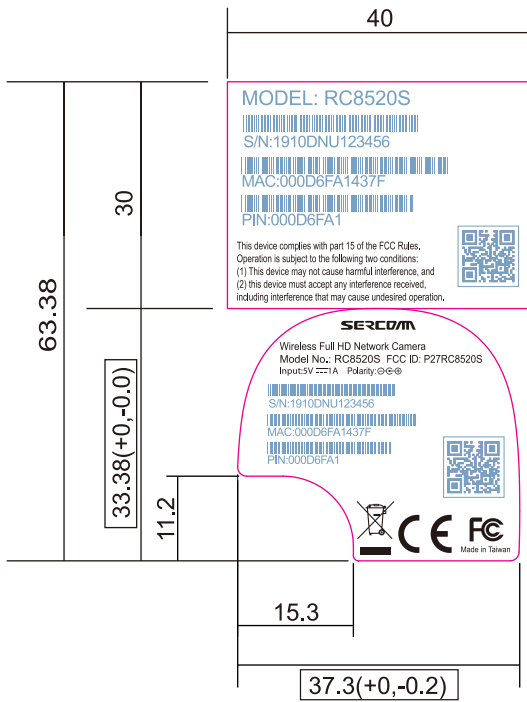
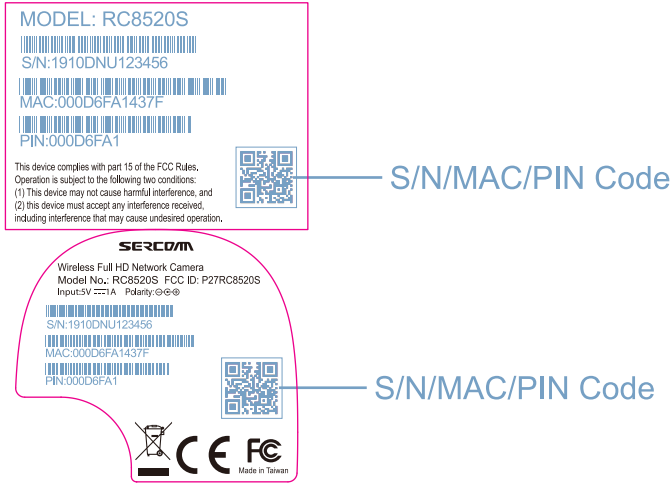
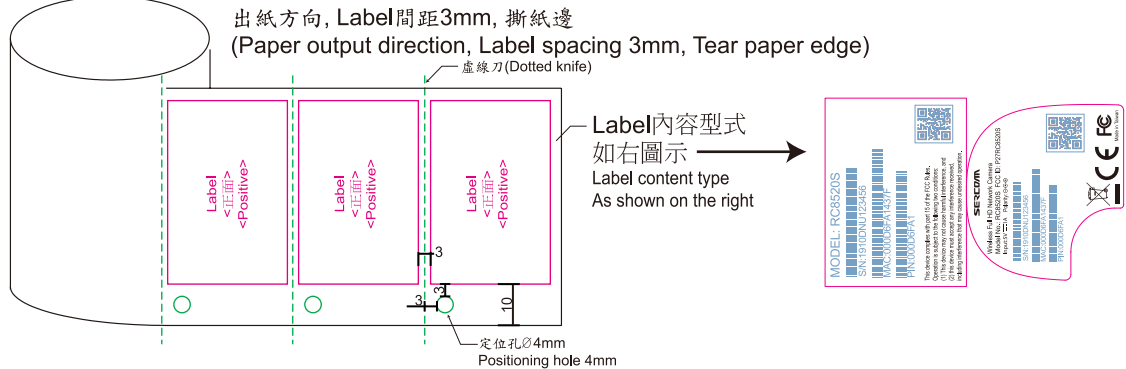




PRINTING DETAILS



- 文字/符號(Text/Icon) Color==>Pantone Black C
- 印刷油墨(Printing ink)==>UV161-SP2
- 藍色線條/字樣為工廠列印辨識使用
- 紅框為刀模線不印刷 (The red frame is not printed for the die line)
- 無須印刷(碳帶顏色為Pantone Black C)
- Blue lines / typefaces are used for factory print identification
- No printing required (color ribbon Pantone Black C)



TOLERANCE TABLE FOR ME HOUSING PRINTING 外殼類印刷公差表
PLEASE REFER TO GRADE “A” 請參考A級公差

Printing Location 印刷位置公差	Tolerance Grade		Printing Content 印刷尺寸公差	Tolerance Grade	
DIM.	A	B	DIM.	A	B
0 < DIM. ≤ 1.0	±0.10	±0.15	0 < DIM. ≤ 2.5	±0.10	± 0.15
1.0 < DIM. ≤ 3.0	±0.15	±0.20	2.5 < DIM. ≤ 10.0	±0.15	± 0.25
3.0 < DIM. ≤ 20.0	±0.20	±0.30	10.0 < DIM.	±0.20	± 0.35
20.0 < DIM.	±0.25	±0.40			

ME HOUSING PRINTING ARTWORK NOTES

機台外殼印刷稿注意事項

- Don't make changes without permission from SERCOMM ME
在中磊結構工程師確認前,請不要改動圖面
- The size in the box is the key inspection size
方框內尺寸是重點檢驗尺寸
- Sercomm color chip number:(XXXX)
中磊色板編號 (XXXX)
- Please follow printing font for all letters and printing color
請根據圖面標示字體及顏色製作
- The materials used in this part must be RoHS compliant
印刷使用之料須符合RoHS

PACKAGE PRINTING ARTWORK NOTES

包裝類印刷稿注意事項

- Don't make changes without permission from SERCOMM PE
在中磊包裝工程師確認前,請不要改動圖面
- The size in the box is the key inspection size
方框內尺寸是重點檢驗尺寸
- Material: 50#white Mylar,fog film PET for typing(Model:FR1125-25)
材質:50#白色Mylar, 上打字用霧膜PET(型號:FR1125-25)
- Back embossed gelatin/Geracin backing paper,roll
背壓花膠/葛拉馨底紙, 成卷
- The materials used in this part must be RoHS compliant
本料件使用之材料須符合RoHS

REVISION NOTES

版本说明

V1.0 2021.11.18 Release

MODEL DETAILS

机种信息

MODEL NAME :	RC8520S
PART No. :	932DNU0101
REVISION:	1.0
ME ENGINEER:	Keita_Wang
DESIGNER :	Maggie_Hsiao
DATE:	2021/11/18

A

B

C

D

1

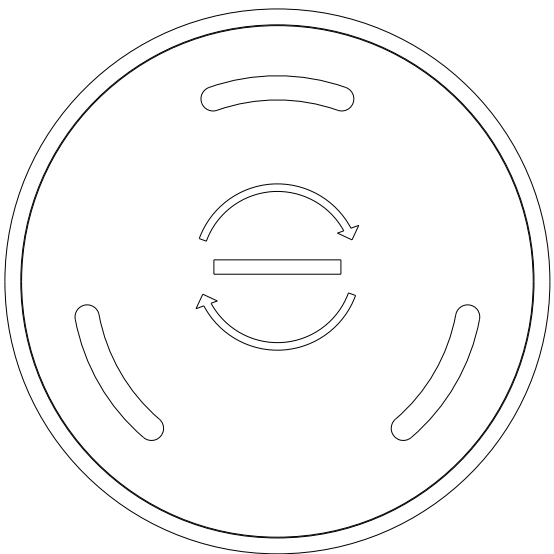
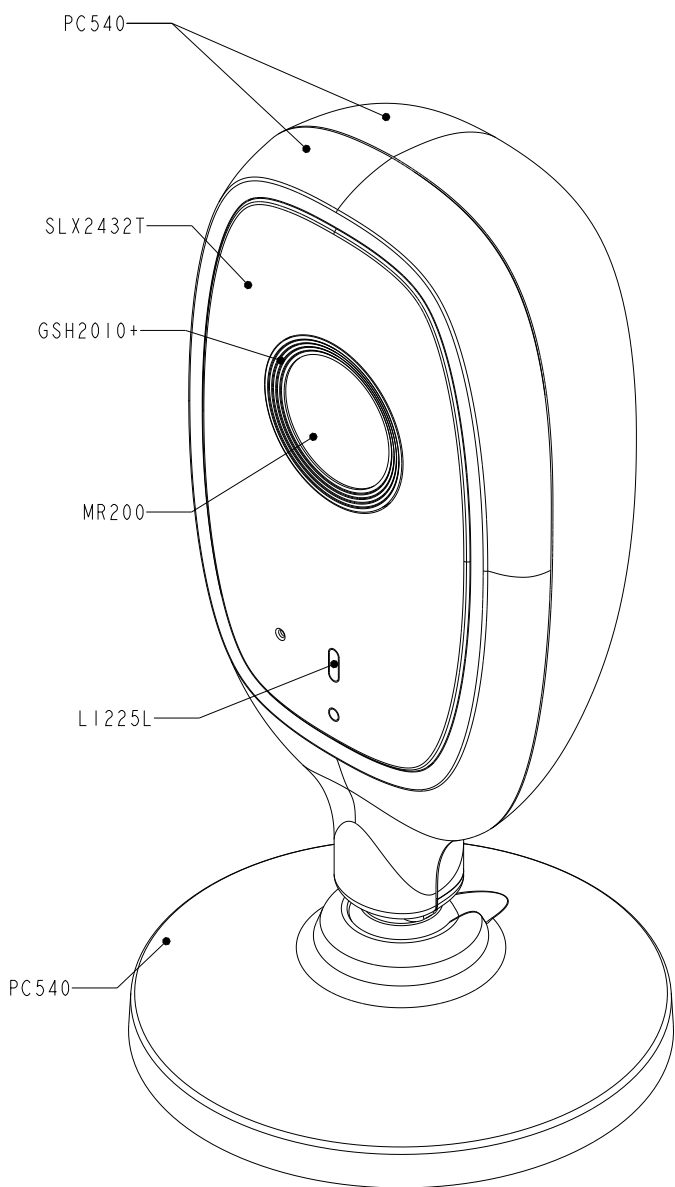
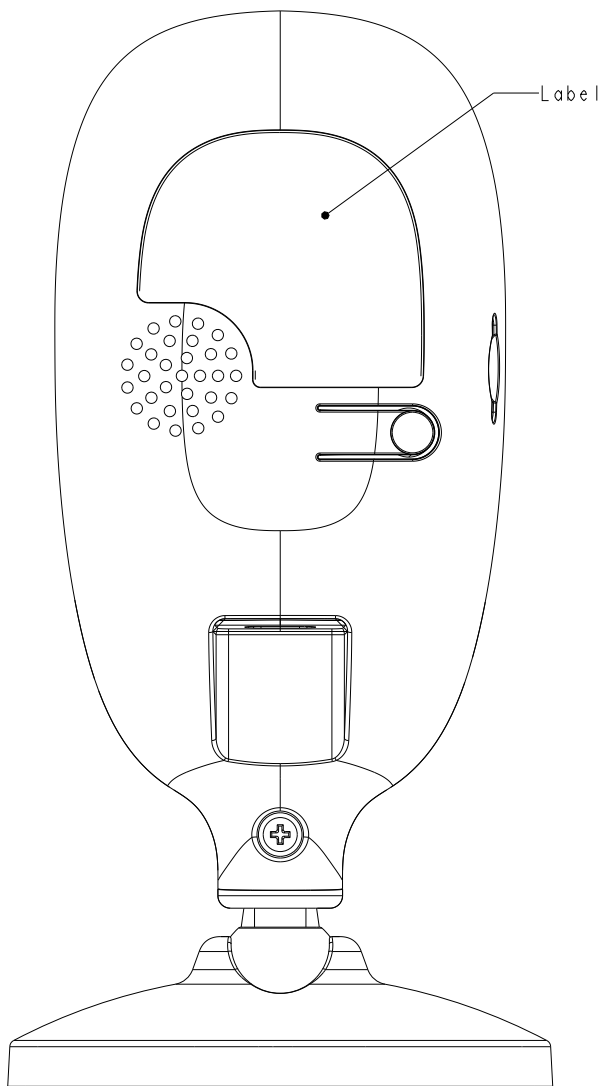
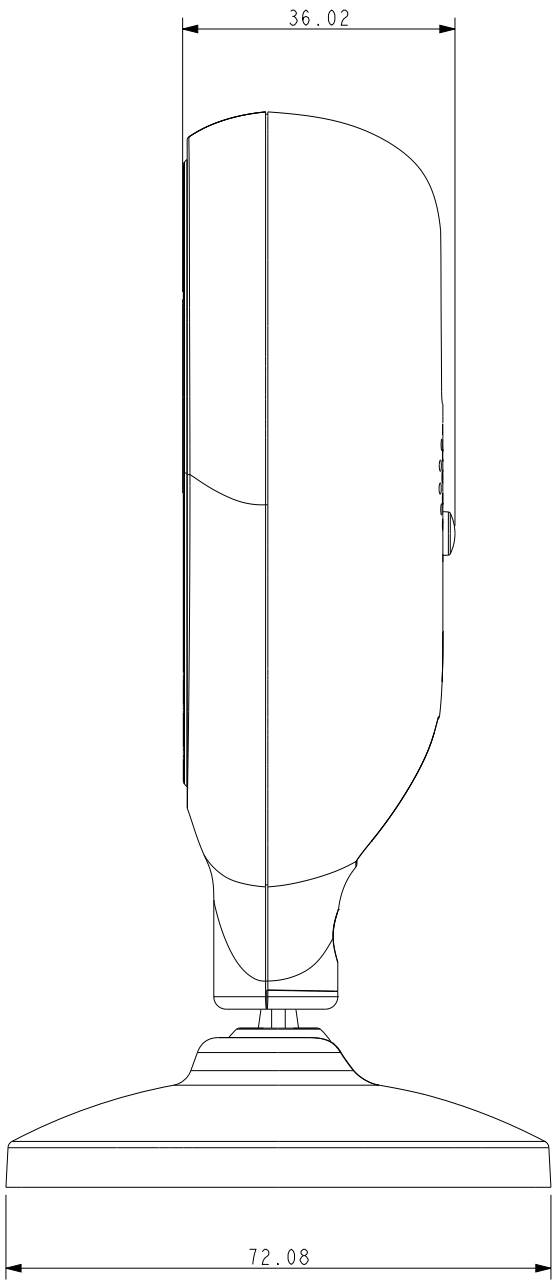
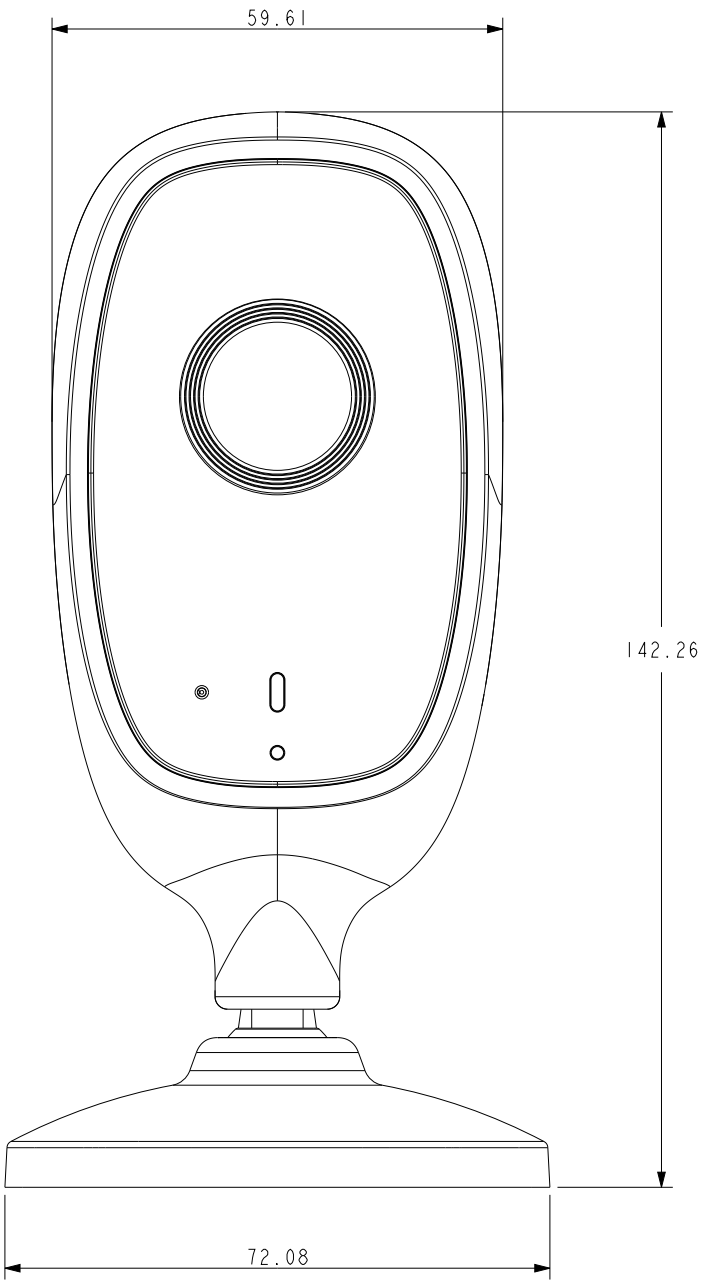
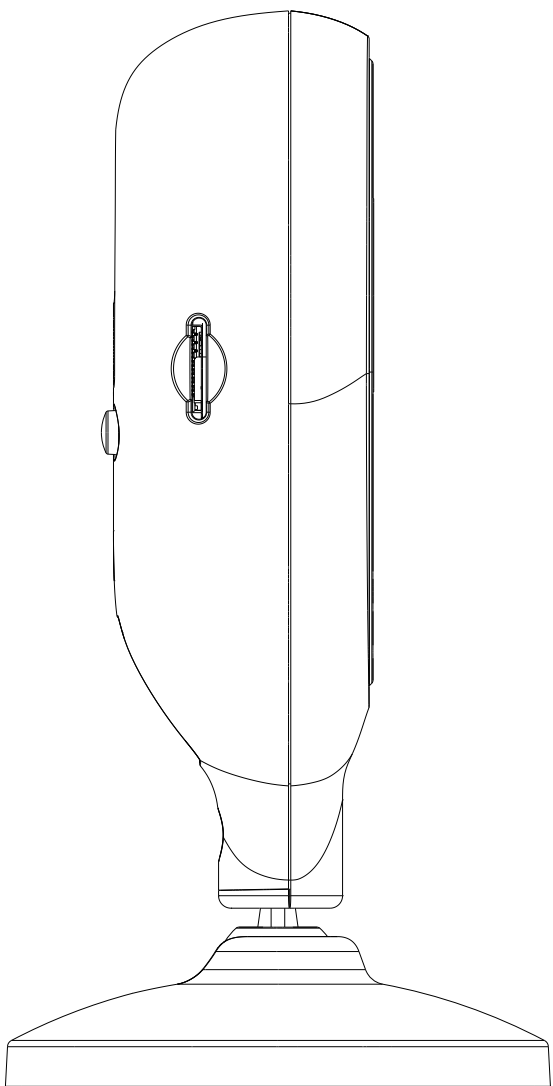
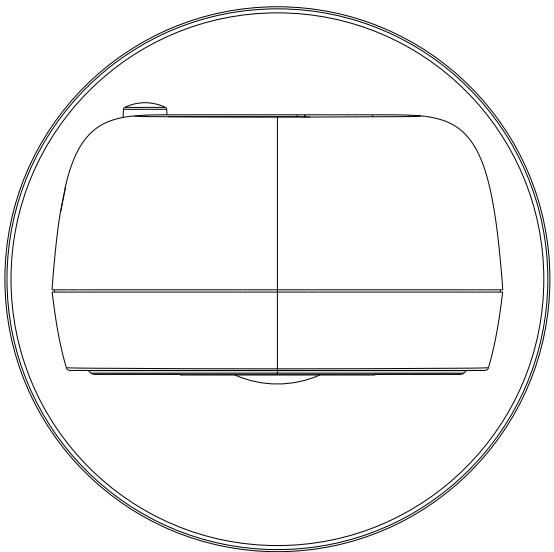
2

3

4

5

Rev	Explain	Name	Date
1	Release	Keita	



△ VERSION CHANGE

□ IQC INSPECTION DIMENSION

Refer to Table Level if Tolerance is not marked

Do Not Scale Drawing

GRADE	A	B	C	D	Top Secret			Tooling Name	
DIM.					MODEL	RC8520S	NAME	Outline	
0-8	0.05	0.1	0.2	0.4	DSN	Keita Wang	PART.NO	SCALE 1 / 1	
8-25	0.08	0.15	0.3	0.6	CHK	Donald Lee	MATERIAL	PC540	SHEET 1 OF 1
25-80	0.12	0.25	0.5	1.0	APV	Jerry Wang	Q'TY 1/1 PC	REV. A	
80-250	0.25	0.4	0.8	1.5	FILE			DATE	
250-800	0.5	0.8	1.5	3.0				21-09-24	