



COMOHAC T-coil Probe Calibration Report

Ref : ACR.262.16.14.SATU.A

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BAO' AN DISTRICT, SHENZHEN, GUANGDONG, CHINA
SATIMO COMOHAC T-COIL PROBE
SERIAL NO.: SN 06/14 TCP30




Calibrated at SATIMO US
2105 Barrett Park Dr. - Kennesaw, GA 30144



09/01/2015

Summary:

This document presents the method and results from an accredited COMOHAC T-coil Probe calibration performed in SATIMO USA using the COMOHAC test bench, for use with a SATIMO COMOHAC system only. All calibration results are traceable to national metrology institutions.

	<i>Name</i>	<i>Function</i>	<i>Date</i>	<i>Signature</i>
<i>Prepared by :</i>	Jérôme LUC	Product Manager	9/19/2015	
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<i>Approved by :</i>	Kim RUTKOWSKI	Quality Manager	9/19/2015	

	<i>Customer Name</i>
<i>Distribution :</i>	Shenzhen STS Test Services Co., Ltd.

<i>Issue</i>	<i>Date</i>	<i>Modifications</i>
A	9/19/2015	Initial release

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1 DEVICE UNDER TEST

Device Under Test	
Device Type	COMOHAC T-COIL PROBE
Manufacturer	Satimo
Model	STCOIL
Serial Number	SN 06/14 TCP30
Product Condition (new / used)	New
Frequency Range of Probe	200-5000 Hz

A yearly calibration interval is recommended.

2 PRODUCT DESCRIPTION

2.1 GENERAL INFORMATION

Satimo's COMOHAC T-coil Probes are built in accordance to the ANSI C63.19 and IEEE 1027 standards.



Figure 1 – Satimo COMOHAC T-coil Probe

Coil Dimension	6.55 mm length * 2.29 mm diameter
DC resistance	860.6 Ω
Wire size	51AWG
Inductance at 1 kHz	132.1 mH at 1 kHz

3 MEASUREMENT METHOD

All methods used to perform the measurements and calibrations comply with the ANSI C63.19 and IEEE 1027 standards. All measurements were performed using a Helmholtz coil built according to the specifications outlined in ANSI C63.19 and IEEE 1027.

3.1 SENSITIVITY

The T-coil was positioned within the Helmholtz coil in axial orientation. Using an audio generator connected to the input of the Helmholtz coil, a known field (1 A/m) was generated within the coil and the T-coil probe reading recorded over the frequency range of 100 Hz to 1000 Hz.

3.2 LINEARITY

The T-coil probe was positioned within the Helmholtz coil in axial orientation. The audio generator connected to the input of the Helmholtz coil was adjusted to obtain a field within the coil from 0 dB A/m to -50 dB A/m and the T-coil reading recorded at each power level (10 dB steps).

3.3 SIGNAL TO NOISE MEASUREMENT OF THE CALIBRATION SYSTEM

The T-coil probe was positioned within the Helmholtz coil in axial orientation. The audio generator connected to the input of the Helmholtz coil was adjusted to obtain a field of -50 dB A/m. The T-coil reading was recorded. The audio generator is then turned off and the T-coil reading recorded.

4 MEASUREMENT UNCERTAINTY

The guideline outlined in the IEEE ANSI C63.19 standard was followed to generate the measurement uncertainty for validation measurements. All uncertainties listed below represent an expanded uncertainty expressed at approximately the 95% confidence level using a coverage factor of $k=2$, traceable to the Internationally Accepted Guides to Measurement Uncertainty.

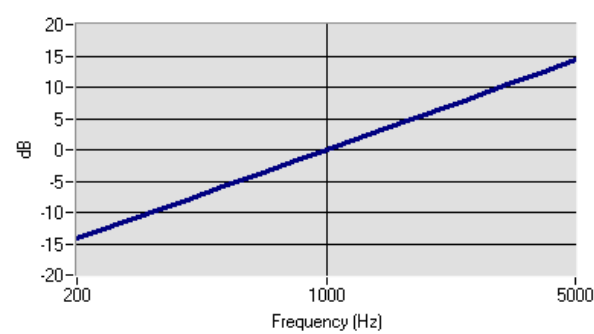
Uncertainty analysis of the T-coil probe calibration					
Uncertainty Component	Tol. (\pm dB)	Prob. Dist.	Div.	Uncertainty (dB)	Uncertainty (%)
Current/Volage Accuracy	0.224	R	$\sqrt{3}$	0.13	
Acoustic/ Signal Source drift	0.008	R	$\sqrt{3}$	0.00	
Probe coil sensitivity	0.2	R	$\sqrt{3}$	0.12	
Positioning accuracy	0.4	R	$\sqrt{3}$	0.23	
Acoustic Signal Receive Accuracy	0.03	R	$\sqrt{3}$	0.02	
Acoustic Signal Receive Linearity	0.006	R	$\sqrt{3}$	0.00	
System repeatability	0.4	N	1	0.40	
Combined Standard Uncertainty		N	1	0.49	
Expanded uncertainty (confidence level of 95%, $k = 2$)		N	$k=2$	1.00	12.0

5 CALIBRATION MEASUREMENT RESULTS

Calibration Parameters	
Lab Temperature	21°C
Lab Humidity	45%

5.1 SENSITIVITY

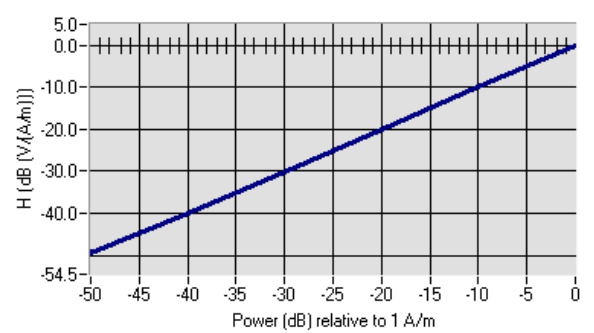
Probe coil sensitivity relative to sensitivity at 1000 Hz



	Measured	Required
Sensitivity at 1 kHz	-60.25 dB (V/A/m)	-60.5 +/- 0.5 dB (V/A/m)
Max. deviation from Sensitivity	0.38 dB	+/- 0.5 dB

5.2 LINEARITY

Linearity



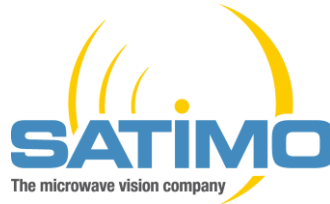
	Measured	Required
Linearity Slope	0.21 dB	+/- 0.5 dB

5.3 SIGNAL TO NOISE MEASUREMENT OF THE CALIBRATION SYSTEM

	Measured	Required
Signal to Noise	-65.42 dB A/m	'Reading with -50 dB A/m in coil' – 'no signal applied' > 10 dB

6 LIST OF EQUIPMENT

Equipment Summary Sheet				
Equipment Description	Manufacturer / Model	Identification No.	Current Calibration Date	Next Calibration Date
COMOHAC Test Bench	Version 2	NA	Validated. No cal required.	Validated. No cal required.
Audio Generator	National Instruments	15222AE	01/2014	01/2017
Reference Probe	Satimo	TCP 18 SN 47/10	10/2014	10/2015
Multimeter	Keithley 2000	1188656	12/2013	12/2016
Helmholtz Coil	Satimo	HC07 SN47/10	Validated. No cal required.	Validated. No cal required.
Temperature / Humidity Sensor	Control Company	11-661-9	8/2015	8/2018



COMOHAC TMFS Calibration Report

Ref : ACR.262.19.14.SATU.A

SHENZHEN STS TEST SERVICES CO., LTD.
1/F, BUILDING 2, ZHUOKE SCIENCE PARK, No.190,
CHONGQING ROAD, FUYONG,
BAO' AN DISTRICT, SHENZHEN, GUANGDONG, CHINA
SATIMO COMOHAC MAGNETIC FIELD
SIMULATOR
SERIAL NO.: SN 07/14 TMFS24




Calibrated at SATIMO US
2105 Barrett Park Dr. - Kennesaw, GA 30144



09/01/2014

Summary:

This document presents the method and results from an accredited COMOHAC TMFS calibration performed in SATIMO USA using the COMOHAC test bench, for use with a SATIMO COMOHAC system only. All calibration results are traceable to national metrology institutions.

	<i>Name</i>	<i>Function</i>	<i>Date</i>	<i>Signature</i>
<i>Prepared by :</i>	Jérôme LUC	Product Manager	9/19/2014	
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1 DEVICE UNDER TEST

Device Under Test	
Device Type	COMOHAC Magnetic Field Simulator
Manufacturer	Satimo
Model	STMFS
Serial Number	SN 07/14 TMFS24
Product Condition (new / used)	New
Frequency Range	200-5000 Hz

A yearly calibration interval is recommended.

2 PRODUCT DESCRIPTION

2.1 GENERAL INFORMATION

Satimo's COMOHAC T-coil Probes are built in accordance to the ANSI C63.19 and ANSI S3.22-2003 standards.



Figure 1 – *Satimo COMOHAC Magnetic Field Simulator*

3 MEASUREMENT METHOD

All methods used to perform the measurements and calibrations comply with the ANSI C63.19. All measurements were performed with the TMFS in the standard device test configuration, with the TMFS in free space, 10 mm below the coil center.

3.1 MAXIMUM AXIAL AND RADIAL MAGNETIC FIELD VALUES

An audio signal was fed into the TMFS and the magnetic field measured and recorded over an area scan with the T-coil probe in three orientations; axial and two radial. The maximum magnetic field is recorded for all three T-coil orientations.

4 MEASUREMENT UNCERTAINTY

The guideline outlined in the IEEE ANSI C63.19 standard was followed to generate the measurement uncertainty for validation measurements. All uncertainties listed below represent an expanded uncertainty expressed at approximately the 95% confidence level using a coverage factor of $k=2$, traceable to the Internationally Accepted Guides to Measurement Uncertainty.

Uncertainty analysis of the probe calibration in Helmholtz Coil					
Uncertainty Component	Tol. (± dB)	Prob. Dist.	Div.	Uncertainty (dB)	Uncertainty (%)
Reflections	0.1	R	$\sqrt{3}$	0.06	
Acoustic noise	0.1	R	$\sqrt{3}$	0.06	
Probe coil sensitivity	0.49	R	$\sqrt{3}$	0.28	
Reference signal level	0.25	R	$\sqrt{3}$	0.14	
Positioning accuracy	0.2	R	$\sqrt{3}$	0.12	
Cable loss	0.1	N	1	0.05	
Frequency analyzer	0.15	R	$\sqrt{3}$	0.09	
System repeatability	0.2	N	1	0.20	
Repeatability of the WD	0.1	N	1	0.10	
Combined standard uncertainty		N	1	0.43	
Expanded uncertainty 95 % confidence level k = 2		N	2	0.85	10.3%

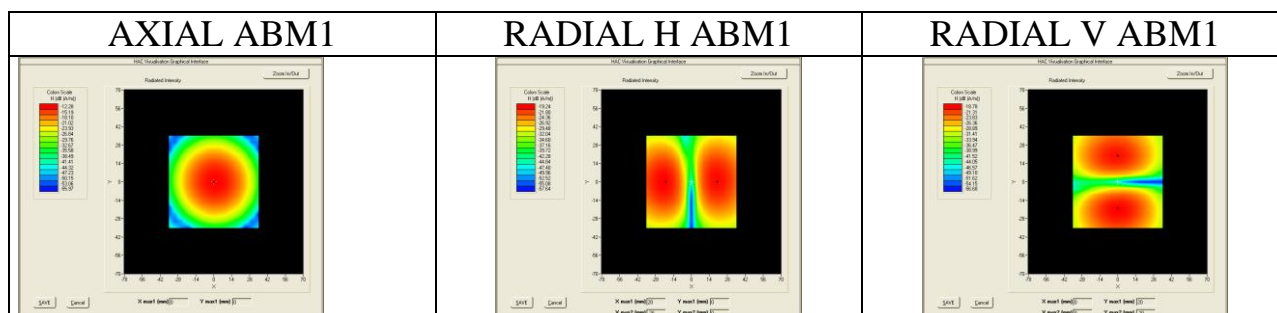
5 CALIBRATION MEASUREMENT RESULTS

Calibration Parameters	
Software	OpenHAC V2
HAC positioning ruler	SN 42/09 TABH12
T-Coil probe	SN 47/10 TCP18
Distance between TMFS and coil center	10 mm
Frequency	1025 Hz
Scan Size	X=70mm/Y=70mm
Scan Resolution	dx=5mm/dy=5mm
Output level	0.5 VAC
Lab Temperature	21°C
Lab Humidity	45%

5.1 MAXIMUM AXIAL AND RADIAL MAGNETIC FIELD VALUES

Test Description	Measured Magnetic Field	
	Location	Intensity (dB A/m)
Axial	Max	-12.06
Radial H	Right side	-19.27
	Left side	-19.03

Radial V	Upper side	-19.12
	Lower side	-18.56



6 LIST OF EQUIPMENT

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COMOHAC Test Bench	Version 2	NA	Validated. No cal required.	Validated. No cal required.
HAC positioning ruler	Satimo	TABH12 SN 42/09	Validated. No cal required.	Validated. No cal required.
Audio Generator	National Instruments	15222AE	01/2014	01/2017
Reference Probe	Satimo	TCP 18 SN 47/10	10/2013	10/2014
Multimeter	Keithley 2000	1188656	12/2013	12/2016
Temperature / Humidity Sensor	Control Company	11-661-9	8/2012	8/2015