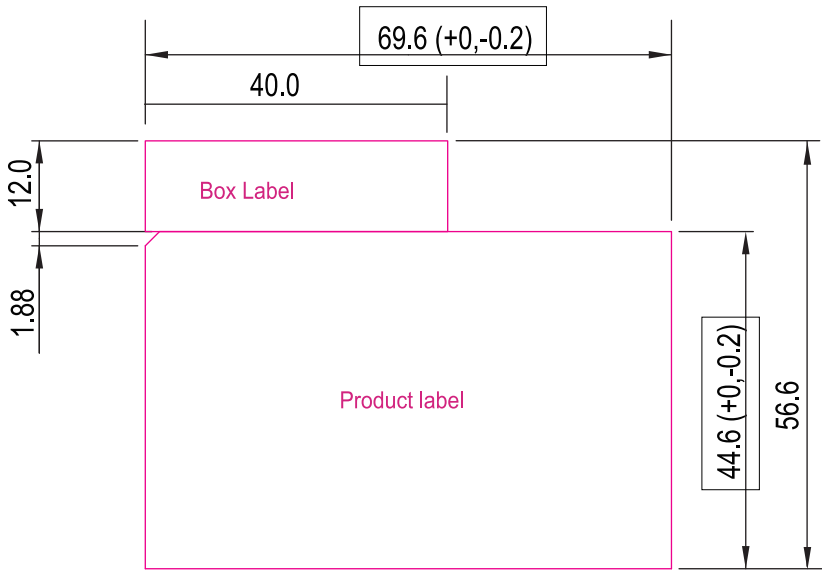
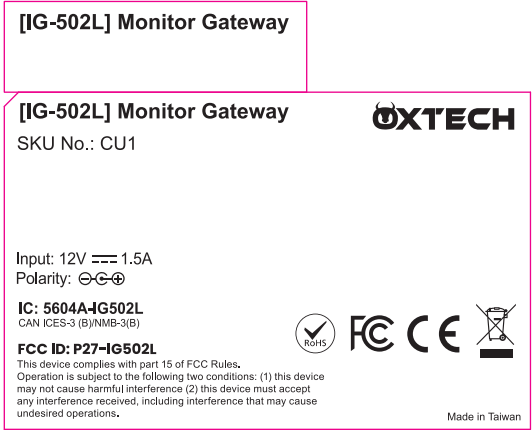




刀模線 (die line)



印刷圖稿 /Printed artwork

PRINTING DETAILS

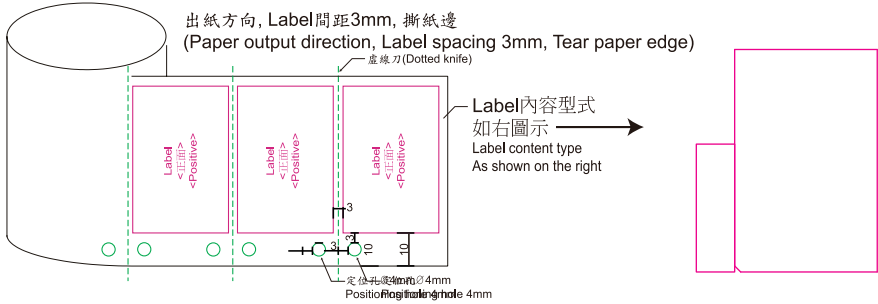


印刷色/printing: Black (Printing ink: UV161-SP2)

刀模線不印刷/ Die line is not printed

藍色線條/字樣為工廠列印辨識使用, 無須印刷

Blue lines / typefaces are used for factory print identification
No printing required



TOLERANCE TABLE FOR ME HOUSING PRINTING 外殼類印刷公差表
PLEASE REFER TO GRADE “A” 請參考A級公差

Printing Location 印刷位置公差	Tolerance Grade		Printing Content 印刷尺寸公差	Tolerance Grade	
DIM.	A	B	DIM.	A	B
0 < DIM. ≤ 1.0	±0.10	±0.15	0 < DIM. ≤ 2.5	±0.10	±0.15
1.0 < DIM. ≤ 3.0	±0.15	±0.20	2.5 < DIM. ≤ 10.0	±0.15	±0.25
3.0 < DIM. ≤ 20.0	±0.20	±0.30	10.0 < DIM.	±0.20	±0.35
20.0 < DIM.	±0.25	±0.40			

ME HOUSING PRINTING ARTWORK NOTES

機台外殼印刷稿注意事項

- Don't make changes without permission from SERCOMM ME
在中磊結構工程師確認前, 請不要改動圖面
- The size in the box is the key inspection size
方框內尺寸是重點檢驗尺寸
- Sercomm color chip number: (XXXX)
中磊色板編號 (XXXX)
- Please follow printing font for all letters and printing color
請根據圖面標示字體及顏色製作
- The materials used in this part must be RoHS compliant
印刷使用之料須符合RoHS

PACKAGE PRINTING ARTWORK NOTES

包裝類印刷稿注意事項

- Don't make changes without permission from SERCOMM PE
在中磊包裝工程師確認前, 請不要改動圖面
- The size in the box is the key inspection size
方框內尺寸是重點檢驗尺寸
- Material: 50#white Mylar, fog film PET for typing (Model: FR1125-25)
材質: 50#白色Mylar, 上打字用霧膜PET (型號: FR1125-25)
- Back embossed gelatin/Geracin backing paper, roll
背壓花膠/葛拉馨底紙, 成卷
- The materials used in this part must be RoHS compliant
本料件使用之材料須符合RoHS

REVISION NOTES

版本说明

V1.0 2022.02.11 Release

MODEL DETAILS

機種信息

MODEL NAME : IG502L_US

PART No. : 932DPX01WY

REVISION: 1.0

ME ENGINEER: Martin Hung

DESIGNER : Teresa Lai

DATE: 2022/02/11

1

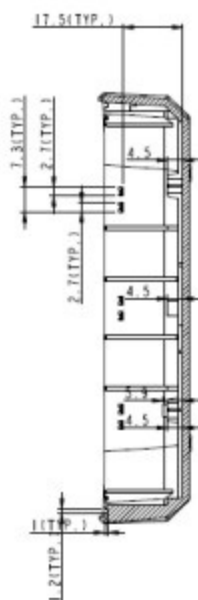
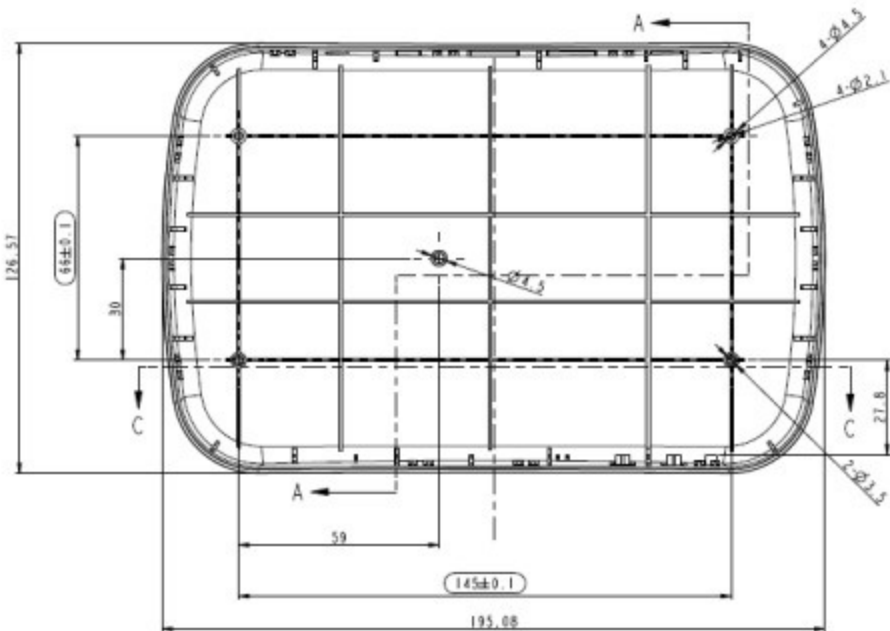
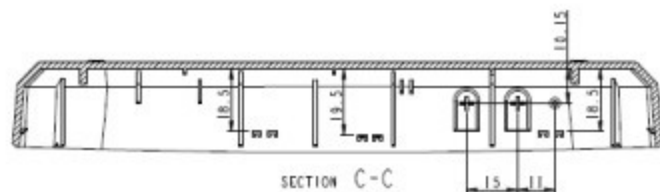
2

3

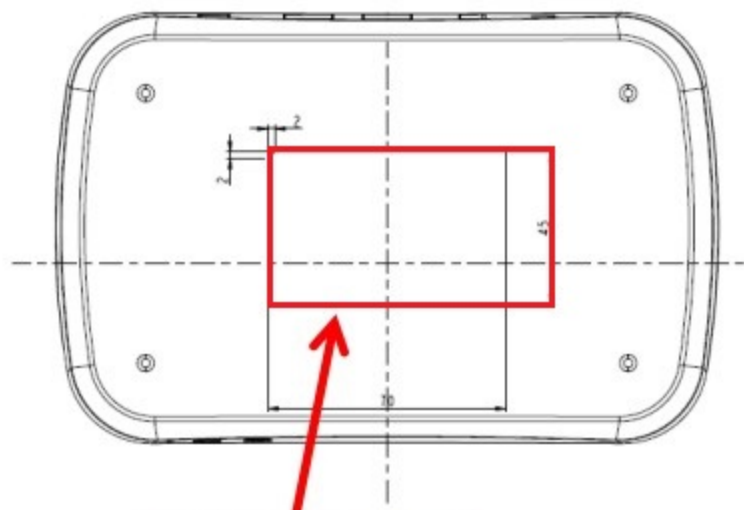
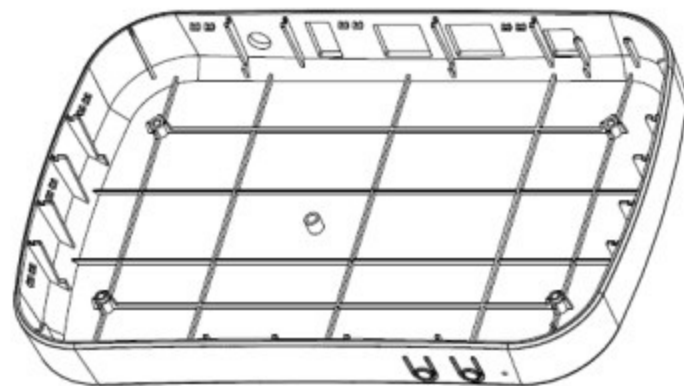
4

5

- NOTE:
1. ALL GEOMETRY IS TO BE DERIVED FROM THE CAD DATABASE. CRITICAL TO FUNCTION DIMENSIONS CALLED OUT ON THIS DRAWING ARE ONLY FOR INSPECTION PURPOSES.
 2. THE MATERIAL IS ABS PA-15T AND COLOR IS FIDL.
 3. NOMINAL WALL THICKNESS TO BE 2MM.
 4. ALL UNSPECIFIED DRAFT TO BE 1 DEGREE.
 5. RADIUS ALL INTERNAL SHARP CORNERS TO $\phi 5R$.
 6. THE TREATMENT OF SURFACE IS MT1010, PLEASE REFER TO THE SAMPLE OF CUSTOMER.
 7. PARTING LINE MISMATCH NOT TO EXCEED 0.05MM.
 8. FLASH NOT TO EXCEED 0.1MM.
 9. GATE VESTIGE NOT TO EXCEED 0.1MM.
 10. APPEARANCE SURFACES TO BE FREE OF SINKS, GATE MARKS, EJECTOR MARKS AND OTHER COSMETIC DEFECTS INCLUDING BUT NOT LIMITED TO SPLAY, INCLUDED PARTICLES, BURN MARKS AND SIMILAR IMPERFECTION.
 11. THE MATERIAL SHOULD COMPLY WITH RoHS.
 12. INSPECTION DIMENSION ARE DENOTED BY ROUNDED BOX.



Rev	Explain	Name	Date
1	Release	JASON CHIU	2021/10/27
2	Modify tolerance in dimension of height	JASON CHIU	2022/1/6



[JG-502L] Monitor Gateway

SKU No.: CE1
 SN: yymmmmmmmmm
 Eui MAC: 123456789012
 WiFi MAC: 123456789012

Input: 12V $\pm 1.5A$
 Polarity: $\oplus \ominus$

IC: 5584A-40502L
 20 Product Can B3014 (unavailable)
 * Please refer to the BOM for the latest version of the product.

FCB ID: P21-0802L
 This device complies with part 15 of FCC rules.
 Operation is subject to the following two conditions:
 1) This device may not cause harmful interference.
 2) This device must accept any interference received, including interference that may cause undesired operation. CAN ICES-3 (B) NRCX (B)



QR Code
 28728mm



Version: 1.0
 Made in Taiwan

Product Label

REV	QTY	PC	REV	DATE
05-00	0.12	0.25	0.5	1.0
00-000	0.25	0.4	0.8	1.5
000-000	0.5	0.8	1.5	2.0

MATERIAL	ABS	QTY	PC	REV	DATE
05-00	0.12	0.25	0.5	1.0	
00-000	0.25	0.4	0.8	1.5	
000-000	0.5	0.8	1.5	2.0	

Do Not Scale Drawing	Tooling Name
IVER	SCALE 1/1
	SHEET 1 OF 1

SERCOM

21-10-27