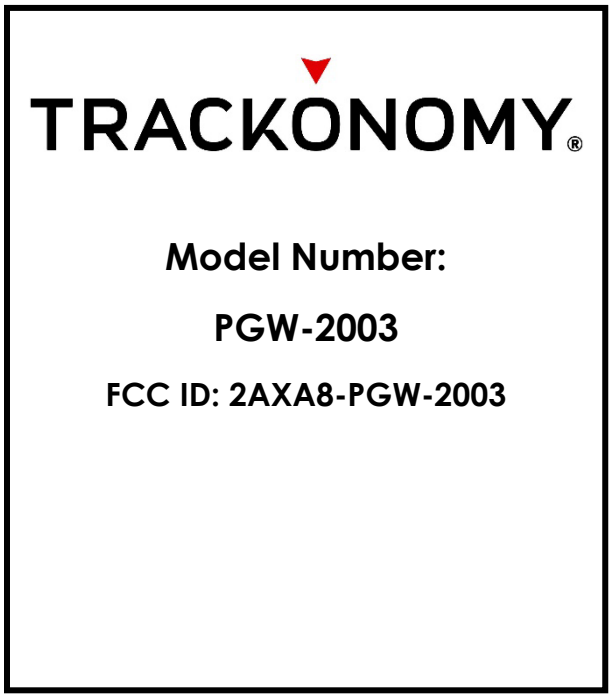

Label location is on the back side as depicted in external photo


Label
Location

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DURABLE PORTFOLIO

Product Data Sheet
Spec#: 77922

Fasson® 2 Mil Matte Chrome Polyester TC/S8025/50#SCK

Facestock

2 Mil Matte Chrome Polyester TC is a matte finished metallic film featuring excellent tear strength, heat resistance, dimensional stability, opacity and chemical resistance. Designed for printing with most solvent and some water-based flexographic inks. Suitable for thermal transfer printing applications with select thermal transfer ribbons. Specific testing required.

Facestock physical properties

		Imperial Value	Units	Metric Value	Units
Caliper: ASTM D1000		0.0020	inches	50.80	micron
Tensile: ASTM D882	**MD**	22,700	PSI	1,596	kg/sq cm
	CD	29,800	PSI	2,095	kg/sq cm

Adhesive

S8025 is a high performance, clear permanent solvent acrylic pressure sensitive adhesive with balanced adhesion to a wide variety of substrates, including low surface energy plastics, engineering grade plastics, bare, coated, or painted metals, including powder coat and enamel paints. It features medium tack for good short term repositionability, low ooze, and excellent chemical and UV resistance for outdoor industrial applications.

Adhesive physical properties

		Imperial Value	Units	Metric Value	Units
Type:		Solvent Acrylic			
Caliper: ASTM D1000		0.0009	Inches	22.86	microns
Standard Coat Wt:				27	g/sq m
Minimum Appl Temp:		50	F	10	C
Service Temp Range:	**Min**	-40	F	-40	C
	Max	302	F	150	C
Loop Tack Stainless Steel: PSTC11		50.6	oz/in	55.7	N/100 mm

Liner

50#SCK is a bleached, super-calendered paper stock with very good diecutting and matrix stripping properties. Suitable for back-printing with standard inks.

Liner physical properties

		Imperial Value	Units	Metric Value	Units
Caliper: ASTM D1000		0.0032	inches	81.2800	microns
Basis Wt: TAPPI T410 * (24" x 36" 500 sheets)		53.9	lb/ream	86.2	g/sq m
Tensile: ASTM D882	**MD**	48.0	lb/inch	211.2	N/25 mm
	CD	26.0	lb/inch	114.4	N/25 mm
Tear: TAPPI T414	**MD**	1.8	ounces	51.1	grams
	CD	2.0	ounces	56.8	grams

Liner Release:

TMLI 90° removal of Liner from Facestock.

Rate of Removal	Grams/2" Width
400 inches/min.	55

Total Construction Caliper (approximate):

0.0061 inches (6.1 mils; 154.9 micorns)

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Product Data Sheet

Features and Benefits

- Opaque metallized facestock with very good hiding power and physical strength
- Glossy clear top coat that accepts most flexographic, letterpress, and rotary screen inks
- Very good thermal transfer printability with most wax/resin and resin ribbons
- Topcoat and adhesive have excellent chemical resistance

Applications and Uses

This product is suitable for wide variety of durable labeling applications such as:

- Product identification labels
- Barcodes and rating plates
- Work in progress labels (WIP)
- Property identification and asset tags
- Durable goods labeling
- UL and UL-c recognized for indoor and outdoor use. Specific recognition information will be found in UL file # MH17205.

Printing and Converting

The top coat is designed for printing by most solvent, UV cured, and water-based flexographic inks; UV cured letterpress and rotary screen inks. Specially formulated inks are not normally necessary, however, testing is recommended prior to final ink system selections. The following press inks are UL Recognized at 150ºC (302ºF) without the need for overlaminations.. Color recognitions or restrictions and additional chemical resistances are noted for each ink system:
►Water-based flexogrphic inks with lube oil resistance: Environmental Inks & Coatings' "DR III FR" {recognized in all colors for indoor use, blue, black, and red for outdoor use}, "Aqua Plus" and "Aqua Film III" {recognized for indoor use in blue, black, and red, for outdoor use in blue and black}; Flint Ink's "HydroFilm ACE" {recognized in all colors for indoor and outdoor use}; and ACTEGA WIT, Inc. "Versifilm Plus ULF" {recognized in all colors for indoor and outdoor use}, and "Water Gloss" {recognized in all colors for indoor and outdoor use}.
► UV flexographic inks with lube oil and gas splash resistance: Environmental Inks & Coatings' "UltraFlex III SFR" {recognized in all colors for indoor and outdoor use}; Flint Ink's "Flexocure Sigma" {recognized in all colors for indoor use; blue and black for outdoor use, and blue, black, and red with gasoline}; and ACTEGA WIT, Inc. "PharmaFlex UV" {recognized in blue, black, and red for indoors and outdoor use}.
► UV ink jet: EFI Jetrion 4000 series {recognized with lube oil and gas splash resistance in all colors for indoor and outdoor use}.

Note: With most press inks, overlamination is required to meet the abrasion requirement for c-UL (CSA) recognition. At the 150ºC recognition temperature, overlaminations darken enough to hinder the readability of most yellow colored inks. If overlamination is desired with UL or c-UL recognition, seek recognition at a lower maximum use temperature.

Also suitable for thermal transfer printing with select ribbons and printers. Consult product recognition files or the Fasson Thermal Transfer Ribbon Guide for specific recommendations. This product can be die cut and stripped at high speeds on most web-fed presses. Sample labels in a variety of shapes have been successfully dispensed and applied with standard labeling systems.

RoHS/Regulation 2002/95/EU

The substances listed in article 4 lid 1 of 2002/95/EU (RoHS) are not intentionally used in this product. The concentration limits of these substances will not exceed the set maximum concentration limits as provided in the proposed amendment for 2002/95/EU.

Shelf Life
Unless specified otherwise in this document, one year when stored at 72°F at 50% RH

Note:
The technical data presented is from tests we believe to be reliable but should be considered representative or typical only and should not be used for specifications purposes. This product should be tested thoroughly under end-use conditions to ensure it meets the requirements of the specific application.

Appendix
Performance Data:
The following technical data should be considered representative or typical only and should not be used for specification purposes.

	Initial (15 minute dwell)		72 Hours at Room Temperature		72 Hours at 120^0F		96 Hours at 150^0F (65^0C) & 80% Relative Humidity	
Surface	**oz/in**	**N/100mm**	**oz/in**	**N/100mm**	**oz/in**	**N/100mm**	**oz/in**	**N/100mm**
1. Stainless Steel	62.7	69	65.8	72.4	75.2	82.7	89.6	98.6
2. Aluminum	42.7	47	52.8	58.1	67.2	73.9	85.1	93.6
3. Polypropylene	52.3	57.5	62.9	69.2	59.2	65.1	57.9	63.7
4. HDPE	32	35.2	32	35.2	36.8	40.5	36.3	39.9
5. LDPE	24.8	27.3	42.1	46.3	35.4	38.9	23.7	26.1
6. ABS Plastic	56.2	61.8	65.6	72.2	56	61.6	54.7	60.2

Environmental Performance: Chemical Resistance test results
The performance results are based on 4 hour immersions at room temperature unless otherwise noted (gasoline is 1 hour). Samples were applied to stainless steel panels and conditioned for 24 hours before immersion and evaluated immediately upon removal. Adhesion measured at 180° peel.

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DURABLE PORTFOLIO

Product Data Sheet

	Adhesion to Stainless Steel		Visual	Edge
Chemical	**oz/in**	**N/100mm**	**Appearance**	**Penetration mm**
1. 70% IPA	43	47.3	No Change	0
2. Tide® Detergent	57.9	63.7	No Change	0
3. Engine Oil (10W30)	53.6	59	No Change	0
4. Water	60	66	No Change	0
5. Ammonia - pH 11	42.4	46.6	Edge Swell	0
6. 409® Cleaner	56.2	61.8	No Change	0
7. Toluene	29.4	32.3	Edge Swell	6.4
8. Brake Fluid	51	56.1	No Change	0
9. Reference Fuel C	48.8	53.7	Edge Swell	0
10. Kerosene K1	56.5	62.2	No Change	0
11. Heptane	43	47.3	No Change	0

Performance Data:

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The following technical data should be considered representative or typical only and should not be used for specification purposes.

Compliance Recognition: UL, C-U

Underwriters Laboratories, Inc.

Substrates	Minimum Temperature		Maximum Temperature		
	°F	°C	°F	°C	(I=Indoor Only I/O=Indoor & Outdoor)
1. Acrylic Paint	-40	-40	302	150	I/O
2. Alkyd Enamel	-40	-40	302	150	I/O
3. Aluminum	-40	-40	302	150	I/O
4. Epoxy Paint	-40	-40	302	150	I/O
5. Galvanized Steel	-40	-40	302	150	I/O
6. Polyester Paint	-40	-40	302	150	I/O
7. Polyester PCP*	-40	-40	302	150	I/O
8. Polyurethane PCP*	-40	-40	302	150	I/O
9. Porcelain	-40	-40	302	150	I/O
10. Stainless Steel	-40	-40	302	150	I/O
11. Epoxy PCP*	-40	-40	302	150	I/O
12. Melamine	-40	-40	212	100	I/O
13. Nylon	-40	-40	212	100	I/O
14. Polycarbonate	-40	-40	212	100	I/O
15. Thermoset Polyester	-40	-40	212	100	I/O
16. ABS Plastic	-40	-40	176	80	I/O
17. PBT Plastic	-40	-40	176	80	I/O
18. Polystyrene	-40	-40	176	80	I/O
19. Polyphenylene Oxide	-40	-40	176	80	I/O
20. Polypropylene	-40	-40	176	80	I/O
21. and others					
22. *PCP=Powder Coat Paint					

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Recognized Ribbons: Armor "AXR7+", Armor "AXR8", Armor "AXR600", Astro Med Inc "R-5", Astro Med "RF", Astro Med "RY", Coding Prds "5940", Dai Nippon "R-300", Dai Nippon "R-510", Iimak "SP-410", Iimak "SP-330", Iimak "Primemark", Intermec "TMX 1500", Intermec "TMX 3200", ITW "B324", Kurz "K300", Kurz "K500", Kurz "K501", NCR "Promark 3", NCR "Pacesetter", NCR "Ultra V", NCR "Perma Max", NCR "K3", Ricoh "B110C", Ricoh "B110CR", Ricoh "120EC", Sato Corp. "Premier 1", Sony "TR4070", Sony "TR4075", Sony "TR5070", Sony "TR6070", Sony "TR6075", Sony "TRX75", Sony "Signature Series Resin", Union Chemicar "US300", Zebra "5095", Zebra "5100", Zebra "5175", Zebra "5463", Zebra "5555", Zebra "Z-4100", and others.

Tested by Underwriters Laboratories, Inc.
to meet the requirements of the Canadian Standards Association for labeling materials

	Minimum Temperature		Maximum Temperature		
Substrates	**°F**	**°C**	**°F**	**°C**	**(I=Indoor Only I/O=Indoor & Outdoor)**
1. Metals	-40	-40	302	150	I/O
2. Electrostatic Paints	-40	-40	302	150	I/O
3. Plastics Group I	-40	-40	212	100	I/O
4. Plastics Group II	-40	-40	176	80	I/O
5. Plastics Group III	-40	-40	176	80	I/O
6. Plastics Group IV	-40	-40	176	80	I/O
7. Plastics Group V	-40	-40	176	80	I/O
8. Plastics Group VI	-40	-40	176	80	I/O
9. Plastics Group VII	-40	-40	176	80	I/O
10. Plastics Group VIII	-40	-40	176	80	I/O

Recognized Ribbons: Armor "AXR7+", Armor "AXR8", Armor "AXR600", Astro Med "RY", Dai Nippon "R-300", Dai Nippon "R-510", Kurz "K500", NCR "Promark 3", Ricoh "B110C", Ricoh "B110CR", Sato Corp. "Premier 1", Sony "TR4070", Sony "TR5070", Sony "TRX75", Sony "Signature Series Resin", Union Chemicar "US300", Zebra "5100", and others.

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Tide® is a registered trademark of the Procter & Gamble Company

The information on compliance conditions, substrates, and printing products contained in the tables above represent a summary of recognized or acceptable conditions and printing products. Other conditions, substrates, and printing products may be recognized with this material. Please consult the specific compliance organization records or specific files for a complete listing.

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Warranty
All sales and contracts for sale are expressly conditioned on the buyer's assent to Avery Dennison's terms and conditions found on its website at www.na.fasson.com. Avery Dennison hereby objects to any term, different from or additional to Avery Dennison's terms, contained in any buyer communication in any form, unless agreed to in a writing signed by an officer of Avery Dennison.

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