

4 3 2 1

REV.	REVISIONS	date
1.1	Update watch band info.	10/9/13

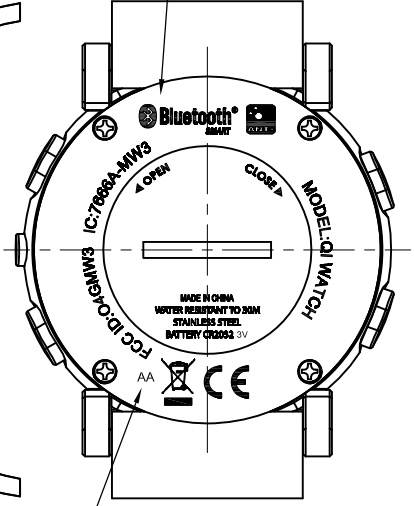
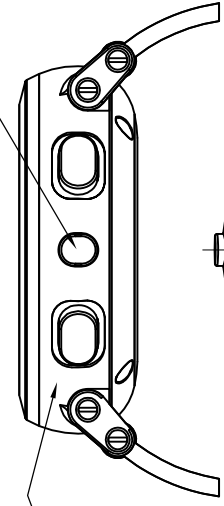
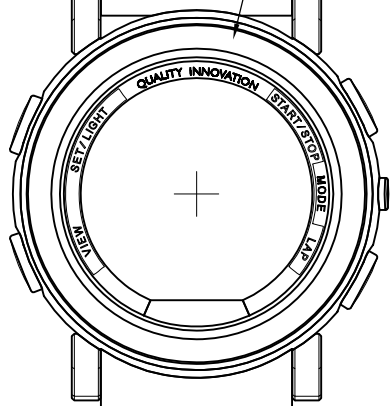
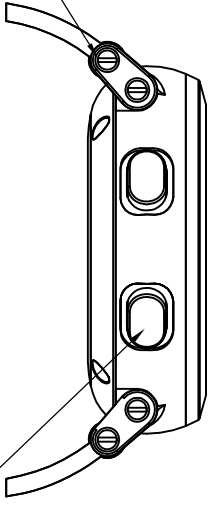
Buckle S/S
Polish

48-14680T (x4)
Strap Lug s/s polish
48-14690T (x4)
Strap pin male s/s polish
48-14700T (x4)
Strap pin female s/s polish

17-4274AABK
Top ring
Polish black

P/N: A2-4296A10BK(x1)
3H side keys, Polish black
48-7680T pin x1
38-0160BKO O-Ring x2
87-005T E-ring x1
23-202AS Spring x1

A1-16240101
Bottom case+
battery cover
(S/S) logo
laser etching



P/N: A2-4297A10BK (x4)
2,4,8,10H side keys
Polish black
48-7680T pin x1
38-0160BKO O-Ring x2
87-005T E-ring x1
23-202AS Spring x1

Watch band
(SANWA SW-24-074)
Silicone black 24mm

P/N:A0-42730301
Top case+lens+top ring
+keys assy

17-42730ABK
Top case
Fine EDM black

Dayton's
Date code

Background
Orange 021C
Text White

Text white

A0-4275002
Inner ring w/printing

Text white

Inner ring
Black

Background
Orange 021C
Text White

Scale 1.5:1

Remark: 測試規範

防水測試: 用2Bar內压浸水看汽泡 (適用於3 bar 手錶).
絲印黏附力測試: 用3M透明膠紙(#600)压貼在表面拉3次.
噴塗粘附力測試: 用3M透明膠紙(#600)压貼在表面拉3次.
鏡面压力測試: 用15kg分別压在3/6/9/12位置觀察超聲處有否爆裂.
抗腐測試(SUS316L): 浸24小時5%鹽水後不可出現腐蝕現象.
表扣拉力測試: 用2.5kg直拉15秒表扣不可鬆脫.
所有物料須符合 RoHS , PAHs, Reach 規格

DAYTON INDUSTRIAL CO. LTD. KENDY ENTERPRISE LTD.						unit: mm	LINEAR ± 0.10 ANGULAR ± 0.50 UNSPECIFIED TOLERANCE
TITLE: Cosmetic			MODEL NAME: QI Multiwatch			VERSION NO: 1.1	
PART NO: B9-DA5480100			MODEL NO: DA54801			DATE: 10/9/2013	
MAT'L: ABS		SCALE: 1:1	DOC CONTROL NO: 005-0446			SHEET 1 OF 1	
FINISH:		QTY: 1	DWN		CHKD		APPD

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