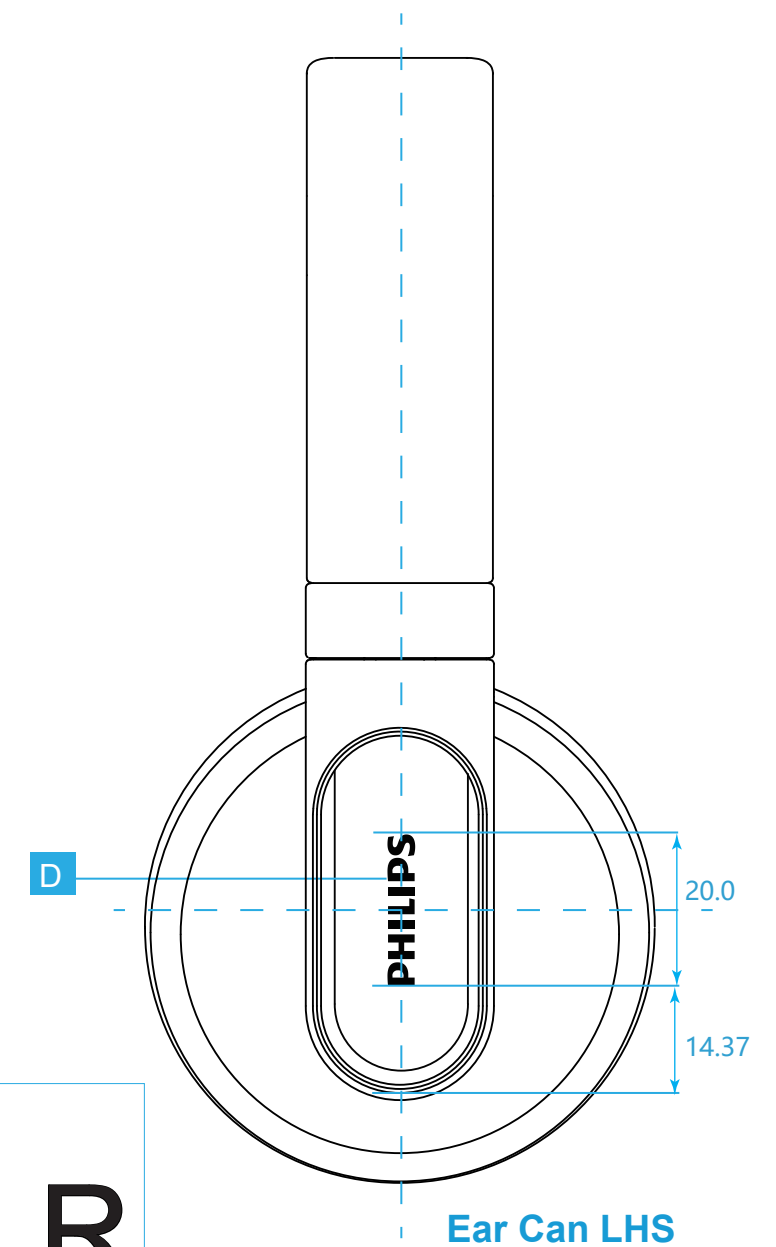
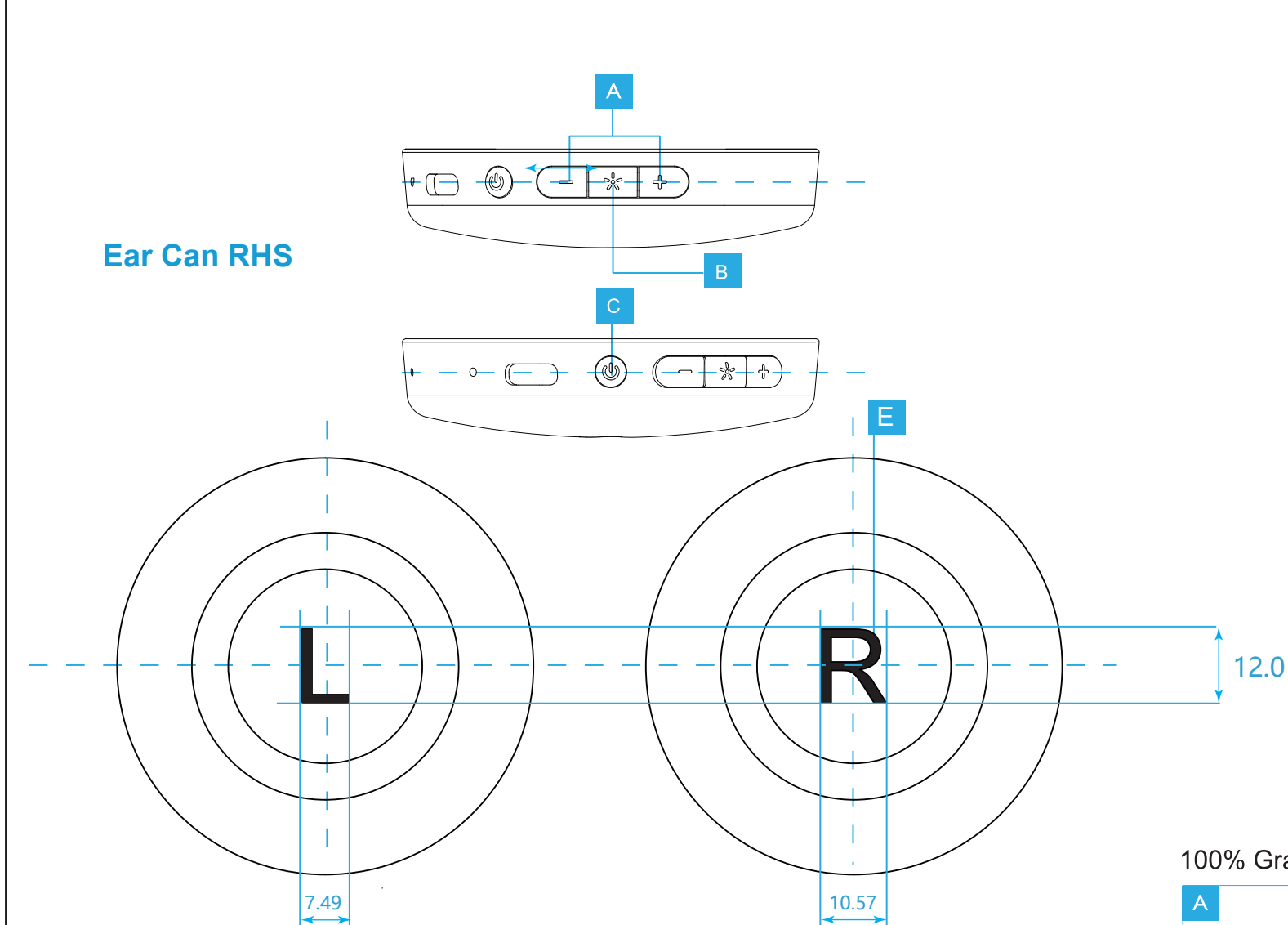
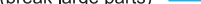


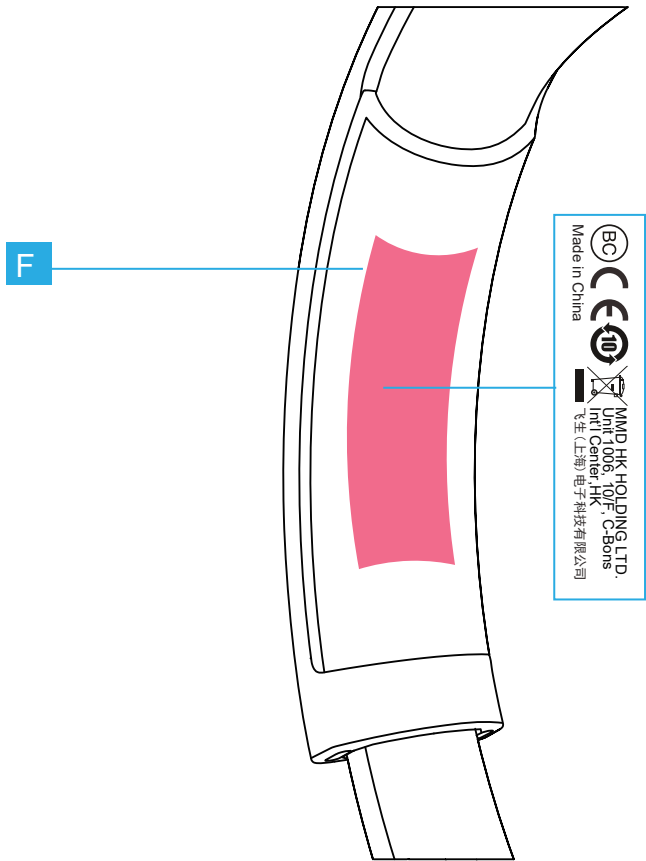
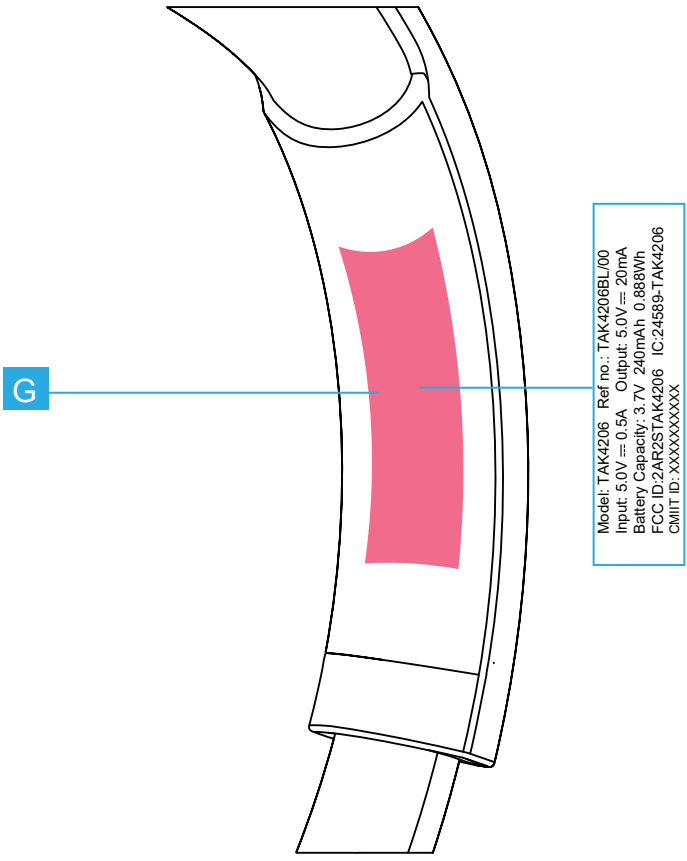
PART	COLOUR	TECHNIQUE	CHANGES / REMARKS	VERSION
A Volume Button	As per material color	Recess engraving, 0.2, gloss	--	v0.5
B LED Button	As per material color	Relief engraving , 0.2, matt	--	v0.5
C Power Button	As per material color	Recess engraving, 0.2, gloss	--	v0.5
D “PHILIPS” Logo (Only on LHS)	Pantone 2143 C	Silk Printing	--	v0.1
E “L”&”R”ICON	Pantone 2121 C	Silk Printing	--	v0.1



Version history			PRODUCT GRAPHIC DRAWINGS			Scale:100% Unit: mm
Project: TAK4206BL			DO NOT ERASE THIS TABLE			
Version	Summary of updates	Date	Version	Summary of updates	Date	
v0.1	First PGD release for cost and feasibility study	2020.Aug.07	v0.8	Update for Authentication	2020.NOV.23	
v0.2	Update for CUP ID	2020.Aug.21				
v0.3	Update for Icon	2020.Sep.4				
v0.4	Update for Workmark	2020.Sep.8				
v0.5	Update for ID	2020.Sep.25				
v0.6	Update for Workmark	2020.Octo.10				
v0.7	Update for Authentication	2020.NOV.20				

A	B	C	D	E
- +	*	⏻	PHILIPS	L R

Appendix: ISO - A series paper (mm)		Appendix: Types of drawing lines		Appendix: Tolerance (mm)
A4 - 210 x 297	A1 - 594 x 841	Center line (center of an area)	Break line (break large parts)	Small parts, delta $\pm 0,15$
A3 - 297 x 420	A0 - 841 x 1189	Thick line (boundary of product)	Dashed line (indicates special requirement)	Medium parts, delta $\pm 0,25$
A2 - 420 x 594	2A0 - 1189 x 1682	Thin line (inner size & descriptive detail) 	Dimension line (indicates size/ distance) 	Large parts, delta variant

PART	COLOUR	TECHNIQUE	CHANGES / REMARKS	VERSION
F Authentication A	As per material color	Relief engraving , 0.15, matt	--	v0.7
G Authentication B	As per material color	Radium carving , gloss	--	v0.7
Ear Can LHS F  Ear Can RHS G 				
100% Graphics art F BC CE 10 MMD HK HOLDING LTD. Unit 1006, 10/F, C-Bons Int'l Center, HK Made in China 飞生(上海)电子科技有限公司 Model: TAK4206 Ref no.: TAK4206BL/00 Input: 5.0V $\approx$ 0.5A Output: 5.0V $\approx$ 20mA Battery Capacity: 3.7V 240mAh 0.888Wh FCC ID: 2AR2STAK4206 IC: 24589-TAK4206 CMIIT ID: XXXXXXXXXX G K4206 PGD Page 2/2				