



东莞市一佳电子通讯科技有限公司

Dongguan YiJia Electronics Communication Technology Co.,Ltd.

# 规格承认书

## SPECIFICATION FOR APPROVAL

日期 Date	2023/05/25
编号 File No	23052501
版本 Revision	1.0

客 户  
CUSTOMER: 方位

客户料号  
CUSTOMER NO: EADA100037A0

品 名  
PART NAME: WIFI双频 Antenna L=65mm MHF

供方料号  
SUPPLIER NO: YJL01.106.051.301A

送样日期Date: 送样数量Q “TY:

客户确认CUSTOMER APPROVED BY		
APPROVAL	CHIEF	SUPERVISOR

供方确认 SUPPLIER SIGNATURE		
APPROVAL	CHECK	DESIGN
 ChenGuoqiang	XieLi	ChenXingyi

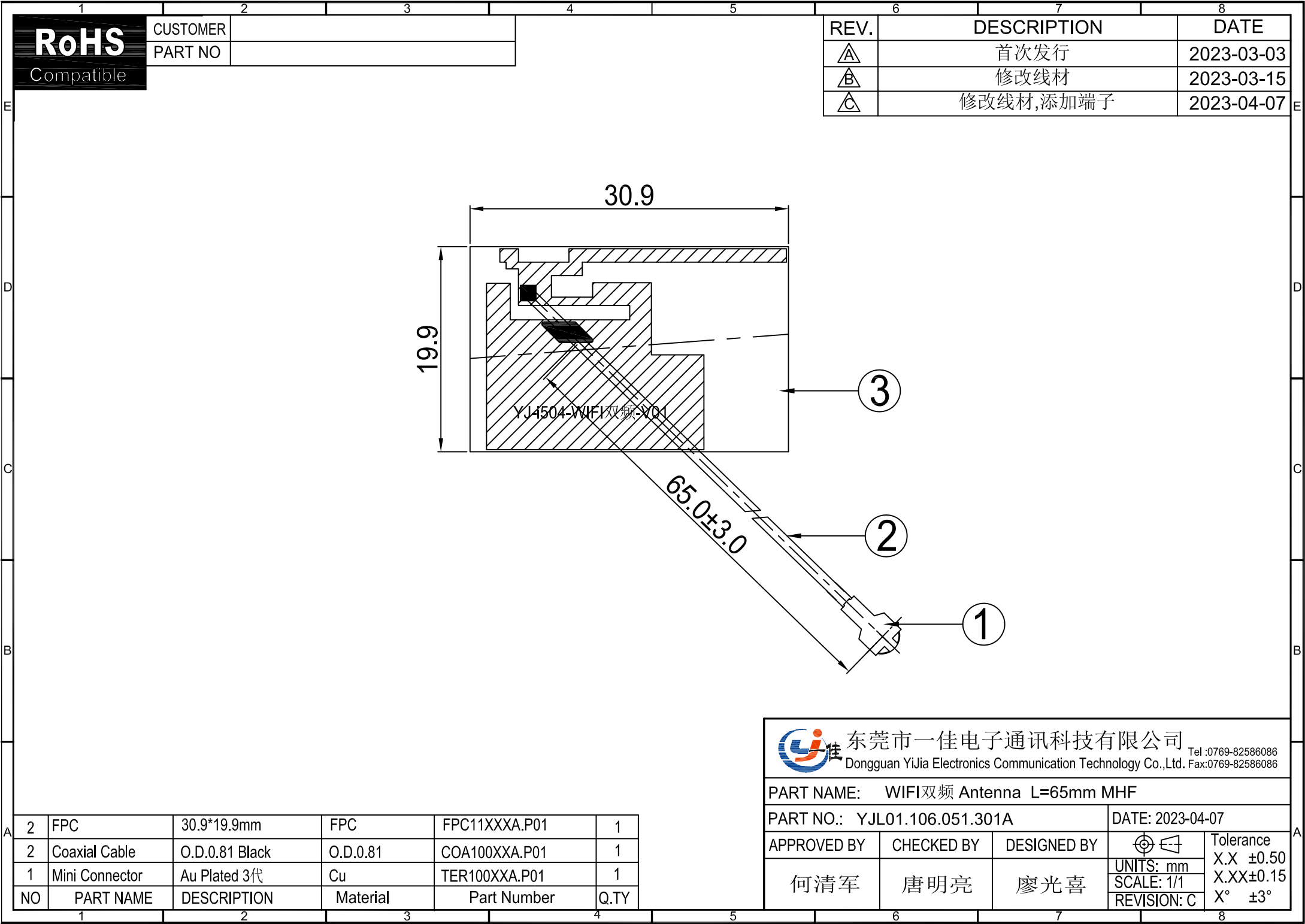
YJ-RD-F04-A

add: 东莞市长安镇沙头社区木鱼路59号元富工业区 Tel:0769-82586086 Fax:0769-82586086  
Yuanfu Industrial Zone, No. 59 Muyu Road, Shatou Community, Changan Town, Dongguan City, China



# 承认书项目表

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12	N/A	N/A	N/A
13	-	-	-




RoHS  
Compatible

CUSTOMER	
PART NO	

REV.	DESCRIPTION	DATE
△	首次发行	2023-03-03
△	修改线材	2023-03-15
△	修改线材,添加端子	2023-04-07

2	FPC	30.9*19.9mm	FPC	FPC11XXXA.P01	1
2	Coaxial Cable	O.D.0.81 Black	O.D.0.81	COA100XXA.P01	1
1	Mini Connector	Au Plated 3代	Cu	TER100XXA.P01	1
NO	PART NAME	DESCRIPTION	Material	Part Number	Q.TY



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Dongguan YiJia Electronics Communication Technology Co.,Ltd. Tel :0769-82586086 Fax:0769-82586086

PART NAME: WIFI双频 Antenna L=65mm MHF

PART NO.: YJL01.106.051.301A

DATE: 2023-04-07

APPROVED BY

CHECKED BY

DESIGNED BY

何清军

唐明亮

廖光喜

UNITS: mm

SCALE: 1/1

REVISION: C

Tolerance

X.X ±0.50

X.XX±0.15

X° ±3°



# 天线规格

## Antenna Specification

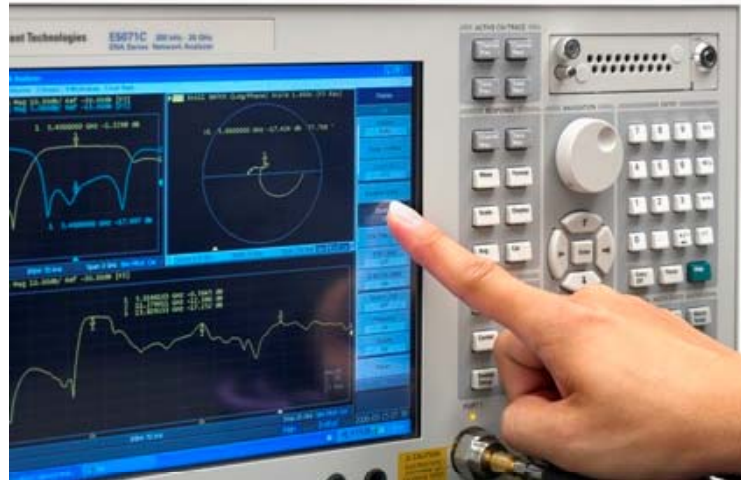
Electrical Properties	
Frequency	2.4-2.5GHz 5.15-5.85GHz
Impedance	50 Ohm Nominal
V.S.W.R	2.0 Max@2.4-2.5GHz 3.0 Max@5.15-5.85GHz
Gain	3.5 dBi@2.4-2.5GHz 3.8 dBi@5.15-5.85GHz
Radiation	Omni-directional
Polarization	Linear
Physical Properties	
Connector	3代IPEX
Cable Type	O.D.0.81mm
Cable Length	65mm
Cable Color	Black
Operating Temp.	-40 ~ +85 °C
Storage Temp / Humidity	25±5°C / <70%

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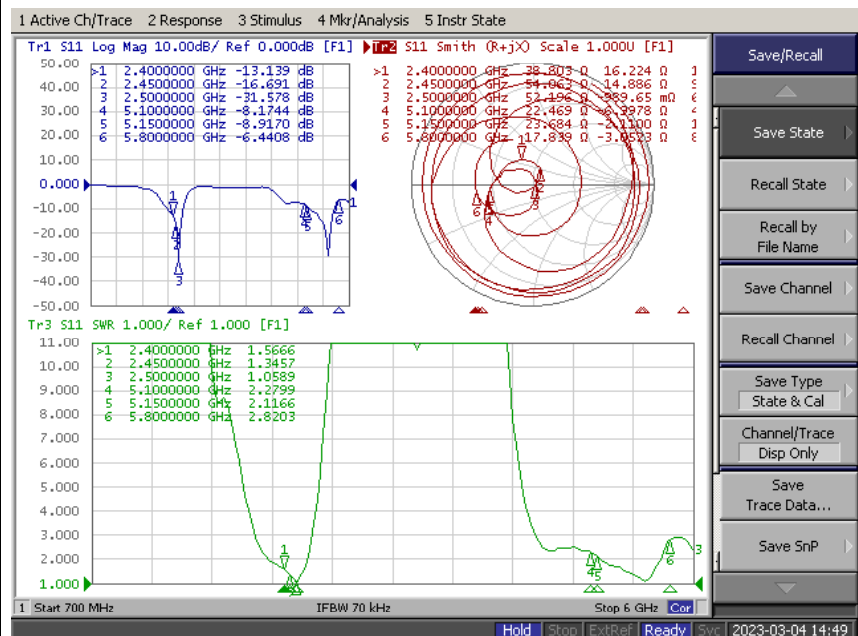


## Antenna Performance Test

**Agilent  
E5071B**

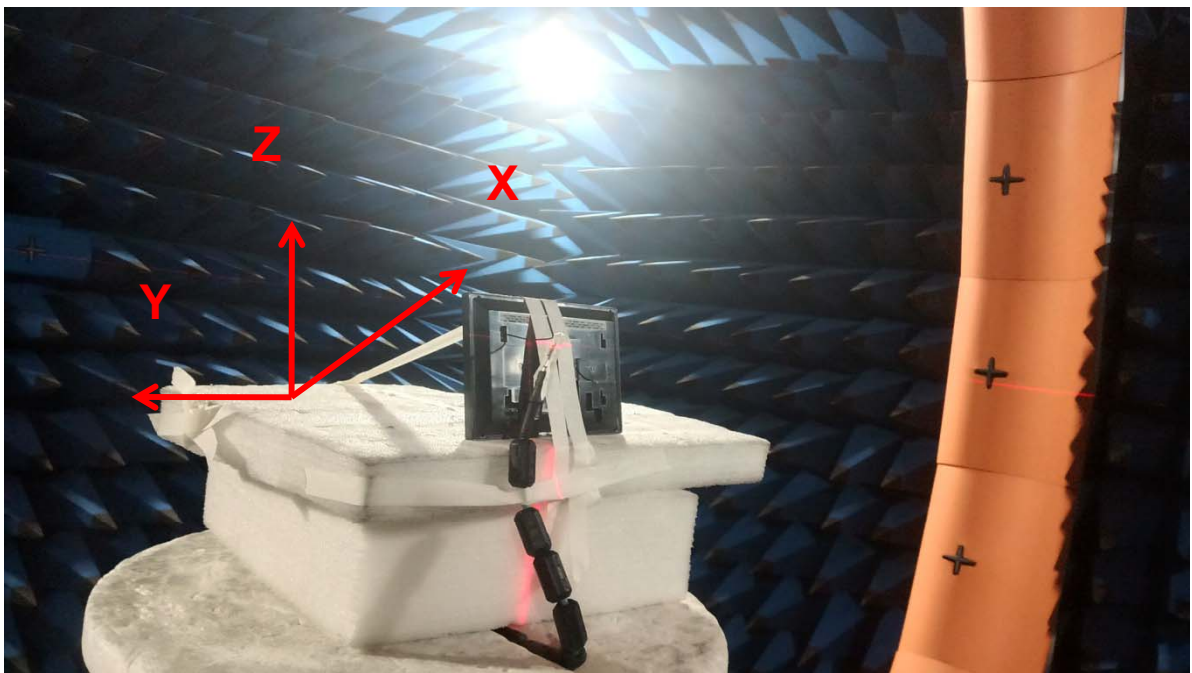
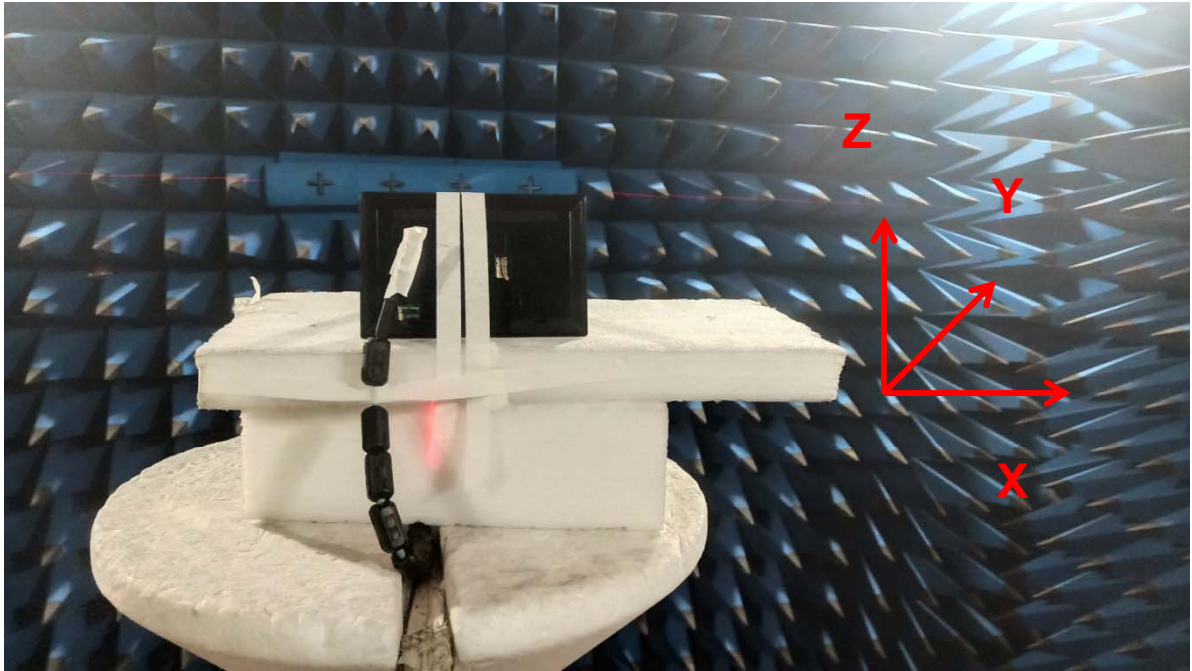


**S  
Parameter  
Test //  
WiFi  
Antenna**





## *Antenna Passive Test*





### Passive Test For WiFi Antenna(2.4G)

Freq (MHz)	Effi (%)	Effi (dB)	Gain (dBi)
2400	44.8	-3.5	3.2
2410	45.8	-3.4	3.2
2420	46.8	-3.3	3.1
2430	48.0	-3.2	3.2
2440	48.2	-3.2	3.2
2450	50.8	-2.9	3.5
2460	49.0	-3.1	3.4
2470	50.6	-3.0	3.5
2480	48.3	-3.2	3.2
2490	48.5	-3.1	3.1
2500	45.8	-3.4	2.7

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### Passive Test For WiFi Antenna(5.8G)

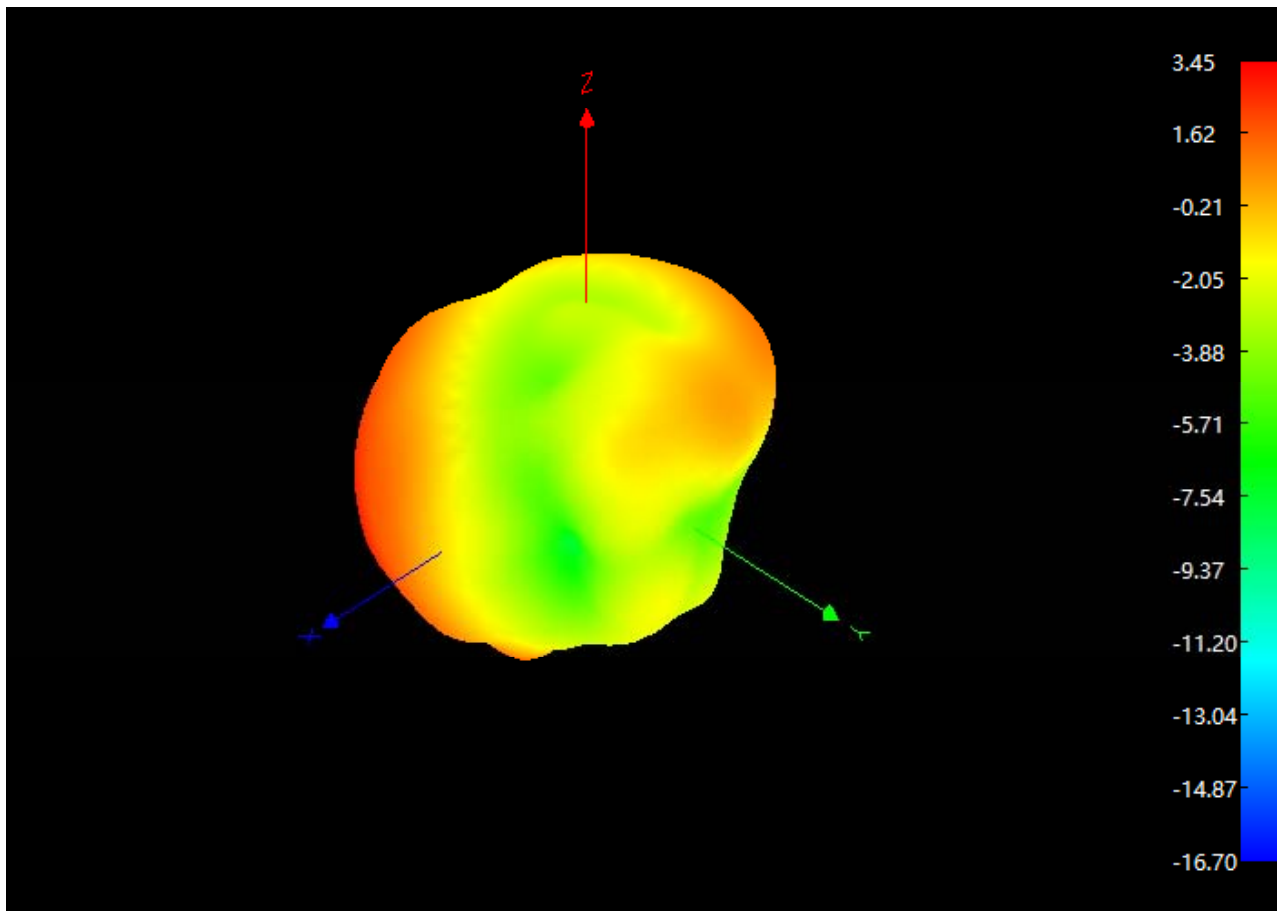
Freq (MHz)	Effi (%)	Effi (dB)	Gain (dBi)
5150	51.2	-2.9	3.8
5200	52.1	-2.8	3.7
5250	52.7	-2.8	3.8
5300	55.1	-2.6	3.7
5350	54.2	-2.7	3.3
5400	59.6	-2.3	3.4
5450	60.4	-2.2	3.4
5500	54.0	-2.7	3.0
5550	58.5	-2.3	3.4
5600	60.5	-2.2	3.3
5650	50.4	-3.0	2.5
5700	49.3	-3.1	2.5
5750	51.2	-2.9	3.2
5800	50.4	-3.0	2.9
5850	50.5	-3.0	2.9

add: 东莞市长安镇沙头社区木鱼路59号元富工业区 Tel:0769-82586086 Fax:0769-82586086  
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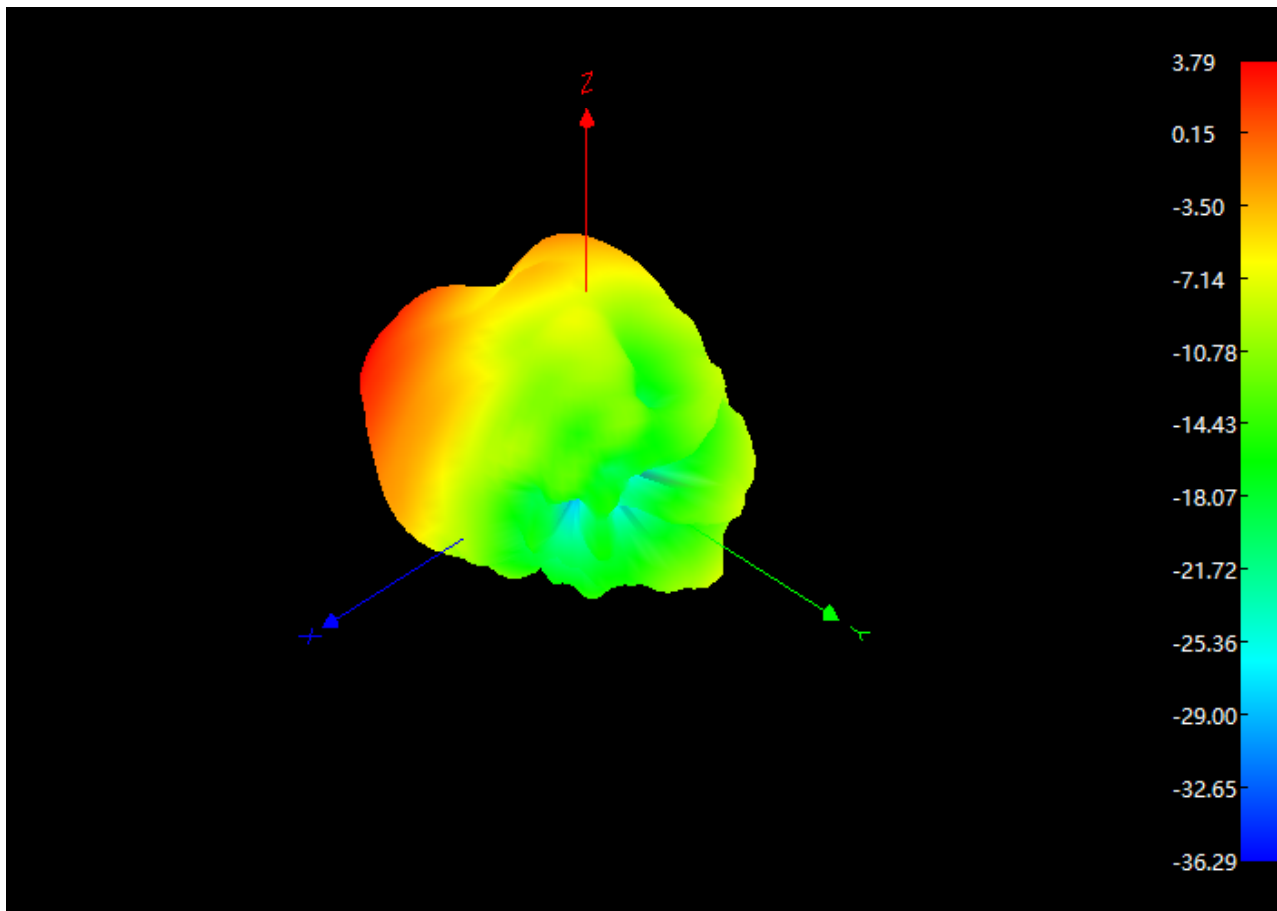


## Radiation Pattern For WiFi Antenna(2450MHz)



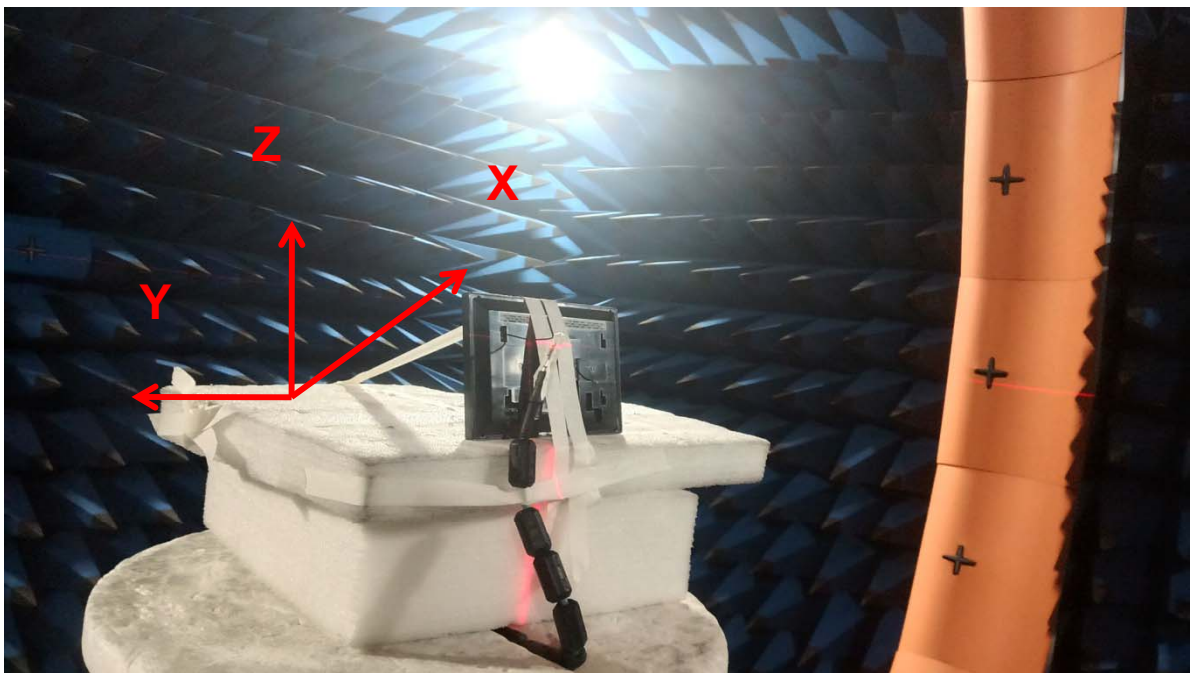
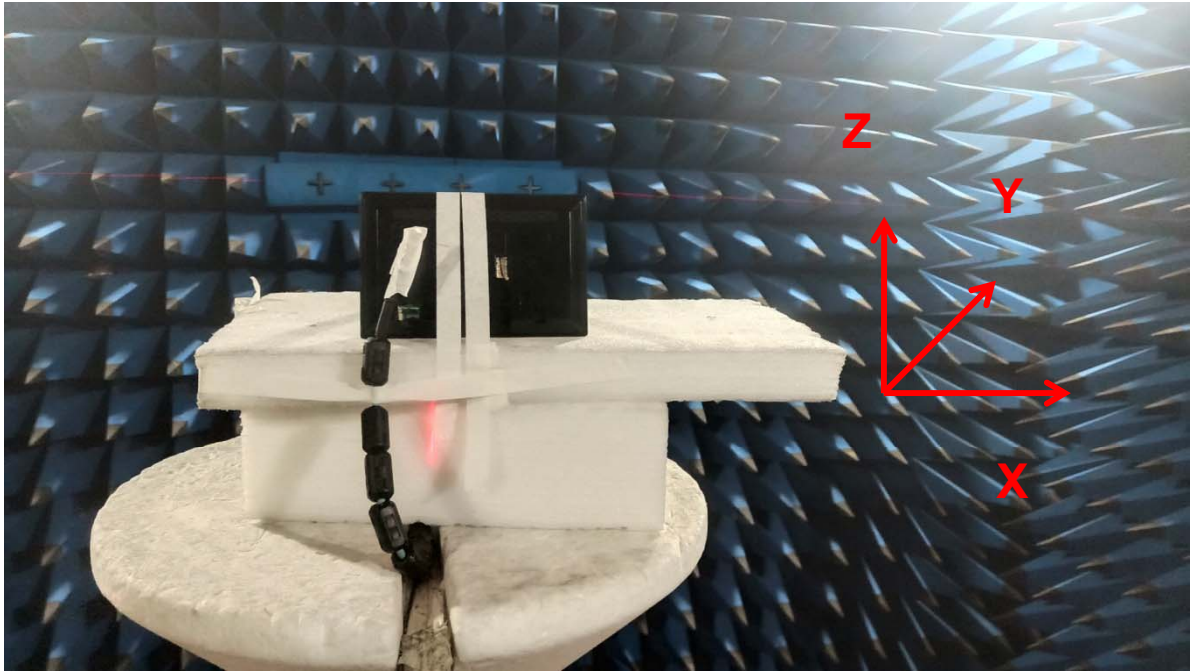


## Radiation Pattern For WiFi Antenna(5150MHz)





## *Antenna Active Test*





Active Test For WiFi Antenna					
Band	Channel	Data Rate	TRP	Data Rate	TIS
WIFI 2.4G 802.11b	1	11Mbps	15.9	11Mbps	-82.7
	7		15.7		-82.3
	13		15.6		-82.3
WIFI 5.8G 802.11a	149	6Mbps	14.8	54Mbps	-78.7
	157		14.7		-78.5
	165		14.5		-78.4

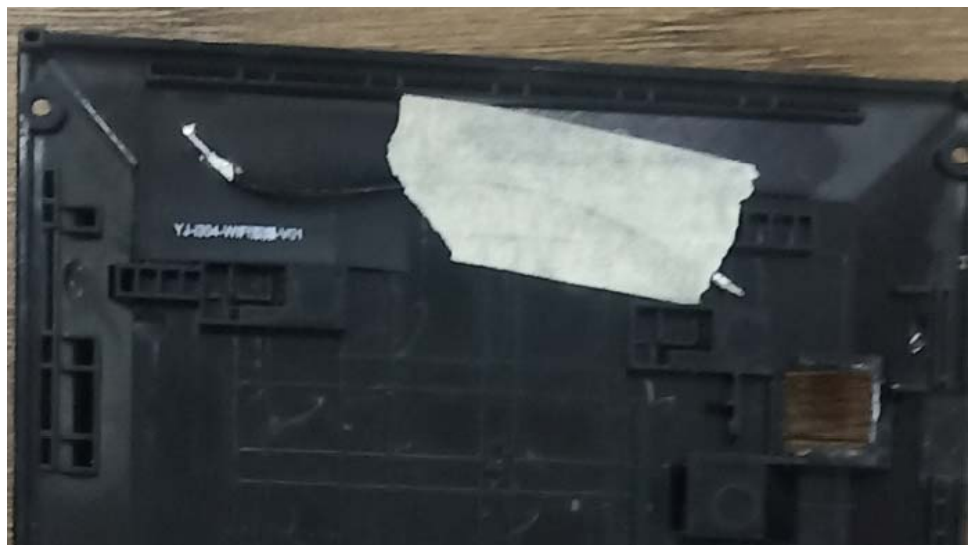
add: 东莞市长安镇沙头社区木鱼路59号元富工业区 Tel:0769-82586086 Fax:0769-82586086  
Yuanfu Industrial Zone, No. 59 Muyu Road, Shatou Community, Changan Town, Dongguan City, China



*Device*



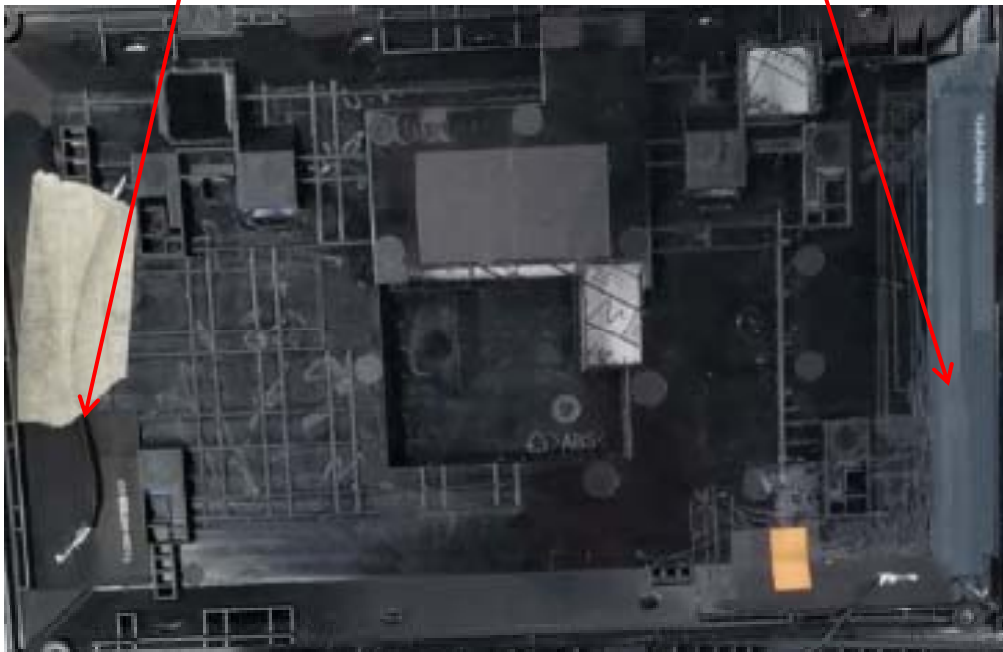
*WiFi  
Antenna*





**WiFi Antenna**

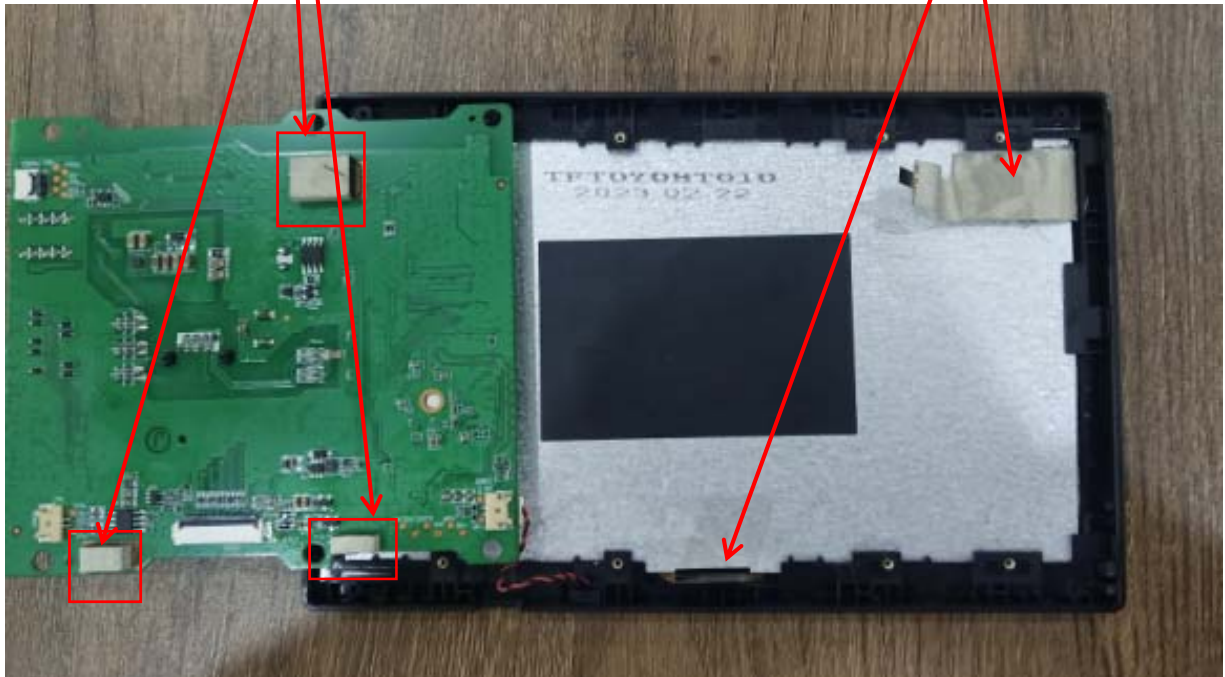
**433MHz Antenna**





主板用导电泡棉与  
屏幕接地

屏排线需用导电布屏蔽






First, chemical products and materials for business

Chemical name: PSM-800FSDM-A/SMH-800 liquid solid plate ink
Other names:
Use and restricted use of construction: flexible printed circuit board (PI/Cu), hand machine roof board
Name, address and address of the creator, entrant or supplier: Creator: Yueli Reachability Co., Ltd. Address: No.22 Jingjian Fourth Road, Guanyin District, Taoyuan City: 886-3-4836651
Urgent/true: 886-3-4836651, true: 886-3-4837487

Second, the hazard identification of resources and materials

Hazard classification of chemical products:
Health and environmental hazards: Acute toxicity (swallowing) 4, rot/skin irritation 2, heavy weight/eye irritation 2, skin Pass sensitive substance first, carcinogenic substance second, and hazardous substance second (acute toxicity).
Indication of content:
Symbol number:

Warning language:
Warning hazard
warning interest:
<p>Harmful to swallow</p> <p>Cause skin irritation</p> <p>Causing severe eye irritation may cause skin</p> <p>hypersensitivity and suspected</p> <p>carcinogenesis</p> <p>Toxic to aquatic organisms</p>
Hazard prevention measures:
<p>Put the container in a place with good ventilation far away from the high temperature</p> <p>Do not eat or drink when using</p> <p>Remove the blindfold/face mask immediately when your clothes are contaminated</p> <p>If you touch your eyes, wash them with plenty of water immediately, and then ask the mud to wear suitable gloves</p> <p>Do not inhale gas/gas/steam gas/gas before use</p> <p>Place it in the upper lock</p> <p>Do not place until you know all safety precautions</p> <p>Avoid releasing release in the environment</p>
Other hazards:-

III. Composition  
identification of

PSM-800FSDM-A/SMH-800



# ， 安 全 資 料 表

版權 2021-01-10

capital mixture:

Liquid solid plate ink PSM-800FSDM-A/SMH-800		
Chemical geology:		
Chinese and English names of hazardous components	Register number of Chemical Digest Service (CAS No.)	Degree or degree (percentage of components)
Oxygen acrylate oligmer Epoxy acrylate oligmer	28064-14-4	50%
Silicon dioxide Fused silica	7631-86-9	13%
Aromatic solution	64742-94-5	4%

Methyl dipropylene glycol	34590-94-8	4%
Carbon black	1333-86-4	3.5%
BaSO <sub>4</sub> sulfate	13462-86-7	24%
Photoinitiator and the others	5495-84-1	1.5%

## Fourth, first aid measures

First aid methods for the same road:

Inhalation: 1. Take self-protection measures before rescue.

2. Remove pollution sources or move patients to new places.

3. If a patient stops breathing, artificial respiration should be given immediately by the person who has been adalmed. If the heart stops, cardiopulmonary resuscitation should be given. When the patient inhales and swallows toxic substances, mouth-to-mouth artificial respiration should be used directly, and pocket masks and other medical equipment should be used for artificial respiration.

4. Maintain the patient's safety and normal temperature. 6. Treat the cure quickly.

Pi Mo: Wash the contaminated area with harmonious water for at least 20 minutes, and remove contaminated clothes, shoes and leather products before water. Eye touching: Immediately open the eyelids and wash the contaminated eyes with water for at least 20 minutes, and immediately take care of them.

Intake: 1. If the patient will be frustrated, or has been frustrated, he can feed anything.

2. It can induce vomiting and give 240-300ml of water.

3. If you vomit spontaneously, rinse your mouth and supply water repeatedly.

The most important diseases and harmful effects:-

Protection against first aid workers:-

Tips for doctors:-

## V. Fire measures

Suitable for fire: chemical dry powder, wine foam, carbon dioxide, water, fire: water, water, foam water.

Special hazards that may be encountered during fire;

1. Its steam gas and decomposition products are burning and toxic.

2. Its steam gas is heavier than its empty gas, and it can spread to distant fire sources and give birth to tempering.

3. The combination of steam and big gas may lead to explosion.

4. When this object is indoors, outdoors or in sewers, it is in danger of steam explosion.

Special Fire Procedure:

1. In a safe distance from the place of fire, keep in the upwind position.

2. You can use water containers to disperse steam gas to wash the leakage and sparse the leakage, so as to protect the rescue staff.

3. Water in the flame of the container around, so that the container is cold, until the fire is cold. Keep the bottom of the container safe.

4. Poker or move all ignition sources.

Special protection of firefighters: Firefighters must wear air respirators, fire clothing and protection gloves.

## VI. Leakage and management methods

Things people should pay attention to:

1. Restrict personnel from entering until the spillover area is completely cleaned up.

2. The work of cleaning up by the person who is negated.

3. Wear appropriate civil air defense.

Attention to matters in the environment:

1. Remove the ignition source.

2. Maintain ventilation in the leakage area.

3. Be in the upper wind and avoid going into the lower place.

4. Remove or separate burning and combustible materials under conditions that endanger the safety of people.

5. At least 100 to 200 meters away from the pollution source.

Cleaning method:

1. You can touch the leaked materials.

2. Avoid leakage entering sewers or dense spaces.
3. Where safety permits, prevent or reduce spills.
4. Block the leakage with soil, sand or similar and combustible objects that will respond to the leakage.
5. When there is a small amount of spill, it should be absorbed by the reaction with the leakage. Contaminated absorbed and discharged materials have the same model
6. Harmfulness must be placed in the appropriate container that is covered and indicated. Wash the spill area with water.
7. When there is a large amount of spill: fire fighting, emergency management and business response to seek help.

## VII. Safe Location and Storage Methods

### Place:

1. It is stored in a place where it is dry and ventilated, and avoids direct light and ignition source.
2. Far away things such as strong oxides, strong acids and water.
3. Use grounding, use the device without spark, and ventilate the wind system.
4. Store a small amount in the refrigerator, and use the explosion-proof refrigerator.
5. Department of police reports leaked outside the city.
6. It is necessary to separate the storage area from the work area, restrict people from entering and leaving the storage area, and show warnings.
7. Avoid collision, and the nearest fire system.
8. You can work alone, and another person needs to be on standby for rescue.
9. In the work area, use the containers that can be used to burn the liquid body, and all the barrels and slots should be grounded, and the containers must be connected to each other.
10. Use the smallest possible amount, and use a suitable ventilation system in the designated area.
11. The target indication container should be covered when in use.

### Storage:

1. It is stored in a place where it is dry and ventilated, and avoids direct light and ignition source.
2. Store a small amount in the refrigerator, and use the explosion-proof refrigerator.
3. It is necessary to separate the storage area from the work area, restrict people from entering and leaving the storage area, and show warnings.
4. The target indication container should be covered when in use.

## Eight, the preventive measures

### Engineering control:

1. The wind system of the single use of the step to generate sparks and grounding.
2. The discharge port leads directly to the outside, and the important measures for protection are taken.
3. When using this object in large quantities, it may be necessary to install local gas and process dense.
4. Supply fully new and fresh air gas to supplement the air gas drawn out by filling and discharging the air gas system.

### Control number:-

Average capacitance of eight small hours/average capacitance of short hours/maximum capacitance:-

Biological fingerprint:-

Civil air defense:

:: Breathing protection: 1. Chemical materials containing machine vapor poison cans or self-made breathing protection equipment.  
2. Constant quantity type gas supply type breathing protection device, animation type breathing protection device containing machine steamed gas pot, mask containing machine steamed gas pot, comprehensive self-galvanizing breathing protection device, comprehensive gas supply type breathing protection device, and comprehensive chemical school poison breathing protection device containing machine steam poison pot. 3. Positive full-blown breathing protection equipment or positive full-blown gas-supplied breathing protection equipment with auxiliary positive self-blown breathing protection equipment.  
4. There is a mask for steaming gas canister, and an escape type self-breathing protection tool.

Hand protection: Butyl rubber is the best, chlorinated polyethylene, polyvinyl acid, fluorinated cortex, butyl rubber/chloroprene rubber, fluorinated rubber, chloroprene rubber/natural rubber galaxy cover, fluorinated cortex/chloroprene rubber are also good anti-scorching gloves.

Eye protection: 1. Anti-chemical safety eye protection.

2. Full cover.

3. Don't wear shaped eyes.

1. Work shoes and body clothes.

2. There should be a bath/wash in the work area.

The measures for living:

1. Remove contaminated clothes quickly after work, and then wear them after washing them.

2. The work place is forbidden to smoke cigarettes or eat.
3. After taking care of this thing, you must wash your hands.
4. Keep the property clean.

## IX. Physical and Chemical Geology

Outside (physical state, color, etc.): black cream	Gas flavor: bad smell
Olfactory value:-	Melting level:-25 °C
PH value:-	Boiling/boiling: 218-219 °C
Combustibility (solid and gas):-	Fire: > 75 °C
Decomposition temperature:-	The method of wearing a cup: () carrying a cup (V) wearing a cup
Spontaneous combustion temperature: spontaneous combustion	Explosion boundary:-
Steaming gas:-	Steaming density: 6.07
Density: 1.24 ~ 1.26 (water = 1)	Solubility: Slightly soluble in water
Octanol/water partition number (log Kow):-	Dispersion rate:-

## X. Stability and Reaction

Stability: Stability under sealed dry container.
Possible hazard response under special conditions:-
Types to be avoided: leakage, flame and other ignition sources.
Things to avoid: acid, oxidation
Hazardous decomposition: carbon monoxide

## XI. Toxic Materials

The road: leather, inhalation, eyes, food
Symptoms: irritation, drowsiness, dizziness, tiredness, pain, nausea, difficulty breathing and
Acute toxicity: Inhalation: 1. Steaming gas will irritate nose, throat and lungs. Pi Fou: 1. Liquid body or solution will cause heavy irritation and burning pain. 2. Steaming gas can cause irritation. 3. After being picked up by the skin, the liquid will be absorbed to the poisoned amount. Eyes: 1. Steaming gas will irritate eyes and stimulate them. 2. Liquid body will cause heavy burning and injury to eyes. Intake: 1. It will cause bright local irritation to the mouth and digestive tract.
Chronic toxicity or long-term toxicity:-

## Twelve, raw materials

Raw toxicity:-
Persistence and degradation: Avoid entering the water source inlet and waterway, which is harmful to aquatic organisms.
Bioaccumulability:-
Reactionality in soil:-
Other good effects:-

## XIII. Methods of abandoning and abandoning places

Discarding method: 1. Examining the principle of phase method. 2. According to the pieces of the store to be disposed of waste materials. 3. Specific incineration or burial can be used.
--

## Fourteen, Dictate to send materials

Lian He Guo Bian No.:-
------------------------



# ， 安 全 資 料 表

版權 2021-01-10

The name of the joint country is:-
Classification of the hazards of Dirk: It is judged as ordinary goods according to Fujian Commercial Report 0128227
Packaging and fitting: It can be arranged according to ordinary goods
Marine pollutants (yes/no): no
Special delivery methods and precautions:-

## XV. French Materials

Suitable usage:
1.If you work safely, you will be able to apply it
2.Road traffic safety rules
3.Methods and standards for the storage and removal of waste materials
4.Harmful academic products and general knowledge
5.What you can do in your work, what you can do, and what you can do

## XVI. Other materials

Take part in the text	1.RTECS Materials, TOMES PLUS CD-ROM, Vol. 41, 1999 2.HSDB Materials, TOMES PLUS CD-ROM, Vol. 41, 1999
Superficial site	Mingjia: Youli Lian Lian Co., Ltd. Address/: No.22, Jingjian Fourth Road, Guanyin District, Taoyuan City: 886-3-4836651
Table person	Calling for: the principle of science and technology Name (Seal): Huang Zhihui
Table date	2021.01 1.10
Per	Among the above-mentioned materials, "-" means that there is no related materials at present, while the symbol number "/" means that this person is compatible with the material and is suitable for use

The above-mentioned materials are provided by our company, which is correct for the above-mentioned materials, but it is still difficult to avoid them.  
The materials and materials of each project are only for reference, and users should judge their availability according to their corresponding needs.



**SECTION 1 PRODUCT AND COMPANY IDENTIFICATION**

- 1.1 Material Name: Flexible Copper-Clad Polyimide Laminates  
1.2 Part Number: LPI-HF  
1.3 Use of Material: Printed Circuit Boards  
1.4 Date of Prepared: April 22nd, 2021  
1.5 Company Identification: Jiu Jiang Flex Co., Ltd.  
1210Qianjin Road (E) Jiujiang, Jiangxi, China 332006  
1.6 Emergency Telephone Number: 86-792-8358899  
1.7 Telephone Number for Information: 86-792-8358899, 8355813

**SECTION 2 COMPOSITION/INFORMATION ON INGREDIENTS**

Composition / substance		CAS#	%
PI	polyimide	25038-81-7	2.93~28.11
Adhesive	Epoxy resin	25036-25-3	2.42~6.81
	Flame Retardant (additive type)	225789-38-8	0.49~1.36
	Rubber	9003-18-3	1.45~3.99
Copper foil	Copper	7440-50-8	92.66~59.72

**SECTION 3 HAZARDOUS IDENTIFICATION**

Dust, soot, combustion gases produced when burning, of inhaled, ingested or absorbed through skin it will be harmful or irritating to the eyes, skin, mucous membrane, respiratory system, allergies can be caused to skin, flammable irritating and sensitive.

**SECTION 4 FIRST-AID MEASURES (on Dust)****Inhalation:**

Remove to fresh air. Obtain medical attention if symptoms persist.

**Eye Contact:**

Flush immediately with large amounts of water. Do not rub eyes. Obtain medical attention if symptoms persist.

**Skin Contact:**

Wash area of contact thoroughly with soap and water. Do not rub or scratch. Obtain medical attention if symptoms persist.

Ingestion: Drinking water as much as possible, emetic, and see doctor.

## **SECTION 5 FIRE FIGHTING MEASURES**

### Extinguishing Agents

Following extinguishing media can be used:

Carbon dioxide extinguisher

Dry powder fire extinguisher

Water Pump

Foam fire extinguisher

### Hazards of Unusual burning and Explosion:

The material produces carbon monoxide, carbon dioxide, nitrogen, oxides of nitrogen, smoke and dust when extremely high temperature or burning.

### Personal Protective Equipment

As in any burning, wear self-contained breathing apparatus and full protective gear.

Upper limit of Flammability: not ascertained

## **SECTION 6 EMERGENCY HANDLING OF LEAKAGE**

### Emergency handling:

Block the leakage area to avoid dust flying and wear protective equipment, use vacuum cleaner to clean the leakage.

## **SECTION 7 HANDLING AND STORAGE**

Handling: Wear cotton gloves to protect product damage and hand lacerated.

### Storage conditions

The material should be stored in dry, ambient temperature wrapped with PE film.

Environment: Keep away from heat, ignition sources, and direct sunlight.

Other conditions: Keep cartons tightly closed when not in use.

## **SECTION 8 EXPOSURE CONTROLS / PERSONAL PROTECTION**

### Respiratory protection:

No general requirements. If the occurrence of dust, gas or smoke processing or processing, is stimulating to employees, to use NIOSH/MSHA approved respiratory protection measures. Engineering control should be excluded from the need for respiratory support.

### Ventilation:

Once air exhaust exposure exceeds limits, or visible smoke, dust, exhaust gas, the ventilation at site should be accompanied by all the heat process at the same time.

### Mechanical operations:

Optimize and follow good industrial operation as possible as you can.

Eye Contact:

With eye-glasses on during all process

## SECTION 9 PHYSICAL AND CHEMICAL PROPERTIES

Appearance	PI film Copper-Clad Laminate with adhesive
Physical State:	solid
PH:	Not Applicable
Melting point:	no data
Relative density (water =1):	more than 1
Boiling point:	no data
The relative vapor density (air =1):	more than 1
Saturated vapor pressure (kPa):	Not Applicable
Heat of combustion (kJ/mol):	no data
The critical temperature (c):	Not Applicable
The critical pressure (MPa):	Not Applicable
The octanol / water partition coefficient of numerical:	Not Applicable
Flash point (°C):	Not Applicable
Upper explosive limit% (V/V):	Not Applicable
Ignition temperature (c):	no data
The lower limit of explosion% (V/V):	Not Applicable
Solubility:	insoluble
Application:	used for making printed circuit board

## SECTION 10 STABILITY AND REACTIVITY

Stability:

Storage for one year at 5°C to 30°C and RH less than 75%

Conditions to Avoid:

High Humidity, direct sunlight,

The copper side may have violent reaction with followings:

Acetylene, ammonium nitrate, bromide, chlorate, iodic acid, chlorine,  $\text{ClF}_3$ ,  $\text{Pb}(\text{N}_3)_2$ ,  $(\text{Cl}_2+\text{OF}_2)$ , ethylene oxide, fluoride, hydrogen peroxide, nitric acid hydrazide, hydrazoic acid,  $\text{H}_2\text{S}$ ,  $\text{K}_2\text{O}_2$ ,  $\text{NaN}_3$ ,  $\text{Na}_2\text{O}_2$ .

## SECTION 11 TOXICOLOGICAL INFORMATION

Sensitization: Long time skin contact may cause dermatitis

Acute Poisoning: Inhalation of dust may cause thirst, fever, headache, weakness, symptom of respiratory disorders.

## **SECTION 12 ECOLOGICAL INFORMATION**

Normal condition: No big influence may caused to ecology.

Waste Disposal Method

To dispose based on local, state or national laws.

Tank treatment: Not applicable.

## **SECTION 13 DISPOSAL CONSIDERATION**

Hazardous wastage: NO.

Waste Disposal Method

To bury or burn at specified place based on national laws.

## **SECTION 14 TRANSPORTATION INFORMATION**

No special regulation on this product for domestic or international transportation.

## **SECTION 15 REGULATORY INFORMATION**

Must be complied with domestic or local regulation

## **SECTION 16 REGULATORY INFORMATION**

14.1 INTERNATIONAL REGULATIONS:

EU Directive 2011/65/EU (RoHS): Compliant

## **SECTION 17 OTHER INFORMATION**

Issued by: QC Department of Jiu Jiang Flex Co., Ltd

Disclaimer:

The data sheet information is true and accurate, but all statements and recommendations do not contain any guarantee. The consequence of the material shall be from practice. This report does not include all the circumstances that the user may encounter during operation. Each aspect of the operation may be increased or decreased during operation. All health and safety information contained in this report shall be submitted to you employees and customers. Users are responsible to take appropriate measures in practical operations.

# MATERIAL SAFETY DATA SHEET

## 产 品 安 全 资 料

Section1 Preparation Identification and Company 样品标公司

Preparation Identification 标记: 防氧化原液DX-808HT

Manufacturers Name 公司名称: 深圳市东方星化工科技有限公司

Manufacturers Address 地址: 东莞市虎门镇大宁村大板地工业区

Emergency Telephone Number 联系电话: 0769-85015502

Emergency Tex Number 传真: 0769-85015500

Postal code 邮政编码: 523900

Section 2 Composition information on Ingredients

成份组成

学名

化学文摘社登记号码

浓度(%)

(Chemical Name)

(CASNO)

(Concentration)

苯并咪唑 Benzimidazole

95-14-7

1%

甲酸 Formic acid

64-18-6

3%

添加剂 Additives

-----

0.05%

DI 水DI water

7732-18-5

95.95%

Section 3 Hazards Identification

危险性概述

Safety and Risk 安全和危险性: DX-808HT contain formic acid which may cause severe burns. 含有甲酸可能导致灼伤

Section 4 First Aid Measures

急救措施

Eyes 眼睛: flush with plenty of clean, cool water for 15 minutes and get immediate medical attention 大量清水冲洗并尽快就医

Skin 皮肤: flush with plenty of clean, cool water for 15 minutes 大量清水冲洗15 分钟

Ingestion 食入: get immediate medical attention 尽快就医

Section 5 Fire Fighting Measures

消防措施

不可燃

Section 6 Accidental Release Measures

泄漏应急措施

Personal Precautions 个人防护: wears protective clothing, chemical safety goggles, respirator, face shield and rubber gloves 穿戴耐酸防护服, 护目镜、面罩和橡胶手套

Clean-up Procedure 清洗: flush with plenty of clean, cool water 用大量清水冲洗

Section 7 Handling and Storage

操作与储存

Ventilation 通风: Store indoors in a cool dry area

阴凉干燥处

Temperature 温度: Store indoors in a cool dry area

阴凉干燥处

Containers 容器: Keep containers tightly closed. Loosen closure cautiously when opening. 保持容器密封, 打开时慎重

Incompatible Materials 不相容物质: alkalis and oxidizers 碱性和氧化物

Pot Life 有效期: six months 6 个月

Section8 Exposure Controls /Personal Protection 接触控制与个人防护

Ventilation 通风: Exhaust ventilation is recommended 推荐抽出式通风

**Respiration 呼吸:** respirator。Avoid breathing vapors or mist。防毒面具  
避免吸入蒸汽或烟雾

**Eyes and Face 眼睛和脸:** chemical safety goggles and face shield 护目镜  
和脸罩

**Hands and Skin 手和皮肤:** rubber gloves 橡胶手套

**Clothing :** protective clothing 耐酸防护服

Section 9 Physical and Chemical Properties 物理和化学特性

**Appearance 外观:** 浅蓝色液体

**Odour 气味:** 淡醋酸味

**PH:** 2.7±0.3

Section 10: Stability and Reactivity 稳定性和反应活性

**Chemical Stability 化学稳定性:** 弱的反应能力

**Incompatible Materials 不相容物质:** alkalis and oxidizers 碱性和氧化物

Section 11 Toxicological Information 毒性资料

NDA 无毒

Section 12 Disposal Consideration 废弃处理

Dispose of material in approved sites 中和后过滤排放，过滤物交当地合法  
批准单位。

Section 13 生态资料

生态毒性: 无

生物降解性: 无

非生物降解性: 无

其它有害作用: 无

Section 14 法规信息

通用法规:

劳工安全卫生规则

特定化学物预防标准

Section 15 运送资料

国内运输规定: 依道路交通安全规则第84 条

Section 16 其他资料

制表单位: 深圳市东方星化工科技有限公司

制表地址: 东莞市虎门镇大宁村大板地工业区

制表部门: 品质部

制表日期: 2017 年 1 月


# CHUNG YU INDUSTRY CORPORATION

## Material Safety Data Sheet

### Section 1 : Chemical Product and Company Identification

Product name	Thermal curable two-component marking ink
Other means of identification	ZSR-150 ZM-400WF
Recommended use of the chemical and restrictions on use	Use in PCB fabrication.
Manufacturer/Supplier identification	CHUNG YU INDUSTRY COPORATION
Manufacturer/Supplier address	618 Yen-Ping Rd., sec. 3, Ping-Jeng, Tao-Yuan, Taiwan
Emergency telephone No.	(886-3)4641205
FAX No.	(886-3)4644839

### Section 2 : Hazards Identification Information

Hazard classifications of the product	Inflammable liquids(II),Carcinogens, (II), Inhalation of hazardous substances (I)
Label elements	<div><p>Hazard symbols: Fire</p><p>Caution catchwords: Danger</p><p>Hazard massages: Inflammable liquids and vapor</p><p>Harmful to swallow</p><p>Skin irritation</p><p>Eye irritation</p></div>
Other hazards	—

### Section 3 : Composition, Information on Ingredients

Mixture :

Chemical name	Concentration(% of contents)	CAS. NO.
Epoxy resin	50	25085-99-8
Barium sulfate	15	7727-43-7
Titanium dioxide	30	13463-67-7
Naphtha	5	8030-30-6



#### Section 4 : First-aid Measures

The first-aid measures for different exposure routes:	
Eyes contact	Immediately flush eyes with plenty of water for at least 15 minutes, occasionally lifting the upper and lower eyelids.
Skin contact	Flush skin with plenty of soap and water for at least 15 minutes while removing contaminated clothing and shoes.
Swallow	Do not induce vomiting. If conscious and alert, rinse mouth and drink 2-4 cupfuls of milk or water.
Inhalation	Remove from exposure to fresh air immediately.
The most important symptoms and hazardous effects	Headache, nausea
Notes to Physicians	Please provide the MSDS for physicians.

#### Section 5 : Fire-fighting Measures

Suitable fire extinguishing media	Chemical dry powders, chemical foam, carbon dioxide
General information	As in any fire, wear a self-contained breathing apparatus in pressure-demand, MSHA/NIOSH (approved or equivalent), and full protective gear. During a fire, irritating and highly toxic gases may be generated by thermal decomposition or combustion.
Specific fire-fighting methods	It's not suitable to use water extinguish.

#### Section 6 : Accidental Release Measures

Person-related precautionary measures	Do not inhale vapors / aerosols. Ensure supply of fresh air in enclosed rooms.
Environmental-protection measures	Do not allow to enter sewerage system.
Procedures for cleaning / absorption	Take up with liquid-absorbent material. Forward for disposal. Clean up affected area

#### Section 7 : Safe Handling and Storage Measures

Handling	Wash thoroughly after handling. Remove contaminated clothing and wash before reuse. Avoid contact with eyes, skin, and clothing. Avoid ingestion and inhalation.
Storage	Store in a cool(15~25°C), dry place. Keep container closed when not in use.

## Section 8 : Exposure Controls Measures

Engineering controls	Use adequate general or local exhaust ventilation to keep airborne concentrations below the permissible exposure limits. Use process enclosure, local exhaust ventilation, or other engineering controls to control airborne levels.				
Control parameters					
	Term	8 hours time weighted average exposure limits TWA	Short-term exposure limits STEL	Maximum limits CEILING	Biological standards BEIs
	Solvent	100ppm	125ppm	—	—
Personal protective equipment	<p>Eye protection: Wear safety glasses and chemical goggles if splashing is possible.</p> <p>Skin protection: Wear appropriate protective gloves and clothing to prevent skin exposure.</p> <p>Clothing: Wear appropriate protective clothing to minimize contact with skin.</p> <p>Respirators: Wear a NIOSH/MSHA or European Standard EN 149 approved full-facepiece airline respirator in the positive pressure mode with emergency escape provisions.</p>				

## Section 9 : Physical and Chemical Properties

Physical state : paste	Color : white
Odor threshold : —	Odor : slightly pungent
pH value : —	Melting point : —
Decomposition temperature : —	Boiling point : 110-190°C (solvent)
Flammability(solid, gas) : —	Flash point : 38-43°C (solvent)
Autoignition temperature : —	Test methods : —
Vapor pressure : <5 mmHg @ 25°C (solvent)	Explosion limits : —
Specific gravity/Density : 1.45~1.55 g/cm <sup>3</sup> (water=1)	Solubility in water : insoluble

## Section 10 : Stability and Reactivity

Chemical stability	Stable under normal temperatures and pressures.
Conditions to avoid	Fire.
Incompatibilities with other materials	Strong oxidants.
Hazardous decomposition products	Irritating and toxic fumes and gases.
Hazardous polymerization	Has not been reported.

## Section 11 : Toxicological Information

Information on the likely routes of exposure	Skins, swallow, inhale, eyes
Symptoms	Nausea, vertigo, irritation
Acute toxicity	Skins: Slight irritation Swallow: Nausea, vomit, and the other symptoms same as inhale Inhale: Cause the respiratory tract irritation, nausea, vomit, headache Eyes: The vapor cause eyes irritation  LD50(solvent): >5000mg/kg (mouse, swallow) LC50: —
Further information	Further hazardous properties cannot be excluded. The product should be handled with the usual when dealing with chemicals

## Section 12 : Ecological Information

Ecotoxic effect	Quantitative data on the ecologic effect of this product are not available.
Further ecologic data	No ecological problems are to be expected when the product is handled and due care and attention.

## Section 13 - Disposal Considerations

Dispose of in a manner consistent with federal, state, and local regulations.

## Section 14 - Transport Information

1. United Nation number (UN No.): 1866
2. UN proper shipping name: —
3. Transport hazard classes: 3
4. Packing group: —
5. Marine pollutant (Yes/No): No
6. Specific transport measures and precautionary conditions: —

## Section 15 - Regulatory Information

1. European / International Regulations : European labeling in accordance with EC Directives.
2. Other using condition should follow local regulations.

## Section 16 - Additional Information

Organization that prepared the MSDS	Name: R&D	TEL: (886-3)4641205	
	Address: 618 Yen-Ping Rd., sec. 3, Ping-Jeng, Tao-Yuan, Taiwan		
Person who prepared the MSDS	Job: manager	Name: Wan-Hua Lee	
Date the MSDS was prepared	2018/12/20		

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## Article Information Sheet

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This product is defined as an article based on the definition of an Article under China New Chemical Environmental Management Method MEP Decree No. 7, and does not require a Safety Data Sheet under Dangerous Chemical Safety Management Regulatory China State Council Decree No. 591 and China GB/T16483-2008 Safety Data Sheet for Chemical Products Content and Order of Sections. This article information sheet (AIS) is provided as a courtesy in response to a customer request. When used as recommended or under ordinary conditions, the product should not present a health and safety hazard. However, use or processing of the product not in accordance with the product's recommendations or not under ordinary conditions may affect the performance of the product and may present potential health and safety hazards.

**Document Group:** 07-7168-3  
**Issue Date:** 2015/05/19

**Version Number:** 1.00  
**Supersedes Date:** Initial Issue

### SECTION 1: Identification

#### 1.1. Product identifier

3M™ 300LSE Adhesive Transfer Tapes: 8132LE, 8153LE, 9453FL, 9453LE, 9471FL, 9471LE, 9472FL, 9472LE, 9472LEU, 9653LE, 9671LE, 9672LE and 9698LE

**Other means of identification**

#### 1.2. Recommended use and restrictions on use

##### Recommended use

Bonding & Attachment, Industrial use

#### 1.3. Supplier's details

**Company:** 3M Company  
**Division:** Industrial Adhesives and Tapes Division  
**ADDRESS:** 3M Center, St. Paul, MN 55144, USA  
**Phone:** 021-22105335  
**FAX:** 021-22105036  
**E Mail:** Tox.cn@mmm.com  
**Website:** www.3m.com.cn

#### 1.4. Emergency telephone number

021-22105335

### SECTION 2: Hazard identification

#### 2.1. Classification of the substance or mixture

This product is considered to be an article and is exempt from GHS classification.

3M™ 300LSE Adhesive Transfer Tapes: 8132LE, 8153LE, 9453FL, 9453LE, 9471FL, 9471LE, 9472FL, 9472LE, 9472LEU, 9653LE, 9671LE, 9672LE and 9698LE

### SECTION 3: Composition/information on ingredients

This material is a mixture.

Ingredient	C.A.S. No.	% by Wt
Paper or Film Liner	Mixture	Not Applicable
Acrylic Polymer Adhesive	Trade Secret	100

### SECTION 4: First aid measures

#### 4.1. Description of first aid measures

**Inhalation:**

No need for first aid is anticipated.

**Skin Contact:**

No need for first aid is anticipated.

**Eye Contact:**

No need for first aid is anticipated.

**If Swallowed:**

No need for first aid is anticipated.

### SECTION 5: Fire-fighting measures

In case of fire: Use a fire fighting agent suitable for ordinary combustible material such as water or foam.

### SECTION 6: Accidental release measures

#### 6.1. Personal precautions, protective equipment and emergency procedures

Not applicable.

#### 6.2. Environmental precautions

Not applicable.

#### 6.3. Methods and material for containment and cleaning up

Not applicable.

### SECTION 7: Handling and storage

#### 7.1. Precautions for safe handling

This product is considered to be an article which does not release or otherwise result in exposure to a hazardous chemical under normal use conditions.

#### 7.2. Conditions for safe storage including any incompatibilities

No special storage requirements.

### SECTION 8: Exposure controls/personal protection

This product is considered to be an article which does not release or otherwise result in exposure to a hazardous chemical

3M™ 300LSE Adhesive Transfer Tapes: 8132LE, 8153LE, 9453FL, 9453LE, 9471FL, 9471LE, 9472FL, 9472LE, 9472LEU, 9653LE, 9671LE, 9672LE and 9698LE

under normal use conditions. No engineering controls or personal protective equipment (PPE) are necessary.

## SECTION 9: Physical and chemical properties

### 9.1. Information on basic physical and chemical properties

Physical state	Solid
Specific Physical Form:	Roll of Tape
Appearance/Odor	Translucent adhesive, slight acrylate odor, paper or film quick release liner
Odor threshold	<i>Not Applicable</i>
pH	<i>Not Applicable</i>
Melting point/Freezing point	<i>No Data Available</i>
Boiling point/Initial boiling point/Boiling range	<i>Not Applicable</i>
Flash Point	<i>Not Applicable</i>
Evaporation rate	<i>Not Applicable</i>
Flammability (solid, gas)	Not Classified
Flammable Limits(LEL)	<i>Not Applicable</i>
Flammable Limits(UEL)	<i>Not Applicable</i>
Vapor Pressure	<i>Not Applicable</i>
Vapor Density	<i>Not Applicable</i>
Density	<i>Not Applicable</i>
Relative Density	<i>Not Applicable</i>
Water solubility	Nil
Solubility- non-water	<i>Not Applicable</i>
Autoignition temperature	<i>Not Applicable</i>
Decomposition temperature	<i>Not Applicable</i>
Viscosity	<i>Not Applicable</i>
Volatile Organic Compounds	<i>Not Applicable</i>
Percent volatile	<i>Not Applicable</i>
VOC Less H <sub>2</sub> O & Exempt Solvents	<i>Not Applicable</i>

## SECTION 10: Stability and reactivity

This material is considered to be non reactive under normal use conditions.

## SECTION 11: Toxicological information

### Inhalation:

This product may have a characteristic odor; however, no adverse health effects are anticipated.

### Skin Contact:

No health effects are expected

### Eye Contact:

No health effects are expected

### Ingestion:

No health effects are expected

### Additional Information:

This product, when used under reasonable conditions and in accordance with the directions for use, should not present a health hazard. However, use or processing of the product in a manner not in accordance with the product's directions for use



**3M™ 300LSE Adhesive Transfer Tapes: 8132LE, 8153LE, 9453FL, 9453LE, 9471FL, 9471LE, 9472FL, 9472LE, 9472LEU, 9653LE, 9671LE, 9672LE and 9698LE**

may affect the performance of the product and may present potential health and safety hazards.

## **SECTION 12: Ecological information**

This article is expected to present a low environmental risk either because use and disposal are unlikely to result in a significant release of components to the environment or because those components that may be released are expected to have insignificant environmental impact.

## **SECTION 13: Disposal considerations**

Dispose of contents/container in accordance with the local/regional/national/international regulations.

## **SECTION 14: Transport Information**

Not hazardous for transportation.

## **SECTION 15: Regulatory information**

### **15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture**

This product is an article and is exempted from Measures on Environmental Management of New Chemical Substances and from IECSC inventory listing requirements.

## **SECTION 16: Other information**

### **References**

United Nations 'Recommendations on the Transport of Dangerous Goods - Model Regulations '

United Nations 'Globally Harmonized System of Classification and Labelling of Chemicals (GHS)'.

### **Revision information:**

Conversion to AIS.

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**江阴凯博通信科技有限公司**  
**JIANGYIN KAIBO COMMUNICATION TECHNOLOGY CO., LTD.**  
**Material Safety Data Sheet (物质安全资料表)**

**一、 物品与厂商资料**

物品名称：同轴高频线

物品编号：RF081 系列

制造商或供货商名称、地址：江阴市凯博通信科技有限公司/江苏省江阴市澄江镇梅园大街 391 号

紧急联络电话/传真电话：0510-86070001/86070020

**二、 成分辨识资料**

纯物质：

中英文名称：聚全氟乙丙烯 FLUORINATED PROPYLENE ETHYLENE/镀锡线 TINNED COPPER/镀银铜线  
Cu-silver plated 同义名称：FEP/TX/SC

危害物质成分(成分百分比)：无

危害物质：

危害物质	浓度或浓度范围（单位：ppm）	
铅及其化合物 Pb	≤90	
镉及其化合物 Cd	≤75	
汞及其化合物 Hg	≤1000	
六价铬及化合物	≤1000	
卤素	氯 Cl≤900	氯 Cl+溴 Br≤1500
	溴 Br≤900	
SVHC15 种物质	禁止使用	

**三、 危害辨识数据**

最 重 要 危 害 效 应	健康危害效应：在 260℃ 以上，可能会有吸入分解气体的危险. 一定要安装排气装置.
	环境影响：要按废弃物处理及清扫法律法规处理, 绝对不可燃烧.
	物理性及化学性危害：物理化学性能及其稳定, 不易降解, 不得擅自填埋 .
	特殊危害： 无
主要症状： 对人的神经系统产生损害	
物品危害分类：大气和水源	

**四、 急救措施**

不同暴露途径之急救方法：
· 吸入：到空气流通处换气.
· 皮肤接触：无
· 眼睛接触：无
· 食入： 不消化, 排出.
最重要症状及危害效应：无

对急救人员之防护：对流换气
对医师之提示：吸氧

## 五、灭火措施

适用灭火剂：通用
灭火时可能遭遇之特殊危害：避免分解气体吸入
特殊灭火程序：无
消防人员之特殊防护设备：防毒面罩

## 六、泄漏处理方法

个人应注意事项：粉状树脂
环境注意事项：不可填埋
清理方法：要按废弃物处理及清扫法律法规处理, 绝对不可燃烧.

## 七、安全处置与储存方法

处置：避免与高温和火源接触.
储存：通风干燥处.

## 八、暴露预防措施

工程控制：无
控制参数： · 八小时日时量平均容许浓度/短时间时量平均容许浓度/最高容许浓度： · 生物指标：
个人防护设备： · 呼吸防护：安装排气装置 · 手部防护：无 · 眼睛防护：无 · 皮肤及身体防护：无
卫生措施：应将衣服上附着的灰尘抖落, 手脸洗净, 不要让其附着于香烟上.

## 九、物理及化学性质

物质状态：固体	形状：透明颗粒
颜色：透明	气味：无
pH 值：7	沸点/沸点范围：/
分解温度：360°C	闪火点：/
自燃温度：/	爆炸界限：/
蒸气压：/	蒸气密度：/
密度：2.2	溶解度：/

## 十、安定性及反应性

安定性：很稳定
特殊状况下可能之危害反应：高温或燃烧分解气体对人体神经系统的损害.
应避免之状况：绝对不可燃烧.
应避免之物质：金属钠及其强酸的混合物 .

危害分解物： 气体及粉尘.
---------------

#### 十一、毒性资料

急毒性： /
局部效应： /
致敏感性： /
慢毒性或长期毒性： /
特殊效应： /

#### 十二、生态资料

可能之环境影响/环境流布： 不降解, 禁填埋
------------------------

#### 十三、废弃处置方法

废弃处置方法： 按废弃物处理及清扫法律法规要求送专业资质处理公司处置.
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#### 十四、运送资料

国际运送规定： /
联合国编号： /
国内运送规定： 无
特殊运送方法及注意事项： 无

#### 十五、法规资料

适用法规： 遵循欧盟 REACH 法规相关要求。
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#### 十六、其它数据

参考文献	杜邦产品说明/SONY 限用物资标准
制窗体位	名称： 江阴凯博通信科技有限公司
	地址/电话： 江阴市澄江街道梅园大街 391 号/0510-86070017
制 表 人	姓名(签章)： 庄科洁
制表日期	2012/11/12

# MATERIAL SAFETY DATA SHEET (MSDS)

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Revised: Dec 20, 2007

File No. 2302

## 1. CHEMICAL PRODUCT & COMPANY IDENTIFICATION

CHEMICAL PRODUCT NAME : DURANEX XFR4840  
NAME OF COMPANY : WinTech Polymer Ltd.  
SECTION IN CHARGE : Quality Assurance Dept.  
ADDRESS : 2-18-1 Konan, Minato-ku, Tokyo, 108-8280 Japan  
TELEPHONE NUMBER : 03-6711-8605  
FACSIMILE NUMBER : 03-6711-8616

## 2. COMPOSITION/INFORMATION ON INGREDIENTS

SUBSTANCE/PREPARATION : Preparation

COMMON CHEMICAL NAME : Polybutyleneterephthalate

SYNONYMS : Polybutyleneterephthalate(PBT)

INGREDIENTS AND COMPOSITION : PBT  $\geq 80\%$ , Phosphorus Flame retardant and others  $\leq 20\%$

CHEMICAL FORMULA :  $\{ \text{C}_6\text{H}_4 - \text{O} - \text{C}_6\text{H}_4 - \text{O} - (\text{C}_2\text{H}_4)_4 - \text{O} \}_n$

SERIAL No IN OFFICIAL GAZETTE : 7-1039 (base resin)  
(Law Concerning Examination and Regulation of Manufacture, etc., of Chemical Substances)

CAS No : 2 4 9 6 8 - 1 2 - 5 (base resin)

## 3. HAZARDS IDENTIFICATION

PHYSICAL AND CHEMICAL HAZARDS : Not applicable

HUMAN HEALTH EFFECTS : Not applicable

ENVIRONMENTAL EFFECTS : Not applicable

PHYSICAL AND CHEMICAL HAZARDS : It is inflammable substance and combustible if an igniting source is existent. Neither dangerous reaction, fire nor explosion can be caused under normal conditions.

THE CLASSIFICATION : Not applicable

## 4. FIRST-AID MEASURES

INGESTION : Help to vomit as much as possible. If sick feeling continues, ask a physician for advice.

INHALATION : When a gas generated from the molten polymer, especially fume generated during combustion or heat, has been inhaled, remove fresh air without delay and wait until the victim is recovered. If sick feeling continues, ask a physician for advice.

SKIN CONTACT : Cool the contacted skin with clean water without delay, if a contact with the polymer in a molten form. Do not force to remove the solid resin on the skin. If any burns are observed on the skin, ask a physician for advice.

EYE CONTACT : Cool and rinse the eye with clean water for at least 15 minutes when the eyes had contact with molten polymer. In case of wearing contact lenses,remove the lenses as soon as possible,and ask a physician for advice. When the eye had contact with the polymer in an ordinary solid form,rinse the eye with clean water without delay. If the discomfort persists,ask a physician for advice.

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#### 5. FIRE-FIGHTING MEASURES

EXTINGUISHING MEDIA : Water,form fire-extinguishing agent,powder fire-extinguishing agent,and carbon dioxide gas.

SPECIFIC METHODS : Extinguish the fire with water. A method of extinguishing an ordinary fire may be applied. Do not apply water directly to processing machines.

SPECIFIC HAZARDS : Incomplete combustion leads to generation of toxic gases such as carbon monoxide or tetrahydrofuran,in addition to carbonic acid gas and water.

SPECIAL EQUIPMENT FOR THE PROTECTION OF FIREFIGHTERS : In case the fire gained force,use a gas mask or other protective equipment.

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#### 6. ACCIDENTAL LEAKAGE MEASURES

PERSONAL PRECAUTIONS : When pellets were spilled on the road or floor,wipe them off with a besom or cleaner not to cause slipping.

ENVIRONMENTAL PRECAUTION : Handle the spillage in accordance with provisions given in the "Resin pellet spillage preventive manual",in order to prevent intakes by marine animals and birds.

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#### 7. HANDLING AND STORAGE

HANDLING : This resin in a pellet form will neither ignite nor explode at room temperatures.

HANDLING 2 : For molding work,effective means for local exhaust are required to discharge gases generated by melt processing.

HANDLING 3 : Avoid inhaling of gases generated in moulding work. Do not directly touch resin of high temperature.

HANDLING 4 : Avoid retaining hot resin in the processing machines for many hours.

HANDLING 5 : This pellets spilled on the floor are likely to cause slipping. Remove such spillage at any times.

STORAGE : Keep the substance away from any fire or heat sources for the sake of safe storage.

RECOMMENDED PACKAGING MATERIALS : No information.

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#### 8. EXPOSURE CONTROL / PERSONAL PROTECTION

CONTROL CONCENTRATION : None at present

PERMISSIBLE CONCENTRATION : OSHA PEL/1985  
Max. permissible concentration of inactive powder 15mg/m<sup>3</sup>  
- ditto - (Aspiration ) 5 mg/m<sup>3</sup>  
ACGIH TLV/1992 1993  
Exposure limit of the powder TWA 10 mg/m<sup>3</sup>

ENGINEERING MEASURE : When handling dust: Use totally enclosed containers resisting dust explosion.  
When heat melted in molding: Effective local ventilation must be provided.

PERSONAL PROTECTIVE EQUIPMENT	:	
RESPIRATORY PROTECTION	:	Wear a dust-proof mask.
EYE PROTECTION	:	Wear protective glasses or goggles.
HAND PROTECTION	:	Wear heat-resisting gloves against burns, when handling molten polymer.
SKIN & BODY PROTECTION	:	Wear long sleeve clothes against burns, when handling molten polymer.

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## 9. PHYSICAL AND CHEMICAL PROPERTIES

APPEARANCE etc.	:	Pellet
BOILING POINT	:	Not applicable
VAPOUR PRESSURE	:	Not applicable
VOLATILITY	:	Not applicable
SUBLIMATION	:	None
MELTING POINT	:	228°C
DENSITY	:	1.32g/cm <sup>3</sup>
SOLUBILITY	:	Insoluble in water
FLASH POINT	:	300°C or higher
IGNITION POINT	:	300°C or higher
EXPLOSION PROPERTY	:	Not applicable
INFLAMMABILITY	:	None
REACTIVITY WITH WATER	:	None
OXIDIZABILITY	:	None
SELF-REACTIVITY	:	None
DUST EXPLOSIVENESS	:	Upper explosion limit : Not applicable. Lower explosion limit : 35g/m <sup>3</sup>

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## 10. STABILITY AND REACTIVITY

STABILITY AND REACTIVITY	:	Stable for normal storage or handling.
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## 11. TOXICOLOGICAL INFORMATION

SKIN CORROSIVE PROPERTIES	:	No finding.
SENSITIZING & IRRITANT EFFECTS	:	Gas generated in drying or melting is irritating eyes and skins.
ACUTE TOXICITY(INCLUDING LD50)	:	No finding.
SUBACUTE TOXICITY	:	No finding.
CHRONIC TOXICITY	:	No finding.

CARCINOGENECITY : No finding.

MUTAGENECITY(Microorganisms,chromosomal aberration) : No finding.

REPRODUCTIVE TOXICITY : No finding.

TERATOGENICITY : No finding.

OTHERS(Including generation of hazardous gases by reaction with water,for example) : No finding in this report means that there will be no hazard in general,but no proving data available at the time of reporting.

OTHER CAUTIONS : With regard to dust,the maximum permissible concentration and limits are fixed by OSHA and ACGIH.

## 12. ECOLOGICAL INFORMATION

BIODEGRADABILITY : No finding.

BIOACCUMULATION : No finding.

FISH TOXICITY : No finding.

## 13. DISPOSAL CONSIDERATION

WASTE FROM RESIDUES : This is designated as waste plastics among industrial wastes by the Wastes Disposal Law. Disposal waste pellets through licensed wastes handlers or local autonomous bodies if they are handling wastes disposal.

WASTE FROM RESIDUES 2 : When disposed by incineration,use the well controlled incinerators in accordance with the Wastes Disposal Law,Air Pollution Control Law and Water Pollution Prevention Law.

## 14. TRANSPORT CONSIDERATION

UN CLASSIFICATION NUMBER : Not applicable

OTHER CAUTIONS : Handle with care so as not to give damages to containers or not to be subjected to wetting.

OTHER CAUTIONS 2 : Secure the containers firmly so as not to cause collapsing.

## 15. REGULATORY INFORMATION

WASTE DISPOSAL LAW : Waste plastics among industrial wastes.

## 16. OTHER INFORMATION

HANDLING OF THE DETAILS GIVEN ABOVE : This MSDS is the English version translated from the Japanese MSDS which is prepared for domestic use. Details given above are based on references, information and data available at this moment, but no warranty can be made on exactness of these details. They are also prepared on the assumption that the product will be handled in a normal way. For special handling, adequate safety and environmental measures should be taken in respect to its applications. Our products are not specifically intended for implants for medical and dental applications, and therefore they are not recommended for such applications. "No finding" in this report means that there will be no hazard in general, but no proving data is available at the time of reporting.



## MATERIAL SAFETY DATA SHEET

MSDS FILE No. (KURAMI WORKS) : 05-1225

(based on Form OSHA-174)

IDENTITY ( AS Used on Label and List )

Product Class : Phosphor Bronze Strip  
 Trade Name : JIS H3130 C5210R (Equivalent to ASTM B103 C52100)  
 CAS No. : Copper: 7440-50-8, Tin: 7440-31-5, Phosphor: 7723-14-0  
 Chemical Composition

	Content (wt-%)	CAS No.
Tin (Sn)	7.0~9.0	7440-31-5
Phosphor (P)	0.03~0.35	7723-14-0
Copper (Cu)	Balance	7440-50-8
Sn+P+Cu	99.7≤	-

## Section I

Manufacturer's Name NIKKO METAL MANUFACTURING CO., LTD. KURAMI WORKS	Date Prepared May 24th, 2005
Address 3 Kurami Samukawa-cho Kouza-gun Kanagawa prefecture 253-0101 JAPAN	Signature of Person in Charge <i>Chihiro Izumi</i> IZUMI, Chihiro Senior Technical Supervisor, Quality Assurance
Telephone Number for Information (Quality Assurance) +81-467-75-7285	Signature of Person Responsible <i>Hiroaki Watanabe</i> WATANABE, Hiroaki Manager, Quality Assurance Section
Facsimile Number for Information (Quality Assurance) +81-467-74-6971	

## Section II Hazardous Ingredients / Identity Information

Hazardous Components (Specific Chemical Identity : Names OSHA PeI ACGIH TLV)

Nothing for ordinary service condition

## Section III Physical / Chemical Characteristics

Boiling Point	2630 °C for Copper 2275 °C for Tin	Specific Gravity (H2O = 1)	8.80
Vapor Pressure (mmHg)	N/A	Melting Point	1025 deg. centi. for C5210 Phosphor Bronze
Vapor Density (Air = 1)	N/A	Evaporation Rate (Butyl Acetate = 1)	N/A
Solubility in Water	N/A		
Appearance and Odor	Brown - Red (solid) : Odor - None		

## Section IV Fire and Explosion Hazard Data

Flash Point (Method Used)	N/A	Flammable Limits	N/A	LEL	N/A	UEL	N/A
Extinguishing Media	N/A ( stable , nonflammable substance )						
Special Fire Fighting Procedures	Not specified						
Unusual Fire and Explosion Hazards	Metal products do not present fire or explosion hazards under normal conditions.						

<b>Section V Reactivity Data</b>			
Stability	Unstable		Conditions to Avoid
	Stable	X	
Incompatibility (Materials to Avoid )			
Nothing			
Hazardous Decomposition or Byproducts			
Nothing			
Hazardous Polymerization	May Occur		Conditions to Avoid
	Will Not Occur	X	
<b>Section VI Health Hazard Data</b>			
Route(s) of Entry :		Inhalation ?	Skin ?
		N/A	N/A
			Ingestion ?
			N/A
Health Hazardous (Acute and Chronic )			
N/A			
Carcinogenicity :		NTP ?	IARC Monographs ?
		N/A	N/A
			OSHA Regulated ?
			N/A
Signs and Symptoms of Exposure			
N/A			
Medical Conditions			
Generally Aggravated by Exposure		N/A	
Emergency and First Aid Procedures			
N/A			
<b>Section VII Precautions for State Handling and Use</b>			
Steps to Be Taken in Case Material Is Released or Spilled			
N/A			
Waste Disposal Method			
Collect scrap for remelting.			
Precautions to Be Taken in Handling and storing			
<u>For Handling</u>			
<ul style="list-style-type: none"> <li>Put safety gloves on to protect your hands from edges of coils which might cut your hands.</li> <li>Wear safety glasses when metal powders or chips are expected to be generated in the work.</li> <li>Put safety shoes on when handling heavy coils.</li> </ul>			
<u>For Storing</u>			
<ul style="list-style-type: none"> <li>The environment of stocking area should be free from acid, alkali, chloride, sulfide and other corrosive chemicals to prevent from rusting or corrosion.</li> </ul>			
Other Precautions			
No special requirements			
<b>Section VIII Control Measures</b>			
Respiratory Protection (Specify Type )			
Wearing a mask be recommended in the work such as abrasion and buffing which generates metal powders or chips.			
Ventilation	Local Exhaust	Special	
	None	None	
	Mechanical (General )	Other	
	None	None	
Protective Gloves			
Put safety gloves on to protect your hands from edges of coils which might cut your hands.			
Eye Protection			
Wear safety glasses when metal powder is expected to be generated in the work.			
Other Protective Clothing or Equipment			
Put safety shoes on when handling heavy coils.			
Work / Hygienic Practices			
None			
Influence to environments	Fish on toxicity : TLm 48 hr. on CuSO4 Salmogairdeneri : 0.038 ~ 0.8 ppm Oryzias Latipes : 2.1 ~ 24ppm		

## Material Safety Data Sheet

### 1. Manufacturer

- Company HARADA Metal Industry Co., Ltd.
- Address 10-18 Sasamekitamati, Toda, Saitama 335-0033, Japan  
TEL 048-422-1588  
FAX 048-449-6303
- Counter The domestic business department business primary and second section  
TEL 048-441-5115  
FAX 048-444-9104  
The domestic business department OSAKA service office  
TEL 06-531-8094  
FAX 06-531-8096  
The domestic business department NAGOYA service office  
TEL 052-821-9778  
FAX 052-822-7500  
The overseas business department export section  
TEL 048-441-5115  
FAX 048-444-9104
- Urgent place to contact  
The quality assurance department  
TEL 048-422-1588  
FAX 048-449-6303

### 2. Products

- Phosphor bronze plates and strips for springs
- Phosphor bronze plates and strips

### 3. Specification of the material

- The division of mixture or single product : Single product
- The chemical name : Copper alloy
- Chemical composition and content rate( wt.%)

Element	Percent					CAS No.
	C5210	C5212	C5191	C5102	C5111	
Copper	rem.	rem.	rem.	rem.	rem.	7440-50-8
Tin	7.0~9.0	7.0~9.0	5.5~7.0	4.5~5.5	3.5~4.5	7440-31-5
Phosphorus	0.03~0.35	0.03~0.35	0.03~0.35	0.03~0.35	0.03~0.35	7723-14-0
Lead	0.05 max	0.05 max	0.05 max	0.05 max	0.05 max	7439-92-1
Iron	0.1 max	0.1 max	0.1 max	0.1 max	0.1 max	7439-89-6
Zinc	0.2 max	0.2 max	0.2 max	0.2 max	0.2 max	7440-66-6

### 4. Classification of harmfulness

- The name of classification : Not classified into the dangerous harmfulness material.
- The danger : No knowledge
- The harmfulness : No knowledge
- The effect for the environment : No knowledge

### 5. First aid

- Eyes : Flush the water. Consult the doctor, when the simulation of the eye continues.
- Skin : Flush the water.
- Inhalation : Consult the doctor, when it was large inhaled.

### 6. The treatment in the fire

- Nonflammable.

### 7. Leakage

- Not applied (because of solid)

### 8. Attention in handling and storage

- Stored at the ordinary—temperature and usual humidity.
- Prohibition of the rapid temperature and humidity change.

#### 9. Treatment on the exposure prevention

- Standard control concentration : Not regulated.
- Allowable temperature : Not regulated.
- Facility countermeasure : The whole ventilation is desirable.
- Protector : For lung ,the wear of protection mask is desirable for the power handling.  
For hand ,the wear of protective glove is desirable.  
For eyes ,the wear of safety goggles is desirable for the power handling.  
For body , the wear of protective clothing is desirable.

#### 10. Physical and chemical characteristic

- Appearance and smell : The solid with the metallic luster. Odoless.
- Boiling point : The indistinctness.
- Solubility : Dissolves in the inorganic acid.

	C5210	C5212	C5191	C5102	C5111
Specific gravity	8.82	8.82	8.85	8.88	8.90
Melting point	1020°C	1020°C	1045°C	1050°C	1060°C

#### 11. Information for danger

- Fire point : The indistinctness.
- Stability : Show the stability at room temperature and in the air.
- The situation to be avoided : —

#### 12. Information for harmfulness

- The powder stimulates eyes , skin and bronchi.
- Produce the ulcer and the hepatic disorder rarely.

#### 13. Information for environment

- No knowledge.

#### 14. Attention for scrapping

- Possible to deal with ,as an industrial waste.

#### 15. Attention for transportation

- No damage transportation is desirable.

#### 16. Applying act

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