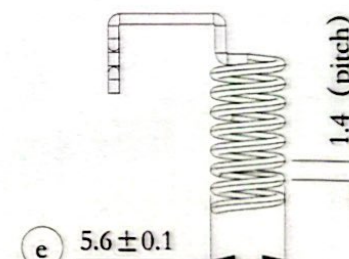
a	11.65 ± 0.3
b	8.8 ± 0.1
c	4.75 ± 0.1
d	2.6 ^{+0.1} ₀
e	5.6 ± 0.1

REVISIONS 更改说明

REV	DESCRIPTION 描述	DATE 日期	APPROVED 批准
V0	初版发布 Initial release	20230625	
V1	调整弹簧圈数 Adjust the number of turns of the spring	20230627	
V2	调整尺寸公差 Adjust dimensional tolerance	20230809	



The total number of springs is 8 turns



技术要求:

Technical requirements:

- 带圈"O"序号为重点管控尺寸;
The serial number with circle "O" is the key Prosecution size;
- 表面要求光滑, 无脏污, 平整, 无变形等缺陷; 边缘不得有尖锐毛刺;
The surface shall be smooth, free of dirt, flatness and deformation; Edges shall be free from sharp burr;
- 弹簧线径: 0.80mm, 外径: 5.6mm, 总圈数: 8圈, 螺距: 1.40mm, 右旋;
Spring diameter: 0.80 mm, outer diameter: 5.6 mm, total number of laps: 8 laps, pitch: 1.40 mm, right rotation;
- 材质: 磷青铜, 盐雾测试48小时以上;
Material: Phosphorous copper, salt spray test for more than 48 hours;
- 所用材料需符合ROHS绿色环保标准;
RJHS green standards for materials used;
- 未注尺寸以3D图为准;
Dimensions not noted shall be 3D drawing;
- 天线增益: 1dbi;
Antenna gain: 1dbi;
- 生产地址: 广东省东莞市茶山镇茶山村塘环岭工业区D栋.
Production address: Building D, Tanghuanling Industrial Zone, Chashan Village, Chashan Town, Dongguan City, Guangdong Province.

东莞市奥雄五金有限公司
工程专用章

APPROVED MFG LIST		TOLERANCES		深圳市安室智能有限公司			
MFG	MPN	(UNLESS OTHERWISE STATED)		X-Sense innovations Co., Ltd.			
1.		DECIMALS	ANGLES	PART NAME	DESIGN	MATERIAL	UNIT
2.		尺寸公差	角度公差	零件名称	设计	材料	单位
3.		X ± 0.00mm	+ 0.25mm	MODEL NAME	审核	江健	mm
4.		100X ± 0.00mm	+ 0.25mm	产品型号	批准	孙东波	mm
		100X ± 0.00mm	+ 0.25mm	物料编码	日期	20230809	比例
		X ± 0.00mm	+ 0.25mm	版本	V2		2:1

ANY MFG NOT LISTED ABOVE MUST
BE APPROVED IN WRITING BY X-SENSE