

## E&E

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3/26/2025

HID Global Corporation (US) 611 Center Ridge Drive Austin, TX 78753 USA

Dear Erik Ray,

Enclosed is the EMC test report for compliance testing of HID Global Corporation (US), HDP5000e, tested to the requirements of:

- Title 47 of the CFR, Part 15.225, Subpart C for Certification as an Intentional Radiator.
- RSS-210: Issue 11, License-Exempt Radio Apparatus: Category 1 Equipment

Thank you for using the services of Eurofins E&E North America. If you have any questions regarding these results or if we can be of further service to you, please feel free to contact me.

Sincerely,

Jancy Labucque

Nancy LaBrecque Documentation Department Eurofins Electrical and Electronic Testing NA, Inc.

Reference: WIRA134308 - FCC-IC-HF\_R5

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Eurofins MET Laboratories Inc. (Eurofins E&E North America) is part of the Eurofins Electrical & Electronics (E&E) global compliance network.





#### 13.56MHz RFID Test Report

for the

### HID Global Corporation (US) HDP5000e (Model: X002700LAM)

Tested under the FCC Certification Rules contained in 15.225 Subpart C and RSS-210: Issue 11 for Intentional Radiators

Bryan Taylor, Wireless Team Lead Electromagnetic Compatibility Lab

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Nancy LaBrecque Documentation Department

**Engineering Statement:** The measurements shown in this report were made in accordance with the procedures indicated, and the emissions from this equipment were found to be within the limits applicable. I assume full responsibility for the accuracy and completeness of these measurements, and for the qualifications of all persons taking them.

Matthew Hinojosa EMC Manager, Austin Electromagnetic Compatibility Lab



## **Report Status Sheet**

Revision	Report Date	Reason for Revision	
Ø	1/14/2025	Initial Issue.	
1	1/29/2025	Changes requested by client	
2	2/25/2025	Changes requested by client	
3	3/6/2025	Updated to reflect the Laminator as the test sample	
4	3/7/2025	Changes requested by reviewer	
5	3/26/2025	Changes requested by reviewer	



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#### **Executive Summary**

#### A. Purpose of Test

An EMC evaluation was performed to determine compliance of the HID Global Corporation (US) HDP5000e, with the requirements of Part 15, §15.225 and RSS-210 Issue 11, Annex B, B.6. All references are to the most current version of Title 47 of the Code of Federal Regulations and RSS-210 in effect. The following data is presented in support of the Certification of the HDP5000e. HID Global Corporation (US) should retain a copy of this document which should be kept on file for at least two years after the manufacturing of the HDP5000e, has been **permanently** discontinued.

#### **B.** Executive Summary

The following tests were conducted on a sample of the equipment for the purpose of demonstrating compliance with Part 15, §15.225 and RSS-210, in accordance with HID Global Corporation (US), under purchase order number HID023839. All tests were conducted using measurement procedures ANSI C63.4-2014 and C63.10-2013.

FCC Reference	ISED Reference	Description	Compliance
Part 15 §15.203		Antenna Requirement	Compliant
Part 15 §15.207(a)	RSS-Gen (8.8)	Conducted Emission Limits	Compliant
Part 15 §15.215		20dB Occupied Bandwidth	Compliant
	RSS-Gen (6.7)	99% Occupied Bandwidth	Compliant
Part 15 §15.225(a)	RSS-210 (B.6.a.i)	Field Strength emissions within the band 13.553 – 13.567 MHz	Compliant
Part 15 §15.225(b)	RSS-210 (B.6.a.ii)	Field Strength emissions within the band 13.410 – 13.553 MHz and 13.567 – 13.710 MHz	Compliant
Part 15 §15.225(c)	RSS-210 (B.6.a.iii)	Field Strength emissions within the band 13.110 – 13.410 MHz and 13.710 – 14.010 MHz	Compliant
Part 15 §15.225(d)	RSS-210 (B.6.a.iv)	Outside-Band Field Strength emissions per 15.209 - 13.110 - 14.010 MHz	Compliant
Part 15 §15.225(e)	RSS-210 (B.6.b)	Frequency Tolerance of the Carrier	Compliant

 Table 1. Executive Summary



### **Equipment Configuration**

#### A. Overview

Eurofins E&E North America was contracted by HID Global Corporation (US) to perform testing on the HDP5000e.

This document describes the test setups, test methods, required test equipment, and the test limit criteria used to perform compliance testing of the HID Global Corporation (US) HDP5000e.

The results obtained relate only to the item(s) tested.

Product Name:	HDP5000e		
Model(s) Tested:	X002700LAM		
Model(s) Covered:	X002700LAM		
Sample Number:	25033-1		
FCCID:	JQ6-X002700LAM		
ICID:	2236B-X002700LAM		
	Primary Power: 100 – 240VAC		
	Type of Modulation(s):	ASK	
EUT	Equipment Code:	DXX	
Specifications:	Maximum field Strength:	57.90dBuV/m	
	Antenna Type:	loop	
	EUT Frequency Ranges:	13.56MHz	
Analysis:	The results obtained relate only to the item(s) tested.		
	Temperature: 15-35° C		
Environmental Test Conditions:	Relative Humidity: 30-60%		
	Barometric Pressure: 860-1060 mbar		
Evaluated by:	Bryan Taylor and Sergio Gutierrez		
Report Date:	3/26/2025		

 Table 2. EUT Summary Table



#### **B.** References

CFR 47, Part 15, Subpart C	Federal Communication Commission, Code of Federal Regulations, Title 47, Part 15: General Rules and Regulations, Allocation, Assignment, and Use of Radio Frequencies
RSS-210 Issue 11	Licence-Exempt Radio Apparatus: Category I Equipment
ANSI C63.4:2014	Methods and Measurements of Radio-Noise Emissions from Low-Voltage Electrical And Electronic Equipment in the Range of 9 kHz to 40 GHz
ISO/IEC 17025:2017	General Requirements for the Competence of Testing and Calibration Laboratories
ANSI C63.10-2013	American National Standard for Testing Unlicensed Wireless Devices

Table 3. References



#### C. Test Site

Eurofins MET Laboratories Inc. (Eurofins E&E North America) is part of the Eurofins Electrical & Electronics (E&E) global compliance network.

All testing was performed at Eurofins E&E North America, 13501 McCallen Pass, Austin, TX 78753. All equipment used in making physical determinations is accurate and bears recent traceability to the National Institute of Standards and Technology.

#### ISED Lab Info:

CAB Identifier: US0004 Company Number: 2043D

#### FCC Lab Info:

Designation Number: US1127

Radiated Emissions measurements were performed in a 10 meter semi-anechoic chamber (equivalent to an Open Area Test Site). In accordance with §2.948(a)(3), a complete site description is contained at MET Laboratories.

Correlation between semi-anechoic chamber and OATS:

Two calibrated Loop antennas were used on an OATS. One antenna was driven by a signal generator with a known power. The receive antenna was initially placed 1m away from the transmit antenna. The two antennas were placed parallel to each other. The receive antenna was in turn connected to a calibrated spectrum analyzer. The emissions were swept from 9 kHz to 30 MHz. The receive antenna was then rotated 90 degrees and measurements re-taken. Additional measurements were taken when the receive antenna was placed at 3meters.

This same setup was taken to inside the semi-anechoic chamber and the measurements repeated.

The data was used to correlate the semi-anechoic chamber and OATS.

#### **D.** Measurement Uncertainty

Test Method	Typical Expanded Uncertainty	K	Confidence Level
RF Frequencies	±4.52 Hz	2	95%
RF Power Conducted Emissions	±2.97 dB	2	95%
RF Power Radiated Emissions	±2.95 dB	2	95%
Radiated Emissions, (30 MHz – 1 GHz)	$\pm 2.95$	2	95%
Radiated Emissions, (1 GHz – 18 GHz)	$\pm 3.54$	2	95%
Conducted Emission Voltage	±2.97	2	95%

 Table 4. Uncertainty Calculations Summary



#### A002700LAW

### E. Description of Test Sample

The HDP5000e, Model X002700 is a modular, high definition printer system designed to print, laminate, and encode ID cards. The Laminator device (model: X002700LAM) contains two 13.56MHz transmitters (upper and lower). The transmitters onboard the Laminator are covered by this report.



#### Figure 1. Block Diagram of Test Configuration

#### F. Equipment Configuration

The EUT was set up as outlined in Figure 1 above. A laptop was used to control the transmitters onboard and force them to transmit one at a time in order to measure their individual radio parameters. In normal operation the transmitters do not operate simultaneously.



#### G. Support Equipment

Support equipment necessary for the operation and testing of the EUT is included in the following list.

Name/Description	Manufacturer	Model Number	Serial Number	*Customer Supplied Calibration Data
Support Laptop	Dell	Lattitude	ErayRegsLaptop1	N.A.
Support Laptop	Dell	Lattitude	Compliance Lab PC	N.A.

#### Table 5. Support Equipment

#### **Ports and Cabling Information**

Port Name on EUT	Cable Desc. or reason for none	3 Meters or Longer	Length as tested (m)	Max Length (m)	Shielded?	Termination Box ID & Port Name
USB		No	2	2	Yes	Laptop
Ethernet		Yes	3	>3m	No	Laptop
Power		No	2	2	No	AC outlet
Power		No	2	2	No	AC outlet

**Table 6. Ports and Cabling Information** 



#### H. Mode of Operation

A laptop computer with a specific utility that allowed for controlling of each transmitter on board the HDP5000e was used during the testing. The following transmitters were tested:

Transmitter	Channel Frequencies Tested	Exercising Method	
Laminator Upper RFID	13.56MHz	Test commands via laptop computer	
Laminator Lower RFID	13.56MHz	Test commands via laptop computer	

#### Table 7. Transmitters Onboard

#### I. Modifications

#### a) Modifications to EUT

No modifications were made to the EUT.

#### b) Modifications to Test Standard

No modifications were made to the test standard.

#### J. Disposition of EUT

The test sample including all support equipment submitted to the Electro-Magnetic Compatibility Lab for testing was returned to HID Global Corporation (US) upon completion of testing.



#### Antenna Requirements

#### § 15.203 Antenna Requirement

**Test Requirement:** § 15.203: An intentional radiator shall be designed to ensure that no antenna other than that furnished by the responsible party shall be used with the device. The use of a permanently attached antenna or of an antenna that uses a unique coupling to the intentional radiator shall be considered sufficient to comply with the provisions of this section. The manufacturer may design the unit so that a broken antenna can be replaced by the user, but the use of a standard antenna jack or electrical connector is prohibited.

The structure and application of the EUT were analyzed to determine compliance with Section 15.203 of the Rules. Section 15.203 states that the subject device must meet at least one of the following criteria:

- a.) Antenna must be permanently attached to the unit.
- b.) Antenna must use a unique type of connector to attach to the EUT.
- c.) Unit must be professionally installed. Installer shall be responsible for verifying that the correct antenna is employed with the unit.

**Results:** The HDP5000e as evaluated, was compliant as the antennas were permanently attached.

Test Engineer(s): Bryan Taylor

**Test Date(s):** 11/13/2024



#### **Conducted Emissions**

#### § 15.207(a) Conducted Emissions Limits

**Test Requirement(s):** § 15.207 (a): For an intentional radiator that is designed to be connected to the public utility (AC) power line, the radio frequency voltage that is conducted back onto the AC power line on any frequency or frequencies, within the band 150 kHz to 30MHz, shall not exceed the limits in the following table, as measured using a 50  $\mu$ H/50  $\Omega$  line impedance stabilization network (LISN). Compliance with the provisions of this paragraph shall be based on the measurement of the radio frequency voltage between each power line and ground at the power terminal. The lower limit applies at the boundary between the frequency ranges.

Frequency range	§ 15.207(a), Conducted Limit (dBµV)			
(MHz)	Quasi-Peak	Average		
* 0.15 - 0.5	66 - 56	56 - 46		
0.5 - 5	56	46		
5 - 30	60	50		

Table 8. Conducted Limits for Intentional Radiators from FCC Part 15 § 15.207(a)

Note: \*Decreases with the logarithm of the frequency.



#### **RSS-GEN (8.8)** AC Power-Line Conducted Emissions Limits

**Test Requirement(s): RSS-GEN (8.8):** Unless stated otherwise in the applicable RSS, for radio apparatus that are designed to be connected to the public utility AC power network, the radio frequency voltage that is conducted back onto the AC power line on any frequency or frequencies within the range 150 kHz to 30 MHz shall not exceed the limits in the below figure, as measured using a 50  $\mu$ H / 50  $\Omega$  line impedance stabilization network (LISN). This requirement applies for the radio frequency voltage measured between each power line and the ground terminal of each AC power-line mains cable of the EUT.

For an EUT that connects to the AC power lines indirectly, through another device, the requirement for compliance with the limits in the below figure shall apply at the terminals of the AC power-line mains cable of a representative support device, while it provides power to the EUT. The lower limit applies at the boundary between the frequency ranges. The device used to power the EUT shall be representative of typical applications.

Frequency	Conducted Limit (dBµV)				
(MHz)	Quasi-Peak	Average			
* 0.15-0.5	66 to 56	56 to 46 <sup>1</sup>			
0.5-5	56	46			
5-30	60	50			

#### **Table 9. AC Power Line Conducted Emissions Limits**

Note: \*Decreases with the logarithm of the frequency.

**Test Procedure:** The EUT was placed on a 0.8 m-high non-conducting table above a ground plane. The EUT was situated such that the back of the EUT was 0.4 m from one wall of the vertical ground plane, and the remaining sides of the EUT were no closer than 0.8 m from any other conductive surface. The EUT was powered from a 50  $\Omega$ /50  $\mu$ H Line Impedance Stabilization Network (LISN). The EMC receiver scanned the frequency range from 150 kHz to 30 MHz. Conducted Emissions measurements were made in accordance with *ANSI C63.10-2013 "Procedures for Compliance Testing of Unlicensed Wireless Devices"*. The measurements were performed over the frequency range of 0.15 MHz to 30 MHz using a 50  $\Omega$ /50  $\mu$ H LISN as the input transducer to an EMI receiver.

**Test Results:** The HDP5000e was compliant with this requirement. Testing was performed on the AC input to an AC to DC power supply that was feeding the 12VDC to the HDP5000e.

Test Engineer(s): Tyler Quintanna

**Test Date(s):** 11/11/2024



#### **Conducted Emissions Voltage Test Setup**



Figure 2. CEV Test Setup



#### 15.207(a) Conducted Emissions Test Results



Conducted Emissions, 15.207(a), Phase (Printer)

Frequency (MHz)	Quasi-Peak (dBµV/m)	Quasi-Peak Limit (dBµV/m)	Quasi-Peak Margin (dB)	Average (dBµV/m)	Average Limit (dBµV/m)	Average Margin (dB)
0.15	42.427	66	23.573	35.986	56	20.014
0.217	44.824	64.071	19.247	31.66	54.071	22.411
0.298	41.521	61.757	20.236	31.35	51.757	20.407
0.64	42.643	56	13.357	29.165	46	16.835
0.645	40.005	56	15.995	26.127	46	19.873
1.509	31.792	56	24.208	25.309	46	20.691
2.805	28.028	56	27.972	20.994	46	25.006
4.557	29.492	56	26.508	24.301	46	21.699
11.675	33.663	60	26.337	22.572	50	27.428
16.425	29.997	60	30.003	24.1	50	25.9

 Table 10. Conducted Emissions, 15.207(a), Phase, Test Results (Printer)





Conducted Emissions, 15.207(a), Neutral (Printer)

Frequency	Quasi-Peak	Quasi-Peak	Quasi-Peak	Average	Average	Average
(MHz)	(dBµV)	Limit (dBµV)	Margin (dB)	(dBµV)	Limit (dBµV)	Margin (dB)
0.15	53.923	66	12.077	35.762	56	20.238
0.208	42.508	64.329	21.821	30.044	54.329	24.285
0.326	46.067	60.986	14.919	28.783	50.986	22.202
0.38	38.784	59.443	20.659	33.023	49.443	16.42
0.505	38.623	56	17.377	26.319	46	19.681
0.559	38.059	56	17.941	28.097	46	17.903
1.581	31.427	56	24.573	23.369	46	22.631
3.373	29.765	56	26.235	23.956	46	22.044
13.435	33.405	60	26.595	25.455	50	24.545
15.993	35.863	60	24.137	29.858	50	20.142

 Table 11. Conducted Emissions, 15.207(a), Neutral, Test Results (Printer)





Conducted Emissions, 15.207(a), Phase (Laminator)

Frequency (MHz)	Quasi-Peak (dBµV/m)	Quasi-Peak Limit (dBµV/m)	Quasi-Peak Margin (dB)	Average (dBµV/m)	Average Limit (dBµV/m)	Average Margin (dB)
0.172	43.494	65.357	21.864	30.116	55.357	25.241
0.177	41.057	65.229	24.171	37.434	55.229	17.795
0.51	23.439	56	32.561	19.019	46	26.981
0.514	23.293	56	32.707	22.186	46	23.814
0.519	37.145	56	18.855	19.015	46	26.985
1.478	33.169	56	22.831	22.618	46	23.382
13.643	25.577	60	34.423	19.04	50	30.96
15.719	24.936	60	35.064	19.629	50	30.371
18.519	31.419	60	28.581	25.116	50	24.884
23.128	32.105	60	27.895	25.391	50	24.609

Table 12. Conducted Emissions, 15.207(a), Phase, Test Results (Laminator)





Conducted Emissions, 15.207(a), Neutral (Laminator)

Frequency	Quasi-Peak	Quasi-Peak	Quasi-Peak	Average	Average	Average
(MHz)	(dBµV)	Limit (dBµV)	Margin (dB)	(dBµV)	Limit (dBµV)	Margin (dB)
0.154	35.752	65.871	30.119	23.282	55.871	32.589
0.5	36.295	56	19.705	19.302	46	26.698
0.505	23.135	56	32.865	18.905	46	27.095
0.523	24.014	56	31.986	19.773	46	26.227
0.528	45.203	56	10.797	26.536	46	19.464
1.28	29.315	56	26.685	23.24	46	22.76
2.328	30.748	56	25.252	22.605	46	23.395
13.345	35.4	60	24.6	27.213	50	22.787
16.227	37.474	60	22.526	31.886	50	18.114
18.244	36.012	60	23.988	31.274	50	18.726

Table 13. Conducted Emissions, 15.207(a), Neutral, Test Results (Laminator)



#### **Occupied Bandwidth Measurements**

#### § 15.215(c) 20 dB Occupied Bandwidth

- **Test Requirement(s):** § 15.215 (c) Intentional radiators operating under the alternative provisions to the general emission limits, as contained in §§15.217 through 15.257 and in subpart E of this part, must be designed to ensure that the 20 dB bandwidth of the emission, or whatever bandwidth may otherwise be specified in the specific rule section under which the equipment operates, is contained within the frequency band designated in the rule section under which the equipment is operated.
- **Test Procedure:** The transmitter was on and transmitting at the highest output power. The bandwidth of the fundamental frequency was measured with the spectrum analyzer. Per ANSI C63.10: 2020 the RBW should be between 1% and 5% of the occupied bandwidth.
- **Test Results:** The HDP5000e was compliant with this requirement. The 20dB Bandwidth is shown on the plots on the following pages.
- **Test Engineer(s):** Bryan Taylor
- **Test Date(s):** 3/4/2024 11/13/2024



#### RSS-GEN (6.7) 99% Occupied Bandwidth

- **Test Requirements:** The occupied bandwidth or the "99% emission bandwidth" is defined as the frequency range between two points, one above and the other below the carrier frequency, within which 99% of the total transmitted power of the fundamental transmitted emission is contained. The occupied bandwidth shall be reported for all equipment in addition to the specified bandwidth required in the applicable RSSs.
- Test Procedure:The EUT was on and transmitting at the highest output power. The bandwidth of the<br/>fundamental frequency was measured with the spectrum analyzer. Per ANSI C63.10: 2020 the<br/>RBW should be between 1% and 5% of the occupied bandwidth.
- **Test Results** The HDP5000e was compliant with this requirement. The 99% Bandwidth is shown on the plots on the following pages.
- **Test Engineer(s):** Bryan Taylor
- **Test Date(s):** 3/4/2024 11/13/2024



Figure 3. 20 dB Bandwidth and 99% Bandwidth Test Setup

Transmitter Under Test	Center Frequency (MHz)	20 dB Bandwidth	99% Bandwidth
Laminator Upper RFID	13.56MHz	14.47kHz	145.00kHz
Laminator Lower RFID	13.56MHz	15.20kHz	149.78kHz

**Table 14. Occupied Bandwidth Test Results** 



HID Global Corporation (US) X002700LAM

#### Test Report FCC Part 15.225 and RSS-210 Issue 11





#### **Electromagnetic Compatibility Criteria for Intentional Radiators**

#### § 15.225(a-d) Field Strength of Radiated Emissions

**Test Requirement(s):** 15.225 (a) The field strength of any emissions within the band 13.553 – 13.567 MHz shall not exceed 15,848 microvolts/meter at 30 meters.

**15.225** (b) Within the bands 13.410–13.553 MHz and 13.567–13.710 MHz, the field strength of any emissions shall not exceed 334 microvolts/meter at 30 meters.

**15.225 (c)** Within the bands 13.110–13.410 MHz and 13.710–14.010 MHz the field strength of any emissions shall not exceed 106 microvolts/meter at 30 meters.

**15.225** (d) The field strength of any emissions appearing outside of the 13.110–14.010 MHz band shall not exceed the general radiated emission limits in § 15.209.

#### RSS-210 (B.6.a(ii - iv)) Field Strength of Radiated Emissions

Test Requirement(s): RSS-210 (B.6.a(i)) The field strength of any emissions within the band 13.553 - 13.567 MHz shall not exceed 15.848 mV/m (84 dB $\mu$ V/m) at 30 meters.

**RSS-210 (B.6.a(ii))** Within the bands 13.410–13.553 MHz and 13.567–13.710 MHz, the field strength of any emissions shall not exceed  $334 \mu V/m$  (50.5 dB $\mu V/m$ ) at 30 meters.

**RSS-210 (B.6.a(iii))** Within the bands 13.110–13.410 MHz and 13.710–14.010 MHz the field strength of any emissions shall not exceed  $106 \mu$  V/m ( $40.5 dB\mu$  V/m) at 30 meters.

**RSS-210** (**B.6.a**(**iv**)) The field strength of any emissions appearing outside of the 13.110–14.010 MHz band shall not exceed the general radiated emission limits in RSS-GEN Section 8.9.



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**Test Procedure:** The EUT was set to transmit and placed on a 0.8 m-high wooden stand inside a semi-anechoic chamber. The method of testing and test conditions of ANSI C63.10: 2013 were used. For measurements below 30 MHz a loop antenna placed 3m away from the unit was used. For measurements above 30 MHz were conducted with the loop antenna at coaxial (parallel) and planar (perpendicular) orientations. Measurements above 30 MHz were conducted with the biconalog antenna in the vertical and horizontal polarizations. A peak detector was used to perform a pre-scan from 9 kHz to 10 times the fundamental frequency. Spurious emissions within 20 dB of the applicable limit were measured using a quasi-peak detector and recorded in the subsequent section. Peak emissions that were observed over the appliable limit were determined to be digital emissions subject to the requirements of FCC Part 15 Subpart B and ICES-003 subsection 6.2 for Class A devices.

The measurements were made at 3 m with the loop antenna (below 30MHz). They were then extrapolated to 30m or 300 m using the following correction factors which were applied to the limit.

40log (30/3) = 40 dB 40log (300/3) = 80 dB

The measurements made at 10 m with the biconilog antenna (above 30MHz) were then extrapolated to the 3m using the following correction factor.

 $20\log(10/3) = +10.46 \, \mathrm{dB}$ 





Figure 4: Radiated Emissions (Below 30MHz), Test Setup

Radiated Emissions 30 - 1000 MHz



Figure 5. Radiated Emissions (Above 30MHz), Test Setup

Test Results:The HDP5000e was compliant with the requirements of §15.225(a - d) and RSS-210 RSS-210<br/>(B.6.a(i, ii, iii, and iv)).Test Engineer(s):Sergio GutierrezTest Date(s):3/4/2024 - 11/12/2024





#### QPK Antenna Frequency QPK Level **QPK** Limit Correction Azimuth Meas. BW Margin [dB] Height [m] Polarization Result [dB]<sup>2</sup> [MHz] [dBµV/m] <sup>1</sup> [dBµV/m] [deg] [kHz] 13.137 36.29 80.50 10.62 347 9.000 44.21 Н Pass 1 13.137 30.31 80.50 50.19 10.62 V 285.3 1 9.000 Pass 53.99 Н 13.506 36.51 90.50 10.61 11.6 1 9.000 Pass V 13.533 33.83 90.50 56.67 10.61 270.4 1 9.000 Pass Pass 13.560 57.90 124.00 66.10 10.61 Н 3.2 1 9.000 Pass 13.560 52.12 124.00 71.88 10.61 V 261.1 1 9.000 Pass Н 13.587 35.40 90.50 55.10 10.61 181.1 1 9.000 Pass V 13.587 33.07 57.43 10.61 309.5 1 9.000 90.50 Pass 13.983 33.74 80.50 46.76 10.59 Н 0 1 9.000 Pass 13.983 29.17 80.50 51.33 10.59 V 104.2 1 9.000

#### **Radiated Field Strength Test Results**

Figure 6. Worst Case In-Band Field Strength (Laminator Upper RFID)

Frequency [MHz]	Peak Level [dBµV/m] <sup>1</sup>	Limit [dBµV/m]	Margin [dB]	Correction [dB] <sup>2</sup>	Polarization	Azimuth [deg]	Antenna Height [m]	Meas. BW [kHz]	Result
0.107	37.66	107.03	69.36	11.34	V	91.3	1	0.200	Pass
0.107	42.86	107.02	64.16	11.35	Н	139.9	1	0.200	Pass
0.600	45.51	72.04	26.53	11.49	Н	255.3	1	9.000	Pass
0.600	50.47	72.04	21.56	11.49	V	78.1	1	9.000	Pass
0.641	43.68	71.47	27.80	11.36	Н	115	1	9.000	Pass
0.641	43.41	71.47	28.06	11.36	V	122.4	1	9.000	Pass

Figure 7. Worst Case Field Strength Below 30MHz (Laminator Upper RFID)

<sup>&</sup>lt;sup>1</sup> This corrected level includes the factor shown in the "correction" column. The corrected level = Raw Reading + Correction Factor. The raw reading is not shown in the table above.

<sup>&</sup>lt;sup>2</sup> This correction factor includes cable loss in dB, preamplifier gain in dB, and an electric field antenna factor in (dB/m).



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Frequency [MHz]	QPK Level [dBµV/m] <sup>1</sup>	QPK Limit [dBµV/m]	QPK Margin [dB]	Correction [dB] <sup>2</sup>	Polarization	Azimuth [deg]	Antenna Height [m]	Meas. BW [kHz]	Result
62.760	22.93	29.55	6.62	-13.10	V	101.7	1.64	120.000	Pass
75.000	24.98	29.55	4.57	-12.22	V	64.1	1.5	120.000	Pass
148.110	24.96	33.07	8.11	-7.63	V	82.7	1.49	120.000	Pass
157.350	21.72	33.07	11.35	-7.77	V	58.7	1.5	120.000	Pass
176.280	29.32	33.07	3.75	-8.43	Н	8.7	3.56	120.000	Pass
203.400	27.44	33.07	5.63	-7.20	V	41.6	1.1	120.000	Pass
257.640	31.71	35.57	3.86	-7.10	V	44.7	1.04	120.000	Pass
264.720	27.82	35.57	7.75	-6.39	Н	202.2	3.77	120.000	Pass
350.010	30.77	35.57	4.80	-4.22	Н	91.8	2.65	120.000	Pass
350.010	32.23	35.57	3.34	-4.02	V	225.1	0.99	120.000	Pass
902.730	25.23	35.57	10.34	6.65	V	196.3	3.58	120.000	Pass
913.230	21.70	35.57	13.87	6.42	Н	98.5	1.67	120.000	Pass

Figure 8. Worst Case Field Strength Above 30MHz (Laminator Upper RFID)



Frequency [MHz]	QPK Level [dBµV/m] <sup>3</sup>	QPK Limit [dBμV/m]	QPK Margin [dB]	Correction [dB]⁴	Polarization	Azimuth [deg]	Antenna Height [m]	Meas. BW [kHz]	Result
13.137	36.74	80.50	43.76	10.62	Н	358.5	1	9.000	Pass
13.137	30.12	80.50	50.38	10.62	V	105.5	1	9.000	Pass
13.506	34.08	90.50	56.42	10.61	Н	329	1	9.000	Pass
13.533	29.65	90.50	60.85	10.61	V	259.7	1	9.000	Pass
13.560	57.34	124.00	66.66	10.61	Н	358.1	1	9.000	Pass
13.560	51.67	124.00	72.33	10.61	V	77.1	1	9.000	Pass
13.587	35.68	90.50	54.82	10.61	Н	27.7	1	9.000	Pass
13.587	29.40	90.50	61.10	10.61	V	284.7	1	9.000	Pass
13.983	32.24	80.50	48.26	10.59	Н	8.2	1	9.000	Pass
13.983	25.16	80.50	55.34	10.59	V	114.8	1	9.000	Pass

Figure 9. Worst Case In-Band Field Strength (Laminator Lower RFID)

Frequency [MHz]	Peak Level [dBµV/m] <sup>1</sup>	Limit [dBµV/m]	Margin [dB]	Correction [dB] <sup>2</sup>	Polarization	Azimuth [deg]	Antenna Height [m]	Meas. BW [kHz]	Result
0.087	41.95	108.86	66.91	11.68	V	154.5	1	0.200	Pass
0.107	39.61	107.03	67.43	11.34	Н	137.2	1	0.200	Pass
0.107	39.75	107.02	67.27	11.35	V	137.7	1	0.200	Pass
0.443	51.53	94.69	43.15	11.28	Н	246.6	1	9.000	Pass
0.591	51.46	72.17	20.71	11.32	V	133.4	1	9.000	Pass
0.596	48.68	72.10	23.42	11.41	Н	219.1	1	9.000	Pass

Figure 10. Worst Case Field Strength Below 30MHz (Laminator Lower RFID)

<sup>&</sup>lt;sup>3</sup> This corrected level includes the factor shown in the "correction" column. The corrected level = Raw Reading + Correction Factor. The raw reading is not shown in the table above.

<sup>&</sup>lt;sup>4</sup> This correction factor includes cable loss in dB, preamplifier gain in dB, and an electric field antenna factor in (dB/m).



Frequency [MHz]	QPK Level [dBµV/m]¹	QPK Limit [dBµV/m]	QPK Margin [dB]	Correction [dB] <sup>2</sup>	Polarization	Azimuth [deg]	Antenna Height [m]	Meas. BW [kHz]	Result
62.760	23.27	29.55	6.28	-13.10	V	88.7	2.47	120.000	Pass
75.030	23.66	29.55	5.89	-12.22	V	77.6	1.96	120.000	Pass
81.060	22.96	29.55	6.59	-13.22	V	49.5	1.5	120.000	Pass
151.530	27.24	33.07	5.83	-7.79	V	98.7	1.2	120.000	Pass
162.720	24.56	33.07	8.51	-7.87	V	109.4	1.04	120.000	Pass
176.280	27.75	33.07	5.32	-8.43	Н	6.4	3.26	120.000	Pass
262.110	27.88	35.57	7.69	-6.55	V	55.2	1.47	120.000	Pass
264.120	30.28	35.57	5.29	-6.45	Н	199.2	3.31	120.000	Pass
350.010	30.80	35.57	4.77	-4.22	Н	103.4	2.27	120.000	Pass
350.010	31.75	35.57	3.82	-4.02	V	230.9	1.09	120.000	Pass

Figure 11. Worst Case Field Strength Above 30MHz (Laminator Lower RFID)





Figure 12. In-Band Emission Mask (Coplanar Loop, Laminator Upper RFID)



Figure 13. In-Band Emission Mask (Coaxial Loop, Laminator Upper RFID)



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Figure 14. Out of Band Emissions Below 30MHz (Coplanar Loop, Laminator Upper RFID)



Figure 15. Out of Band Emissions Below 30MHz (Coaxial Loop, Laminator Upper RFID)



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Figure 16. Out of Band Emissions Above 30MHz (Vertical Polarity, Laminator Upper RFID)



Figure 17. Out of Band Emissions Above 30MHz (Horizontal Polarity, Laminator Upper RFID)



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Figure 18. In-Band Emission Mask (Coplanar Loop, Laminator Lower RFID)



Figure 19. In-Band Emission Mask (Coaxial Loop, Laminator Lower RFID)



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Figure 20. Out of Band Emissions Below 30MHz (Coplanar Loop, Laminator Lower RFID)



Figure 21. Out of Band Emissions Below 30MHz (Coaxial Loop, Laminator Lower RFID)



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Figure 22. Out of Band Emissions Above 30MHz (Vertical Polarity, Laminator Lower RFID)



Figure 23. Out of Band Emissions Above 30MHz (Horizontal Polarity, Laminator Lower RFID)



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#### **Electromagnetic Compatibility Criteria for Intentional Radiators**

#### **Frequency Stability**

**Test Requirement(s):** 15.225(e) The frequency tolerance of the carrier signal shall be maintained within +/-0.01% of the operating frequency over a temperature variation of -20 degrees to +50 degrees C at normal supply voltage, and for a variation in the primary supply voltage from 85% to 115% of the rated supply voltage at a temperature of 20 degrees C. For battery operated equipment, the equipment tests shall be performed using a new battery.

**RSS-210 (B.6.b)** The frequency tolerance of the carrier signal shall be maintained within +/-0.01% ( $\pm 100$  ppm) of the operating frequency over a temperature variation of -20 degrees to +50 degrees C at normal supply voltage, and for a variation in the primary supply voltage from 85% to 115% of the rated supply voltage at a temperature of 20 degrees C. For battery operated equipment, the equipment tests shall be performed using a new battery.

- **Test Procedure:** Measurements are in accordance with section 6.8 of ANSI C63.10. The EUT was placed in the Environmental Chamber and allowed to reach desired temperature. A spectrum analyzer was connected to a magnetic field loop antenna and used to measure the frequency drift via a radiated path measurement. The EUT was set to transmit in the operating frequency range. Frequency drift was investigated for the extreme temperatures and nominal temperature, until the unit is stabilized then recorded the reading in tabular format with the temperature range of -20° to 50°C. The frequency stability tests were performed with the use of a DC power supply powering the product.
- **Test Results:** The HDP5000e was compliant with Part 15.225 (e) and RSS-210 (B.6.b) requirement(s) of this section.
- Test Engineer(s): Bryan Taylor
- **Test Date(s):** 11/12/2024



Figure 24. Temperature Stability Test Setup



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Operating	g							
Frequenc	ey:	13,560,000		Hz				
Reference	e Voltage:	120		VAC				
Deviation	Limit:	0.01		%	%			
Voltage %	Voltage (VAC)	Temp (°C)	Measured Frequency (Hz)	Frequency Error (Hz)	Deviation (%)	Limit (%)		
100%	120	-30	13,560,018	18	0.0001	0.01		
100%	120	-20	13,560,017	17	0.0001	0.01		
100%	120	-10	13,560,098	98	0.0007	0.01		
100%	120	0	13,560,103	103	0.0008	0.01		
100%	120	10	13,560,102	102	0.0008	0.01		
100%	120	20	13,560,101	101	0.0007	0.01		
100%	120	30	13,560,103	103	0.0008	0.01		
100%	120	40	13,560,105	105	0.0008	0.01		
100%	120	50	13,560,105	105	0.0008	0.01		
115%	138	20	13,560,103	103	0.0008	0.01		
85%	102	20	13,560,104	104	0.0008	0.01		

Figure 25. Frequency Stability Test Results (Laminator Upper RFID)

Operating Frequency: Reference Voltage: Deviation Limit:		13,560,000 120 0.01		Hz VAC %		
Voltage %	Voltage (VAC)	Temp (°C)	Measured Frequency (Hz)	Frequency Error (Hz)	Deviation (%)	Limit (%)
100%	120	-30	13,560,109	109	0.0008	0.01
100%	120	-20	13,560,106	106	0.0008	0.01
100%	120	-10	13,560,103	103	0.0008	0.01
100%	120	0	13,560,101	101	0.0007	0.01
100%	120	10	13,560,109	109	0.0008	0.01
100%	120	20	13,560,105	105	0.0008	1.01
100%	120	30	13,560,104	104	0.0008	0.01
100%	120	40	13,560,109	109	0.0008	0.01
100%	120	50	13,560,111	111	0.0008	0.01
115%	138	20	13,560,104	104	0.0008	0.01
85%	102	20	13,560,105	105	0.0008	0.01

Figure 26. Frequency Stability Test Results (Laminator Lower RFID)



#### **Test Equipment**

Calibrated test equipment utilized during testing was maintained in a current state of calibration per the requirements of ISO/IEC 17025:2017.

MET Asset #	Description	Manufacturer	Model	Last Cal Date	Cal Due Date
1A1234	FSV Signal Analyzer	Rohde & Schwarz	FSV 40	1/23/2023	1/23/2025
1A1250	EMI Test Receiver	Rohde & Schwarz	ESW44	04/08/2024	04/08/2025
1A1176	Active Loop Antenna (9KHz-30MHz)	ETS-Lindgren	6502	08/22/2024	08/22/2026
1A1147	Bi-Log Antenna	Sunol Sciences Corp	JB3	04/06/2023	04/06/2025
1A1065	EMI Test Receiver	Rohde & Schwarz	ESCI	08/20/2024	08/20/2025
1A1177	Pulse Limiter	Rohde & Schwarz	Schwarz ESH3Z2		12/14/2024
3A3402	True-RMS Multimeter	Fluke	179	03/27/2024	03/27/2025
3A3215	ATC Digital Ohmmeter	Valhalla Scientific	4150	05/24/2024	05/24/2025
3A3399	Environmental Chamber	Thermotron	SM-32-8200	05/14/2024	05/14/2025
1A1099	Generator	Com-Power	CGO-51000	See	Note
1A1044	Generator	Com-Power	CG-520	See Note	
1A1073	Multi Device Controller	ETS	2090 See Note		Note
1A1074	System Controller	Panasonic	WV-CU101	See Note	
1A1080	Multi-Device	ETS	2090	See Note	
1A1180	Preamplifier	Miteq	AMF-7D- 01001800-22- 10P	See Note	
3A3219	DC Power Supply	Topward	6303A	See Note	

#### Table 15. Test Equipment List (November, 2024)

Note: Functionally tested equipment is verified using calibrated instrumentation at the time of testing.



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MET Asset #	Description	Manufacturer	Model	Last Cal Date	Cal Due Date
1A1234	FSV Signal Analyzer	Rohde & Schwarz	FSV 40	1/23/2023	1/23/2025
1A1083	EMI Test Receiver	Rohde & Schwarz	ESU40	11/20/2023	11/20/2024
1A1176	Active Loop Antenna (9KHz-30MHz)	ETS-Lindgren	6502	7/13/2023	7/13/2024
1A1147	Bi-Log Antenna	Suno Sciences Corp	JB3	04/06/2023	04/06/2025
1A1065	EMI Receiver	Rohde & Schwarz	ESCI	8/4/2023	8/4/2024
1A1177	Pulse Limiter	Rohde & Schwarz	ESH3Z2	12/14/2023	12/14/2024
1A1122	LISN	TESEQ	NNB 51	09/21/2023	09/21/2024
1A1149	DC Milliohm Meter	GW INSTEK	GOM-802	09/24/2023	09/24/2024
1A1164	True-RMS Multimeter	Fluke	117	11/06/2023	11/06/2024
1A1225	Environmental Chamber	Espec	EXP-2H/New	5/16/2023	5/16/2024
1A1099	Generator	Com-Power	CGO-51000	See Note	
1A1044	Generator	Com-Power	CG-520	See Note	
1A1073	Multi Device Controller	ETS	2090	See Note	
1A1074	System Controller	Panasonic	WV-CU101	See Note	
1A1080	Multi-Device	ETS	2090	See Note	
1A1180	Preamplifier	Miteq	AMF-7D- 01001800-22- 10P	See Note	
3A3219	DC Power Supply	Topward	6303A	See Note	

#### Table 16. Test Equipment List (March, 2024)

Note: Functionally tested equipment is verified using calibrated instrumentation at the time of testing.



# **End of Report**