

东莞市乔木电子科技有限公司

规格书

SPECIFICATION FOR APPROVAL

Customer name:

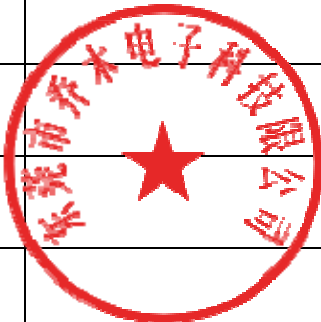
Customer project name: 2.4G external Minion antenna

Customer part number:

Material name: WIFI 2.4G antenna

Date: 2022-08-11

Version: X1

	MANUFACTURE SIGNATURE	CUSTOMER SIGNATURE
CHECKED BY:	周文彬	
AUDITOR BY:		
APPROVED BY	谭文锋	
DATE:	2022-08-11	

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Product Number: DF5DBI82564/5-40

Product Name: Antenna

Index:

- 1. Revision History / Page3**
- 2. Specification / Page4**
- 3. Characteristics and Reliability Test / Page 5 ~ 6**
- 4. Antenna - S Parameter Test Data / Page7**
- 5. Antenna - Radiation Pattern Test Data / Page8**
- 6. Mechanical and Packing Drawing / Page 9**

Product Number: DF5DBI82564/5-40

Product Name: Antenna

1. RevisionHistory

Revision	Date	Change Notification	Description
1.0	2022-07-11	初版	

Product Number: DF5DBI82564/5-40

Product Name: Antenna

2. Specification

Sample Photo	
A. Electrical Characteristics	
Frequency	2400 ~ 2500 MHz
S.W.R.	<= 2.0
Antenna Gain	5.0dBi@ 2450 MHz
Polarization	Linear
Impedance	50 Ohm
B. Material & Mechanical Characteristics	
Material of Radiator	
Material of Plastic	Body: ABS Hinge: ABS Base: PC+PBT
Cable Type	1.13mm 黑色
Connector Type	I-pex
C. Environmental	
Operation Temperature	- 40 °C ~ + 65 °C
Storage Temperature	- 40 °C ~ + 80 °C
Antenna Color Storage life	< 2 year

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3. Characteristics and Reliability Test

Test Items 測試項目		Test Condition and Procedure 測試方法	Requirement 要求	Result 結果
C1 V	.S.W.R. 電壓駐波比	Set DUT on Network Analyzer; make individual calibration to test 設置網路分析儀參數進行測試	Directive DUT specification 符合待測物規範	PASS
C2 Insertion	Loss 插入損失	Set DUT on Network Analyzer; make individual calibration to test 設置網路分析儀參數進行測試	Directive DUT specification 符合待測物規範	N/A
C3 Antenna	Gain 天線增益	Set DUT on Antenna Chamber; make individual calibration to test 設置天線暗室參數進行測試	Directive DUT specification 符合待測物規範	PASS
C4 Voltage	Breakdown 耐電壓	Test voltage should be applied between insulated portions, or between ground as specified. 在绝缘部分测试电压,或指定接地面之间	Max Voltage ≥ 500 V or directive material specification 最大電壓 ≥ 500 V 或符合材料規範	N/A
C5 Insulation	Resistance 絕緣阻抗	Set Voltage: 500 ± 50 V; between the insulated portions, or between ground as specified. 設置電壓 500 ± 50 V,在绝缘部份測試或指定接地面之间	Resistance ≥ 500 M ohm or directive material specification 阻抗 ≥ 500 M ohm 或符合材料規範	N/A
C6 Contact	Resistance 接觸阻抗	Air Temp: 26°C ; measured with test equipment 室溫 26°C ，指定量測設備	Directive material specification 符合材料規範	N/A
M1 Vibration	震動	GB / T2423.48-2008 Amplitude: 0.03 inch (1.5mm); Freq: 20 to 80 to 20 Hz 3 directions; 2 hours for each direction 振幅 1.5mm；頻率 20~80~20Hz；3 個方向各 2H	1. No Visual Damage 2. Frequency Tol. $\leq 5\%$ 無明顯外觀不良;頻率偏移 $\leq 5\%$	PASS
M2 Random	Drop 跌落	GB / T2423.8-1995 Single : Height: 1.0 Meter; 3 directions; 1 time for each direction 單支天線，高 1m；3 個方向各 1 次	1. No parts separated、fracture 2. Frequency Tol. $\leq 5\%$ 產品無脫落、斷裂;頻率偏移 $\leq 5\%$	PASS
		Packing : Height: 0.76 Meter; 1 corner, 3 edges, 6 surface 包裝：高 0.76m，一角、三棱、六面各一次		PASS
		Antenna+Machine: Height: 0.76 Meter; 1 corner, 3 edges, 6 surface. 整機：高 0.76m，一角、三棱、六面各一次		N/A
M3	Solderability	GB / T2423.28-2005	Tin evenly on full	N/A

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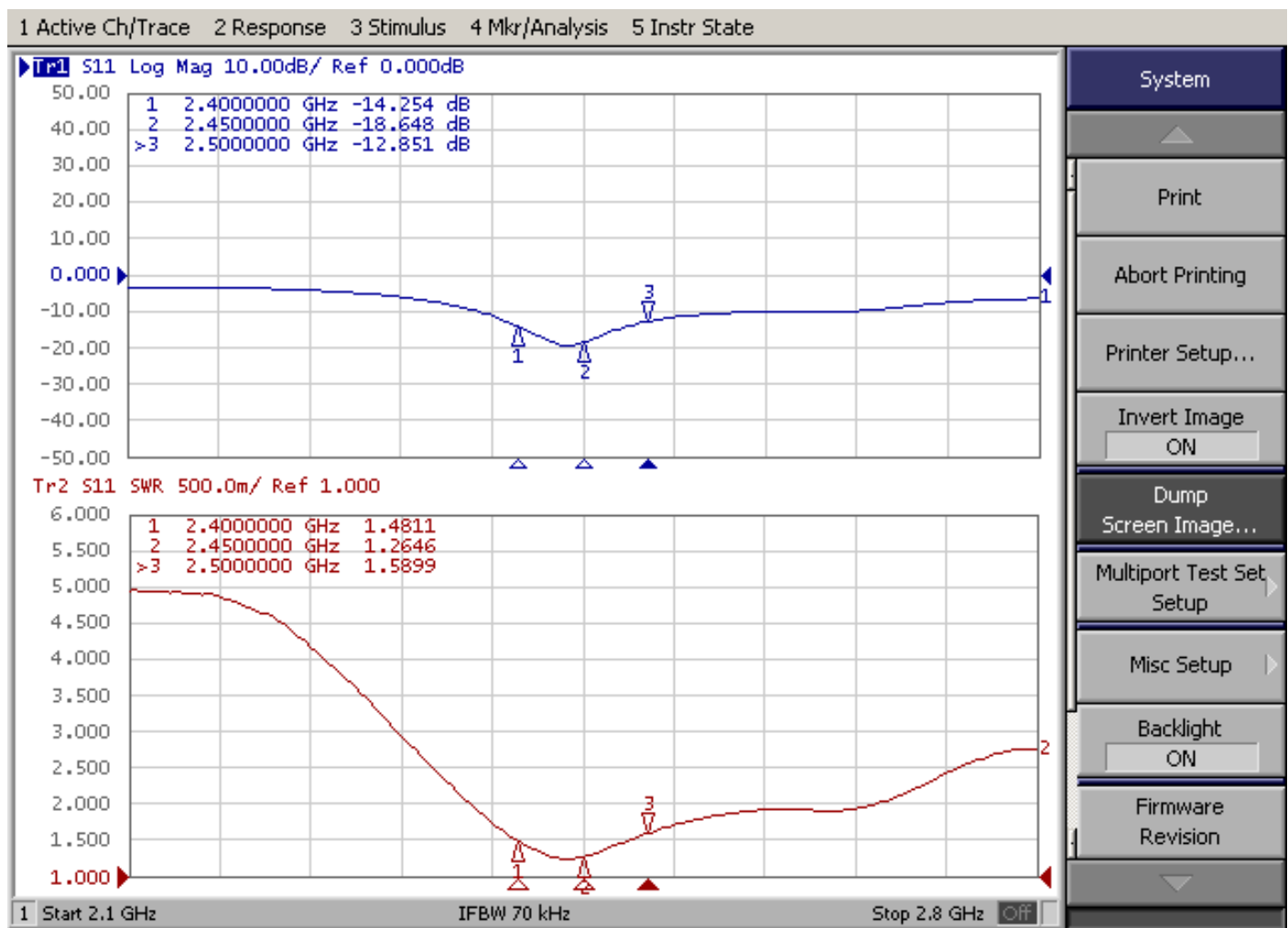
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	可焊性	Temp: 260±5° C;Duration: 5 seconds 溫度 260±5° C;持續 5 秒	上錫均勻飽滿	
M4 P	ull Test 拉力	Holding with individual specification; force applied to axis of terminal .單獨定義產品端子拉力	Directive DUT specification Frequency Tol.≤5% 符合待測物規範;頻率偏移≤5%	PASS
M5 T	o rque Test 扭力	Holding with individual specification; applied clockwise and counterclockwise to the axis of terminal 單獨定義產品端子之順時針及逆時針扭力	Directive DUT specification Frequency Tol.≤ 5% 符合待測物規範;頻率偏移≤5%	N/A
M6 D	imension 尺寸	Inspection of dimension, color, material, package, surface process.检查尺寸,颜色,材料,包装,表面處理	Directive DUT specification 符合待測物規範	PASS
E1 W	aterproof 防水	With Reference to IEC 60529 // IP Code Definition 參考 IEC60529 IP 定義	Directive DUT specification 符合待測物規範	N/A
E2	Salt Spray 鹽霧	GB / T 2423.17-2008 Temp: 35°C; RH: ≥ 95%; NaCl solution: ≥ 5%;Time: 24H 溫度 35°C; 濕度≥95%;鹽水濃度≥5%; 測試 24H	No Visual Damage Frequency Tol.≤5% 無明顯外觀不良;頻率偏移≤5%	PASS
E3 T	emperature and Humidity Chamber 恒溫恒濕	GB / T 2423.3-2006 Temp: 80°C / 12 H; -40°C / 12H RH: ≥ 90 %; Time: 24H 溫度 80°C 測試 12H 轉-40°C 測試 12H; 濕度≥90 %; 時間 24H	After 2 Hours Recovery No Visual Damage Frequency Tol.≤5% 恢復 2H 后, 無明顯外觀不良;頻率偏移≤5%	PASS
E4 T	ermal Shock 冷熱衝擊	GB / T 2423.22 - 2008 40° C (30 minutes) to + 80° C (30 minutes); Cycles: 24 40° C 測試 30 分轉 80° C 測試 30 分為一個週期; 共 24 週期	After 2 Hours Recovery No Visual Damage Frequency Tol.≤5% 恢復 2H 后, 無明顯外觀不良;頻率偏移≤5%	PASS
E5 A	ging test 老化	GB / T 2423.2 - 2008 Temp: 80°C; Time: 24 hours 溫度 80° C, 測試 24H	After 2 Hours Recovery No Visual Damage Frequency Tol.≤5% 無明顯外觀不良;頻率偏移≤5%	PASS
E6 H	igh Temp. 高溫	Temp. 270±10° C; Times: 120 seconds 溫度 270±10° C, 測試時間 120 秒	No Visual Damage 無明顯外觀不良	N/A
R1	RoHS	With Reference to IEC 62321:2008 with flow chart 參考 IEC 62321 測試流程	Directive RoHS 2011/65/EU 符合 RoHS 2011/65/EU 標準	PASS
R2	PFOS	With Reference to USA EPA 3550C:1996 by LC/MS 參考 USA EPA 3550C 測試流程	Directive RoHS 2006/122/EC 符合 RoHS 2011/65/EU 標準	PASS

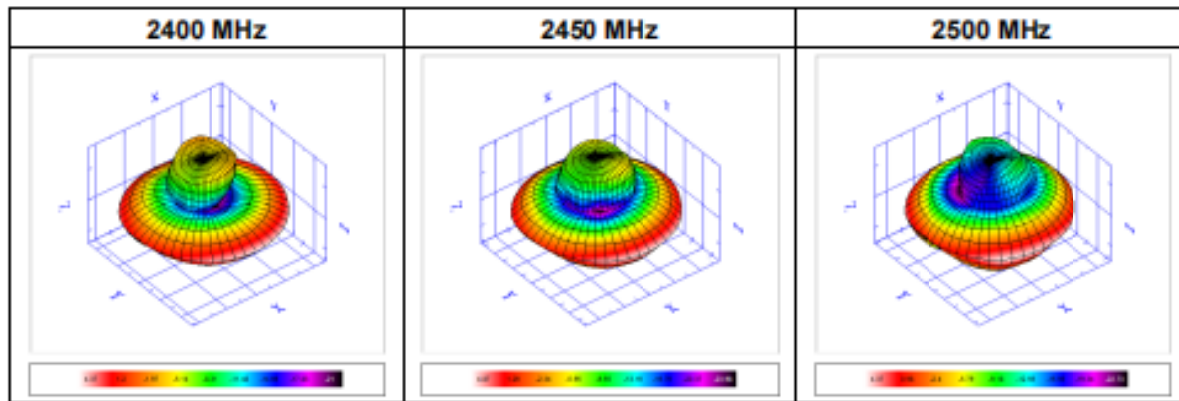
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4. Antenna - S Parameter TestData



5. Antenna - Radiation Pattern TestData



Frequency	2400	2410	2420	2430	2440	2450	2460	2470	2480	2490	2500
TRP (dBm)	-1.64	-1.45	-1.31	-1.44	-1.45	-1.21	-1.65	-1.51	-1.53	-1.63	-1.56
Peak EIRP (dBm)	4.37	4.64	4.72	4.37	4.64	4.87	4.6	4.63	4.29	4.3	4.37
NHPRP +/- 45 (degree)	-2.06	-1.8	-1.7	-1.8	-1.79	-1.57	-1.95	-1.78	-1.81	-1.87	-1.8
NHPRP +/- 30 (degree)	-2.27	-2.03	-1.88	-2.04	-2	-1.75	-2.19	-1.97	-2.01	-2.12	-1.97
E-Theta Peak Gain (dBi)	-18.09	-15.22	-15.93	-15.27	-13.52	-13.63	-16.36	-15.62	-15.33	-15.22	-15.08
E-Phi Peak Gain (dBi)	4.34	4.63	4.71	4.35	4.64	4.85	4.58	4.61	4.26	4.3	4.34
E-Total Peak Gain (dBi)	4.37	4.64	4.72	4.37	4.64	4.87	4.6	4.63	4.29	4.3	4.37
Directivity (dBi)	6.01	6.08	6.04	5.81	6.1	6.08	6.25	6.14	5.82	5.93	5.93
Efficiency (%)	68.52	71.68	73.89	71.85	71.53	75.62	68.4	70.57	70.37	68.71	69.88

6. Mechanical and Packing Drawing

