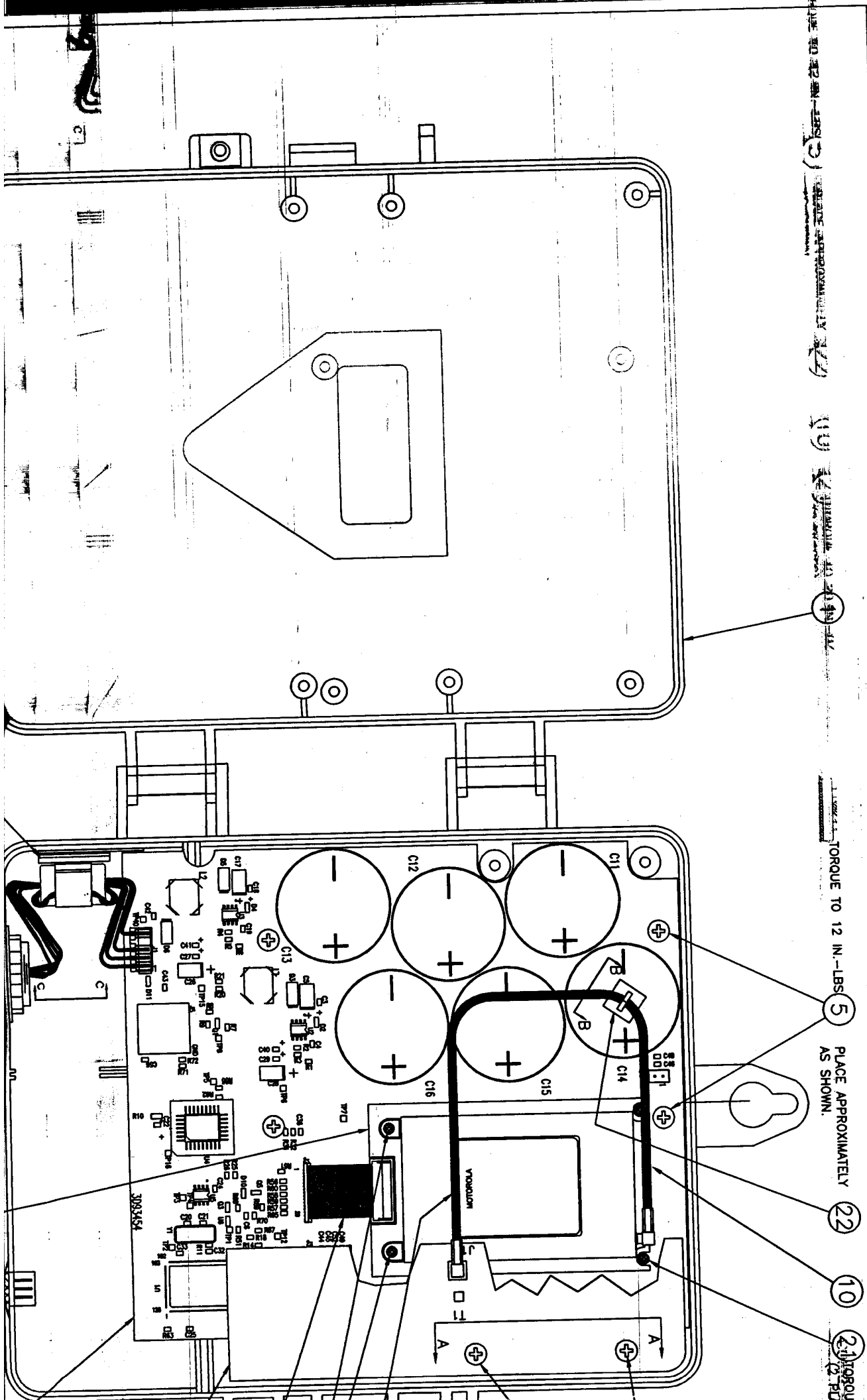


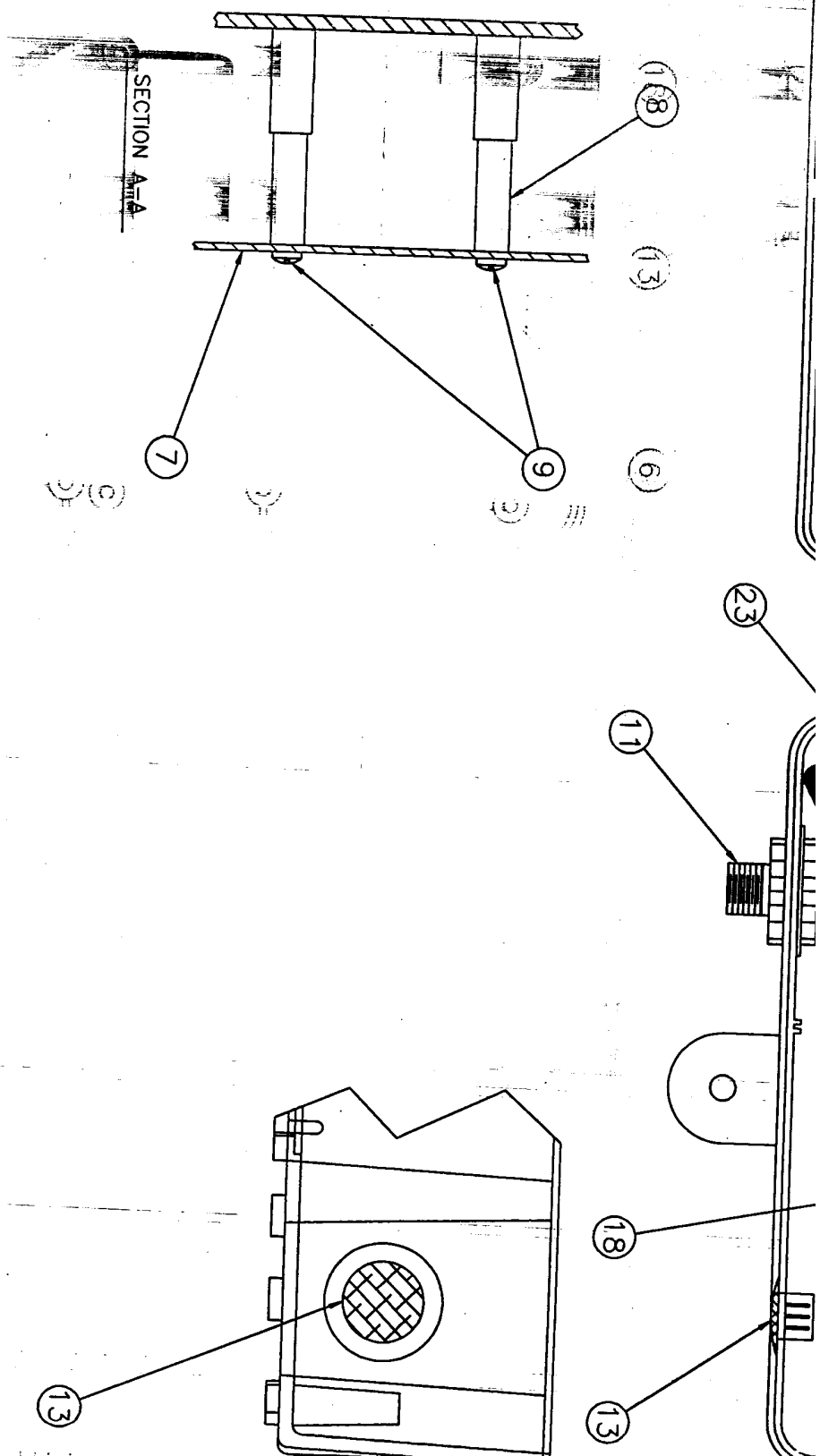
USE TO REMOVE THE SCREW APPROXIMATELY 1/2" FROM THE TOP OF THE CASE

TORQUE TO 12 IN.-LBS. 5 PLACE APPROXIMATELY 22 AS SHOWN. 10 2.1 TORQUE TO 2.1 IN.-LBS.



CAD DWG NO. ACD98271	
REFERENCE DWG.	
DRAFTSMAN CLH	DATE 4/2/98
APPROVED PRM	DATE 4/2/98
IRN/EDM-1502 TORQUES FOR SCREWS PTS. 6, 9 & 21 WERE NOT ON. CLH 4/15/98 PRM 4/15/98	
IRN/EDM-1502 DRAWING TITLE WAS FACED BY DURING BATHING. LATE 40740000 WAS NOT UPDATED ON THIS COPY. 6/15/98	

FIRST MADE FOR ASSY. DWG.



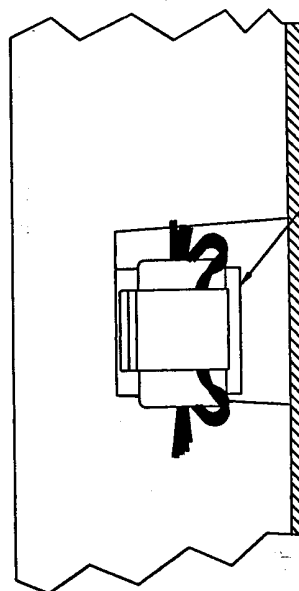
FRONT COVER

ORIGINAL
WHEN IN RED

△ SUPPLIER CERTIFICATION REQUIRED

⬡ KEY INCOMING INSPECTION
DIMENSIONAL CHECKS

THE FOLLOWING ARE CRITICAL/FUNCTIONAL
DIMENSIONS USED BY ABB FOR SPEC.
INSPECTION AND OTHER PURPOSES.



VIEW C-C

SCALE 1:1

PLACE APPROXIMATELY
IN AREA SHOWN.

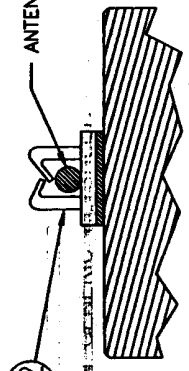
ABB POWER T&D COMPANY INC.
RALEIGH, N.C.

TITLE

GENERAL ASSY. (ALPHA STARS))

SIZE	UNSPEC'D TOL.	DWG NO.	REV
D	X.XXX ± 0.0 X.XXX ± 0.005	3093476	03
SCALE	1:1	NOTE: DRAWING DIMENSIONS IN INCHES	SHEET 1 OF 1

ANTENNA CABLE



22

JE-10-20 IN-OZ
(ACES)

VIEW B-B
SCALE = 2:1

9 TORQUE TO 84 IN-OZ.

CABLE TO CONNECT 90 DEGREES OFF
ANTENNA BOARD AS SHOWN.

21 TORQUE TO 40 IN-OZ.
(2 PLACES)

17

7

NOTE : BALLOONED PARTS ON THIS DRAWING
CORRESPOND TO BOM ON GENERIC KEYSHEET.
TEMPLATE : PATHFINDER

THIS END UP FOR
RAIN TIGHT RATING

