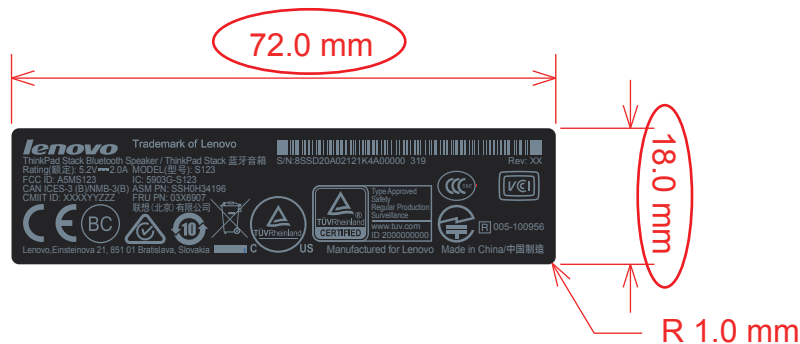


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LEGEND		
PART NO	REV	VARIATION
6060BXXXXXX	A01	As shown

NOTES:

- (1) ☐ MARK DIMENSION IS THE KEY DIMENSION FOR REFERENCE.
- (2) PART TO BE PACKAGED TO PREVENT DAMAGED IN SHIPPING AND HANDLING.
- (3) OTHERS: ACCORDING TO IQC INSPECTION STANDARD OF INVENTEC (IF NOT SPECIFIED).
- (4) MATERIAL: A. 50μ polyester label
336-J1E160, WorldMark
B. ADHESIVE: N/A
C. THICKNESS: 0.085 mm (面材+膠材)
D. RAW MATERIAL COLOR: White
- (5) INK COLOR: Dark Gray/PMS 7544 C
- (6) Thermal Transfer Ribbon: DPG6000, WorldMark
- (6) HSF PROPERTY: comply iSupplier system HSF property attribute up-to-date value.



	5.0
	5.0
	7.2

Dark Gray(CIELAB ΔL: 28.75 Δa: +0.04 Δb: +0.47)

PMS 7544 C


測試規範

Temperature	Humidity	Time	Test Criteria
70°C	N/A	168hrs	Pass - There is no peeling, shrinkage or bonding failures and the adhesive qualities are not diminished by any of the testing. Fail - There is peeling, shrinkage or bonding failures. For the Serial Number label/protective film, any cloudiness on the film or other defect that prevents reading the label information.
50°C	90%	168hrs	
-20°C	N/A	168hrs	

Label Criteria					
Material	Paste Location	Glue Type	Paste method	Peel off method	Test Criteria
V	Carton	一般膠	食指撫平	No	1. 不脫落 2. 不皺起 3. 氣泡在5*5cm 或以下面積範圍內 · 不超過兩層<5mm 直徑
	Palm Rest	一般膠	食指撫平	No	同上
V	Palm Rest	R 膠	食指撫平	註一:角以90°C (慢慢磨下)	1. 不脫落 2. 不可殘膠 (新機可用3M測試布測試後無殘膠)
					3. 氣泡在5*5cm 或以下面積範圍內 不超過兩層<5mm 直徑 4. 如足浮黏狀態可再黏貼則為接受 5. 呈摺、曲、皺、狀而不影響受

公差	
材料	Dimension
Label 長寬	± 0.2mm
Label 面材加膠材	± 0.02mm

REVISION HISTORY		DATE	DOC
DESIGNER	CHANGE NO.	REV	REV
Simon Yeh	INITIAL	A	02/07/2014

MODEL				Poker				<div>Inventec CORPORATION</div> <div>CONFIDENTIAL</div>									
DESIGNER				Lucas Chen													
MANAGER				Jane Lee				TITLE									
				D:15 M:04 Y:15				AGENCY LABEL for Bluetooth Speaker									
								DOCUMENT NUMBER									
 THIRD ANGLE PROJECTION				DO NOT SCALE DRAWING				SIZE		CODE		NUMBER		REV		VER	
								A		PS		6060-Bxxxx-0-AI		A		C	
LINEAR				X		X.X		X.XX		SCALE: 1:1				UNIT: mm		SHEET: 1 OF 1	
mm										FILE NAME poker-l-agency-6060Bxxxxxxx							
INCH																	

