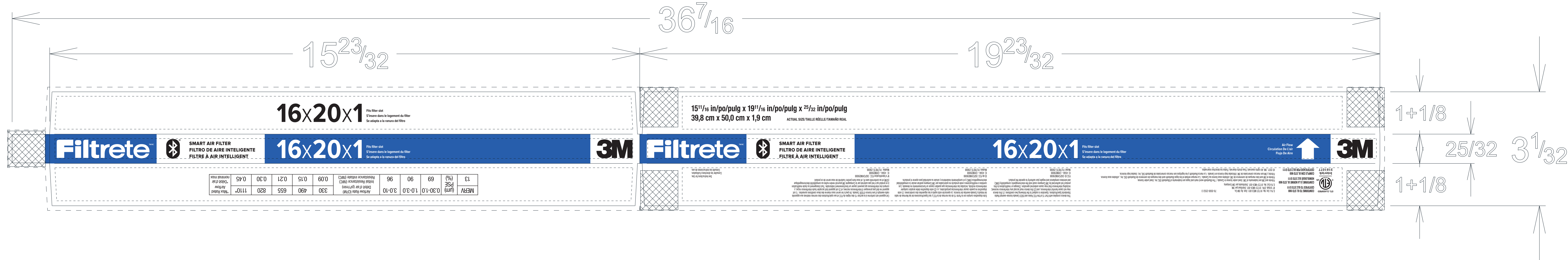


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16 x 20 x 1

TEXT SAFETY AREA



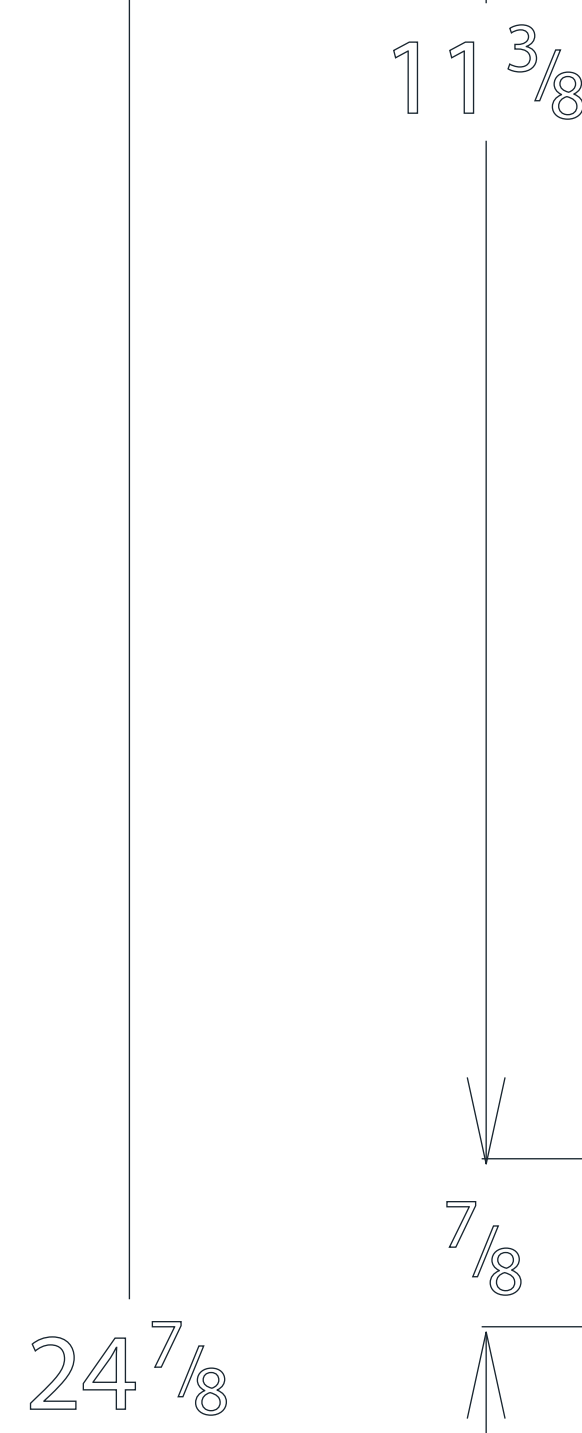
Please refer to 3M Corporate General Spec. 205 for details.



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3M		Schwack Job No: 40252332		
File Information	Rev. Date: 09/08/21	Ink Colors	Ink Colors Back	Special Instructions
Description: S-EA00-4 P FRAME 78-0500-2552-3		☐ Black ☒ PMS 2728 C		Program: Adobe Illustrator CC 2017 Designer: SD Common Die/Art: N/A If this item contains a bar code symbol it was produced using a bar code adjustment of .002. If this does not meet the needs of the printing process equipment to be used, the printer is responsible to recreate the file as appropriate bar width adjustment while meeting 3M quality requirements.
File Name: S-EA00-4_P FRAME_0-2552-3.ai				
Catalog #: S-EA00-4				
IPM Item #: 78-0500-2552-3				
Supersede #: N/A		Tint Match	Tint Match Back	UPC Check
Stock #: 70-0091-3528-9				☐ Initial ☐ Date ☐ Numerical ☐ Proofreader Initial ☐ Stock Only ☐ Pass ☐ Fail ☐ Quality Control Initial
UPC: N/A N/A%				
BlueLine #: DG3M645721				
Requester(s): Deb Wargini/Andy Boyd				
Text Size	Contents: NA	Signal Word: NA	Hazard: NA	Other Cautionary Information: NA

The color on this copy will not match the final printed package.
 Schwack Minneapolis has checked this artwork for accuracy. Final responsibility. Please do.



15 ¹/₄

Please refer to 3M Corporate General Spec. 205 for details



3M SGK SalesOrder No.: 105819915		SGK ServiceOrder No.: 402477649		PROOF REQUIRED Please refer to 3M Corporate General Spec. 205 for details	
File Information Rev. Date: 08/31/2021		Ink Colors Back		Special Instructions	
Description: S-EA00-4 P INS 34-8727-5421-2		Cyan Magenta Yellow Black		Program: Adobe Illustrator CC 2017 Designer: DS Common Doc (BL80) 39-001	
File Name: S-EA00-4_P INS_7-5421-2.ai Catalog #: S-EA00-4 IPM Item #: 34-8727-5421-2 Supersede #: N/A Stock #: 70-0091-3528-9 UPC: 638060850589 / 100% Blueline #: BL80139-001 Requester(s): Deb Wargin/Andy Boyd		Tint Match 3M Red		UPC Check Proofread/QC Initial _____ Date _____ Screenshot Monographs _____ Numerical Scan Only _____ Pass ☐ Fail ☐ Proofreader Initial _____ Date _____ Quality Control Initial _____ Date _____	
Text Size Contents: 0.26" / 6.6 mm		Signal Word: N/A Hazard: N/A Other Cautionary Information: N/A		 2626 2nd Street NE, Minneapolis, MN 55418 USA 612.789.8514 sgkline.com	
The color on this copy will not match the final printed package. SGK Minneapolis has checked this artwork for accuracy. Final approval is the client's responsibility. Please double check for errors before reproduction.					

4

3

2

1

D

D

C

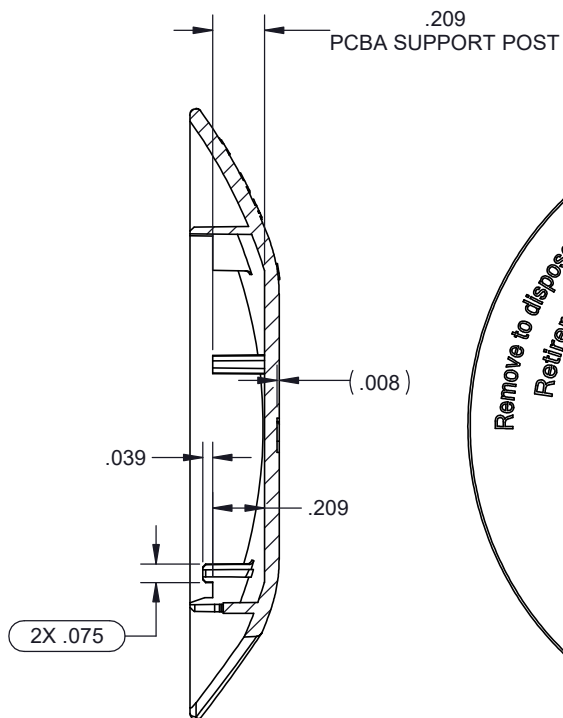
C

B

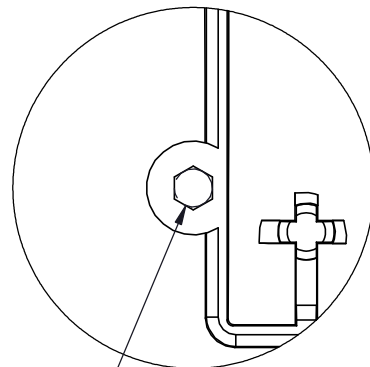
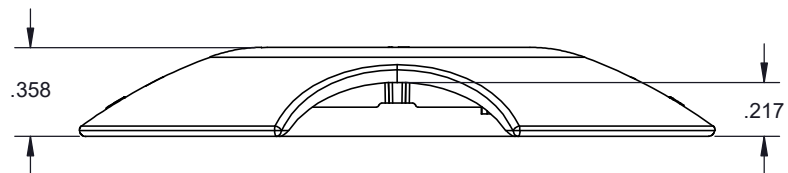
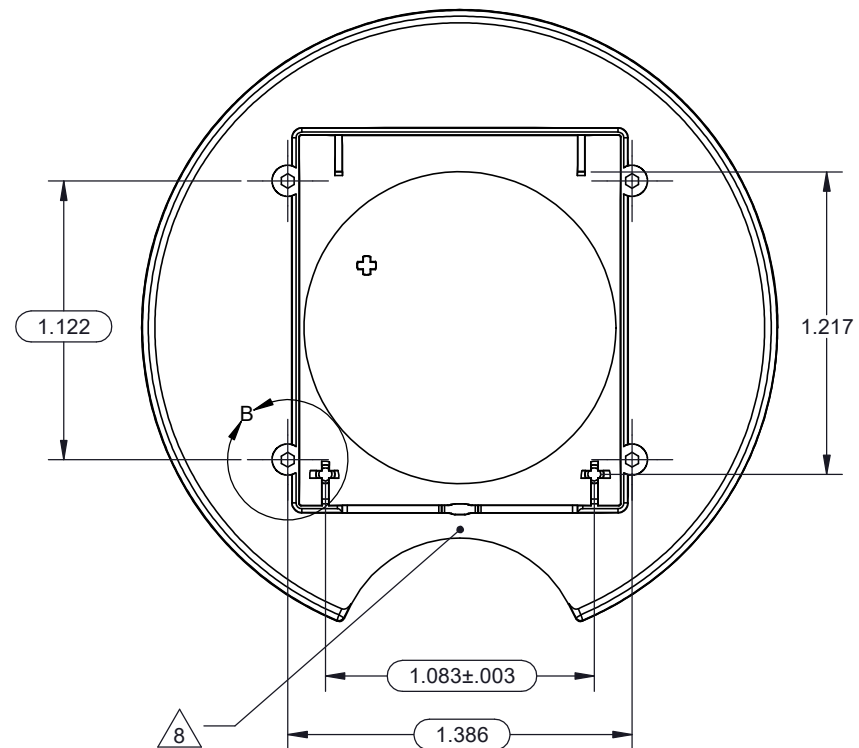
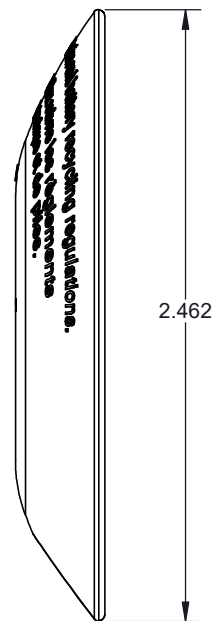
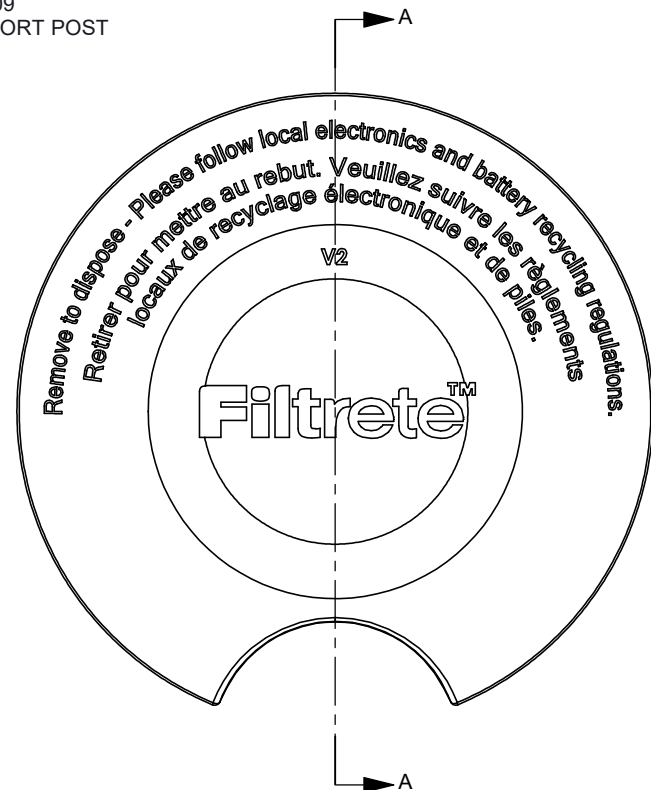
B

A

A



SECTION A-A

4X Ø.051, ∇.197 PRESS FIT HOLE
GAUGE PIN DIADETAIL B
SCALE 6 : 1

1. MATERIAL: SEE 3M PRODUCT STANDARD DOCUMENT.
2. CRITICAL INSPECTION DIMENSIONS ARE CIRCLED.
3. MINIMIZE SINK ON COSMETIC SIDE OF THE PART WITH "FILTRERE" GRAPHIC.
4. DEPTH OF FILTRERE LOGO IS 0.008".
5. SURFACE FINISH ON COSMETIC SIDE: MT11003 OR EDM 10 R MAX.
6. MAX FLASH OF .005" IN NON-CRITICAL AREAS.
7. ALL MISSING DIMENSIONS REFER TO SOLID MODEL DATABASE.
8. PART VOLUME: 0.347 CU IN
9. NOTE GATE LOCATION AS INDICATED.

DESIGN REFERENCE		NEXT ASSEMBLY		1		8/18/21		RELEASED FOR QUOTE		BG			
ACCESS CODES				DRFT		BG		DATE		08/11/21		MFG	
				CHKD		GJ		DATE		08/11/21		APPL	
DIVISION				DIVISION CODE				3M		3M Center St. Paul, MN 55144		3M COPYRIGHT	
DO NOT SCALE DRAWING		SCALE		TOLERANCES EXCEPT AS NOTED				This document is the copyrighted property of the 3M Company and may not be reproduced without 3M written permission or used for other than 3M authorized purposes.					
THIRD ANGLE PROJECTION				INCHES				TITLE					
INTERPRET PER ASME Y14.5 - 1994				MILLIMETERS				SMART SENSOR GEN 2 DISC					
MAX SURFACE ROUGHNESS				.0 ± .1				CAGE NUMBER		SIZE		DRAWING NO.	
125 ✓				.00 ± .02				C				78-0003-2557-7	
ALL SURFACES				.000 ± .005				MODEL				REV.	
MARKED ONLY				.000 ± .002				DET. LISTS		YES NO		SHT 1 OF 1	
ANGLES ±				1°									

D

C

B

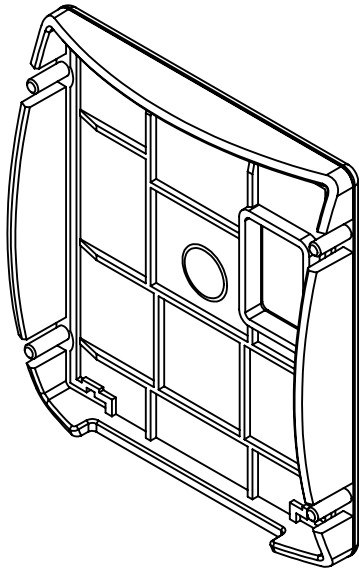
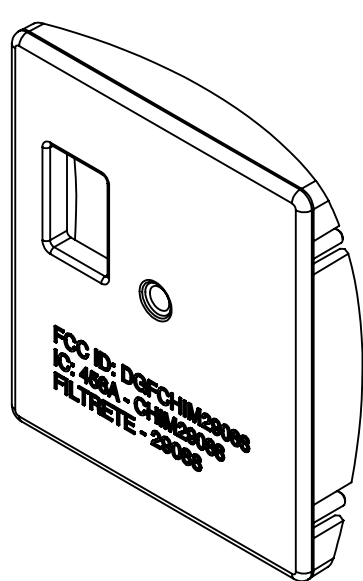
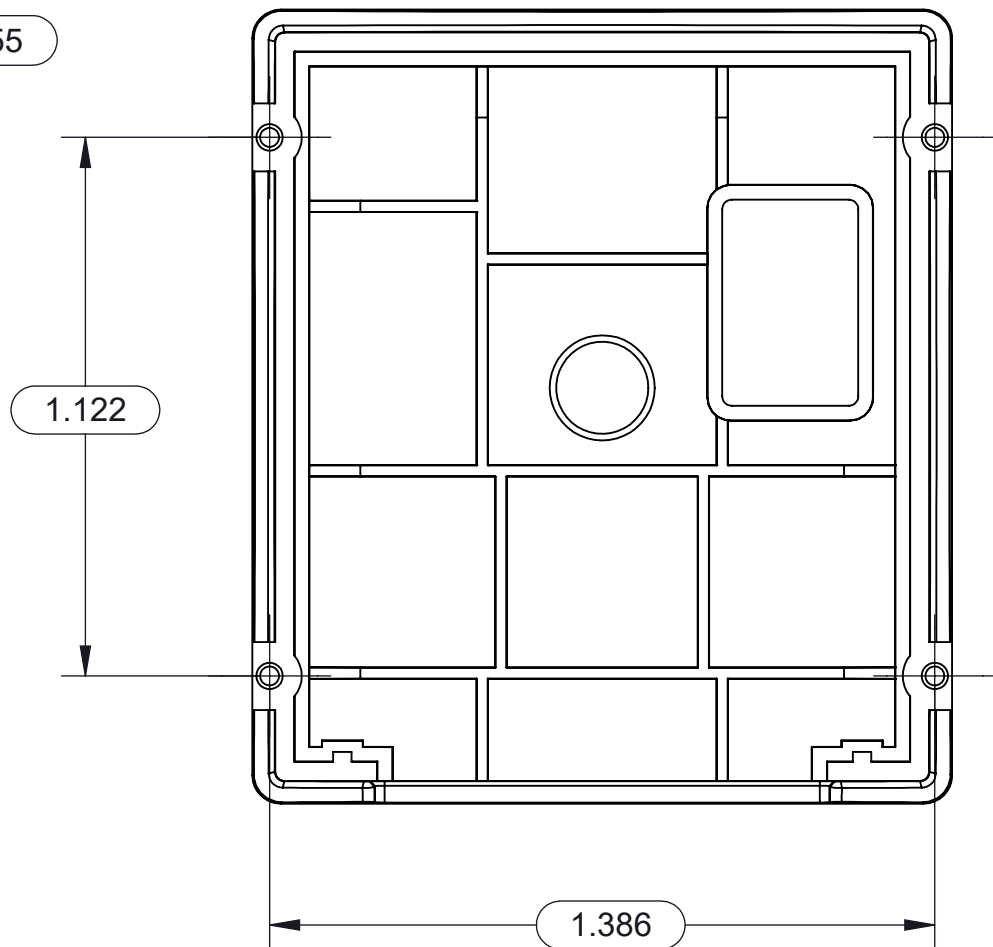
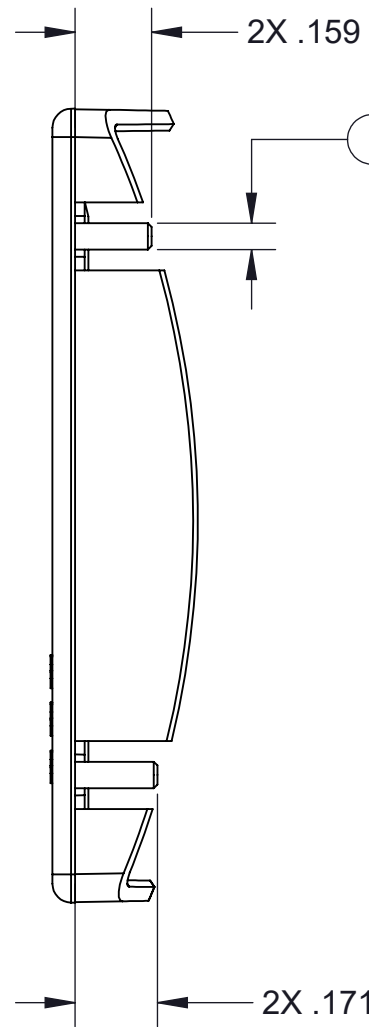
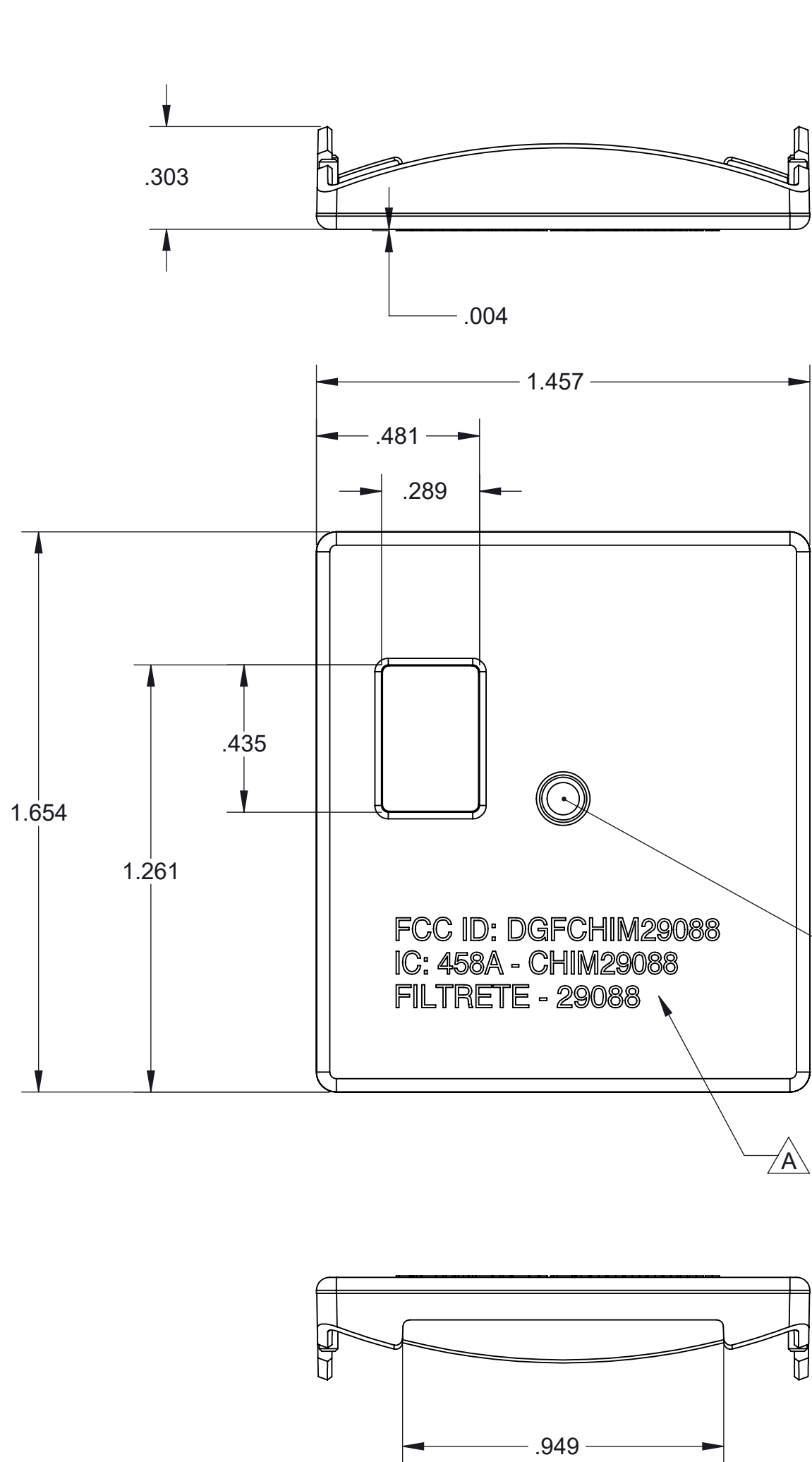
A

D

C

B

A



1. MATERIAL: SEE 3M PRODUCT STANDARD DOCUMENT.
2. CRITICAL INSPECTION DIMENSIONS ARE CIRCLED.
3. MINIMIZE SINK ON COSMETIC SIDE OF THE PART WITH .004" RAISED TEXT.
4. SURFACE FINISH MT11003 OR EDM 10 R MAX ON RAISED TEXT SIDE.
5. MAX FLASH OF .005" IN NON-CRITICAL AREAS.
6. ALL MISSING DIMENSIONS REFER TO SOLID MODEL DATABASE.
7. PART VOLUME: 0.155 CU IN
8. NOTE GATE LOCATION AS INDICATED.

DESIGN REFERENCE				NEXT ASSEMBLY			
ACCESS CODES							
DIVISION				DIVISION			
DO NOT SCALE DRAWING		SCALE		TOLERANCES EXCEPT AS NOTED			
THIRD ANGLE PROJECTION				INCHES			
INTERPRET PER ASME Y14.5 - 1994				MILLIMETERS			
MAX SURFACE ROUGHNESS				ANGLES $\pm$			
125 ☒ ALL SURFACES							
☒ MARKED ONLY							

DRFT	DATE	MFG	DATE
CHKD	DATE	APPVL	DATE
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TITLE			
SMART SENSOR GEN 2 HOUSING			
CAGE NUMBER	SIZE	DRAWING NO.	REV.
	C	78-0003-2558-5	A
MODEL	DET. LISTS	☐ YES ☒ NO	SHT 1 OF 1