

Prüfbericht-Nr.: Test report no.:	CN24YGJN 002	Auftrags-Nr.: Order no.:	168455614	Seite 1 von 22 Page 1 of 22
Kunden-Referenz-Nr.: Client reference no.:	N/A	Auftragsdatum: Order date:	2023-12-06	
Auftraggeber: Client:	Alfred Kärcher SE & Co. KG Alfred-Kärcher-Str. 28-40, 71364 Winnenden, Germany			
Prüfgegenstand: Test item:	Robot Vacuum Cleaner			
Bezeichnung / Typ-Nr.: Identification / Type no.:	RCV 5			
Auftrags-Inhalt: Order content:	Test Report			
Prüfgrundlage: Test specification:	CFR47 FCC Part 15: Subpart C Section 15.247 RSS-247 Issue 3 August 2023 RSS-Gen Issue 5 February 2021			
Wareneingangsdatum: Date of sample receipt:	2023-12-21	Please refer to Photo Document		
Prüfmuster-Nr.: Test sample no.:	A003628138-002~005			
Prüfzeitraum: Testing period:	2024-01-04 - 2024-01-12			
Ort der Prüfung: Place of testing:	TÜV Rheinland (Shenzhen) Co., Ltd.			
Prüflaboratorium: Testing laboratory:	TÜV Rheinland (Shenzhen) Co., Ltd.			
Prüfergebnis*: Test result*:	Pass			
geprüft von: tested by:			genehmigt von: authorized by:	
Datum: Date:	2024-03-21	Signed by: Chris Chen	Ausstellungsdatum: Issue date:	2024-03-21 Signed by: Lin Lin
Stellung / Position:	Department Manager		Stellung / Position:	Reviewer
Sonstiges / Other:	FCC ID: ZP912696450999 IC: 9752A-12696450999, HVIN: 12696450			
Zustand des Prüfgegenstandes bei Anlieferung: Condition of the test item at delivery:	Prüfmuster vollständig und unbeschädigt Test item complete and undamaged			
* Legende:	P(ass) = entspricht o.g. Prüfgrundlage(n) F(ail) = entspricht nicht o.g. Prüfgrundlage(n) N/A = nicht anwendbar N/T = nicht getestet			
* Legend:	P(ass) = passed a.m. test specification(s) F(ail) = failed a.m. test specification(s) N/A = not applicable N/T = not tested			
Dieser Prüfbericht bezieht sich nur auf das o.g. Prüfmuster und darf ohne Genehmigung der Prüfstelle nicht auszugsweise vervielfältigt werden. Dieser Bericht berechtigt nicht zur Verwendung eines Prüfzeichens. <i>This test report only relates to the above mentioned test sample. Without permission of the test center this test report is not permitted to be duplicated in extracts. This test report does not entitle to carry any test mark.</i>				

V05

Prüfbericht-Nr.: CN24YGJN 002
Test report no.:

Seite 2 von 22
Page 2 of 22

Anmerkungen
Remarks

1	Alle eingesetzten Prüfmittel waren zum angegebenen Prüfzeitraum gemäß eines festgelegten Kalibrierungsprogramms unseres Prüfhauses kalibriert. Sie entsprechen den in den Prüfprogrammen hinterlegten Anforderungen. Die Rückverfolgbarkeit der eingesetzten Prüfmittel ist durch die Einhaltung der Regelungen unseres Managementsystems gegeben. Detaillierte Informationen bezüglich Prüfkonditionen, Prüfequipment und Messunsicherheiten sind im Prüflabor vorhanden und können auf Wunsch bereitgestellt werden. <i>The equipment used during the specified testing period was calibrated according to our test laboratory calibration program. The equipment fulfils the requirements included in the relevant standards. The traceability of the test equipment used is ensured by compliance with the regulations of our management system. Detailed information regarding test conditions, equipment and measurement uncertainty is available in the test laboratory and could be provided on request.</i>
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3	Prüfklausel mit der Note * wurden an qualifizierte Unterauftragnehmer vergeben und sind unter der jeweiligen Prüfklausel des Berichts beschrieben. Abweichungen von Prüfspezifikation(en) oder Kundenanforderungen sind in der jeweiligen Prüfklausel im Bericht aufgeführt. <i>Test clauses with remark of * are subcontracted to qualified subcontractors and described under the respective test clause in the report.</i> <i>Deviations of testing specification(s) or customer requirements are listed in specific test clause in the report.</i>
4	Die Entscheidungsregel für Konformitätserklärungen basierend auf numerischen Messergebnissen in diesem Prüfbericht basiert auf der "Null-Grenzwert-Regel" und der "Einfachen Akzeptanz" gemäß ILAC G8:2019 und IEC Guide 115:2021, es sei denn, in der auf Seite 1 dieses Berichts genannten angewandten Norm ist etwas anderes festgelegt oder vom Kunden gewünscht. Dies bedeutet, dass die Messunsicherheit nicht berücksichtigt wird und daher auch nicht im Prüfbericht angegeben wird. Zu weiteren Informationen bezüglich des Risikos durch diese Entscheidungsregel siehe ILAC G8:2019. <i>The decision rule for statements of conformity, based on numerical measurement results, in this test report is based on the "Zero Guard Band Rule" and "Simple Acceptance" in accordance with ILAC G8:2019 and IEC Guide 115:2021, unless otherwise specified in the applied standard mentioned on Page 1 of this report or requested by the customer. This means that measurement uncertainty is not taken in account and hence also not declared in the test report. For additional information to the resulting risk based of this decision rule please refer to ILAC G8:2019.</i>

Prüfbericht - Nr.: CN24YGJN 002
Test Report No.:

Seite 3 von 22
Page 3 of 22

Test Summary

5.1.1 ANTENNA REQUIREMENT

RESULT: Pass

5.1.2 MAXIMUM PEAK CONDUCTED OUTPUT POWER

RESULT: Pass

5.1.3 CONDUCTED POWER SPECTRAL DENSITY

RESULT: Pass

5.1.4 6dB BANDWIDTH

RESULT: Pass

5.1.5 99% BANDWIDTH

RESULT: Pass

5.1.6 CONDUCTED SPURIOUS EMISSIONS MEASURED IN 100 KHz BANDWIDTH

RESULT: Pass

5.1.7 RADIATED SPURIOUS EMISSION

RESULT: Pass

5.1.8 CONDUCTED EMISSION ON AC MAINS

RESULT: Pass

Contents

1	GENERAL REMARKS	5
1.1	COMPLEMENTARY MATERIALS	5
2	TEST SITES	6
2.1	TEST FACILITIES	6
2.2	LIST OF TEST AND MEASUREMENT INSTRUMENTS.....	6
2.3	TRACEABILITY	7
2.4	CALIBRATION	7
2.5	MEASUREMENT UNCERTAINTY.....	7
2.6	LOCATION OF ORIGINAL DATA.....	8
2.7	STATUS OF FACILITY USED FOR TESTING.....	8
3	GENERAL PRODUCT INFORMATION	9
3.1	PRODUCT FUNCTION AND INTENDED USE.....	9
3.2	RATINGS AND SYSTEM DETAILS	9
3.3	INDEPENDENT OPERATION MODES	10
3.4	NOISE GENERATING AND NOISE SUPPRESSING PARTS.....	10
3.5	SUBMITTED DOCUMENTS.....	10
4	TEST SET-UP AND OPERATION MODES	11
4.1	PRINCIPLE OF CONFIGURATION SELECTION	11
4.2	TEST OPERATION AND TEST SOFTWARE.....	11
4.3	SPECIAL ACCESSORIES AND AUXILIARY EQUIPMENT	11
4.4	COUNTERMEASURES TO ACHIEVE EMC COMPLIANCE	11
4.5	TEST SETUP DIAGRAM	12
5	TEST RESULTS	14
5.1	TRANSMITTER REQUIREMENT & TEST SUITES	14
5.1.1	<i>Antenna Requirement</i>	<i>14</i>
5.1.2	<i>Maximum Peak Conducted Output Power</i>	<i>15</i>
5.1.3	<i>Conducted Power Spectral Density</i>	<i>16</i>
5.1.4	<i>6dB Bandwidth</i>	<i>17</i>
5.1.5	<i>99% Bandwidth</i>	<i>18</i>
5.1.6	<i>Conducted Spurious Emissions Measured in 100 kHz Bandwidth</i>	<i>19</i>
5.1.7	<i>Radiated Spurious Emission</i>	<i>20</i>
5.1.8	<i>Conducted Emission on AC Mains.....</i>	<i>21</i>
6	PHOTOGRAPHS OF THE TEST SET-UP	22
7	LIST OF TABLES.....	22

1 General Remarks

1.1 Complementary Materials

All attachments are integral parts of this test report. This applies especially to the following appendix:

Appendix A: Test Results of 2.4GHz Wi-Fi

Appendix B: Photographs of the Test Set-up.

2 Test Sites

2.1 Test Facilities

TÜV Rheinland (Shenzhen) Co., Ltd.

No. 362 Huanguan Road Middle, Longhua District, 518110, Shenzhen, P. R. China.

FCC Accreditation Designation No.: 694916

ISED wireless device testing laboratory: 25069

2.2 List of Test and Measurement Instruments

Table 1: List of Test and Measurement Equipment

Radio Spectrum Testing (SRD-Tonscend)					
Equipment	Manufacturer	Model	Serial No.	Cal. Date	Cal. until
EXA Signal Analyzer, Multi-touch	Keysight	N9010B	MY60241175	2023-09-22	2024-09-21
MXG X-Series RF Vector Signal Generator	Keysight	N5182B	MY61250137	2023-09-22	2024-09-21
EXG X-Series Microwave Analog Signal Generator	Keysight	N5173B	MY61250141	2023-09-22	2024-09-21
DC power supply	Keysight	E3642A	MY61276100	2023-09-22	2024-09-21
Power Control Unit	Tonscend	JS0806-4ADC	N/A	2023-09-22	2024-09-21
Automation Control Unit	Tonscend	JS0806-2	21C8060396	2023-09-22	2024-09-21
Test Software	Tonscend	JS1120-3	N/A	N/A	N/A
Control PC	Lenovo	TianYi510S-071MB	Y LX23JMF	N/A	N/A
Shielding Room 8#	Albatross	SR8	APC17151-SR8	2021-06-22	2024-06-22
Unwanted Emission Testing (TS9975)					
Equipment	Manufacturer	Model	Serial No.	Cal. Date	Cal. until
EMI Test Receiver	R&S	ESR 7	102021	2023-07-26	2024-07-25
Signal Analyzer	R&S	FSV 40	101439	2023-07-26	2024-07-25
System Controller Interface	R&S	SCI-100	S10010038	N/A	N/A
Filterbank	R&S	Wlan	100759	2023-07-26	2024-07-25
OSP	R&S	OSP 120	102040	N/A	N/A
Pre-amplifier	R&S	SCU08F1	08320031	2023-07-26	2024-07-25
Amplifier	R&S	SCU-18F	180070	2023-07-26	2024-07-25
Amplifier	R&S	SCU40A	100475	2023-07-26	2024-07-25
Trilog Broadband Antenna (30 MHz - 7 GHz)	Schwarzbeck	VULB 9162	193	2022-08-07	2024-08-06

Double-Ridged Antenna (1 -18 GHz)	ETS-LINDGREN	3117	00218717	2022-08-07	2024-08-06
Wideband Ridged Horn Antenna (18-40 GHz)	Steatite	QMS-00880	19067	2022-08-28	2024-08-27
Active Loop Antenna	Schwarzbeck	FMZB 1513	302	2022-08-07	2024-08-06
Test software	R&S	EMC32 (V10.60.10)	N/A	N/A	N/A
Control PC	Dell	OptiPlex 7050	36NV9P2	N/A	N/A
3m Semi-Anechoic Chamber	Albatross	SAC-3m	APC17151-SAC	2021-06-22	2024-06-22

Conducted Emission				
Equipment	Manufacturer	Model No.	Serial No.	Cal. Until
EMI Test Receiver	R&S	ESR3	102680	2024-02-23
Artificial Mains Network	R&S	ENV216	101445	2024-02-23
EMC32 test software	R&S	EMC32(Ver.10.50.00)	N/A	N/A

2.3 Traceability

All measurement equipment calibrations are traceable to NIM (National Institute of Metrology) or where calibration is performed in other countries, to equivalent nationally recognized standards organizations.

2.4 Calibration

Equipment requiring calibration is calibrated periodically by the manufacturer or according to manufacturer's specifications. Additionally all equipment is verified for proper performance on a regular basis using in house standards or comparisons.

2.5 Measurement Uncertainty

The estimated combined standard uncertainty for radiated emissions and conducted emissions measurements as below table.

Table 2: Measurement Uncertainty

Parameter	Uncertainty (k=2)
RF output power, conducted	± 0.99 dB
Occupied Channel Bandwidth	± 2.08 %
RF power density, conducted	± 0.99 dB
Unwanted Emissions, conducted	± 0.89 dB
All emissions, radiated	±4.17 dB
Conducted Emission, (9kHz to 150kHz)/(150kHz to 30MHz)	± 3.70 dB / ± 3.30 dB

Prüfbericht - Nr.: CN24YGJN 002
*Test Report No.:*Seite 8 von 22
Page 8 of 22

2.6 Location of Original Data

The original copies of all test data taken during actual testing were attached at Appendix A & B of this report and delivered to the applicant. A copy has been retained in the TÜV Rheinland (Shenzhen) file for certification follow-up purposes.

2.7 Status of Facility Used for Testing

The TÜV Rheinland (Shenzhen) Co., Ltd. Test facility located at No. 362 Huanguan Road Middle, Longhua District, 518110, Shenzhen, P. R. China. is listed on the US Federal Communications Commission list of facilities approved to perform measurements.

3 General Product Information

3.1 Product Function and Intended Use

The product is a Robot Vacuum Cleaner, which supports 2.4GHz Wi-Fi wireless technology.

For details refer to the User Manual, Technical Description and Circuit Diagram.

3.2 Ratings and System Details

Table 3: Technical Specification of EUT

General Information of EUT	Value
Kind of Equipment:	Robot Vacuum Cleaner
Type Designation:	RCV 5
FCC ID:	ZP912696450999
IC:	9752A-12696450999
HVIN:	12696450
TradeMark	KÄRCHER
Operating Voltage:	DC 20V input via Docking Station or DC 14.4V input via internal rechargeable lithium battery
Testing Voltage:	Fully charged battery
Technical Specification of 2.4GHz Wi-Fi	
Operating Frequency:	2412 - 2462 MHz for 802.11b/g/n(HT20) 2422 - 2452 MHz for 802.11n(HT40)
Type of Modulation:	DSSS(DBPSK/DQPSK/CCK) OFDM(BPSK/QPSK/16QAM/64QAM)
Data Rate:	1/2/5.5/11 Mbps for 802.11b 6/9/12/18/24/36/48/54 Mbps for 802.11g MCS0 ~ MCS7 for 802.11n
Channel Number:	11 channels for 802.11b/g/n(HT20) 7 channels for 802.11n(HT40)
Channel Separation:	5 MHz
Antenna Type:	FPC Antenna
Antenna Number:	1
Antenna Gain:	2.23 dBi (Provided by the Client)

Table 4: RF Channel and Frequency of Wi-Fi 802.11 b/g/n

RF Channel	802.11 b/g/n(HT20)	802.11 n(HT40)
	Frequency (MHz)	Frequency (MHz)
01	2412	/
02	2417	/
03	2422	2422
04	2427	2427
05	2432	2432
06	2437	2437
07	2442	2442
08	2447	2447
09	2452	2452
10	2457	/
11	2462	/

3.3 Independent Operation Modes

The basic operation modes are:

- A. On, 2.4GHz Wi-Fi wireless transmitting mode
 - 1) Low Channel
 - 2) Middle Channel
 - 3) High Channel
- B. On, Charging + 2.4GHz Wi-Fi Link
- C. Off

3.4 Noise Generating and Noise Suppressing Parts

Refer to Circuit Diagram for further details.

3.5 Submitted Documents

- Application Form
- User Manual
- ID Label and Location Info
- Operation Description

4 Test Set-up and Operation Modes

4.1 Principle of Configuration Selection

Radio Spectrum: The equipment under test (EUT) was configured at its highest power output in order to measure its highest possible radiation and conducted level. The test modes were adapted accordingly in reference to the instructions for use.

Emission: The equipment under test (EUT) was configured to measure its highest possible radiation level. The test modes were adapted accordingly in reference to the instructions for use.

4.2 Test Operation and Test Software

Test operation refers to test setup in chapter 5. All testing were performed according to the procedures in ANSI C63.10: 2013.

According to clause 3.1, all tests were performed on model RCV 5 in this report.

4.3 Special Accessories and Auxiliary Equipment

Table 5: List of Accessories and Auxiliary Equipment

Description	Manufacturer	Model	S/N
Laptop	Lenovo	T480	PF-16A6N8

4.4 Countermeasures to Achieve EMC Compliance

The test sample which has been tested contained the noise suppression parts as described in the Technical Construction File (TCF).

No additional measures were employed to achieve compliance.

4.5 Test Setup Diagram

Diagram of Measurement Configuration for Radiation Test (Below 1GHz)

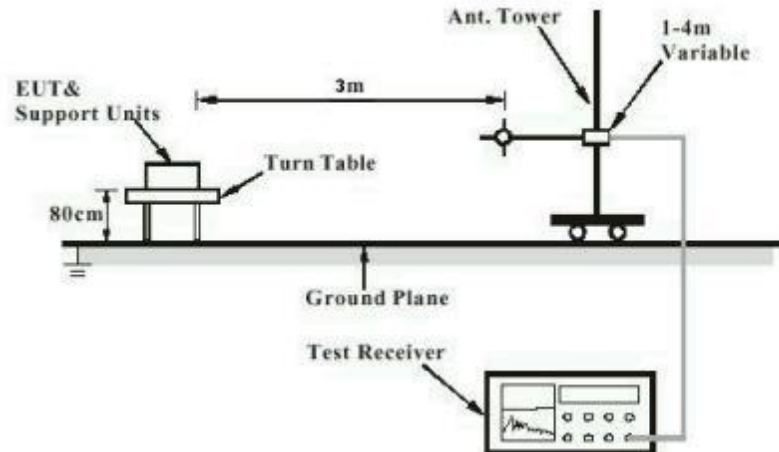


Diagram of Measurement Configuration for Radiation Test (Above 1GHz)



Diagram of Measurement Configuration for Mains Conduction Measurement

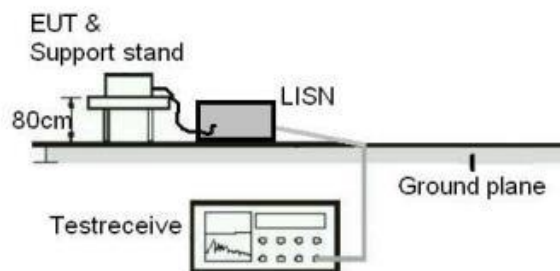
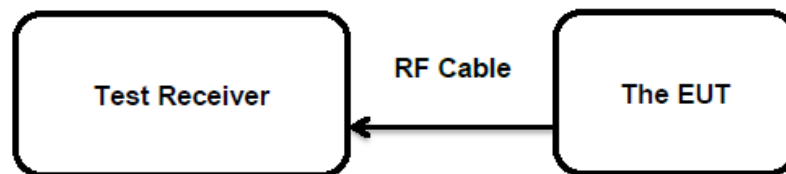


Diagram of Measurement Configuration for Conducted Transmitter Measurement



5 Test Results

5.1 Transmitter Requirement & Test Suites

5.1.1 Antenna Requirement

RESULT:

Pass

Test Specification

Test standard	:	FCC Part 15.247(b)(4) and Part 15.203 RSS-Gen Clause 6.8
Limit	:	the use of antennas with directional gains that do not exceed 6 dBi

According to the manufacturer declared, the EUT has a FPC Antenna, the directional gain of antenna is 2.23dBi, and the antenna connector is designed with permanent attachment and no consideration of replacement.

Therefore the EUT is considered sufficient to comply with the provision.

Refer to EUT Photo for further details.

5.1.2 Maximum Peak Conducted Output Power

RESULT:

Pass

Test Specification

Test standard	: FCC Part 15.247(b)(3) RSS-247 Clause 5.4(d)
Basic standard	: ANSI C63.10: 2013
Limits	: < 1 W (Maximum Conducted Peak Power) e.i.r.p. <4W
Kind of test site	: Shielded Room

Test Setup

Date of testing	: 2024-01-06
Input voltage	: Fully charged battery
Operation mode	: A
Test channel	: Low / Middle / High
Ambient temperature	: 25 °C
Relative humidity	: 45 %
Atmospheric pressure	: 101 kPa

For details refer to following test result.

Table 6: Test Result of Maximum Conducted Output Power

Test Mode	Data Rate	Test Channel (MHz)	Measured Peak Power		Limit (W)	
			(dBm)	(W)		
802.11b	1 Mbps	2412	18.63	0.0729	< 1.0	
		2437	19.54	0.0899		
		2462	20.19	0.1045		
802.11g	6 Mbps	2412	19.35	0.0861		
		2437	19.88	0.0973		
		2462	20.69	0.1172		
802.11n (HT20)	MCS0	2412	19.33	0.0857		
		2437	19.99	0.0998		
		2462	20.73	0.1183		
802.11n (HT40)	MCS0	2422	19.19	0.0830		
		2437	19.68	0.0929		
		2452	20.04	0.1009		
Maximum Measured Value			20.73	0.1183		
Max. e.i.r.p.=20.73dBm+2.23dBi=22.96dBm, which is less than 36dBm=4W.						

Note:

- 1) The cable loss is taken into account in results, $e.i.r.p. = P_{(Peak\ power)} + G$
- 2) Antenna gain(G): 2.23dBi

Prüfbericht - Nr.: CN24YGJN 002
Test Report No.:Seite 16 von 22
Page 16 of 22

5.1.3 Conducted Power Spectral Density

RESULT:

Pass

Test Specification

Test standard	:	FCC Part 15.247(e) RSS-247 Clause 5.2(b)
Basic standard	:	ANSI C63.10: 2013
Limits	:	8 dBm / 3kHz
Kind of test site	:	Shielded Room

Test Setup

Date of testing	:	2024-01-06
Input voltage	:	Fully charged battery
Operation mode	:	A
Test channel	:	Low / Middle / High
Ambient temperature	:	25 °C
Relative humidity	:	45 %
Atmospheric pressure	:	101 kPa

For the measurement records, refer to the appendix A.

Prüfbericht - Nr.: CN24YGJN 002
Test Report No.:Seite 17 von 22
Page 17 of 22

5.1.4 6dB Bandwidth

RESULT:**Pass****Test Specification**

Test standard	:	FCC Part 15.247(a)(2) RSS-247 Clause 5.2(a)
Basic standard	:	ANSI C63.10: 2013
Limits	:	> 500 KHz
Kind of test site	:	Shielded Room

Test Setup

Date of testing	:	2024-01-06
Input voltage	:	Fully charged battery
Operation mode	:	A
Test channel	:	Low / Middle / High
Ambient temperature	:	25 °C
Relative humidity	:	45 %
Atmospheric pressure	:	101 kPa

For the measurement records, refer to the appendix A.

Prüfbericht - Nr.: CN24YGJN 002
Test Report No.:Seite 18 von 22
Page 18 of 22

5.1.5 99% Bandwidth

RESULT:**Pass****Test Specification**

Test standard : FCC Part 15.247(a)
RSS-Gen clause 6.7
Basic standard : ANSI C63.10: 2013
Kind of test site : Shielded Room

Test Setup

Date of testing : 2024-01-06
Input voltage : Fully charged battery
Operation mode : A
Test channel : Low / Middle / High
Ambient temperature : 25 °C
Relative humidity : 45 %
Atmospheric pressure : 101 kPa

For the measurement records, refer to the appendix A.

Prüfbericht - Nr.: CN24YGJN 002
Test Report No.:Seite 19 von 22
Page 19 of 22

5.1.6 Conducted Spurious Emissions Measured in 100 kHz Bandwidth

RESULT:

Pass

Test Specification

Test standard	: FCC Part 15.247(d) RSS-247 Clause 5.5
Basic standard	: ANSI C63.10: 2013
Limits	: 20dB (below that in the 100kHz bandwidth within the band that contains the highest level of the desired power); In addition, radiated emissions which fall in the restricted bands, must also comply with the radiated emission limits specified in 15.209(a)
Kind of test site	: Shielded Room

Test Setup

Date of testing	: 2024-01-06
Input voltage	: Fully charged battery
Operation mode	: A
Test channel	: Low / Middle / High
Ambient temperature	: 25 °C
Relative humidity	: 45 %
Atmospheric pressure	: 101 kPa

Test results of 100kHz Bandwidth of Frequency Band Edge by Conducted method refer to test plots, and compliance is achieved as well.

For the measurement records, refer to the appendix A.

5.1.7 Radiated Spurious Emission

RESULT:**Pass****Test Specification**

Test standard	: FCC Part 15.247(d) & FCC Part 15.205 RSS-247 Clause 3.3 & 5.5
Basic standard	: ANSI C63.10: 2013
Limits	: Refer to 15.209(a) of FCC part 15.247(d) RSS-Gen Table 5
Kind of test site	: 3m Semi-anechoic Chamber

Test Setup

Date of testing	: 2024-01-12
Input voltage	: Fully charged battery
Operation mode	: A
Test channel	: Low / Middle / High
Ambient temperature	: Refer to test result
Relative humidity	: Refer to test result
Atmospheric pressure	: 101 kPa

Remark:

Testing was carried out within frequency range 9kHz to the tenth harmonics. Only the worst case spurious emissions configuration of the each mode were reported.

For the measurement records, refer to the appendix A.

Prüfbericht - Nr.: CN24YGJN 002
Test Report No.:Seite 21 von 22
Page 21 of 22

5.1.8 Conducted Emission on AC Mains

RESULT:**Pass****Test Specification**

Test standard	: FCC Part 15.207(a) RSS-Gen Section 8.8
Basic standard	: ANSI C63.10: 2013
Frequency range	: 0.15 – 30MHz
Classification	: Class B
Limits	: FCC Part 15.207(a) RSS-Gen Table 4
Kind of test site	: Shielded Room

Test Setup

Date of testing	: 2024-01-04
Input voltage	: AC 120V, 60Hz
Operation mode	: B
Earthing	: Not connected
Ambient temperature	: 24.3 °C
Relative humidity	: 51.2 %
Atmospheric pressure	: 101 kPa

For the measurement records, refer to the appendix A.

6 Photographs of the Test Set-Up

For photographs of the test set-up, refer to the appendix B.

7 List of Tables

Table 1: List of Test and Measurement Equipment.....	6
Table 2: Measurement Uncertainty.....	7
Table 3: Technical Specification of EUT	9
Table 4: RF Channel and Frequency of Wi-Fi 802.11 b/g/n	10
Table 6: List of Accessories and Auxiliary Equipment.....	11
Table 6: Test Result of Maximum Conducted Output Power.....	15