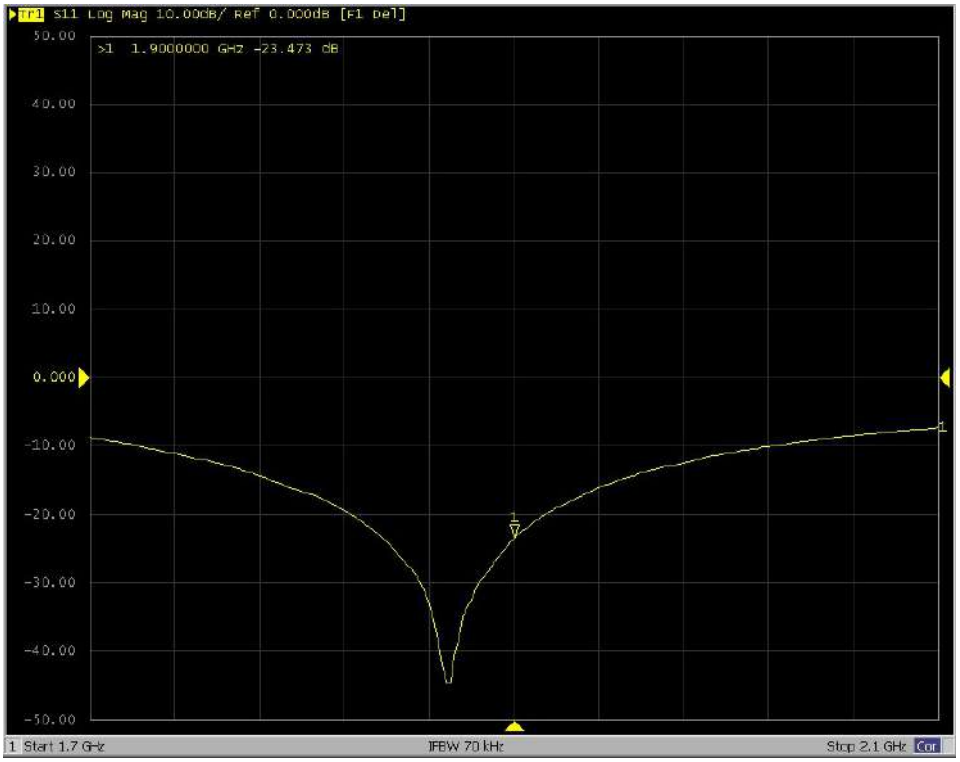
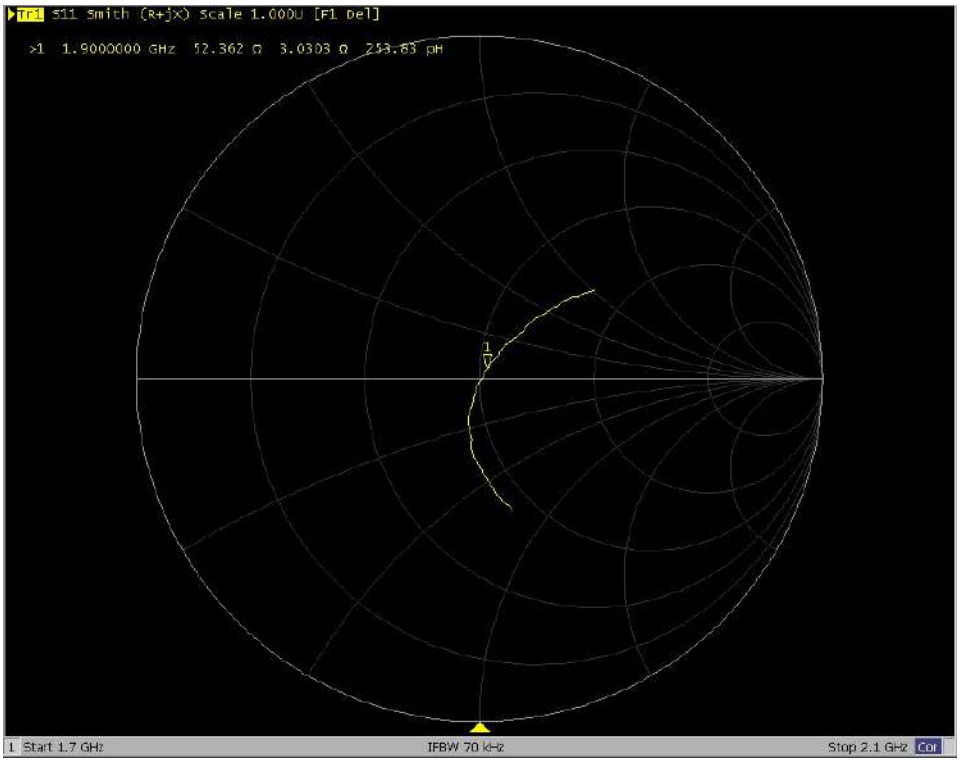
<Dipole Verification Data> - D1900 V2, serial no. 5D185 (Data of Measurement : 03.06.2020)

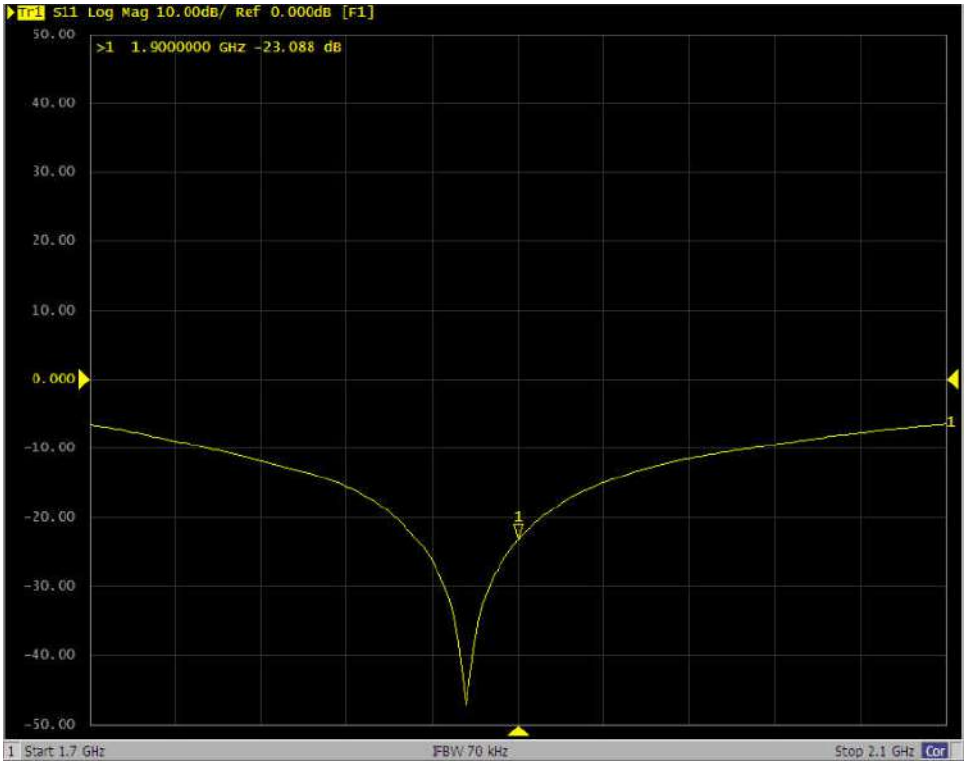
1900 MHz - Head

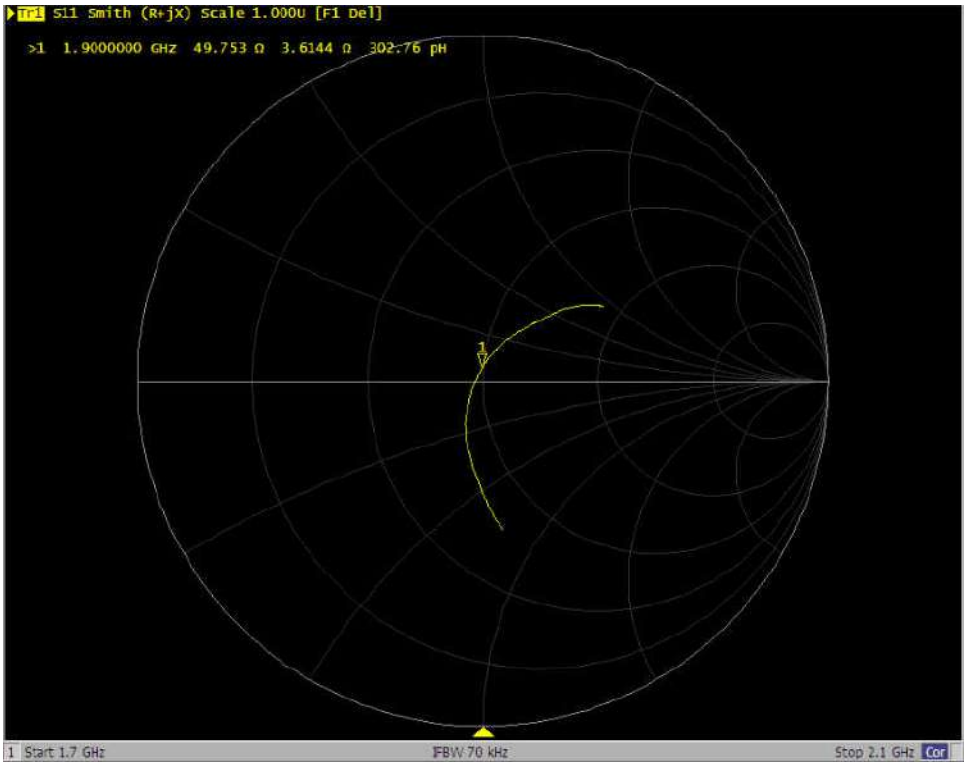




<Dipole Verification Data> - D1900 V2, serial no. 5D185 (Data of Measurement : 03.05.2021)

1900 MHz - Head





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FAX : 886-3-328-4978

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CNAS L0570

Client **Sporton** **Certificate No: Z18-60326**

CALIBRATION CERTIFICATE

Object D2450V2 - SN: 736

Calibration Procedure(s) FF-Z11-003-01
Calibration Procedures for dipole validation kits

Calibration date: August 31, 2018

This calibration Certificate documents the traceability to national standards, which realize the physical units of measurements(SI). The measurements and the uncertainties with confidence probability are given on the following pages and are part of the certificate.

All calibrations have been conducted in the closed laboratory facility: environment temperature(22±3)℃ and humidity<70%.

Calibration Equipment used (M&TE critical for calibration)

Primary Standards	ID #	Cal Date(Calibrated by, Certificate No.)	Scheduled Calibration
Power Meter NRVD	102083	01-Nov-17 (CTTL, No.J17X08756)	Oct-18
Power sensor NRV-Z5	100542	01-Nov-17 (CTTL, No.J17X08756)	Oct-18
Reference Probe EX3DV4	SN 7464	12-Sep-17(SPEAG,No.EX3-7464_Sep17)	Sep-18
DAE4	SN 1524	13-Sep-17(SPEAG,No.DAE4-1524_Sep17)	Sep-18
Secondary Standards	**ID #**	**Cal Date(Calibrated by, Certificate No.)**	**Scheduled Calibration**
Signal Generator E4438C	MY49071430	23-Jan-18 (CTTL, No.J18X00560)	Jan-19
NetworkAnalyzer E5071C	MY46110673	24-Jan-18 (CTTL, No.J18X00561)	Jan-19

	Name	Function	Signature
Calibrated by:	Zhao Jing	SAR Test Engineer	
Reviewed by:	Lin Hao	SAR Test Engineer	
Approved by:	Qi Dianyuan	SAR Project Leader	

Issued: September 3, 2018

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E-mail: cttl@chinattl.com http://www.chinattl.cn

Glossary:

TSL	tissue simulating liquid
ConvF	sensitivity in TSL / NORMx,y,z
N/A	not applicable or not measured

Calibration is Performed According to the Following Standards:

a) IEEE Std 1528-2013, "IEEE Recommended Practice for Determining the Peak Spatial-Averaged Specific Absorption Rate (SAR) in the Human Head from Wireless Communications Devices: Measurement Techniques", June 2013

b) IEC 62209-1, "Measurement procedure for assessment of specific absorption rate of human exposure to radio frequency fields from hand-held and body-mounted wireless communication devices- Part 1: Device used next to the ear (Frequency range of 300MHz to 6GHz)", July 2016

c) IEC 62209-2, "Procedure to measure the Specific Absorption Rate (SAR) For wireless communication devices used in close proximity to the human body (frequency range of 30MHz to 6GHz)", March 2010

d) KDB865664, SAR Measurement Requirements for 100 MHz to 6 GHz

Additional Documentation:

e) DASY4/5 System Handbook

Methods Applied and Interpretation of Parameters:

- *Measurement Conditions:* Further details are available from the Validation Report at the end of the certificate. All figures stated in the certificate are valid at the frequency indicated.
- *Antenna Parameters with TSL:* The dipole is mounted with the spacer to position its feed point exactly below the center marking of the flat phantom section, with the arms oriented parallel to the body axis.
- *Feed Point Impedance and Return Loss:* These parameters are measured with the dipole positioned under the liquid filled phantom. The impedance stated is transformed from the measurement at the SMA connector to the feed point. The Return Loss ensures low reflected power. No uncertainty required.
- *Electrical Delay:* One-way delay between the SMA connector and the antenna feed point. No uncertainty required.
- *SAR measured:* SAR measured at the stated antenna input power.
- *SAR normalized:* SAR as measured, normalized to an input power of 1 W at the antenna connector.
- *SAR for nominal TSL parameters:* The measured TSL parameters are used to calculate the nominal SAR result.

The reported uncertainty of measurement is stated as the standard uncertainty of Measurement multiplied by the coverage factor k=2, which for a normal distribution Corresponds to a coverage probability of approximately 95%.

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Measurement Conditions

DASY system configuration, as far as not given on page 1.

DASY Version	DASY52	52.10.1.1476
Extrapolation	Advanced Extrapolation	
Phantom	Triple Flat Phantom 5.1C	
Distance Dipole Center - TSL	10 mm	with Spacer
Zoom Scan Resolution	dx, dy, dz = 5 mm	
Frequency	2450 MHz ± 1 MHz	

Head TSL parameters

The following parameters and calculations were applied.

	Temperature	**Permittivity**	**Conductivity**
Nominal Head TSL parameters	22.0 °C	39.2	1.80 mho/m
Measured Head TSL parameters	(22.0 ± 0.2) °C	38.8 ± 6 %	1.80 mho/m ± 6 %
Head TSL temperature change during test	<1.0 °C	----	----

SAR result with Head TSL

SAR averaged over 1 cm^3 (1 g) of Head TSL	Condition	
SAR measured	250 mW input power	13.2 mW / g
SAR for nominal Head TSL parameters	normalized to 1W	**52.7 mW /g ± 18.8 % (k=2)**
SAR averaged over 10 cm^3 (10 g) of Head TSL	Condition	
SAR measured	250 mW input power	6.17 mW / g
SAR for nominal Head TSL parameters	normalized to 1W	**24.6 mW /g ± 18.7 % (k=2)**

Body TSL parameters

The following parameters and calculations were applied.

	Temperature	**Permittivity**	**Conductivity**
Nominal Body TSL parameters	22.0 °C	52.7	1.95 mho/m
Measured Body TSL parameters	(22.0 ± 0.2) °C	52.3 ± 6 %	1.98 mho/m ± 6 %
Body TSL temperature change during test	<1.0 °C	----	----

SAR result with Body TSL

SAR averaged over 1 cm^3 (1 g) of Body TSL	Condition	
SAR measured	250 mW input power	13.0 mW / g
SAR for nominal Body TSL parameters	normalized to 1W	**51.5 mW /g ± 18.8 % (k=2)**
SAR averaged over 10 cm^3 (10 g) of Body TSL	Condition	
SAR measured	250 mW input power	6.14 mW / g
SAR for nominal Body TSL parameters	normalized to 1W	**24.4 mW /g ± 18.7 % (k=2)**

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Appendix (Additional assessments outside the scope of CNAS L0570)

Antenna Parameters with Head TSL

Impedance, transformed to feed point	53.9Ω+ 2.56jΩ
Return Loss	- 26.9dB

Antenna Parameters with Body TSL

Impedance, transformed to feed point	50.0Ω+ 4.22jΩ
Return Loss	- 27.5dB

General Antenna Parameters and Design

Electrical Delay (one direction)	1.022 ns

After long term use with 100W radiated power, only a slight warming of the dipole near the feedpoint can be measured.

The dipole is made of standard semirigid coaxial cable. The center conductor of the feeding line is directly connected to the second arm of the dipole. The antenna is therefore short-circuited for DC-signals. On some of the dipoles, small end caps are added to the dipole arms in order to improve matching when loaded according to the position as explained in the "Measurement Conditions" paragraph. The SAR data are not affected by this change. The overall dipole length is still according to the Standard.
No excessive force must be applied to the dipole arms, because they might bend or the soldered connections near the feedpoint may be damaged.

Additional EUT Data

Manufactured by	SPEAG

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DASY5 Validation Report for Head TSL Date: 08.31.2018

Test Laboratory: CTTL, Beijing, China

DUT: Dipole 2450 MHz; Type: D2450V2; Serial: D2450V2 - SN: 736

Communication System: UID 0, CW; Frequency: 2450 MHz; Duty Cycle: 1:1

Medium parameters used: f = 2450 MHz; σ = 1.802 S/m; ε_r = 38.84; ρ = 1000 kg/m3

Phantom section: Right Section

DASY5 Configuration:

- Probe: EX3DV4 - SN7464; ConvF(7.89, 7.89, 7.89) @ 2450 MHz; Calibrated: 9/12/2017
- Sensor-Surface: 1.4mm (Mechanical Surface Detection)
- Electronics: DAE4 Sn1524; Calibrated: 9/13/2017
- Phantom: MFP_V5.1C ; Type: QD 000 P51CA; Serial: 1062
- Measurement SW: DASY52, Version 52.10 (1); SEMCAD X Version 14.6.11 (7439)

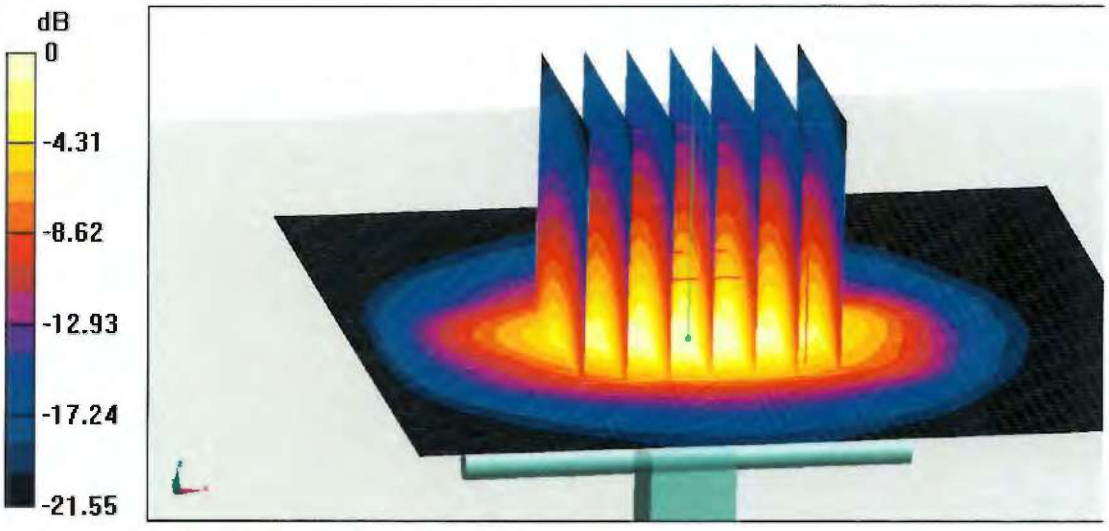
Dipole Calibration/Zoom Scan (7x7x7) (7x7x7)/Cube 0: Measurement grid: dx=5mm, dy=5mm, dz=5mm

Reference Value = 100.2 V/m; Power Drift = -0.03 dB

Peak SAR (extrapolated) = 27.6 W/kg

SAR(1 g) = 13.2 W/kg; SAR(10 g) = 6.17 W/kg

Maximum value of SAR (measured) = 22.2 W/kg



0 dB = 22.2 W/kg = 13.46 dBW/kg

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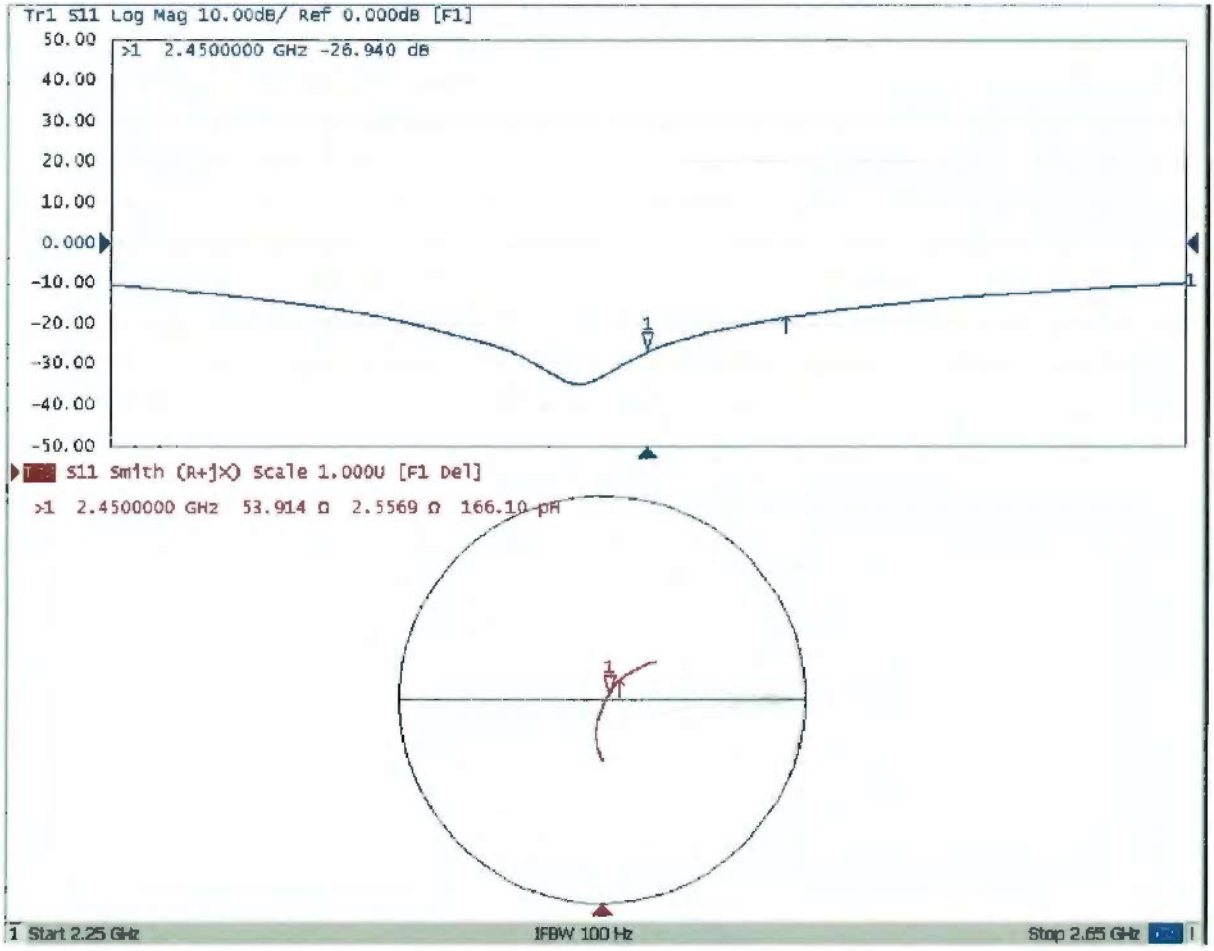
Impedance Measurement Plot for Head TSL



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DASY5 Validation Report for Body TSL Date: 08.30.2018

Test Laboratory: CTTL, Beijing, China

DUT: Dipole 2450 MHz; Type: D2450V2; Serial: D2450V2 - SN: 736

Communication System: UID 0, CW; Frequency: 2450 MHz; Duty Cycle: 1:1

Medium parameters used: f = 2450 MHz; σ = 1.982 S/m; ε_r = 52.34; ρ = 1000 kg/m3

Phantom section: Center Section

DASY5 Configuration:

- Probe: EX3DV4 - SN7464; ConvF(8.09, 8.09, 8.09) @ 2450 MHz; Calibrated: 9/12/2017
- Sensor-Surface: 1.4mm (Mechanical Surface Detection)
- Electronics: DAE4 Sn1524; Calibrated: 9/13/2017
- Phantom: MFP_V5.1C ; Type: QD 000 P51CA; Serial: 1062
- Measurement SW: DASY52, Version 52.10 (1); SEMCAD X Version 14.6.11 (7439)

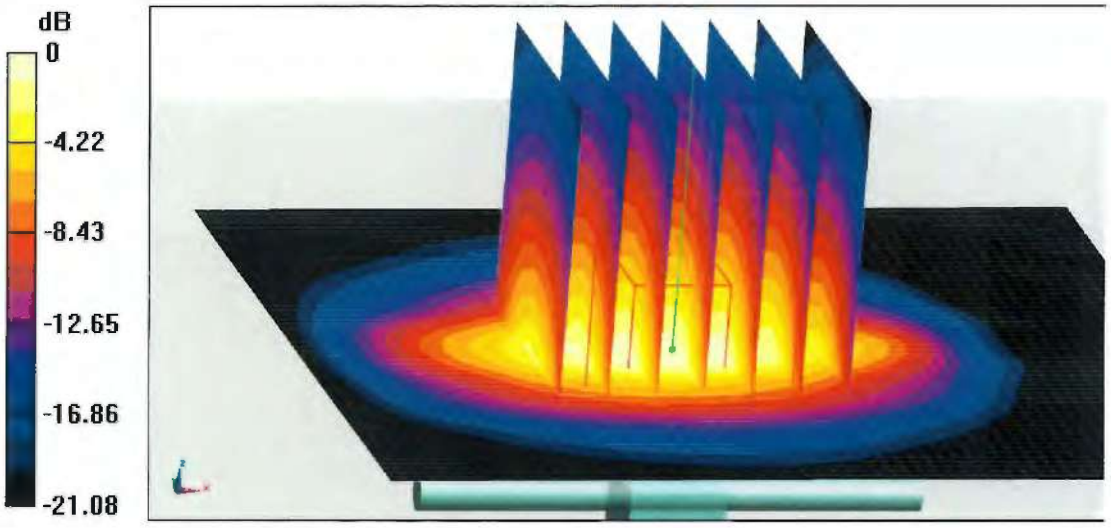
Dipole Calibration/Zoom Scan (7x7x7) (7x7x7)/Cube 0: Measurement grid: dx=5mm, dy=5mm, dz=5mm

Reference Value = 98.71 V/m; Power Drift = 0.01 dB

Peak SAR (extrapolated) = 26.0 W/kg

SAR(1 g) = 13 W/kg; SAR(10 g) = 6.14 W/kg

Maximum value of SAR (measured) = 21.3 W/kg



0 dB = 21.3 W/kg = 13.28 dBW/kg

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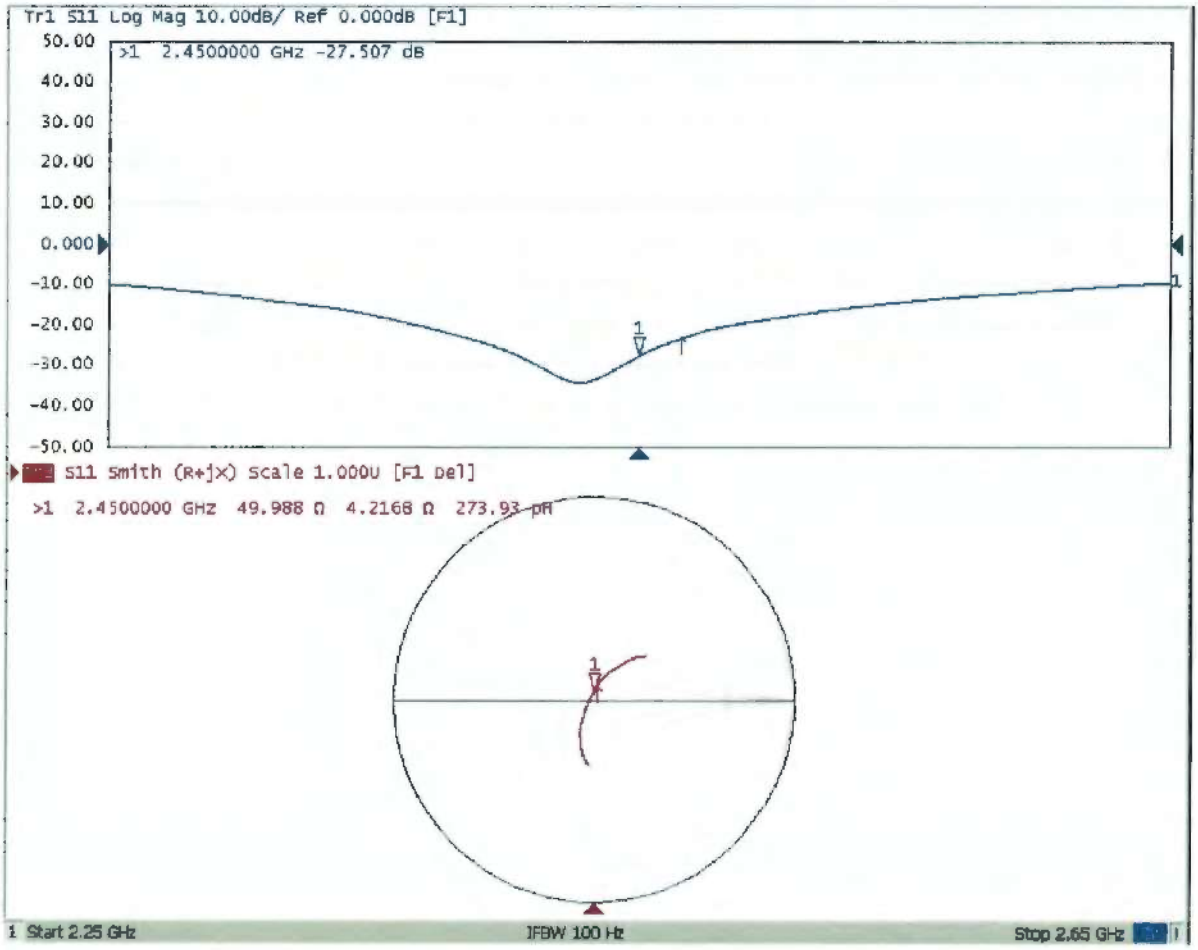
Impedance Measurement Plot for Body TSL



D2450V2, serial no. 736 Extended Dipole Calibrations

Referring to KDB 450824, if dipoles are verified in return loss (<-20dB, within 20% of prior calibration), and in impedance (within 5 ohm of prior calibration), the annual calibration is not necessary and the calibration interval can be extended.

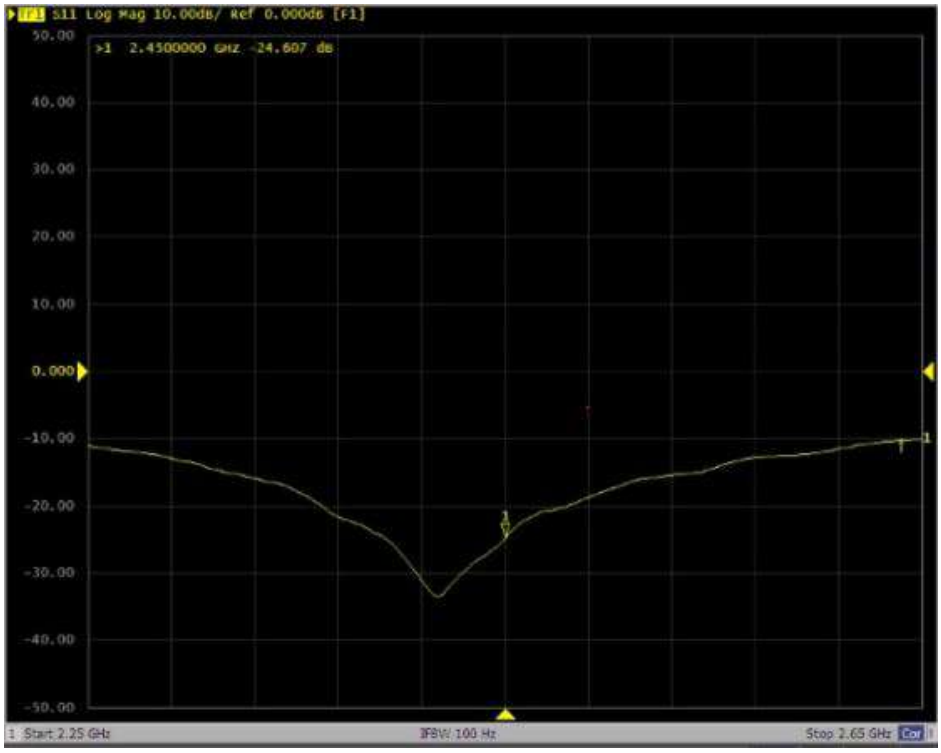
<Justification of the extended calibration>

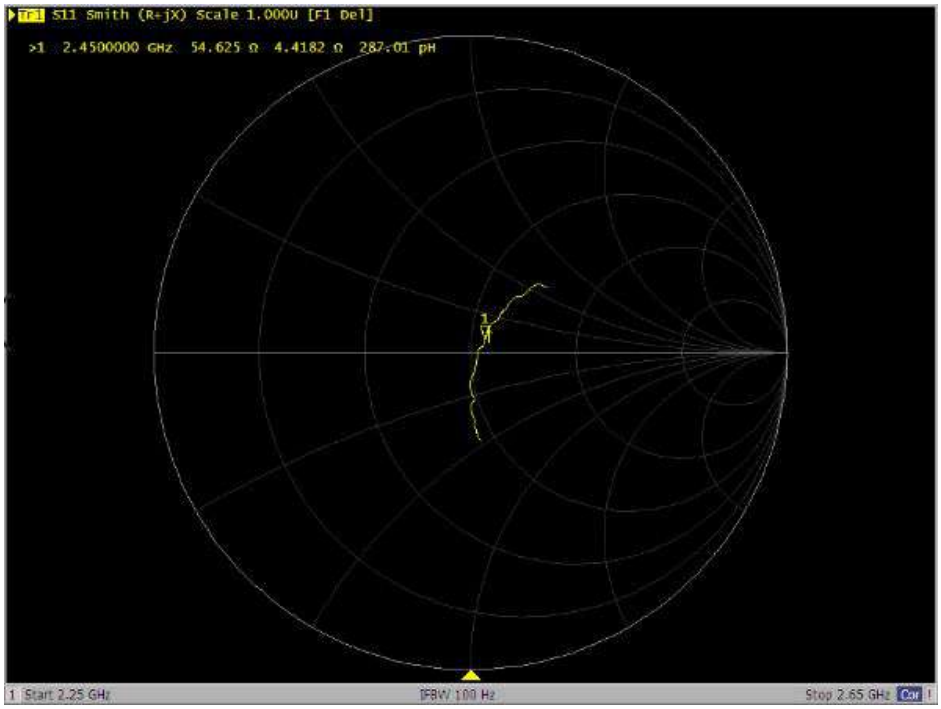
D**2450**V2 – serial no. **736**						
	2450MHZ					
Date of Measurement	Return-Loss (dB)	Delta (%)	Real Impedance (ohm)	Delta (ohm)	Imaginary Impedance (ohm)	Delta (ohm)
08.31.2018	-26.90		53.9		2.56	
08.30.2019	-24.607	-8.52	54.625	-0.725	4.4182	-1.8582
08.29.2020	-27.199	1.11	52.736	1.164	2.0694	0.4906

The return loss is < -20dB, within 20% of prior calibration; the impedance is within 5 ohm of prior calibration. Therefore the verification result should support extended calibration.

<Dipole Verification Data> - D2450 V2, serial no. 736 (Data of Measurement : 8.30.2019)

2450 MHz - Head





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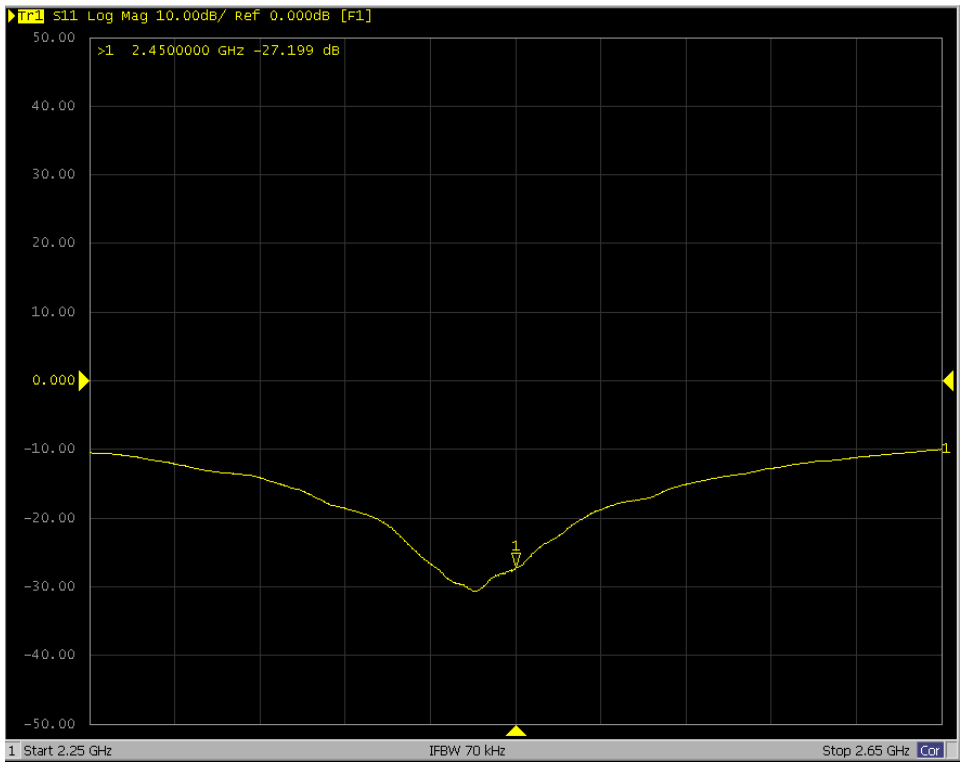
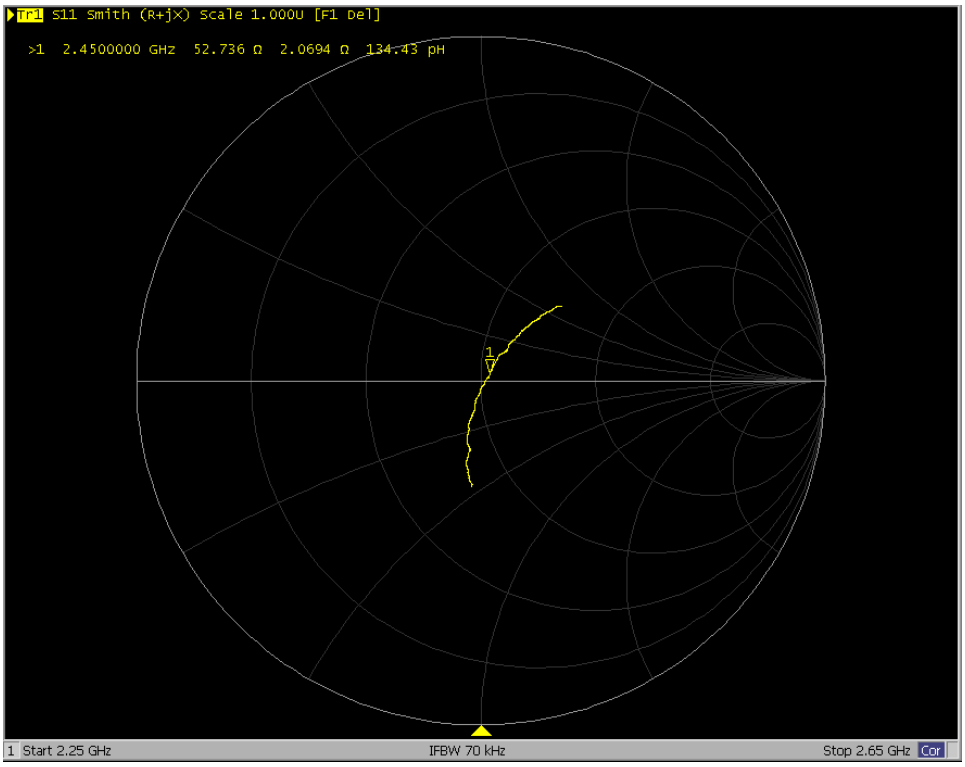
<Dipole Verification Data> - D2450 V2, serial no. 736 (Data of Measurement : 8.29.2020)

2450 MHz - Head





Calibration Laboratory of
Schmid & Partner
Engineering AG
Zeughausstrasse 43, 8004 Zurich, Switzerland

S Schweizerischer Kalibrierdienst
C Service suisse d'étalonnage
S Servizio svizzero di taratura
S Swiss Calibration Service

Accredited by the Swiss Accreditation Service (SAS)
The Swiss Accreditation Service is one of the signatories to the EA Multilateral Agreement for the recognition of calibration certificates

Accreditation No.: SCS 0108

Client Sporton

Certificate No: D2450V2-929_Nov19

CALIBRATION CERTIFICATE

Object	D2450V2 - SN:929
Calibration procedure(s)	QA CAL-05.v11 Calibration Procedure for SAR Validation Sources between 0.7-3 GHz
Calibration date:	November 21, 2019

This calibration certificate documents the traceability to national standards, which realize the physical units of measurements (SI).
The measurements and the uncertainties with confidence probability are given on the following pages and are part of the certificate.

All calibrations have been conducted in the closed laboratory facility: environment temperature (22 ± 3)°C and humidity < 70%.

Calibration Equipment used (M&TE critical for calibration)

Primary Standards	ID #	Cal Date (Certificate No.)	Scheduled Calibration
Power meter NRP	SN: 104778	03-Apr-19 (No. 217-02892/02893)	Apr-20
Power sensor NRP-Z91	SN: 103244	03-Apr-19 (No. 217-02892)	Apr-20
Power sensor NRP-Z91	SN: 103245	03-Apr-19 (No. 217-02893)	Apr-20
Reference 20 dB Attenuator	SN: 5058 (20k)	04-Apr-19 (No. 217-02894)	Apr-20
Type-N mismatch combination	SN: 5047.2 / 06327	04-Apr-19 (No. 217-02895)	Apr-20
Reference Probe EX3DV4	SN: 7349	29-May-19 (No. EX3-7349_May19)	May-20
DAE4	SN: 601	30-Apr-19 (No. DAE4-601_Apr19)	Apr-20

Secondary Standards	ID #	Check Date (in house)	Scheduled Check
Power meter E4419B	SN: GB39512475	30-Oct-14 (in house check Feb-19)	In house check: Oct-20
Power sensor HP 8481A	SN: US37292783	07-Oct-15 (in house check Oct-18)	In house check: Oct-20
Power sensor HP 8481A	SN: MY41092317	07-Oct-15 (in house check Oct-18)	In house check: Oct-20
RF generator R&S SMT-06	SN: 100972	15-Jun-15 (in house check Oct-18)	In house check: Oct-20
Network Analyzer Agilent E8358A	SN: US41080477	31-Mar-14 (in house check Oct-19)	In house check: Oct-20

	Name	Function	Signature
Calibrated by:	Claudio Leubler	Laboratory Technician	
Approved by:	Katja Pokovic	Technical Manager	

Issued: November 25, 2019

Glossary:

TSL	tissue simulating liquid
ConvF	sensitivity in TSL / NORM x,y,z
N/A	not applicable or not measured

Calibration is Performed According to the Following Standards:

a) IEEE Std 1528-2013, "IEEE Recommended Practice for Determining the Peak Spatial-Averaged Specific Absorption Rate (SAR) in the Human Head from Wireless Communications Devices: Measurement Techniques", June 2013
b) IEC 62209-1, "Measurement procedure for the assessment of Specific Absorption Rate (SAR) from hand-held and body-mounted devices used next to the ear (frequency range of 300 MHz to 6 GHz)", July 2016
c) IEC 62209-2, "Procedure to determine the Specific Absorption Rate (SAR) for wireless communication devices used in close proximity to the human body (frequency range of 30 MHz to 6 GHz)", March 2010
d) KDB 865664, "SAR Measurement Requirements for 100 MHz to 6 GHz"

Additional Documentation:

e) DASY4/5 System Handbook

Methods Applied and Interpretation of Parameters:

- *Measurement Conditions:* Further details are available from the Validation Report at the end of the certificate. All figures stated in the certificate are valid at the frequency indicated.
- *Antenna Parameters with TSL:* The dipole is mounted with the spacer to position its feed point exactly below the center marking of the flat phantom section, with the arms oriented parallel to the body axis.
- *Feed Point Impedance and Return Loss:* These parameters are measured with the dipole positioned under the liquid filled phantom. The impedance stated is transformed from the measurement at the SMA connector to the feed point. The Return Loss ensures low reflected power. No uncertainty required.
- *Electrical Delay:* One-way delay between the SMA connector and the antenna feed point. No uncertainty required.
- *SAR measured:* SAR measured at the stated antenna input power.
- *SAR normalized:* SAR as measured, normalized to an input power of 1 W at the antenna connector.
- *SAR for nominal TSL parameters:* The measured TSL parameters are used to calculate the nominal SAR result.

The reported uncertainty of measurement is stated as the standard uncertainty of measurement multiplied by the coverage factor k=2, which for a normal distribution corresponds to a coverage probability of approximately 95%.

Measurement Conditions

DASY system configuration, as far as not given on page 1.

DASY Version	DASY5	V52.10.3
Extrapolation	Advanced Extrapolation	
Phantom	Modular Flat Phantom	
Distance Dipole Center - TSL	10 mm	with Spacer
Zoom Scan Resolution	dx, dy, dz = 5 mm	
Frequency	2450 MHz ± 1 MHz	

Head TSL parameters

The following parameters and calculations were applied.

	Temperature	**Permittivity**	**Conductivity**
Nominal Head TSL parameters	22.0 °C	39.2	1.80 mho/m
Measured Head TSL parameters	(22.0 ± 0.2) °C	38.2 ± 6 %	1.84 mho/m ± 6 %
Head TSL temperature change during test	< 0.5 °C	----	----

SAR result with Head TSL

SAR averaged over 1 cm³ (1 g) of Head TSL	Condition	
SAR measured	250 mW input power	13.5 W/kg
SAR for nominal Head TSL parameters	normalized to 1W	**53.1 W/kg ± 17.0 % (k=2)**

SAR averaged over 10 cm³ (10 g) of Head TSL	condition	
SAR measured	250 mW input power	6.24 W/kg
SAR for nominal Head TSL parameters	normalized to 1W	**24.7 W/kg ± 16.5 % (k=2)**

Appendix (Additional assessments outside the scope of SCS 0108)

Antenna Parameters with Head TSL

Impedance, transformed to feed point	52.6 Ω + 5.2 jΩ
Return Loss	- 24.9 dB

General Antenna Parameters and Design

Electrical Delay (one direction)	1.161 ns

After long term use with 100W radiated power, only a slight warming of the dipole near the feedpoint can be measured.

The dipole is made of standard semirigid coaxial cable. The center conductor of the feeding line is directly connected to the second arm of the dipole. The antenna is therefore short-circuited for DC-signals. On some of the dipoles, small end caps are added to the dipole arms in order to improve matching when loaded according to the position as explained in the "Measurement Conditions" paragraph. The SAR data are not affected by this change. The overall dipole length is still according to the Standard.
No excessive force must be applied to the dipole arms, because they might bend or the soldered connections near the feedpoint may be damaged.

Additional EUT Data

Manufactured by	SPEAG

Date: 21.11.2019

Test Laboratory: SPEAG, Zurich, Switzerland

DUT: Dipole 2450 MHz; Type: D2450V2; Serial: D2450V2 - SN:929

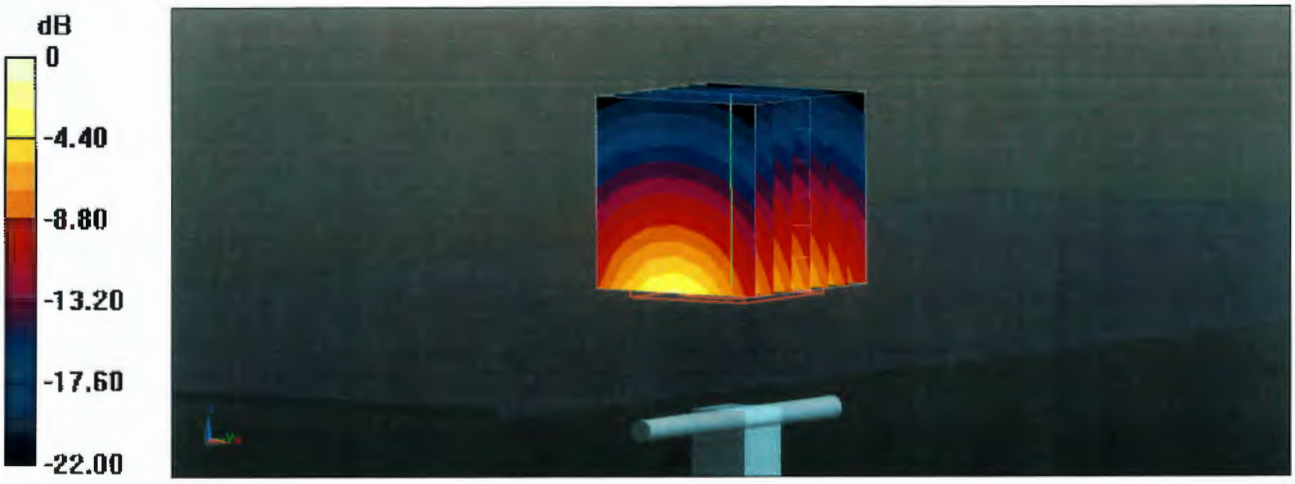
Communication System: UID 0 - CW; Frequency: 2450 MHz
Medium parameters used: f = 2450 MHz; σ = 1.84 S/m; ε_r = 38.2; ρ = 1000 kg/m^3
Phantom section: Flat Section
Measurement Standard: DASY5 (IEEE/IEC/ANSI C63.19-2011)

DASY52 Configuration:

- Probe: EX3DV4 - SN7349; ConvF(7.9, 7.9, 7.9) @ 2450 MHz; Calibrated: 29.05.2019
- Sensor-Surface: 1.4mm (Mechanical Surface Detection)
- Electronics: DAE4 Sn601; Calibrated: 30.04.2019
- Phantom: Flat Phantom 5.0 (front); Type: QD 000 P50 AA; Serial: 1001
- DASY52 52.10.3(1513); SEMCAD X 14.6.13(7474)

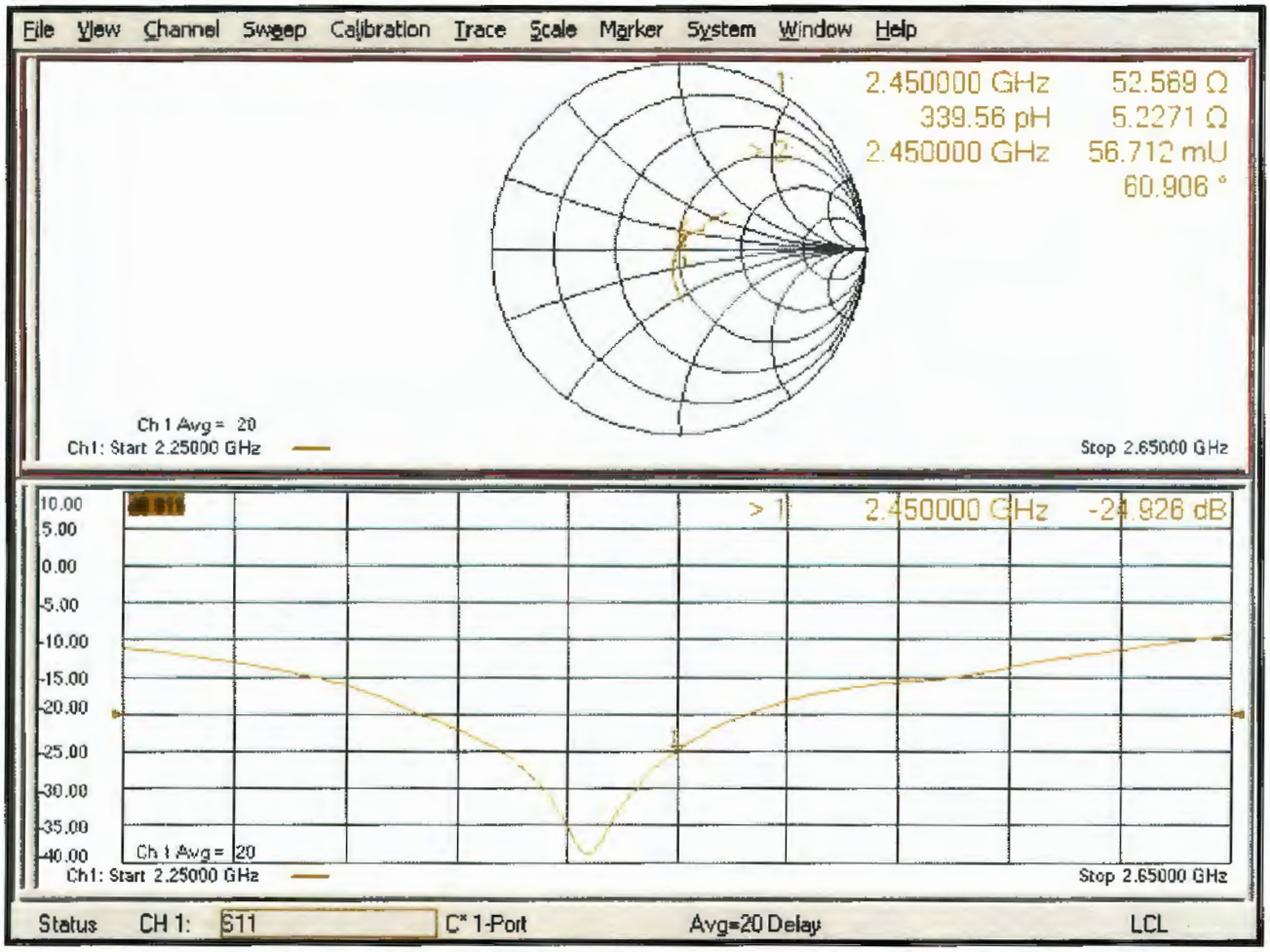
Dipole Calibration for Head Tissue/Pin=250 mW, d=10mm/Zoom Scan (7x7x7)/Cube 0:

Measurement grid: dx=5mm, dy=5mm, dz=5mm
Reference Value = 117.5 V/m; Power Drift = 0.07 dB
Peak SAR (extrapolated) = 26.8 W/kg
SAR(1 g) = 13.5 W/kg; SAR(10 g) = 6.24 W/kg
Smallest distance from peaks to all points 3 dB below = 9 mm
Ratio of SAR at M2 to SAR at M1 = 50.9%
Maximum value of SAR (measured) = 22.1 W/kg



0 dB = 22.1 W/kg = 13.44 dBW/kg

Impedance Measurement Plot for Head TSL



Appendix: Transfer Calibration at Four Validation Locations on SAM Head[1]

Evaluation Condition

Phantom	SAM Head Phantom	For usage with cSAR3DV2-R/L

SAR result with SAM Head (Top ≅ C0)

SAR averaged over 1 cm³ (1 g) of Head TSL	Condition	
SAR for nominal Head TSL parameters	normalized to 1W	**56.6 W/kg ± 17.5 % (k=2)**

SAR averaged over 10 cm³ (10 g) of Head TSL	condition	
SAR for nominal Head TSL parameters	normalized to 1W	**26.3 W/kg ± 16.9 % (k=2)**

SAR result with SAM Head (Mouth ≅ F90)

SAR averaged over 1 cm³ (1 g) of Head TSL	Condition	
SAR for nominal Head TSL parameters	normalized to 1W	**57.7 W/kg ± 17.5 % (k=2)**

SAR averaged over 10 cm³ (10 g) of Head TSL	condition	
SAR for nominal Head TSL parameters	normalized to 1W	**27.6 W/kg ± 16.9 % (k=2)**

SAR result with SAM Head (Neck ≅ H0)

SAR averaged over 1 cm³ (1 g) of Head TSL	Condition	
SAR for nominal Head TSL parameters	normalized to 1W	**54.4 W/kg ± 17.5 % (k=2)**

SAR averaged over 10 cm³ (10 g) of Head TSL	condition	
SAR for nominal Head TSL parameters	normalized to 1W	**25.2 W/kg ± 16.9 % (k=2)**

SAR result with SAM Head (Ear ≅ D90)

SAR averaged over 1 cm³ (1 g) of Head TSL	Condition	
SAR for nominal Head TSL parameters	normalized to 1W	**34.8 W/kg ± 17.5 % (k=2)**

SAR averaged over 10 cm³ (10 g) of Head TSL	condition	
SAR for nominal Head TSL parameters	normalized to 1W	**17.5 W/kg ± 16.9 % (k=2)**

[1] Additional assessments outside the current scope of SCS 0108

D2450V2, serial no. 929 Extended Dipole Calibrations

Referring to KDB 450824, if dipoles are verified in return loss (<-20dB, within 20% of prior calibration), and in impedance (within 5 ohm of prior calibration), the annual calibration is not necessary and the calibration interval can be extended.

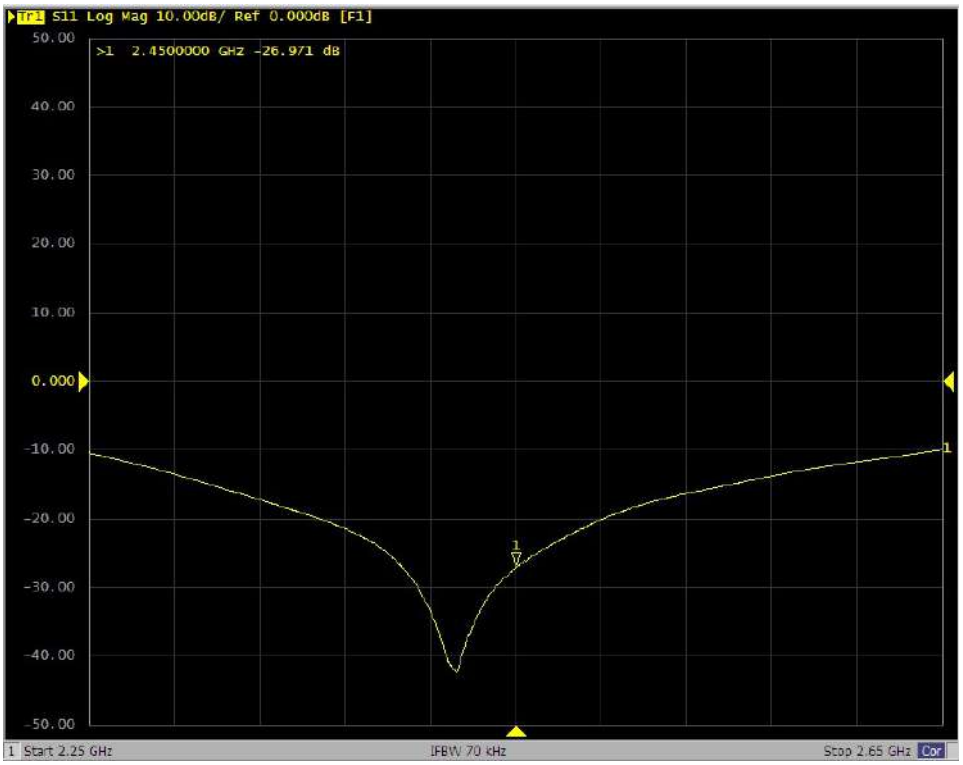
<Justification of the extended calibration>

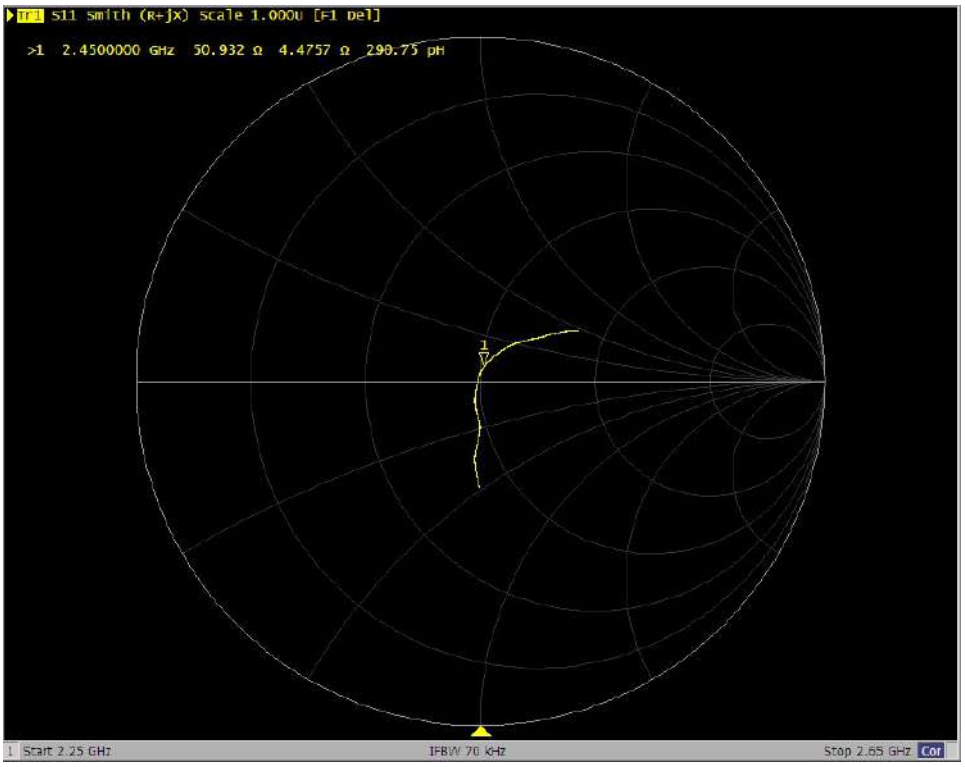
D**2450**V2 – serial no. **929**						
	2450MHZ					
Date of Measurement	Return-Loss (dB)	Delta (%)	Real Impedance (ohm)	Delta (ohm)	Imaginary Impedance (ohm)	Delta (ohm)
11.21.2019 (Cal. Report)	-24.926		52.569		5.2271	
11.20.2020 (extended)	-26.971	8.20	50.932	-1.637	4.4757	-0.7514

The return loss is < -20dB, within 20% of prior calibration; the impedance is within 5 ohm of prior calibration. Therefore the verification result should support extended calibration.

<Dipole Verification Data> - D2450 V2, serial no. 929 (Data of Measurement : 11.20.2020)

2450 MHz - Head





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S Swiss Calibration Service

Accredited by the Swiss Accreditation Service (SAS)
The Swiss Accreditation Service is one of the signatories to the EA Multilateral Agreement for the recognition of calibration certificates

Accreditation No.: SCS 0108

Client Sporton

Certificate No: DAE4-376_Nov20

CALIBRATION CERTIFICATE

Object	DAE4 - SD 000 D04 BJ - SN: 376
Calibration procedure(s)	QA CAL-06.v30 Calibration procedure for the data acquisition electronics (DAE)
Calibration date:	November 23, 2020

This calibration certificate documents the traceability to national standards, which realize the physical units of measurements (SI).
The measurements and the uncertainties with confidence probability are given on the following pages and are part of the certificate.

All calibrations have been conducted in the closed laboratory facility: environment temperature (22 ± 3)°C and humidity < 70%.

Calibration Equipment used (M&TE critical for calibration)

Primary Standards	ID #	Cal Date (Certificate No.)	Scheduled Calibration
Keithley Multimeter Type 2001	SN: 0810278	07-Sep-20 (No:28647)	Sep-21
Secondary Standards	**ID #**	**Check Date (in house)**	**Scheduled Check**
Auto DAE Calibration Unit	SE UWS 053 AA 1001	09-Jan-20 (in house check)	In house check: Jan-21
Calibrator Box V2.1	SE UMS 006 AA 1002	09-Jan-20 (in house check)	In house check: Jan-21

	Name	Function	*Signature*
Calibrated by:	Eric Hainfeld	Laboratory Technician	
Approved by:	Sven Kühn	Deputy Manager	

Issued: November 23, 2020

Glossary

DAE	data acquisition electronics
Connector angle	information used in DASY system to align probe sensor X to the robot coordinate system.

Methods Applied and Interpretation of Parameters

- *DC Voltage Measurement:* Calibration Factor assessed for use in DASY system by comparison with a calibrated instrument traceable to national standards. The figure given corresponds to the full scale range of the voltmeter in the respective range.
- *Connector angle*: The angle of the connector is assessed measuring the angle mechanically by a tool inserted. Uncertainty is not required.
- The following parameters as documented in the Appendix contain technical information as a result from the performance test and require no uncertainty.
  - *DC Voltage Measurement Linearity:* Verification of the Linearity at +10% and -10% of the nominal calibration voltage. Influence of offset voltage is included in this measurement.
  - *Common mode sensitivity:* Influence of a positive or negative common mode voltage on the differential measurement.
  - *Channel separation:* Influence of a voltage on the neighbor channels not subject to an input voltage.
  - *AD Converter Values with inputs shorted:* Values on the internal AD converter corresponding to zero input voltage
  - *Input Offset Measurement*: Output voltage and statistical results over a large number of zero voltage measurements.
  - *Input Offset Current:* Typical value for information; Maximum channel input offset current, not considering the input resistance.
  - *Input resistance:* Typical value for information: DAE input resistance at the connector, during internal auto-zeroing and during measurement.
  - *Low Battery Alarm Voltage:* Typical value for information. Below this voltage, a battery alarm signal is generated.
  - *Power consumption:* Typical value for information. Supply currents in various operating modes.

DC Voltage Measurement

A/D - Converter Resolution nominal

High Range:	1LSB =	6.1μV ,	full range =	-100...+300 mV
Low Range:	1LSB =	61nV ,	full range =	-1.....+3mV

DASY measurement parameters: Auto Zero Time: 3 sec; Measuring time: 3 sec

Calibration Factors	X	Y	Z
High Range	403.797 ± 0.02% (k=2)	403.288 ± 0.02% (k=2)	403.365 ± 0.02% (k=2)
Low Range	3.95997 ± 1.50% (k=2)	3.93869 ± 1.50% (k=2)	3.95260 ± 1.50% (k=2)

Connector Angle

Connector Angle to be used in DASY system	215.5 ° ± 1 °

Appendix (Additional assessments outside the scope of SCS0108)

1. DC Voltage Linearity

High Range		Reading (μV)	Difference (μV)	Error (%)
Channel X	+ Input	200026.12	-5.89	-0.00
Channel X	+ Input	20007.82	2.27	0.01
Channel X	- Input	-20000.60	4.82	-0.02
Channel Y	+ Input	200029.47	-2.55	-0.00
Channel Y	+ Input	20005.28	-0.18	-0.00
Channel Y	- Input	-20004.61	1.03	-0.01
Channel Z	+ Input	200029.34	-2.75	-0.00
Channel Z	+ Input	20005.45	0.11	0.00
Channel Z	- Input	-20006.51	-0.76	0.00

Low Range		Reading (μV)	Difference (μV)	Error (%)
Channel X	+ Input	2001.24	-0.09	-0.00
Channel X	+ Input	201.15	-0.25	-0.12
Channel X	- Input	-199.03	-0.43	0.22
Channel Y	+ Input	2000.32	-0.85	-0.04
Channel Y	+ Input	200.04	-1.17	-0.58
Channel Y	- Input	-200.43	-1.64	0.83
Channel Z	+ Input	2001.50	0.38	0.02
Channel Z	+ Input	200.35	-0.80	-0.40
Channel Z	- Input	-200.33	-1.59	0.80

2. Common mode sensitivity

DASY measurement parameters: Auto Zero Time: 3 sec; Measuring time: 3 sec

	Common mode Input Voltage (mV)	High Range Average Reading (μV)	Low Range Average Reading (μV)
Channel X	200	5.48	4.46
	- 200	-4.61	-5.84
Channel Y	200	-1.30	-1.66
	- 200	-0.52	-1.09
Channel Z	200	2.25	1.90
	- 200	-4.02	-4.43

3. Channel separation

DASY measurement parameters: Auto Zero Time: 3 sec; Measuring time: 3 sec

	Input Voltage (mV)	Channel X (μV)	Channel Y (μV)	Channel Z (μV)
Channel X	200	-	2.93	-2.41
Channel Y	200	8.38	-	3.42
Channel Z	200	10.07	6.69	-

4. AD-Converter Values with inputs shorted

DASY measurement parameters: Auto Zero Time: 3 sec; Measuring time: 3 sec

	High Range (LSB)	Low Range (LSB)
Channel X	15932	16359
Channel Y	16005	15798
Channel Z	16062	14873

5. Input Offset Measurement

DASY measurement parameters: Auto Zero Time: 3 sec; Measuring time: 3 sec
Input 10MΩ

	Average (μV)	min. Offset (μV)	max. Offset (μV)	Std. Deviation (μV)
Channel X	0.23	-0.45	0.97	0.30
Channel Y	-0.44	-1.35	0.59	0.39
Channel Z	-0.28	-2.01	1.75	0.57

6. Input Offset Current

Nominal Input circuitry offset current on all channels: <25fA

7. Input Resistance (Typical values for information)

	Zeroing (kOhm)	Measuring (MOhm)
Channel X	200	200
Channel Y	200	200
Channel Z	200	200

8. Low Battery Alarm Voltage (Typical values for information)

Typical values	Alarm Level (VDC)
Supply (+ Vcc)	+7.9
Supply (- Vcc)	-7.6

9. Power Consumption (Typical values for information)

Typical values	Switched off (mA)	Stand by (mA)	Transmitting (mA)
Supply (+ Vcc)	+0.01	+6	+14
Supply (- Vcc)	−0.01	-8	-9

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IMPORTANT NOTICE

USAGE OF THE DAE4

The DAE unit is a delicate, high precision instrument and requires careful treatment by the user. There are no serviceable parts inside the DAE. Special attention shall be given to the following points:

Battery Exchange: The battery cover of the DAE4 unit is fixed using a screw, over tightening the screw may cause the threads inside the DAE to wear out.

Shipping of the DAE: Before shipping the DAE to SPEAG for calibration, remove the batteries and pack the DAE in an antistatic bag. This antistatic bag shall then be packed into a larger box or container which protects the DAE from impacts during transportation. The package shall be marked to indicate that a fragile instrument is inside.

E-Stop Failures: Touch detection may be malfunctioning due to broken magnets in the E-stop. Rough handling of the E-stop may lead to damage of these magnets. Touch and collision errors are often caused by dust and dirt accumulated in the E-stop. To prevent E-stop failure, the customer shall always mount the probe to the DAE carefully and keep the DAE unit in a non-dusty environment if not used for measurements.

Repair: Minor repairs are performed at no extra cost during the annual calibration. However, SPEAG reserves the right to charge for any repair especially if rough unprofessional handling caused the defect.

DASY Configuration Files: Since the exact values of the DAE input resistances, as measured during the calibration procedure of a DAE unit, are not used by the DASY software, a nominal value of 200 MOhm is given in the corresponding configuration file.

Important Note:
Warranty and calibration is void if the DAE unit is disassembled partly or fully by the Customer.

Important Note:
Never attempt to grease or oil the E-stop assembly. Cleaning and readjusting of the E-stop assembly is allowed by certified SPEAG personnel only and is part of the annual calibration procedure.

Important Note:
To prevent damage of the DAE probe connector pins, use great care when installing the probe to the DAE. Carefully connect the probe with the connector notch oriented in the mating position. Avoid any rotational movement of the probe body versus the DAE while turning the locking nut of the connector. The same care shall be used when disconnecting the probe from the DAE.

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S Swiss Calibration Service

Accredited by the Swiss Accreditation Service (SAS)
The Swiss Accreditation Service is one of the signatories to the EA Multilateral Agreement for the recognition of calibration certificates

Accreditation No.: SCS 0108

Client Sporton

Certificate No: DAE4-778_May21

CALIBRATION CERTIFICATE

Object	DAE4 - SD 000 D04 BM - SN: 778
Calibration procedure(s)	QA CAL-06.v30 Calibration procedure for the data acquisition electronics (DAE)
Calibration date:	May 21, 2021

This calibration certificate documents the traceability to national standards, which realize the physical units of measurements (SI).
The measurements and the uncertainties with confidence probability are given on the following pages and are part of the certificate.

All calibrations have been conducted in the closed laboratory facility: environment temperature (22 ± 3)°C and humidity < 70%.

Calibration Equipment used (M&TE critical for calibration)

Primary Standards	ID #	Cal Date (Certificate No.)	Scheduled Calibration
Keithley Multimeter Type 2001	SN: 0810278	07-Sep-20 (No:28647)	Sep-21
Secondary Standards	**ID #**	**Check Date (in house)**	**Scheduled Check**
Auto DAE Calibration Unit	SE UWS 053 AA 1001	07-Jan-21 (in house check)	In house check: Jan-22
Calibrator Box V2.1	SE UMS 006 AA 1002	07-Jan-21 (in house check)	In house check: Jan-22

	Name	Function	Signature
Calibrated by:	Adrian Gehring	Laboratory Technician	
Approved by:	Sven Kühn	Deputy Manager	i.V.

Issued: May 21, 2021

Glossary

DAE	data acquisition electronics
Connector angle	information used in DASY system to align probe sensor X to the robot coordinate system.

Methods Applied and Interpretation of Parameters

- *DC Voltage Measurement:* Calibration Factor assessed for use in DASY system by comparison with a calibrated instrument traceable to national standards. The figure given corresponds to the full scale range of the voltmeter in the respective range.
- *Connector angle*: The angle of the connector is assessed measuring the angle mechanically by a tool inserted. Uncertainty is not required.
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  - *DC Voltage Measurement Linearity:* Verification of the Linearity at +10% and -10% of the nominal calibration voltage. Influence of offset voltage is included in this measurement.
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  - *Channel separation:* Influence of a voltage on the neighbor channels not subject to an input voltage.
  - *AD Converter Values with inputs shorted:* Values on the internal AD converter corresponding to zero input voltage
  - *Input Offset Measurement*: Output voltage and statistical results over a large number of zero voltage measurements.
  - *Input Offset Current:* Typical value for information; Maximum channel input offset current, not considering the input resistance.
  - *Input resistance:* Typical value for information: DAE input resistance at the connector, during internal auto-zeroing and during measurement.
  - *Low Battery Alarm Voltage:* Typical value for information. Below this voltage, a battery alarm signal is generated.
  - *Power consumption:* Typical value for information. Supply currents in various operating modes.

DC Voltage Measurement

A/D - Converter Resolution nominal

High Range:	1LSB =	6.1μV ,	full range =	-100...+300 mV
Low Range:	1LSB =	61nV ,	full range =	-1.....+3mV

DASY measurement parameters: Auto Zero Time: 3 sec; Measuring time: 3 sec

Calibration Factors	X	Y	Z
High Range	404.696 ± 0.02% (k=2)	403.494 ± 0.02% (k=2)	405.039 ± 0.02% (k=2)
Low Range	3.98819 ± 1.50% (k=2)	3.96514 ± 1.50% (k=2)	3.99984 ± 1.50% (k=2)

Connector Angle

Connector Angle to be used in DASY system	270.0 ° ± 1 °

Appendix (Additional assessments outside the scope of SCS0108)

1. DC Voltage Linearity

High Range		Reading (μV)	Difference (μV)	Error (%)
Channel X	+ Input	200029.05	-4.67	-0.00
Channel X	+ Input	20006.24	0.54	0.00
Channel X	- Input	-20003.34	2.50	-0.01
Channel Y	+ Input	200031.24	-2.72	-0.00
Channel Y	+ Input	20005.33	-0.19	-0.00
Channel Y	- Input	-20005.91	0.12	-0.00
Channel Z	+ Input	200030.38	-7.59	-0.00
Channel Z	+ Input	20003.71	-1.85	-0.01
Channel Z	- Input	-20007.61	-1.54	0.01

Low Range		Reading (μV)	Difference (μV)	Error (%)
Channel X	+ Input	2001.61	0.40	0.02
Channel X	+ Input	201.42	0.13	0.06
Channel X	- Input	-199.37	-0.67	0.34
Channel Y	+ Input	2000.52	-0.64	-0.03
Channel Y	+ Input	200.47	-0.63	-0.32
Channel Y	- Input	-199.68	-0.88	0.44
Channel Z	+ Input	2001.12	-0.03	-0.00
Channel Z	+ Input	199.67	-1.42	-0.71
Channel Z	- Input	-200.01	-1.24	0.62

2. Common mode sensitivity

DASY measurement parameters: Auto Zero Time: 3 sec; Measuring time: 3 sec

	Common mode Input Voltage (mV)	High Range Average Reading (μV)	Low Range Average Reading (μV)
Channel X	200	-4.58	-5.43
	- 200	5.50	4.30
Channel Y	200	-1.36	-1.66
	- 200	-0.08	-0.73
Channel Z	200	-9.77	-9.99
	- 200	8.77	8.38

3. Channel separation

DASY measurement parameters: Auto Zero Time: 3 sec; Measuring time: 3 sec

	Input Voltage (mV)	Channel X (μV)	Channel Y (μV)	Channel Z (μV)
Channel X	200	-	-0.90	-1.98
Channel Y	200	8.78	-	0.42
Channel Z	200	4.28	6.85	-

4. AD-Converter Values with inputs shorted

DASY measurement parameters: Auto Zero Time: 3 sec; Measuring time: 3 sec

	High Range (LSB)	Low Range (LSB)
Channel X	16059	17081
Channel Y	16188	17159
Channel Z	16438	15682

5. Input Offset Measurement

DASY measurement parameters: Auto Zero Time: 3 sec; Measuring time: 3 sec

Input 10MΩ

	Average (μV)	min. Offset (μV)	max. Offset (μV)	Std. Deviation (μV)
Channel X	0.08	-1.13	0.82	0.39
Channel Y	-0.41	-2.27	2.44	0.63
Channel Z	-0.20	-1.48	0.85	0.49

6. Input Offset Current

Nominal Input circuitry offset current on all channels: <25fA

7. Input Resistance (Typical values for information)

	Zeroing (kOhm)	Measuring (MOhm)
Channel X	200	200
Channel Y	200	200
Channel Z	200	200

8. Low Battery Alarm Voltage (Typical values for information)

Typical values	Alarm Level (VDC)
Supply (+ Vcc)	+7.9
Supply (- Vcc)	-7.6

9. Power Consumption (Typical values for information)

Typical values	Switched off (mA)	Stand by (mA)	Transmitting (mA)
Supply (+ Vcc)	+0.01	+6	+14
Supply (- Vcc)	–0.01	-8	-9

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Accredited by the Swiss Accreditation Service (SAS)
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Accreditation No.: SCS 0108

Client **Sporton**

Certificate No: DAE4-1399_Feb21

CALIBRATION CERTIFICATE

Object	DAE4 - SD 000 D04 BM - SN: 1399
Calibration procedure(s)	QA CAL-06.v30 Calibration procedure for the data acquisition electronics (DAE)
Calibration date:	February 16, 2021

This calibration certificate documents the traceability to national standards, which realize the physical units of measurements (SI).
The measurements and the uncertainties with confidence probability are given on the following pages and are part of the certificate.

All calibrations have been conducted in the closed laboratory facility: environment temperature (22 ± 3)°C and humidity < 70%.

Calibration Equipment used (M&TE critical for calibration)

Primary Standards	ID #	Cal Date (Certificate No.)	Scheduled Calibration
Keithley Multimeter Type 2001	SN: 0810278	07-Sep-20 (No:28647)	Sep-21
Secondary Standards	**ID #**	**Check Date (in house)**	**Scheduled Check**
Auto DAE Calibration Unit	SE UWS 053 AA 1001	07-Jan-21 (in house check)	In house check: Jan-22
Calibrator Box V2.1	SE UMS 006 AA 1002	07-Jan-21 (in house check)	In house check: Jan-22

	Name	Function	Signature
Calibrated by:	Adrian Gehring	Laboratory Technician	
Approved by:	Sven Kühn	Deputy Manager	

Issued: February 16, 2021

Glossary

DAE	data acquisition electronics
Connector angle	information used in DASY system to align probe sensor X to the robot coordinate system.

Methods Applied and Interpretation of Parameters

- *DC Voltage Measurement:* Calibration Factor assessed for use in DASY system by comparison with a calibrated instrument traceable to national standards. The figure given corresponds to the full scale range of the voltmeter in the respective range.
- *Connector angle*: The angle of the connector is assessed measuring the angle mechanically by a tool inserted. Uncertainty is not required.
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  - *DC Voltage Measurement Linearity:* Verification of the Linearity at +10% and -10% of the nominal calibration voltage. Influence of offset voltage is included in this measurement.
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DC Voltage Measurement

A/D - Converter Resolution nominal

High Range:	1LSB =	6.1μV ,	full range =	-100...+300 mV
Low Range:	1LSB =	61nV ,	full range =	-1.....+3mV

DASY measurement parameters: Auto Zero Time: 3 sec; Measuring time: 3 sec

Calibration Factors	X	Y	Z
High Range	403.597 ± 0.02% (k=2)	403.857 ± 0.02% (k=2)	403.712 ± 0.02% (k=2)
Low Range	3.98428 ± 1.50% (k=2)	3.99230 ± 1.50% (k=2)	3.98136 ± 1.50% (k=2)

Connector Angle

Connector Angle to be used in DASY system	302.5 ° ± 1 °

Appendix (Additional assessments outside the scope of SCS0108)

1. DC Voltage Linearity

High Range		Reading (μV)	Difference (μV)	Error (%)
Channel X	+ Input	199992.55	-0.12	-0.00
Channel X	+ Input	20002.78	0.60	0.00
Channel X	- Input	-19999.22	1.83	-0.01
Channel Y	+ Input	199992.96	-0.01	-0.00
Channel Y	+ Input	20000.83	-1.29	-0.01
Channel Y	- Input	-20002.90	-1.71	0.01
Channel Z	+ Input	199994.06	0.94	0.00
Channel Z	+ Input	20001.52	-0.38	-0.00
Channel Z	- Input	-20003.04	-1.73	0.01

Low Range		Reading (μV)	Difference (μV)	Error (%)
Channel X	+ Input	2002.06	0.73	0.04
Channel X	+ Input	202.29	0.45	0.22
Channel X	- Input	-197.96	0.16	-0.08
Channel Y	+ Input	2001.76	0.47	0.02
Channel Y	+ Input	201.20	-0.46	-0.23
Channel Y	- Input	-198.81	-0.52	0.26
Channel Z	+ Input	2001.26	0.05	0.00
Channel Z	+ Input	200.51	-1.05	-0.52
Channel Z	- Input	-199.48	-1.14	0.57

2. Common mode sensitivity

DASY measurement parameters: Auto Zero Time: 3 sec; Measuring time: 3 sec

	Common mode Input Voltage (mV)	High Range Average Reading (μV)	Low Range Average Reading (μV)
Channel X	200	-5.57	-6.87
	- 200	8.36	6.30
Channel Y	200	-5.55	-5.87
	- 200	4.97	4.57
Channel Z	200	-7.26	-7.10
	- 200	4.85	4.80

3. Channel separation

DASY measurement parameters: Auto Zero Time: 3 sec; Measuring time: 3 sec

	Input Voltage (mV)	Channel X (μV)	Channel Y (μV)	Channel Z (μV)
Channel X	200	-	4.59	-1.70
Channel Y	200	9.12	-	5.98
Channel Z	200	8.73	7.20	-

4. AD-Converter Values with inputs shorted

DASY measurement parameters: Auto Zero Time: 3 sec; Measuring time: 3 sec

	High Range (LSB)	Low Range (LSB)
Channel X	15813	14745
Channel Y	16125	17214
Channel Z	15883	15492

5. Input Offset Measurement

DASY measurement parameters: Auto Zero Time: 3 sec; Measuring time: 3 sec

Input 10MΩ

	Average (μV)	min. Offset (μV)	max. Offset (μV)	Std. Deviation (μV)
Channel X	0.61	-0.19	1.12	0.27
Channel Y	0.01	-0.84	0.71	0.32
Channel Z	-0.71	-1.71	0.33	0.40

6. Input Offset Current

Nominal Input circuitry offset current on all channels: <25fA

7. Input Resistance (Typical values for information)

	Zeroing (kOhm)	Measuring (MOhm)
Channel X	200	200
Channel Y	200	200
Channel Z	200	200

8. Low Battery Alarm Voltage (Typical values for information)

Typical values	Alarm Level (VDC)
Supply (+ Vcc)	+7.9
Supply (- Vcc)	-7.6

9. Power Consumption (Typical values for information)

Typical values	*Switched off (mA)*	*Stand by (mA)*	Transmitting (mA)
Supply (+ Vcc)	+0.01	+6	+14
Supply (- Vcc)	-0.01	-8	-9

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Accredited by the Swiss Accreditation Service (SAS)
The Swiss Accreditation Service is one of the signatories to the EA Multilateral Agreement for the recognition of calibration certificates

Accreditation No.: SCS 0108

Client **Sporton**

Certificate No: DAE4-1424_Jan21

CALIBRATION CERTIFICATE

Object	DAE4 - SD 000 D04 BM - SN: 1424
Calibration procedure(s)	QA CAL-06.v30 Calibration procedure for the data acquisition electronics (DAE)
Calibration date:	January 19, 2021

This calibration certificate documents the traceability to national standards, which realize the physical units of measurements (SI).
The measurements and the uncertainties with confidence probability are given on the following pages and are part of the certificate.

All calibrations have been conducted in the closed laboratory facility: environment temperature (22 ± 3)°C and humidity < 70%.

Calibration Equipment used (M&TE critical for calibration)

Primary Standards	ID #	Cal Date (Certificate No.)	Scheduled Calibration
Keithley Multimeter Type 2001	SN: 0810278	07-Sep-20 (No:28647)	Sep-21
Secondary Standards	**ID #**	**Check Date (in house)**	**Scheduled Check**
Auto DAE Calibration Unit	SE UWS 053 AA 1001	07-Jan-21 (in house check)	In house check: Jan-22
Calibrator Box V2.1	SE UMS 006 AA 1002	07-Jan-21 (in house check)	In house check: Jan-22

	Name	Function	Signature
Calibrated by:	Eric Hainfeld	Laboratory Technician	
Approved by:	Sven Kühn	Deputy Manager	

Issued: January 19, 2021

Glossary

DAE	data acquisition electronics
Connector angle	information used in DASY system to align probe sensor X to the robot coordinate system.

Methods Applied and Interpretation of Parameters

- *DC Voltage Measurement:* Calibration Factor assessed for use in DASY system by comparison with a calibrated instrument traceable to national standards. The figure given corresponds to the full scale range of the voltmeter in the respective range.
- *Connector angle:* The angle of the connector is assessed measuring the angle mechanically by a tool inserted. Uncertainty is not required.
- The following parameters as documented in the Appendix contain technical information as a result from the performance test and require no uncertainty.
  - *DC Voltage Measurement Linearity:* Verification of the Linearity at +10% and -10% of the nominal calibration voltage. Influence of offset voltage is included in this measurement.
  - *Common mode sensitivity:* Influence of a positive or negative common mode voltage on the differential measurement.
  - *Channel separation:* Influence of a voltage on the neighbor channels not subject to an input voltage.
  - *AD Converter Values with inputs shorted:* Values on the internal AD converter corresponding to zero input voltage
  - *Input Offset Measurement:* Output voltage and statistical results over a large number of zero voltage measurements.
  - *Input Offset Current:* Typical value for information; Maximum channel input offset current, not considering the input resistance.
  - *Input resistance:* Typical value for information: DAE input resistance at the connector, during internal auto-zeroing and during measurement.
  - *Low Battery Alarm Voltage:* Typical value for information. Below this voltage, a battery alarm signal is generated.
  - *Power consumption:* Typical value for information. Supply currents in various operating modes.

DC Voltage Measurement

A/D - Converter Resolution nominal

High Range:	1LSB =	6.1μV ,	full range =	-100...+300 mV
Low Range:	1LSB =	61nV ,	full range =	-1.....+3mV

DASY measurement parameters: Auto Zero Time: 3 sec; Measuring time: 3 sec

Calibration Factors	X	Y	Z
High Range	403.163 ± 0.02% (k=2)	403.641 ± 0.02% (k=2)	403.218 ± 0.02% (k=2)
Low Range	3.97157 ± 1.50% (k=2)	3.99885 ± 1.50% (k=2)	3.98564 ± 1.50% (k=2)

Connector Angle

Connector Angle to be used in DASY system	359.0 ° ± 1 °

Appendix (Additional assessments outside the scope of SCS0108)

1. DC Voltage Linearity

High Range		Reading (μV)	Difference (μV)	Error (%)
Channel X	+ Input	199994.35	-0.53	-0.00
Channel X	+ Input	20004.17	1.94	0.01
Channel X	- Input	-19999.21	1.92	-0.01
Channel Y	+ Input	199994.69	-0.16	-0.00
Channel Y	+ Input	20002.23	-0.02	-0.00
Channel Y	- Input	-20002.95	-1.71	0.01
Channel Z	+ Input	199995.48	1.06	0.00
Channel Z	+ Input	20001.25	-0.91	-0.00
Channel Z	- Input	-20002.69	-1.30	0.01

Low Range		Reading (μV)	Difference (μV)	Error (%)
Channel X	+ Input	2002.76	1.27	0.06
Channel X	+ Input	202.06	0.17	0.09
Channel X	- Input	-197.69	0.42	-0.21
Channel Y	+ Input	2003.43	2.09	0.10
Channel Y	+ Input	201.20	-0.49	-0.24
Channel Y	- Input	-199.26	-1.03	0.52
Channel Z	+ Input	2002.05	0.82	0.04
Channel Z	+ Input	200.50	-1.01	-0.50
Channel Z	- Input	-199.59	-1.28	0.65

2. Common mode sensitivity

DASY measurement parameters: Auto Zero Time: 3 sec; Measuring time: 3 sec

	Common mode Input Voltage (mV)	High Range Average Reading (μV)	Low Range Average Reading (μV)
Channel X	200	-0.51	-2.00
	- 200	2.72	1.64
Channel Y	200	-13.50	-13.24
	- 200	11.99	11.94
Channel Z	200	-8.61	-8.96
	- 200	6.73	6.54

3. Channel separation

DASY measurement parameters: Auto Zero Time: 3 sec; Measuring time: 3 sec

	Input Voltage (mV)	Channel X (μV)	Channel Y (μV)	Channel Z (μV)
Channel X	200	-	3.27	-3.23
Channel Y	200	9.47	-	3.54
Channel Z	200	9.56	6.65	-

4. AD-Converter Values with inputs shorted

DASY measurement parameters: Auto Zero Time: 3 sec; Measuring time: 3 sec

	High Range (LSB)	Low Range (LSB)
Channel X	15956	15752
Channel Y	15887	16926
Channel Z	15880	14444

5. Input Offset Measurement

DASY measurement parameters: Auto Zero Time: 3 sec; Measuring time: 3 sec
Input 10MΩ

	Average (μV)	min. Offset (μV)	max. Offset (μV)	Std. Deviation (μV)
Channel X	0.83	-0.39	1.73	0.38
Channel Y	-0.19	-1.49	1.50	0.45
Channel Z	-1.00	-2.20	0.05	0.37

6. Input Offset Current

Nominal Input circuitry offset current on all channels: <25fA

7. Input Resistance (Typical values for information)

	Zeroing (kOhm)	Measuring (MOhm)
Channel X	200	200
Channel Y	200	200
Channel Z	200	200

8. Low Battery Alarm Voltage (Typical values for information)

Typical values	Alarm Level (VDC)
Supply (+ Vcc)	+7.9
Supply (- Vcc)	-7.6

9. Power Consumption (Typical values for information)

Typical values	Switched off (mA)	Stand by (mA)	Transmitting (mA)
Supply (+ Vcc)	+0.01	+6	+14
Supply (- Vcc)	−0.01	-8	-9

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Accreditation No.: SCS 0108

Client **Sporton**

Certificate No: DAE4-1512_Feb21

CALIBRATION CERTIFICATE

Object	DAE4 - SD 000 D04 BM - SN: 1512
Calibration procedure(s)	QA CAL-06.v30 Calibration procedure for the data acquisition electronics (DAE)
Calibration date:	February 11, 2021

This calibration certificate documents the traceability to national standards, which realize the physical units of measurements (SI).
The measurements and the uncertainties with confidence probability are given on the following pages and are part of the certificate.

All calibrations have been conducted in the closed laboratory facility: environment temperature (22 ± 3)°C and humidity < 70%.

Calibration Equipment used (M&TE critical for calibration)

Primary Standards	ID #	Cal Date (Certificate No.)	Scheduled Calibration
Keithley Multimeter Type 2001	SN: 0810278	07-Sep-20 (No:28647)	Sep-21
Secondary Standards	**ID #**	**Check Date (in house)**	**Scheduled Check**
Auto DAE Calibration Unit	SE UWS 053 AA 1001	07-Jan-21 (in house check)	In house check: Jan-22
Calibrator Box V2.1	SE UMS 006 AA 1002	07-Jan-21 (in house check)	In house check: Jan-22

	Name	Function	Signature
Calibrated by:	Adrian Gehring	Laboratory Technician	
Approved by:	Sven Kühn	Deputy Manager	

Issued: February 11, 2021

Glossary

DAE	data acquisition electronics
Connector angle	information used in DASY system to align probe sensor X to the robot coordinate system.

Methods Applied and Interpretation of Parameters

- *DC Voltage Measurement:* Calibration Factor assessed for use in DASY system by comparison with a calibrated instrument traceable to national standards. The figure given corresponds to the full scale range of the voltmeter in the respective range.
- *Connector angle*: The angle of the connector is assessed measuring the angle mechanically by a tool inserted. Uncertainty is not required.
- The following parameters as documented in the Appendix contain technical information as a result from the performance test and require no uncertainty.
  - *DC Voltage Measurement Linearity:* Verification of the Linearity at +10% and -10% of the nominal calibration voltage. Influence of offset voltage is included in this measurement.
  - *Common mode sensitivity:* Influence of a positive or negative common mode voltage on the differential measurement.
  - *Channel separation:* Influence of a voltage on the neighbor channels not subject to an input voltage.
  - *AD Converter Values with inputs shorted:* Values on the internal AD converter corresponding to zero input voltage
  - *Input Offset Measurement*: Output voltage and statistical results over a large number of zero voltage measurements.
  - *Input Offset Current:* Typical value for information; Maximum channel input offset current, not considering the input resistance.
  - *Input resistance:* Typical value for information: DAE input resistance at the connector, during internal auto-zeroing and during measurement.
  - *Low Battery Alarm Voltage:* Typical value for information. Below this voltage, a battery alarm signal is generated.
  - *Power consumption:* Typical value for information. Supply currents in various operating modes.

DC Voltage Measurement

A/D - Converter Resolution nominal

High Range:	1LSB =	6.1μV ,	full range =	-100...+300 mV
Low Range:	1LSB =	61nV ,	full range =	-1.....+3mV

DASY measurement parameters: Auto Zero Time: 3 sec; Measuring time: 3 sec

Calibration Factors	X	Y	Z
High Range	404.675 ± 0.02% (k=2)	405.073 ± 0.02% (k=2)	405.356 ± 0.02% (k=2)
Low Range	3.97528 ± 1.50% (k=2)	3.97096 ± 1.50% (k=2)	3.99102 ± 1.50% (k=2)

Connector Angle

Connector Angle to be used in DASY system	11.0 ° ± 1 °

Appendix (Additional assessments outside the scope of SCS0108)

1. DC Voltage Linearity

High Range		Reading (μV)	Difference (μV)	Error (%)
Channel X	+ Input	199993.22	0.88	0.00
Channel X	+ Input	20000.08	-1.56	-0.01
Channel X	- Input	-20000.56	1.05	-0.01
Channel Y	+ Input	199992.68	0.26	0.00
Channel Y	+ Input	19997.75	-3.77	-0.02
Channel Y	- Input	-20001.85	-0.15	0.00
Channel Z	+ Input	199990.89	-0.98	-0.00
Channel Z	+ Input	19999.82	-1.65	-0.01
Channel Z	- Input	-20003.76	-1.98	0.01

Low Range		Reading (μV)	Difference (μV)	Error (%)
Channel X	+ Input	2000.96	0.11	0.01
Channel X	+ Input	201.57	0.26	0.13
Channel X	- Input	-198.19	0.48	-0.24
Channel Y	+ Input	2001.30	0.54	0.03
Channel Y	+ Input	200.85	-0.39	-0.19
Channel Y	- Input	-199.30	-0.61	0.30
Channel Z	+ Input	2000.88	0.15	0.01
Channel Z	+ Input	200.49	-0.63	-0.31
Channel Z	- Input	-199.63	-0.91	0.46

2. Common mode sensitivity

DASY measurement parameters: Auto Zero Time: 3 sec; Measuring time: 3 sec

	Common mode Input Voltage (mV)	High Range Average Reading (μV)	Low Range Average Reading (μV)
Channel X	200	-16.22	-17.96
	- 200	19.74	17.75
Channel Y	200	0.03	-0.32
	- 200	-0.53	-0.64
Channel Z	200	-15.23	-15.50
	- 200	13.94	14.00

3. Channel separation

DASY measurement parameters: Auto Zero Time: 3 sec; Measuring time: 3 sec

	Input Voltage (mV)	Channel X (μV)	Channel Y (μV)	Channel Z (μV)
Channel X	200	-	-0.08	-0.12
Channel Y	200	3.50	-	0.62
Channel Z	200	10.00	2.27	-

4. AD-Converter Values with inputs shorted

DASY measurement parameters: Auto Zero Time: 3 sec; Measuring time: 3 sec

	High Range (LSB)	Low Range (LSB)
Channel X	16322	15530
Channel Y	16354	17828
Channel Z	16137	14964

5. Input Offset Measurement

DASY measurement parameters: Auto Zero Time: 3 sec; Measuring time: 3 sec

Input 10MΩ

	Average (μV)	min. Offset (μV)	max. Offset (μV)	Std. Deviation (μV)
Channel X	0.89	-0.22	2.20	0.45
Channel Y	0.00	-1.09	0.87	0.41
Channel Z	-0.03	-0.92	1.14	0.46

6. Input Offset Current

Nominal Input circuitry offset current on all channels: <25fA

7. Input Resistance (Typical values for information)

	Zeroing (kOhm)	Measuring (MOhm)
Channel X	200	200
Channel Y	200	200
Channel Z	200	200

8. Low Battery Alarm Voltage (Typical values for information)

Typical values	Alarm Level (VDC)
Supply (+ Vcc)	+7.9
Supply (- Vcc)	-7.6

9. Power Consumption (Typical values for information)

Typical values	Switched off (mA)	Stand by (mA)	Transmitting (mA)
Supply (+ Vcc)	+0.01	+6	+14
Supply (- Vcc)	-0.01	-8	-9

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Accreditation No.: SCS 0108

Client **Sporton**

Certificate No: DAE4-1647_Jan21

CALIBRATION CERTIFICATE

Object	DAE4 - SD 000 D04 BO - SN: 1647
Calibration procedure(s)	QA CAL-06.v30 Calibration procedure for the data acquisition electronics (DAE)
Calibration date:	January 07, 2021

This calibration certificate documents the traceability to national standards, which realize the physical units of measurements (SI).
The measurements and the uncertainties with confidence probability are given on the following pages and are part of the certificate.

All calibrations have been conducted in the closed laboratory facility: environment temperature (22 ± 3)°C and humidity < 70%.

Calibration Equipment used (M&TE critical for calibration)

Primary Standards	ID #	Cal Date (Certificate No.)	Scheduled Calibration
Keithley Multimeter Type 2001	SN: 0810278	07-Sep-20 (No:28647)	Sep-21
Secondary Standards	**ID #**	**Check Date (in house)**	**Scheduled Check**
Auto DAE Calibration Unit	SE UWS 053 AA 1001	09-Jan-20 (in house check)	In house check: Jan-21
Calibrator Box V2.1	SE UMS 006 AA 1002	09-Jan-20 (in house check)	In house check: Jan-21

	Name	Function	Signature
Calibrated by:	Adrian Gehring	Laboratory Technician	
Approved by:	Sven Kühn	Deputy Manager	

Issued: January 7, 2021

Glossary

DAE	data acquisition electronics
Connector angle	information used in DASY system to align probe sensor X to the robot coordinate system.

Methods Applied and Interpretation of Parameters

- *DC Voltage Measurement:* Calibration Factor assessed for use in DASY system by comparison with a calibrated instrument traceable to national standards. The figure given corresponds to the full scale range of the voltmeter in the respective range.
- *Connector angle*: The angle of the connector is assessed measuring the angle mechanically by a tool inserted. Uncertainty is not required.
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  - *DC Voltage Measurement Linearity:* Verification of the Linearity at +10% and -10% of the nominal calibration voltage. Influence of offset voltage is included in this measurement.
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  - *Power consumption:* Typical value for information. Supply currents in various operating modes.