

## **FCC - TEST REPORT**

Report Number : **7095022051243-00A** Date of Issue: <u>March 3, 2023</u>

Model : AccuFab-L4D, AccuFab-L4K

Product Type : 3D Printer

Applicant : SHINING 3D Tech. Co., Ltd.

Address : No.1398 Xiangbin Road, Xiaoshan, Hangzhou, China

Manufacturer : SHINING 3D Tech. Co., Ltd.

Address : No.1398 Xiangbin Road, Xiaoshan, Hangzhou, China

Test Result : ■ Positive □ Negative

Total pages including Appendices



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#### China

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# 2 Details about the Test Laboratory

# **Details about the Test Laboratory**

Test Site 1

Company name: TÜV SÜD Certification and Testing (China) Co., Ltd. Shanghai Branch

No.16 Lane, 1951 Du Hui Road,

Shanghai 201108,

P.R. China

FCC Registration 820234

Number:

Designation CN1183

Number:

IC Company 25988

Number:

CAB identifier: CN0101

Telephone: +86 21 6141 0123 Fax: +86 21 6140 8600



# 3 Description of the Equipment under Test

## **Description of the Equipment Under Test**

Product: 3D Printer

Model no.: AccuFab-L4D, AccuFab-L4K

FCC ID: 2AMG4-L4DL4KB

Options and accessories: NA

Rating: 110-240V~, 50/60Hz

RF Transmission For 802.11b/g/n-HT20: 2412~2462 MHz Frequency: For 802.11n-HT40: 2422~2452 MHz

No. of Operated Channel: 2.4GHz WIFI: 11 for 802.11b/802.11g/802.11n(H20)

7 for 802.11n(H40)

Modulation: For 2.4GHz WIFI:

Direct Sequence Spread Spectrum (DSSS) for 802.11b

Orthogonal Frequency Division Multiplexing (OFDM) for 802.11g/n

Antenna Type: FPC

Antenna Gain: 4 dBi

Description of the EUT: The Equipment Under Test (EUT) is a low-power embedded

Wi-Fi module. We tested it and listed the worst data in this report.

Test sample no.: SHA-674240-1

The sample's mentioned in this report is/are submitted/ supplied/ manufactured by client. The laboratory therefore assumes no responsibility for accuracy of information on the brand name, model number, origin of manufacture, consignment, antenna gain or any information supplied.



# 4 Summary of Test Standards

Test Standards				
FCC Part 15 Subpart C	PART 15 - RADIO FREQUENCY DEVICES			
	Subpart C - Intentional Radiators			

All the test methods were according to KDB 558074 D01 15.247 Meas Guidance v05r02 and ANSI C63.10 (2013).



# 5 Summary of Test Results

	Technical Requireme	nts						
FCC Part 15 Subpart C								
Test Condition	Test Condition				st Resi			
	Canduated amission	Pages	Site	Pass	Fail	N/A		
§15.207	Conducted emission AC power port	12-14	Site 1					
§15.247 (b) (3)	Conducted peak output power	15-16	Site 1					
§15.247(a)(1)	20dB bandwidth							
§15.247(a)(1)	Carrier frequency separation							
§15.247(a)(1)(iii)	Number of hopping frequencies							
§15.247(a)(1)(iii)	Dwell Time							
§15.247(a)(2)	6dB bandwidth	17-26	Site 1	$\boxtimes$				
§15.247(e)	Power spectral density	27-31	Site 1					
§15.247(d)	Spurious RF conducted emissions	32-44	Site 1					
§15.247(d)	Band edge	45-49	Site 1	$\boxtimes$				
§15.247(d) & §15.209	Spurious radiated emissions for transmitter	50-57	Site 1					
§15.203	Antenna requirement	See note 1						

Remark 1: N/A - Not Applicable.

Note 1: The EUT uses a FPC Antenna, which gain is 4dBi. In accordance to §15.203, It is considered sufficiently to comply with the provisions of this section.



## 6 General Remarks

#### Remarks

This submittal(s) (test report) is intended for FCC ID: 2AMG4-L4DL4KB complies with Section 15.207, 15.209, 15.247 of the FCC Part 15, Subpart C Rules.

According to the client's declaration, two models are the same except for the different model name and all the models have two kinds of power supply circuit (power supply circuit 1# and power supply circuit 2#).

So the model AccuFab-L4K (with power supply circuit 1#) was chosen to perform all the tests. and partial tests (Conducted Emission and Spurious radiated emissions for transmitter below 1GHz) performed on model AccuFab-L4K (with power supply circuit 2#).

### **SUMMARY:**

All tests according to the regulations cited on page 5 were

- Performed
- □ Not Performed

The Equipment under Test

- - Fulfills the general approval requirements.
- □ **Does not** fulfill the general approval requirements.

Sample Received Date: September 1, 2022

Testing Start Date: September 1, 2022

Testing End Date: October 13, 2022

-TÜV SÜD Certification and Testing (China) Co., Ltd. Shanghai Branch

Reviewed by: Prepared by: Tested by:

Hui TONG

**EMC Section Manager** 

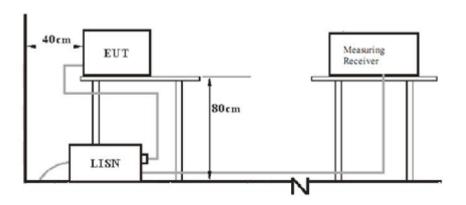
Wenqiang LU EMC Project Engineer Yiquan WANG EMC Test Engineer

Wang Tiguan



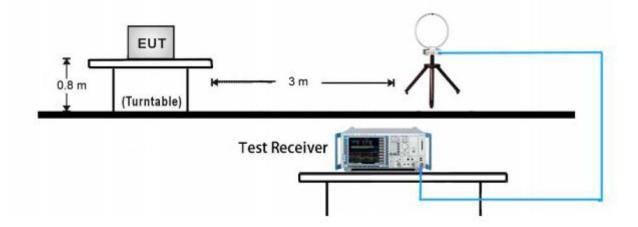
# 7 Test Setups

# 7.1 AC Power Line Conducted Emission test setups



# 7.2 Radiated test setups

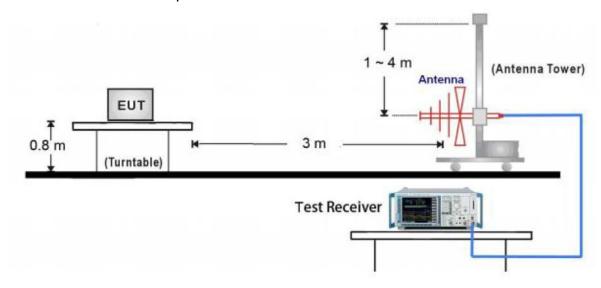
9kHz ~ 30MHz Test Setup:



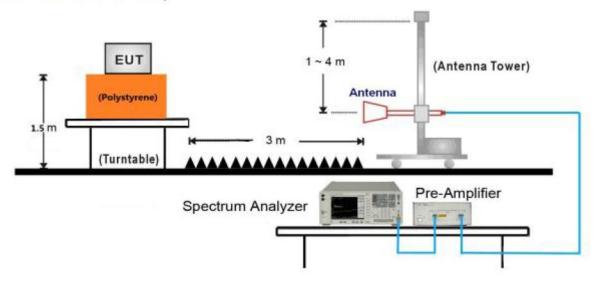
EMC SHA F R 02.10E



# 30MHz ~ 1GHz Test Setup:

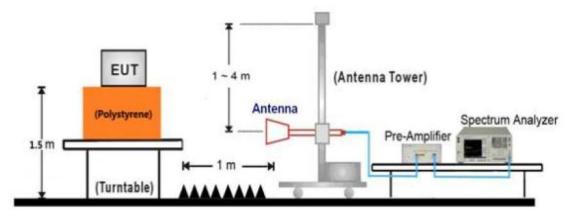


# 1GHz ~ 18GHz Test Setup:

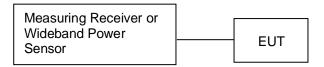




# 18GHz ~ 25GHz Test Setup:



# 7.3 Conducted RF test setups





# 8 Systems test configuration

Auxiliary Equipment Used during Test:

DESCRIPTION	MANUFACTURER	MODEL NO.(SHIELD)	S/N(LENGTH)
Notebook	Lenove	X240	Notebook

Test software: XCOM V2.1

The system was configured to channel 1(2412MHz), 6(2437MHz), and 11(2462MHz) for 802.11 b/g/n HT20 test and channel 3(2422MHz), 6(2437MHz), 9(2452MHz) for 802.11n HT40.

Non-hopping mode: The system was configured to operate at a signal channel transmitting. The test software allows the configuration and operation at the worst-case duty and the highest transmit power.



# 9 Technical Requirement

## 9.1 Conducted Emission

### **Test Method**

- 1. The EUT was placed on a table, which is 0.8m above ground plane
- 2. The power line of the EUT is connected to the AC mains through an Artificial Mains Network (A.M.N.).
- 3. Maximum procedure was performed to ensure EUT compliance
- 4. An EMI test receiver is used to test the emissions from both sides of AC line

#### Limit

According to §15.207 & RSS-GEN 8.8, conducted emissions limit as below:

Frequency	QP Limit	AV Limit
MHz	dΒμV	dΒμV
0.150-0.500	66-56*	56-46*
0.500-5	56	46
5-30	60	50

Decreasing linearly with logarithm of the frequency

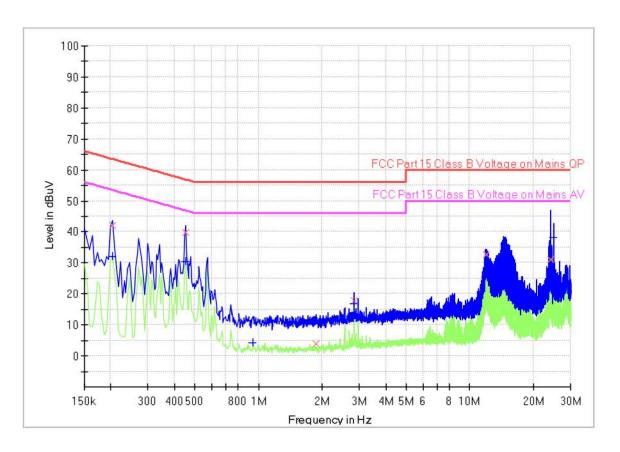


Product Type : 3D Printer M/N : AccuFab-L4K

Operating Condition : Mode 1: Tx\_2462MHz for 802.11G (worst case)

Test Specification : L-line (power supply circuit 1#)

Comment : AC 120V/60Hz



. <u>a</u>	,							
Frequency	Quasi	CAverag	Limit	Margin	Meas.	Bandwidth	Line	Corr.
(MHz)	Peak	е	(dBuV)	(dB)	Time	(kHz)		(dB)
	(dBuV)	(dBuV)			(ms)			
0.204000		32.21	53.45	21.24	1000.0	9.000	L1	19.5
0.204000	42.16		63.45	21.29	1000.0	9.000	L1	19.5
0.451500		30.52	46.85	16.33	1000.0	9.000	L1	19.5
0.451500	39.95		56.85	16.90	1000.0	9.000	L1	19.5
0.942000		4.19	46.00	41.81	1000.0	9.000	L1	19.5
1.873500	4.04		56.00	51.96	1000.0	9.000	L1	19.5
2.827500	17.89		56.00	38.11	1000.0	9.000	L1	19.5
2.827500		16.70	46.00	29.30	1000.0	9.000	L1	19.5
11.980500	32.71		60.00	27.29	1000.0	9.000	L1	19.7
11.985000		27.36	50.00	22.64	1000.0	9.000	L1	19.7
24.040500	31.13		60.00	28.87	1000.0	9.000	L1	20.0
24.999000		38.27	50.00	11.73	1000.0	9.000	L1	20.0

Note 1: Measure Level (dBuV/m) = Reading Level (dBuV) + Factor (dB) Factor (dB) = Cable Loss (dB) + LISN Factor (dB) + 10dB Attenuator

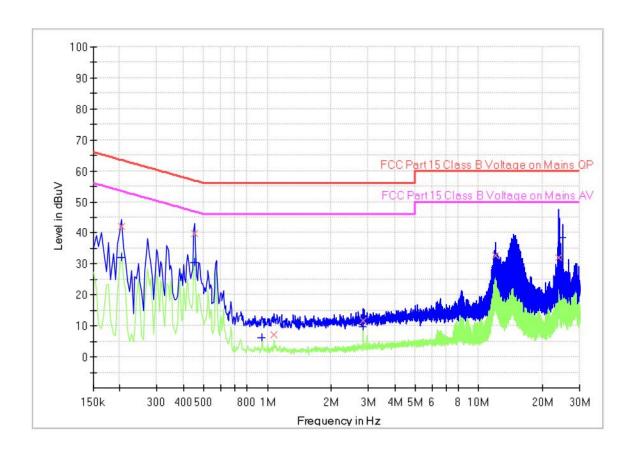


Product Type : 3D Printer M/N : AccuFab-L4K

Operating Condition : Mode 1: Tx\_2462MHz for 802.11G (worst case)

Test Specification : N-line (power supply circuit 1#)

Comment : AC 120V/60Hz



<u> </u>		ı						
Frequency	Quasi	CAverag	Limit	Margin	Meas.	Bandwidth	Line	Corr.
(MHz)	Peak	е	(dBuV)	(dB)	Time	(kHz)		(dB)
	(dBuV)	(dBuV)			(ms)			,
0.204000		32.07	53.45	21.38	1000.0	9.000	N	19.5
0.204000	42.04		63.45	21.41	1000.0	9.000	N	19.5
0.451500		30.36	46.85	16.49	1000.0	9.000	N	19.5
0.451500	39.77		56.85	17.08	1000.0	9.000	N	19.5
0.942000		6.03	46.00	39.97	1000.0	9.000	N	19.5
1.077000	7.18		56.00	48.82	1000.0	9.000	N	19.5
2.827500	11.58		56.00	44.42	1000.0	9.000	N	19.5
2.827500		9.70	46.00	36.30	1000.0	9.000	N	19.5
11.980500	32.68		60.00	27.32	1000.0	9.000	N	19.7
11.985000		28.95	50.00	21.05	1000.0	9.000	N	19.7
23.959500	31.95		60.00	28.05	1000.0	9.000	N	20.0
24.999000		38.63	50.00	11.37	1000.0	9.000	N	20.0

Note 1: Measure Level (dBuV/m) = Reading Level (dBuV) + Factor (dB) Factor (dB) = Cable Loss (dB) + LISN Factor (dB) + 10dB Attenuator

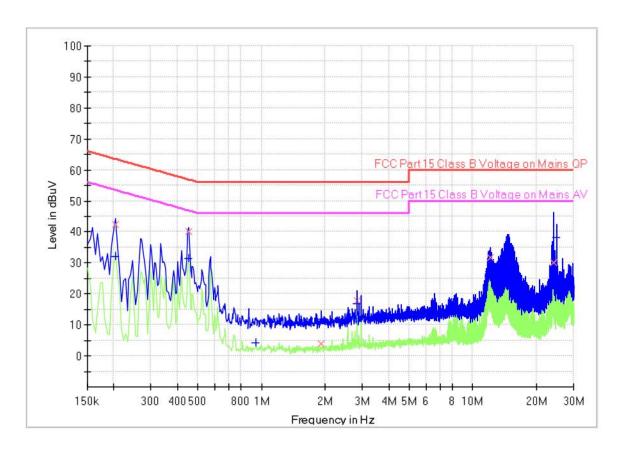


Product Type : 3D Printer M/N : AccuFab-L4K

Operating Condition : Mode 1: Tx\_2462MHz for 802.11G (worst case)

Test Specification : L-line (power supply circuit 2#)

Comment : AC 120V/60Hz



								_
Frequency	Quasi	CAverag	Limit	Margin	Meas.	Bandwidth	Line	Corr.
(MHz)	Peak	е	(dBuV)	(dB)	Time	(kHz)		(dB)
	(dBuV)	(dBuV)	,		(ms)	·		,
0.204000		32.10	53.45	21.35	1000.0	9.000	L1	19.5
0.204000	42.27		63.45	21.18	1000.0	9.000	L1	19.5
0.451500		31.28	46.85	15.57	1000.0	9.000	L1	19.5
0.451500	40.26		56.85	16.59	1000.0	9.000	L1	19.5
0.942000		4.20	46.00	41.80	1000.0	9.000	L1	19.5
1.918500	4.02		56.00	51.98	1000.0	9.000	L1	19.5
2.827500	17.88		56.00	38.12	1000.0	9.000	L1	19.5
2.827500		16.83	46.00	29.17	1000.0	9.000	L1	19.5
11.985000		27.34	50.00	22.66	1000.0	9.000	L1	19.7
12.115500	31.78		60.00	28.22	1000.0	9.000	L1	19.7
23.986500	30.06		60.00	29.94	1000.0	9.000	L1	20.0
24.999000		38.32	50.00	11.68	1000.0	9.000	L1	20.0

Note 1: Measure Level (dBuV/m) = Reading Level (dBuV) + Factor (dB) Factor (dB) = Cable Loss (dB) + LISN Factor (dB) + 10dB Attenuator

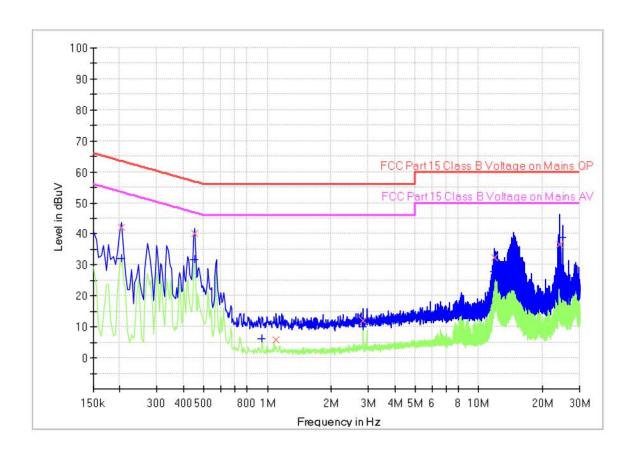


Product Type : 3D Printer M/N : AccuFab-L4K

Operating Condition : Mode 1: Tx\_2462MHz for 802.11G (worst case)

Test Specification : N-line (power supply circuit 2#)

Comment : AC 120V/60Hz



_	_							_
Frequency	Quasi	CAverag	Limit	Margin	Meas.	Bandwidth	Line	Corr.
(MHz)	Peak	е	(dBuV)	(dB)	Time	(kHz)		(dB)
, ,	(dBuV)	(dBuV)	,	,	(ms)	, ,		
0.204000	-	31.91	53.45	21.54	1000.0	9.000	N	19.5
0.204000	42.03		63.45	21.42	1000.0	9.000	N	19.5
0.451500	-	31.76	46.85	15.09	1000.0	9.000	N	19.5
0.451500	40.01		56.85	16.84	1000.0	9.000	N	19.5
0.942000		6.04	46.00	39.96	1000.0	9.000	N	19.5
1.095000	5.84		56.00	50.16	1000.0	9.000	N	19.5
2.827500	11.97		56.00	44.03	1000.0	9.000	N	19.5
2.827500	-	9.95	46.00	36.05	1000.0	9.000	N	19.5
11.845500		27.88	50.00	22.12	1000.0	9.000	N	19.7
11.850000	32.23		60.00	27.77	1000.0	9.000	N	19.7
23.995500	36.54		60.00	23.46	1000.0	9.000	N	20.0
24.999000		38.70	50.00	11.30	1000.0	9.000	N	20.0

Note 1: Measure Level (dBuV/m) = Reading Level (dBuV) + Factor (dB) Factor (dB) = Cable Loss (dB) + LISN Factor (dB) + 10dB Attenuator



# 9.2 Conducted peak output power

## **Test Method**

- Use the following spectrum analyzer settings:
   RBW > the 6 dB bandwidth of the emission being measured, VBW≥3RBW, Span≥3RBW
   Sweep = auto, Detector function = peak, Trace = max hold.
- 2. Add a correction factor to the display.
- 3. Use a power meter to measure the conducted peak output power.

### Limits

According to §15.247 (b) (3), conducted peak output power limit as below:

Frequency Range	Limit	Limit
MHz	W	dBm
2400-2483.5	≤1	≤30

# Test result as below table 802.11B

	Frequency	Conducted Peak Output Power	Result
	MHz Low channel 2412MHz	<b>dBm</b> 20.33	Pass
	Middle channel 2437MHz	20.51	Pass
	High channel 2462MHz	21.1	Pass
11G			

802.11G

Output Power  dBm	Result	
24.04	Pass	
23.97	Pass	
24.07	Pass	
	Output Power  dBm  24.04 23.97	Output Power Result  dBm  24.04 Pass 23.97 Pass

802.11N20

Freque MH	-	Conducted Peak Output Power dBm	Result
Low channel	2412MHz	22.23	Pass
Middle channe	el 2437MHz	22.67	Pass
High channel	2462MHz	22.94	Pass
•			

802.11N40

Frequency	Conducted Peak Output Power	Result
MHz	dBm	
Low channel 2422MHz	23.51	Pass
Middle channel 2437MHz	22.64	Pass
High channel 2452MHz	22.88	Pass



## 9.3 6dB bandwidth

#### **Test Method**

- Use the following spectrum analyzer settings: RBW=100K, VBW≥3RBW, Sweep = auto, Detector function = peak, Trace = max hold
- 2. Use the automatic bandwidth measurement capability of an instrument, may be employed using the X dB bandwidth mode with X set to 6 dB, care shall be taken so that the bandwidth measurement is not influenced by any intermediate power nulls in the fundamental emission that might be ≥ 6 dB.
- 3. Allow the trace to stabilize, record the X dB Bandwidth value.

#### Limit

Limit [kHz]
≥500

#### Test Method for 99 % Bandwidth

- Use the following spectrum analyzer settings: RBW=1% to 5% of the actual occupied, VBW≥3RBW, Sweep = auto, Detector function = peak, Trace = max hold
- 2. Use the automatic bandwidth measurement capability of an instrument, care shall be taken so that the bandwidth measurement is not influenced by any intermediate power nulls in the fundamental emission that might be ≥ 6 dB.
- 3. Allow the trace to stabilize, record the X dB Bandwidth value.

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Limit [kHz]	
N/A	



# Test result 802.11B

Frequency MHz	6dB bandwidth MHz	Result
Low channel 2412MHz	8.979	Pass
Middle channel 2437MHz	10.476	Pass
High channel 2462MHz	8.829	Pass

## 802.11G

Frequency MHz	6dB bandwidth MHz	Result
Low channel 2412MHz	16.443	Pass
Middle channel 2437MHz	16.512	Pass
High channel 2462MHz	16.494	Pass

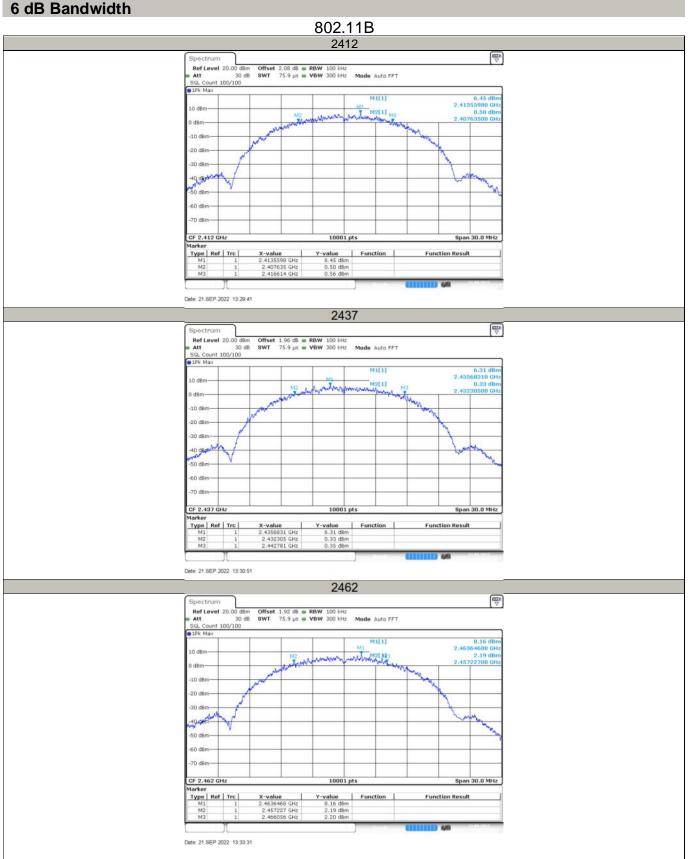
# 802.11N20

Frequency MHz	6dB bandwidth MHz	Result
Low channel 2412MHz	17.742	Pass
Middle channel 2437MHz	17.631	Pass
High channel 2462MHz	17.61	Pass

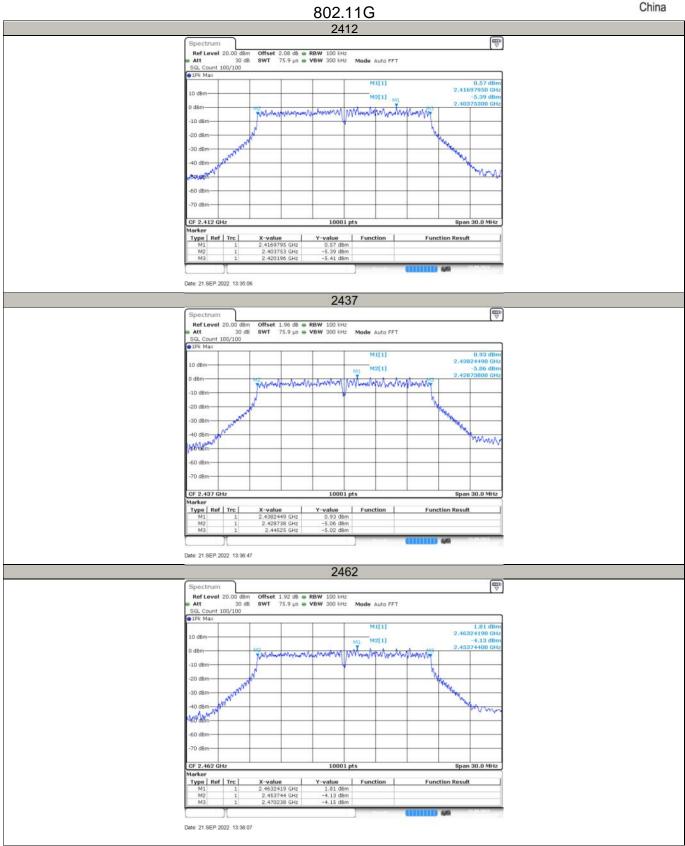
# 802.11N40

Frequency MHz	6dB bandwidth MHz	Result
Low channel 2422MHz	35.088	Pass
Middle channel 2437MHz	35.118	Pass
High channel 2452MHz	35.094	Pass



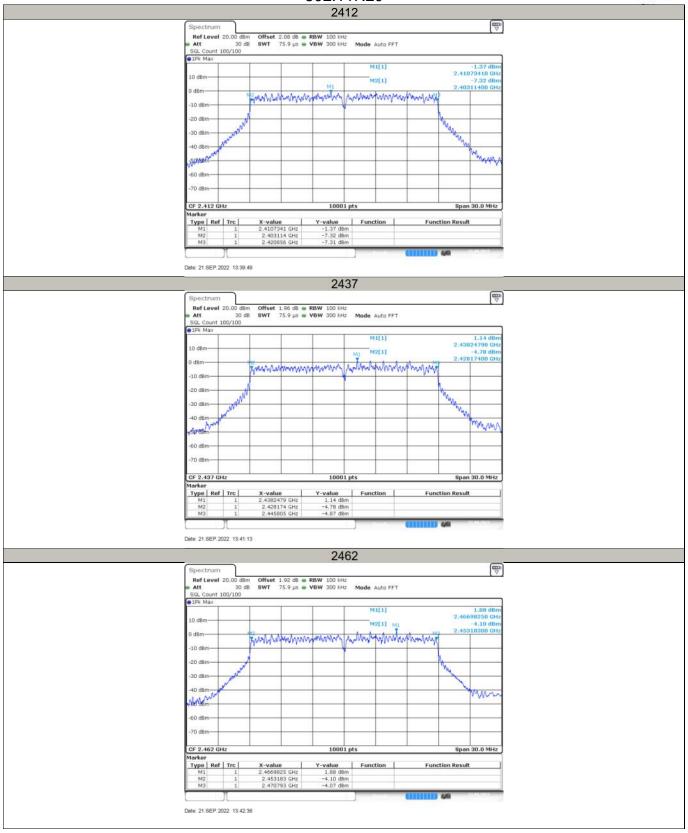








### 802.11N20





# 9.4 Power spectral density

### **Test Method**

This procedure shall be used if maximum peak conducted output power was used to demonstrate compliance:

- 1. Set analyzer center frequency to DTS channel center frequency. RBW=3kHz, VBW≥3RBW, Span=1.5 times DTS bandwidth, Detector=Peak, Sweep=auto, Trace= max hold.
- 2. Allow trace to fully stabilize, use the peak marker function to determine the maximum amplitude level within the RBW.

Limit [dBm/3kHz]

3. Repeat above procedures until other frequencies measured were completed.

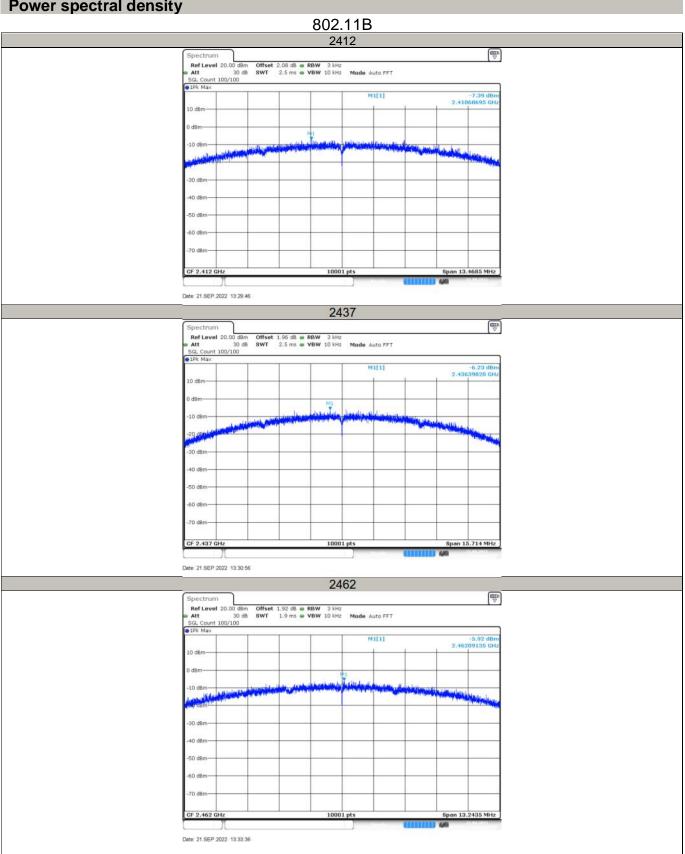
#### Limit

		≤8	
Test result			
802.11 B			
002.116		Dower spectral	
	Fraguanay	Power spectral	Dooult
	Frequency	density	Result
	MHz	dBm/3kHz	
	Low channel 2412MHz	-7.39	Pass
	Middle channel 2437MHz	-6.23	Pass
	High channel 2462MHz	-5.92	Pass
802.11 G			
		Power spectral	
	Frequency	density	Result
	MHz	dBm/3kHz	
	Low channel 2412MHz	-13.61	Pass
	Middle channel 2437MHz	-12.77	Pass
	High channel 2462MHz	-12.08	Pass
802.11 N20			
		Power spectral	
	Frequency	density	Result
	MHz	dBm/3kHz	
	Low channel 2412MHz	-14.91	Pass
	Middle channel 2437MHz	-14.52	Pass
	High channel 2462MHz	-13.5	Pass
802.11 N40			
		Power spectral	
	Frequency	density	Result
	MHz	dBm/3kHz	
	Low channel 2422MHz	-15.83	Pass
	Middle channel 2437MHz	-16.29	Pass
	High channel 2452MHz	-15.64	Pass
	-		



China

## **Power spectral density**





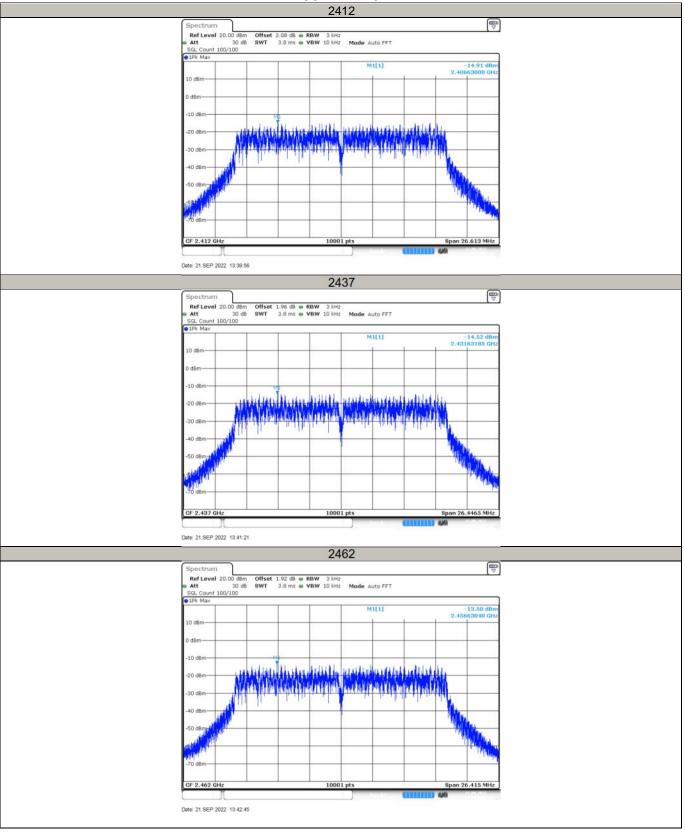
China 802.11G 2412 
 Ref Level
 20.00 dBm
 Offset
 2.08 dB
 RBW
 3 kHz

 Att
 30 dB
 SWT
 3.8 ms
 VBW
 10 kHz
 Mode
 Auto FFT

 SGL Count 100/100
 100/100
 Mode
 Auto FFT
 Auto FFT
 Auto FFT
 -13.61 dBr 2.41511235 GH Date: 21.SEP.2022 13:35:13 2437 Spectrum Date: 21.SEP.2022 13:36:53 2462 Spectrum SGL Cour -12.08 dBr 2.46511210 GH Date: 21.SEP.2022 13:38:14

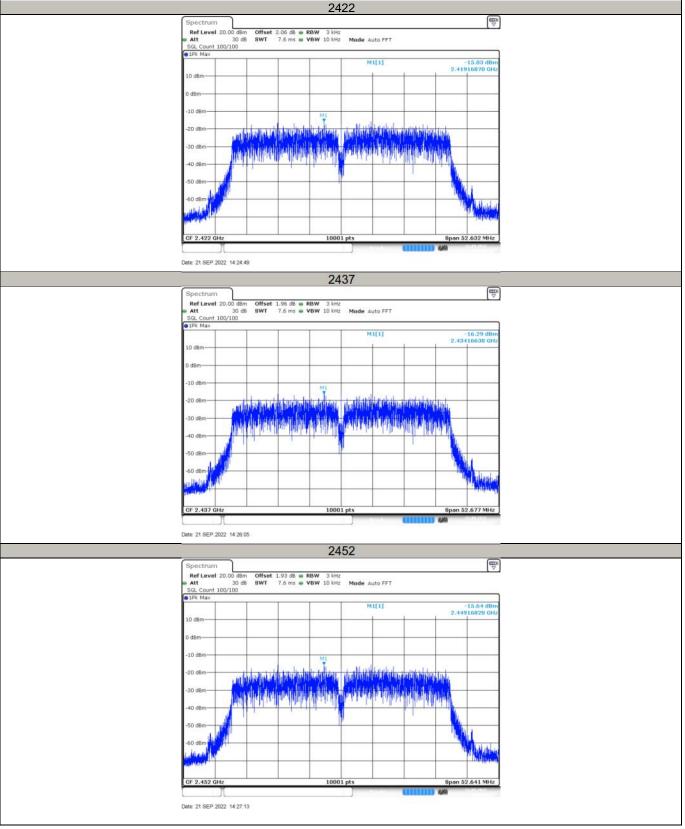


China 802.11N20





China 802.11N40





# 9.5 Spurious RF conducted emissions

### **Test Method**

- 1. Establish a reference level by using the following procedure:
  - a. Set RBW=100 kHz. VBW≥3RBW. Detector =peak, Sweep time = auto couple, Trace mode = max hold.
  - b. Allow trace to fully stabilize, use the peak marker function to determine the maximum PSD level.
- 2. Use the maximum PSD level to establish the reference level.
  - a. Set the center frequency and span to encompass frequency range to be measured.
  - b. Use the peak marker function to determine the maximum amplitude level. Ensure that the amplitude of all unwanted emissions outside of the authorized frequency band (excluding restricted frequency bands) are attenuated by at least the minimum requirements, report the three highest emissions relative to the limit.
- 3. Repeat above procedures until other frequencies measured were completed.

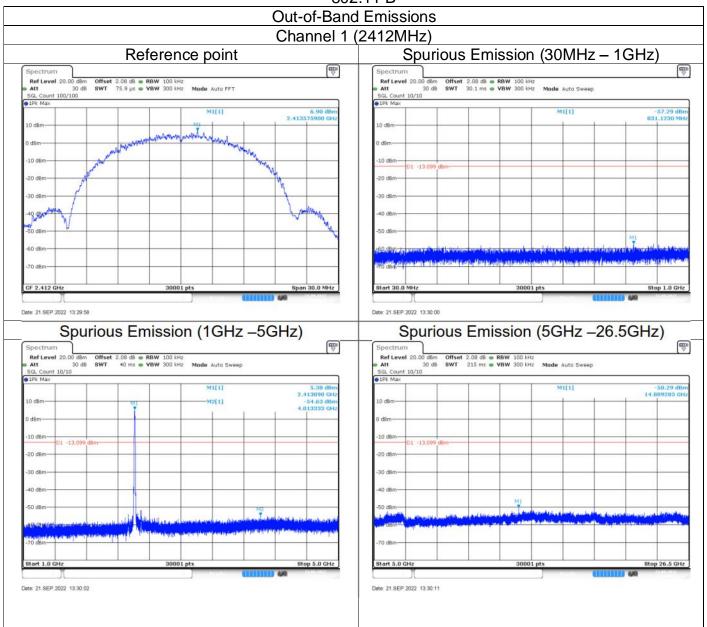
#### Limit

Frequency Range MHz	Limit (dBc)
30-25000	-20

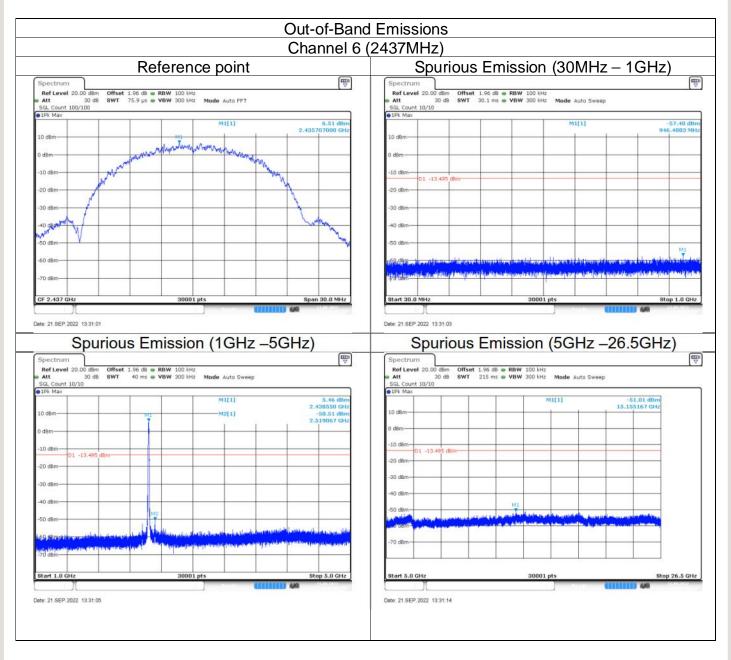


## **Spurious RF conducted emissions**

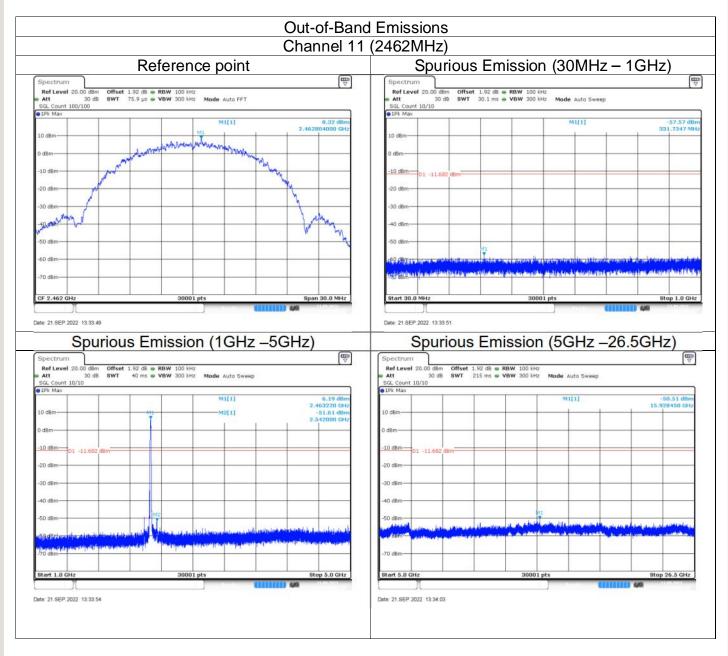
## 802.11 B





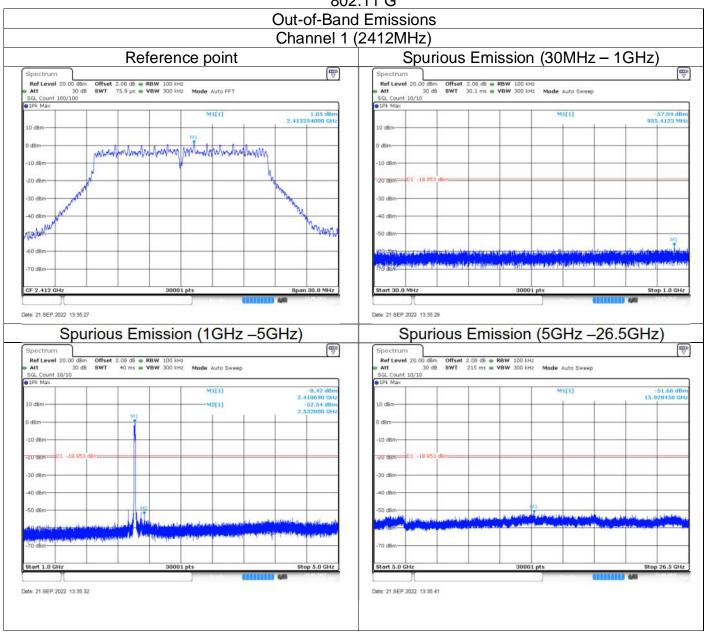




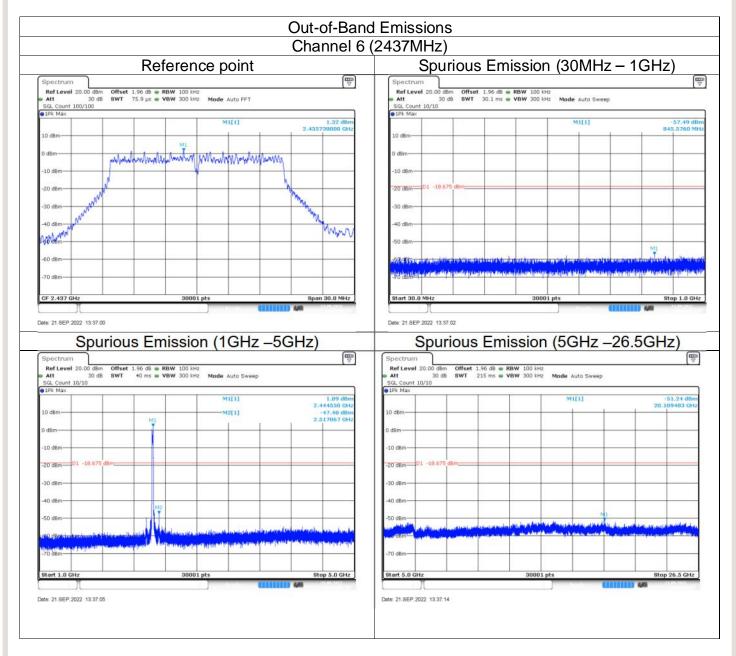




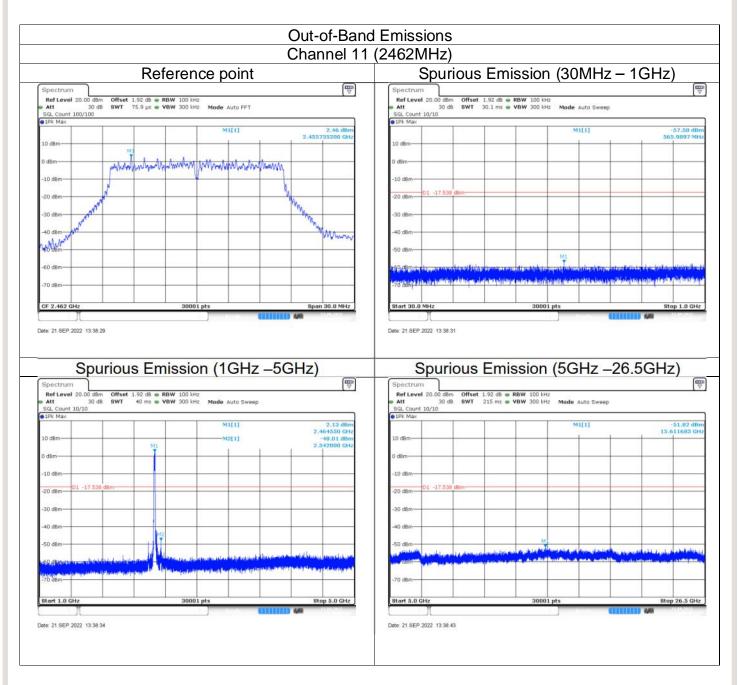






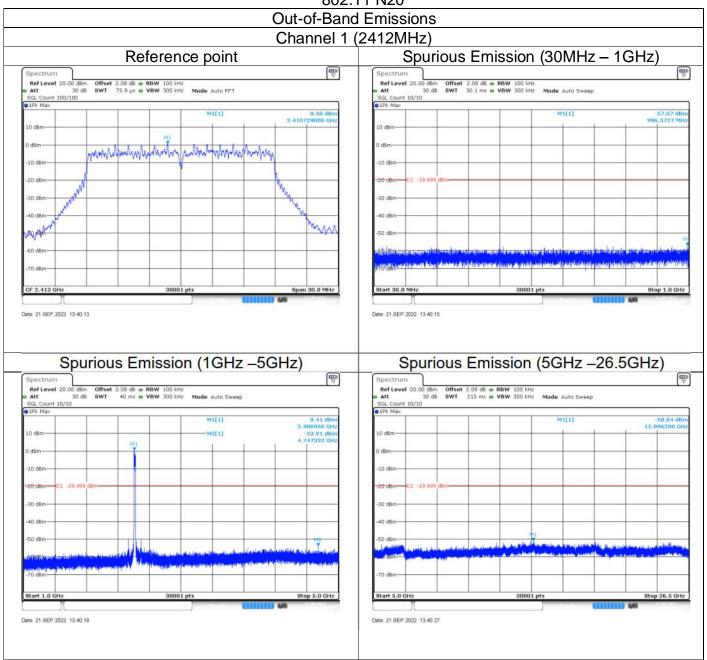




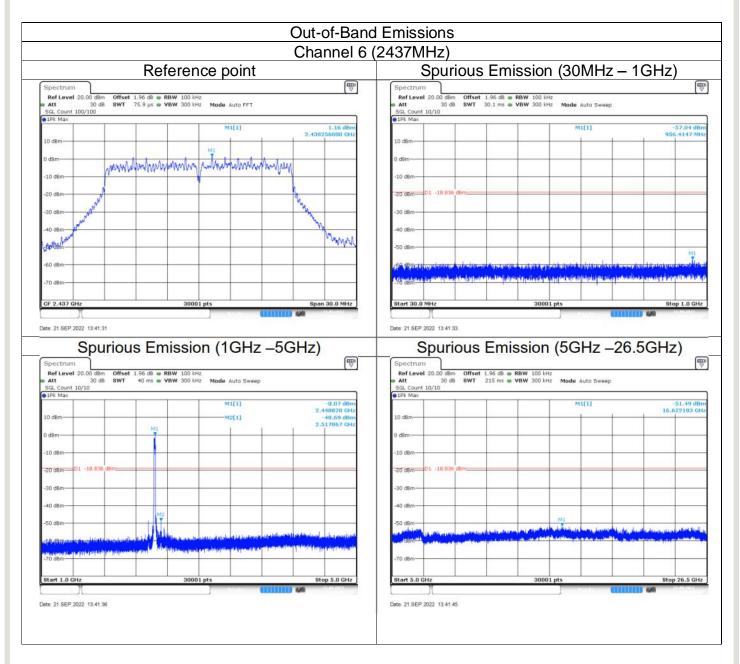




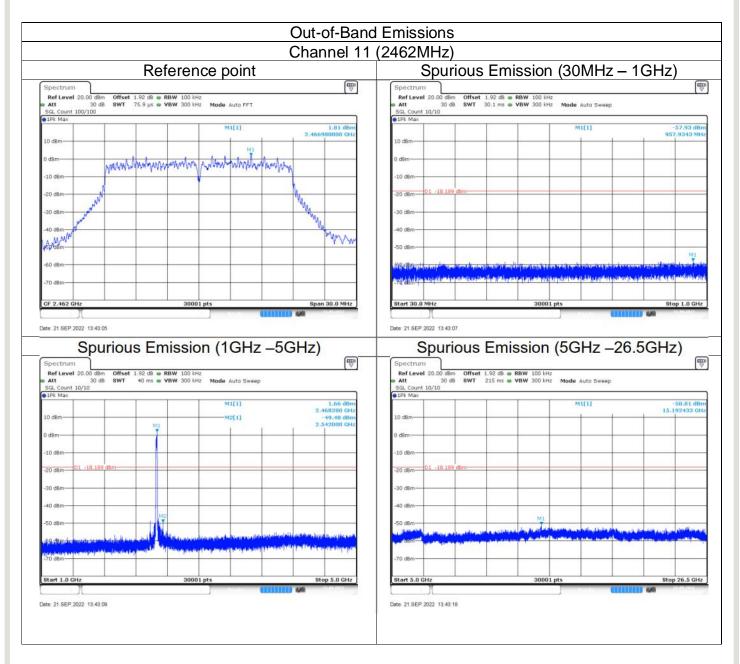
## 802.11 N20





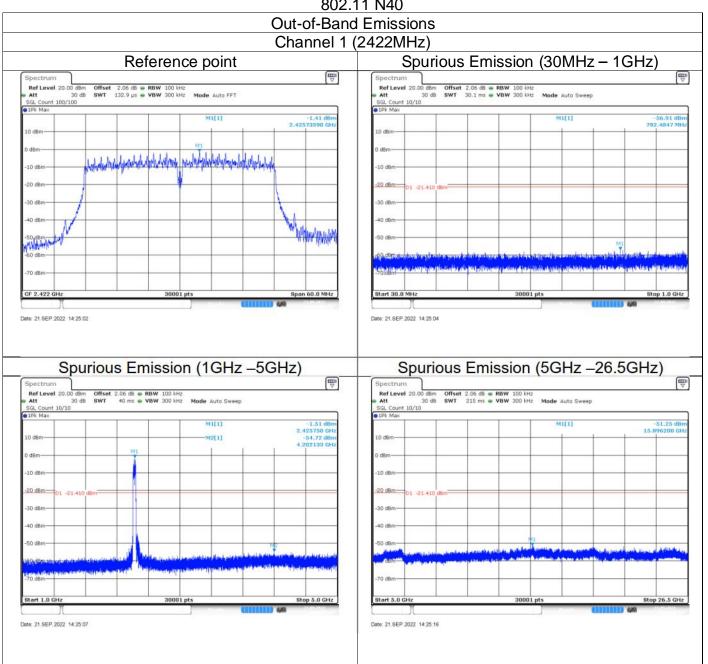




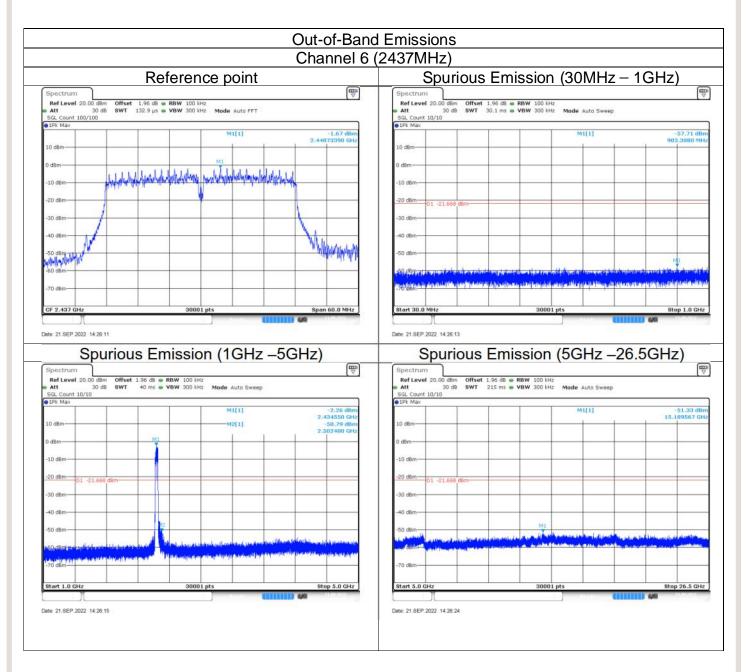




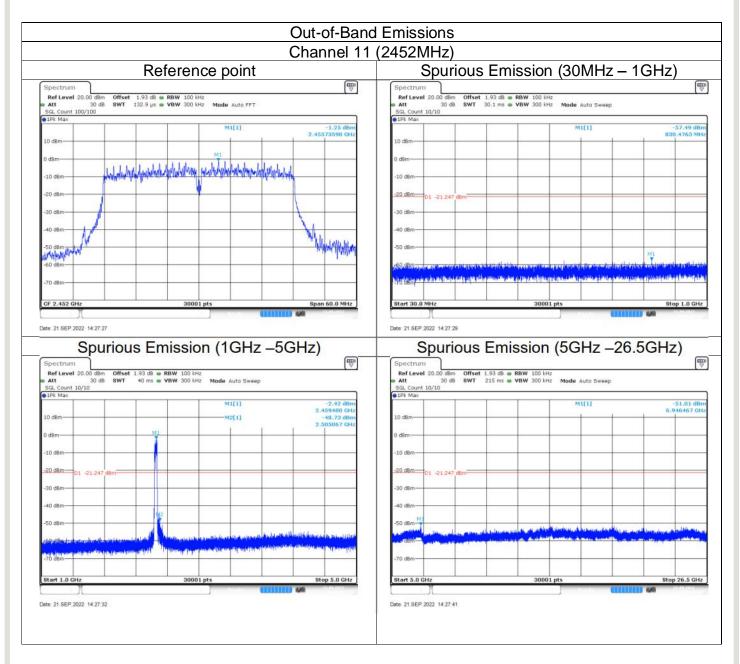
#### 802.11 N40













### 9.6 Band edge

#### **Test Method**

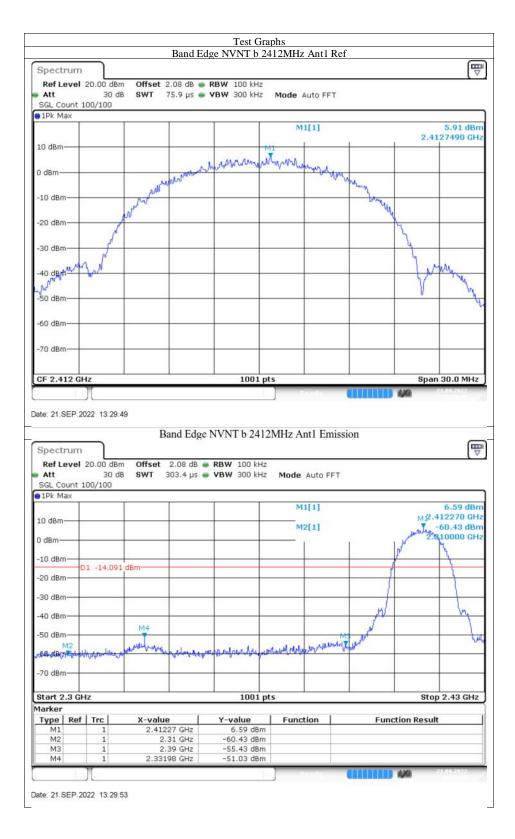
- Use the following spectrum analyzer settings:
  Span = wide enough to capture the peak level of the in-band emission and all spurious
  RBW = 100 kHz, VBW≥RBW, Sweep = auto, Detector function = peak, Trace = max hold.
- 2 Allow the trace to stabilize, use the peak and delta measurement to record the result.
- 3 The level displayed must comply with the limit specified in this Section.

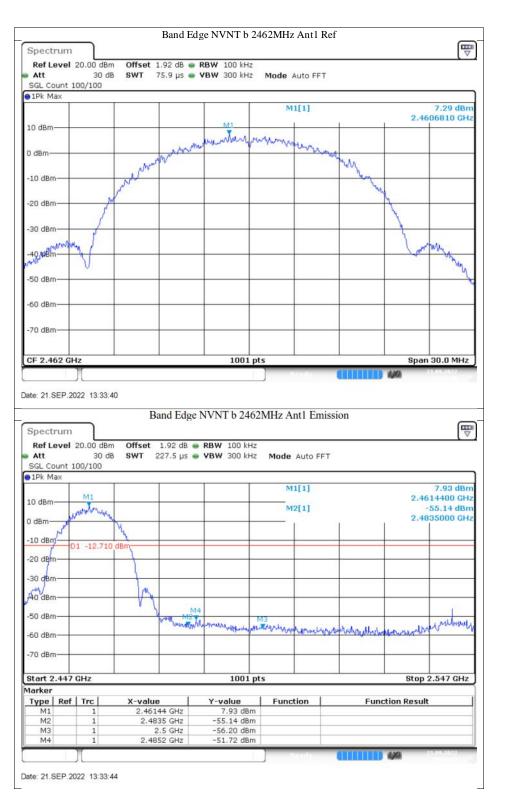
#### Limit

According to §15.247(d) and RSS-247 5.5, in any 100 kHz bandwidth outside the frequency bands in which the spread spectrum intentional radiator in operating, the radio frequency power that is produced by the intentional radiator shall be at least 20 dB below that in the 100 kHz bandwidth within the band that contains the highest level of the desired power, based on either an RF conducted or a radiated measurement, provided the transmitter demonstrates compliance with the peak conducted power limits. In addition, radiated emissions which fall in the restricted bands, as defined in §15.205(a) and RSS-Gen8.10, must also comply with the radiated emission limits specified in 15.209(a) (see Section 15.205(c)) and RSS-Gen.

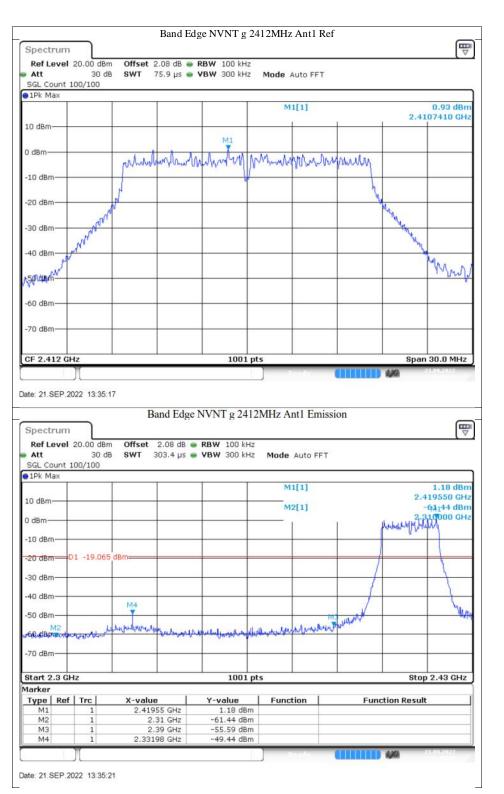
# SUD

#### Test result

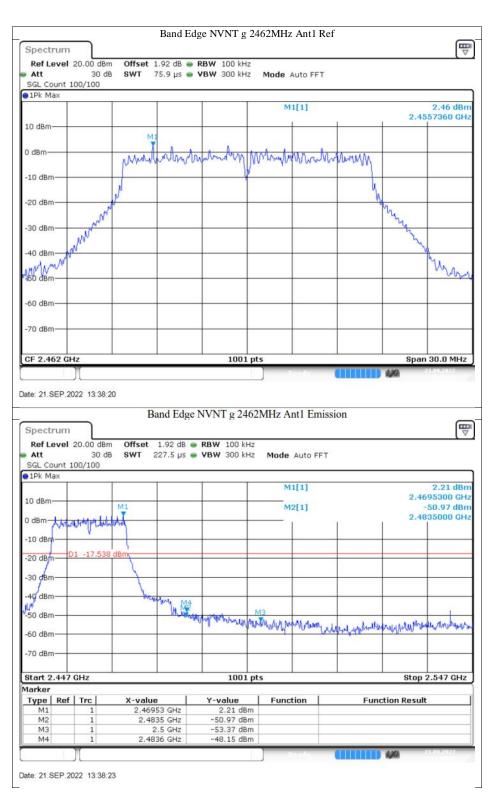




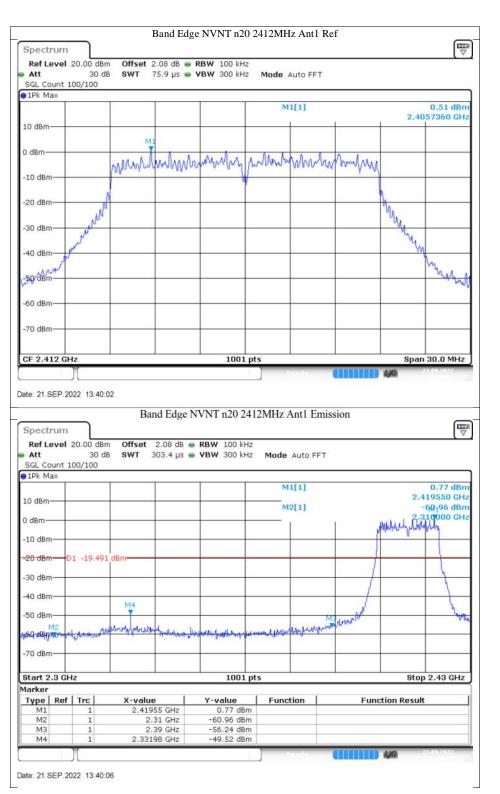




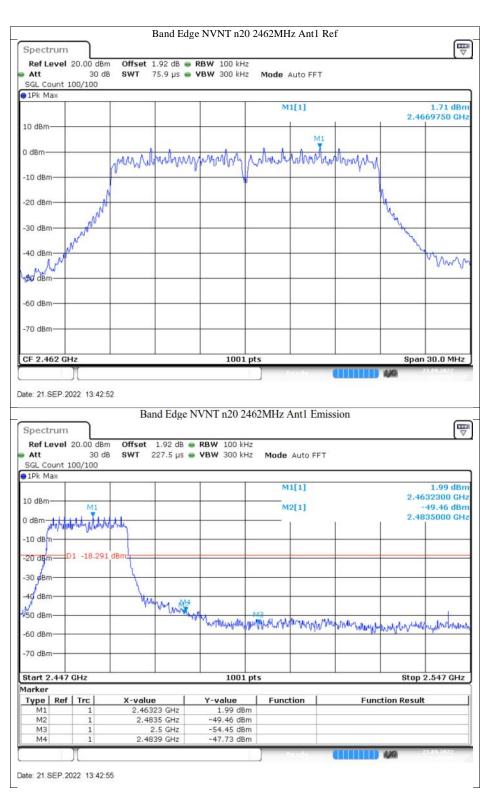






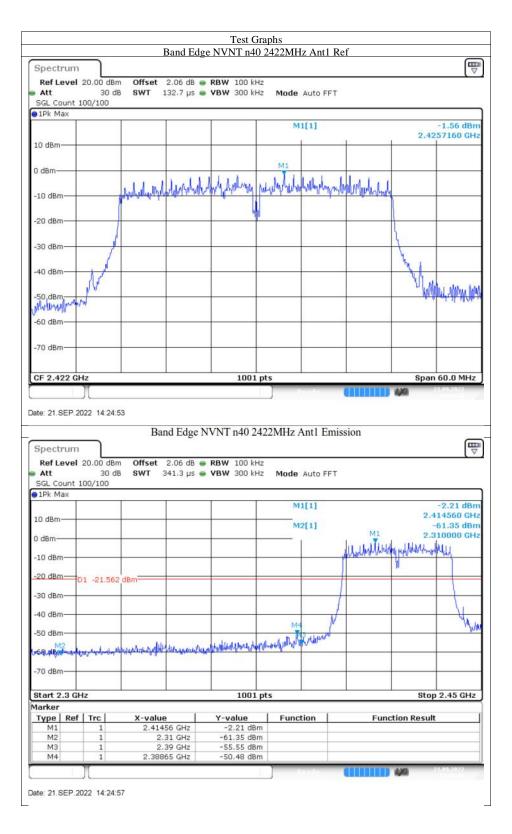


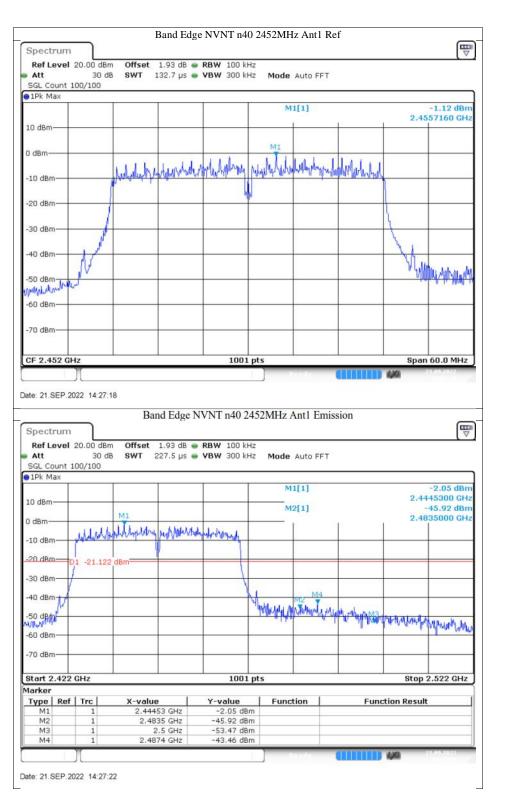
















## 9.7 Spurious radiated emissions for transmitter

#### **Test Method**

- 1. The EUT was place on a turn table which is 1.5m above ground plane for above 1GHz and 0.8m above ground for below 1GHz at 3 meter chamber room for test. The table was rotated 360 degrees to determine the position of the highest radiation.
- 2. The EUT was set 3 meters away from the interference receiving antenna, which was mounted on the top of a variable height antenna tower.
- 3. The height of antenna is varied from one meter to four meters above the ground to determine the maximum value of the field strength. Both horizontal and vertical polarizations of the antenna are set to make the measurement.
- 4. For each suspected emission, the EUT was arranged to its worst case and then the antenna was tuned to heights from 1 meter to 4 meters and the rotatable table was turned from 0 degrees to 360 degrees to find the maximum reading.
- 5. Use the following spectrum analyzer settings According to C63.10:

#### For Below 1GHz

Use the following spectrum analyzer settings:

Span = wide enough to capture the peak level of the in-band emission and all spurious RBW = 100 kHz to 120 kHz, VBW≥RBW for peak measurement, Sweep = auto, Detector function = peak, Trace = max hold.

#### For Peak unwanted emissions Above 1GHz:

Span = wide enough to capture the peak level of the in-band emission and all spurious RBW = 1MHz, VBW≥RBW for peak measurement, Sweep = auto, Detector function = peak, Trace = max hold.

Procedures for average unwanted emissions measurements above 1000 MHz

- a) RBW = 1MHz.
- b) VBW  $\geq$  [3 × RBW].
- c) Detector = RMS (power averaging), if [span / (# of points in sweep)]  $\leq$  RBW / 2. Satisfying this condition can require increasing the number of points in the sweep or reducing the span. If the condition is not satisfied, then the detector mode shall be set to peak.
- d) Averaging type = power (i.e., rms) (As an alternative, the detector and averaging type may be set for linear voltage averaging. Some instruments require linear display mode to use linear voltage averaging. Log or dB averaging shall not be used.)
- e) Sweep time = auto.
- f) Perform a trace average of at least 100 traces if the transmission is continuous. If the transmission is not continuous, then the number of traces shall be increased by a factor of 1 / D, where D is the duty cycle. For example, with 50% duty cycle, at least 200 traces shall be averaged. (If a specific emission is demonstrated to be continuous—i.e., 100% duty cycle—then rather than turning ON and OFF with the transmit cycle, at least 100 traces shall be averaged.)
- g) If tests are performed with the EUT transmitting at a duty cycle less than 98%, then a correction factor shall be added to the measurement results prior to comparing with the emission limit, to compute the emission level that would have been measured had the test been performed at 100% duty cycle. The correction factor is computed as follows:
- 1) If power averaging (rms) mode was used in the preceding step e), then the correction



factor is [10 log (1 / D)], where D is the duty cycle. For example, if the transmit duty cycle was 50%, then 3 dB shall be added to the measured emission levels.

2) If linear voltage averaging mode was used in the preceding step e), then the correction factor is [20 log (1 / D)], where D is the duty cycle. For example, if the transmit duty cycle was 50%, then 6 dB shall be added to the measured emission levels.

3) If a specific emission is demonstrated to be continuous (100% duty cycle) rather than turning ON and OFF with the transmit cycle, then no duty cycle correction is required for that emission.

#### Limit

The radio emission outside the operating frequency band shall be at least 20 dB below that in the 100 kHz bandwidth within the band that contains the highest level of the desired power. Radiated emissions which fall in the restricted bands, as defined in section15.205 and RSS-GEN 8.10 must comply with the radiated emission limits specified in section 15.209.

Frequency	Field Strength	Measured Distance Meters	
MHz	uV/m	Meters	
0.009~0.490	2400/F (kHz)	300	
0.490~1.705	24000/F (kHz)	30	
1.705~30	30	30	

Frequency	Field Strength	Field Strength	Detector
MHz	uV/m	dΒμV/m	
30-88	100	40	QP
88-216	150	43.5	QP
216-960	200	46	QP
960-1000	500	54	QP
Above 1000	500	54	AV
Above 1000	5000	74	PK



#### Spurious radiated emissions for transmitter

According to C63.10, if the peak (or quasi-peak) measured value complies with the average limit, it is unnecessary to perform an average measurement, so AV emission value did not show in below table if the peak value complies with average limit.

## Transmitting spurious emission test result as below:

Test mode: 802.11B						
		Channel 1 (2	2412MHz)			
Frequency (MHz)	Measure Level (dBuV/m)	Limit (dBuV/M)	Margin (dB)	Detector	Polarization	
2387.4	57.7	74.0	16.3	Peak	Horizontal	
2387.4	43.0	54.0	11.0	Average	Horizontal	
1259.5	45.7	74.0	29.3	Peak	Horizontal	
4823.9	41.9	74.0	32.1	Peak	Horizontal	
2389.4	51.5	74.0	22.5	Peak	Vertical	
1259.5	46.1	74.0	27.9	Peak	Vertical	
4825.6	43.1	74.0	30.9	Peak	Vertical	

Test mode: 802.11B Channel 6 (2437MHz)						
Frequency (MHz)  Measure Limit (dBuV/M)  Margin (dB)  Detector Polarization						
1259.5	46.8	74.0	27.2	Peak	Horizontal	
4873.7	43.8	74.0	30.2	Peak	Horizontal	
1260.1	44.3	74.0	29.7	Peak	Vertical	
4873.7	46.5	74.0	27.5	Peak	Vertical	

	Test mode: 802.11B Channel 11 (2462MHz)						
Frequency (MHz) Measure Limit (dBuV/M) Margin (dB) Detector Polarization							
2484.2	56.8	74.0	17.2	Peak	Horizontal		
2484.2	41.8	54.0	12.2	Average	Horizontal		
1259.5	51.4	74.0	22.6	Peak	Horizontal		
4923.6	46.7	74.0	27.3	Peak	Horizontal		
2483.7	49.8	74.0	24.2	Peak	Vertical		
1259.5	48.0	74.0	26.0	Peak	Vertical		
4924.2	49.4	74.0	24.6	Peak	Vertical		

- (1) Emission level= Original Receiver Reading + Correct Factor
- (2) Correct Factor = Antenna Factor + Cable Loss Amplifier gain
- (3) Margin = limit Corrected Reading



	Test mode: 802.11G Channel 1 (2412MHz)						
Frequency (MHz)	Measure Level (dBuV/m)	Limit (dBuV/M)	Margin (dB)	Detector	Polarization		
2386.6	59.3	74.0	14.7	Peak	Horizontal		
2386.6	43.1	54.0	10.9	Average	Horizontal		
1260.1	47.1	74.0	26.9	Peak	Horizontal		
4823.9	43.2	74.0	30.8	Peak	Horizontal		
2389.0	52.0	74.0	22.0	Peak	Vertical		
1259.5	43.9	74.0	30.1	Peak	Vertical		
4823.9	42.7	74.0	31.3	Peak	Vertical		

	Test mode: 802.11G						
		Channel 6 (2	2437MHz)				
Frequency (MHz)  Measure Level (dBuV/M)  Limit (dBuV/M)  Margin (dB)  Detector Polarization							
1259.5	46.1	74.0	27.9	Peak	Horizontal		
4873.7	43.4	74.0	30.6	Peak	Horizontal		
1260.1	46.0	74.0	28.0	Peak	Vertical		
4873.7	42.9	74.0	31.1	Peak	Vertical		

	Test mode: 802.11G					
		Channel 11 (	2462MHz)			
Frequency (MHz)	Measure Level (dBuV/m)	Limit (dBuV/M)	Margin (dB)	Detector	Polarization	
2484.4	55.8	74.0	18.2	Peak	Horizontal	
2484.4	43.8	54.0	10.2	Average	Horizontal	
2487.5	57.6	74.0	16.4	Peak	Horizontal	
2487.5	38.0	54.0	16.0	Average	Horizontal	
1259.5	47.3	74.0	26.7	Peak	Horizontal	
4844.3	43.8	74.0	20.2	Peak	Horizontal	
2484.9	57.7	74.0	16.3	Peak	Vertical	
2484.9	42.9	54.0	11.1	Average	Vertical	
1259.5	44.7	74.0	29.3	Peak	Vertical	
4923.6	44.1	74.0	29.9	Peak	Vertical	

- (1) Emission level= Original Receiver Reading + Correct Factor(2) Correct Factor = Antenna Factor + Cable Loss Amplifier gain
- (3) Margin = limit Corrected Reading



Test mode: 802.11N20							
		Channel 1 (2	2412MHz)				
Frequency (MHz)  Measure Limit (dBuV/M)  Margin (dB)  Detector Polarization							
2387.4	66.8	74.0	7.2	Peak	Horizontal		
2387.4	46.6	54.0	7.4	Average	Horizontal		
1259.5	45.7	74.0	28.3	Peak	Horizontal		
4823.9	43.7	74.0	30.3	Peak	Horizontal		
2388.1	49.9	74.0	24.1	Peak	Vertical		
1259.5	44.9	74.0	29.1	Peak	Vertical		
4823.9	43.3	74.0	30.7	Peak	Vertical		

Test mode: 802.11N20 Channel 6 (2437MHz)						
Frequency (MHz)  Measure Level (dBuV/M)  (dBuV/M)  Margin (dBuV/M)  Detector Polarization						
1259.5	45.4	74.0	28.6	Peak	Horizontal	
4757.6	42.4	74.0	31.6	Peak	Horizontal	
1259.5	44.7	74.0	29.3	Peak	Vertical	
4874.3	43.0	74.0	31.0	Peak	Vertical	

Test mode: 802.11N20 Channel 11 (2462MHz)						
Frequency (MHz) Measure Limit (dBuV/M) Margin (dB) Detector Polarization						
2483.6	58.2	74.0	15.8	Peak	Horizontal	
2483.6	46.0	54.0	8.0	Average	Horizontal	
1260.1	46.0	74.0	28.0	Peak	Horizontal	
4837.5	42.2	74.0	31.8	Peak	Horizontal	
2483.6	53.3	74.0	20.7	Peak	Vertical	
1260.1	46.0	74.0	28.0	Peak	Vertical	
4924.2	43.2	74.0	30.8	Peak	Vertical	

- (1) Emission level= Original Receiver Reading + Correct Factor(2) Correct Factor = Antenna Factor + Cable Loss Amplifier gain
- (3) Margin = limit Corrected Reading



	Test mode: 802.11N40 Channel 1 (2422MHz)						
Frequency (MHz)  Measure Limit (Margin (dBuV/M) (dB)  Margin (dB)  Detector Polarization							
2387.7	59.2	74.0	14.8	Peak	Horizontal		
2387.7	43.8	54.0	10.2	Average	Horizontal		
1259.5	45.8	74.0	28.2	Peak	Horizontal		
4843.7	42.4	74.0	31.6	Peak	Horizontal		
2388.2	53.9	74.0	20.1	Peak	Vertical		
2388.2	40.9	54.0	13.1	Average	Vertical		
1260.1	48.3	74.0	25.7	Peak	Vertical		
4843.7	43.1	74.0	30.9	Peak	Vertical		

Test mode: 802.11N40 Channel 6 (2437MHz)										
Frequency (MHz)  Measure Limit (dBuV/M)  Margin (dB)  Detector Polarization										
1259.5	45.3	74.0	28.7	Peak	Horizontal					
4750.8	42.3	74.0	31.7	Peak	Horizontal					
1260.1	48.6	74.0	25.4	Peak	Vertical					
4873.7	43.5	74.0	30.5	Peak	Vertical					

Test mode: 802.11N40 Channel 11 (2452MHz)											
Frequency (MHz)	Detector	Polarization									
2483.6	53.9	74.0	20.1	Peak	Horizontal						
2483.6	43.3	54.0	10.7	Average	Horizontal						
1259.5	46.5	74.0	27.5	Peak	Horizontal						
4887.3	43.2	74.0	30.8	Peak	Horizontal						
2483.8	50.1	74.0	23.9	Peak	Vertical						
1260.1	46.2	74.0	27.8	Peak	Vertical						
4885.1	42.4	74.0	31.6	Peak	Vertical						

- (1) Emission level= Original Receiver Reading + Correct Factor(2) Correct Factor = Antenna Factor + Cable Loss Amplifier gain
- (3) Margin = limit Corrected Reading

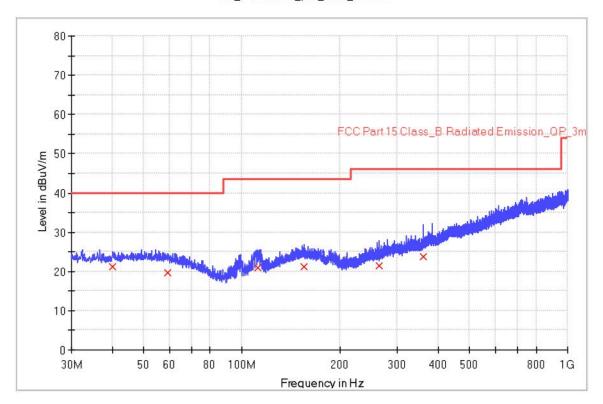


China

The worst case of Radiated Emission below 1GHz:

Site: 3 meter chamber	Time: 2022/09/03 - 10:21						
Limit: FCC_Part15.209 and RSS-GEN 8.8_RE(3m)	Engineer: Wenqiang LU						
Probe: VULB9168	Polarity: Horizontal						
UT: 3D Printer,	Power: 120VAC, 60Hz						
Model no: AccuFab-L4K (power supply circuit 1#)							
Note: Transmit by at channel 2462MHz for 802.11G (worst ca	Note: Transmit by at channel 2462MHz for 802.11G (worst case).						
Note: Pre-scan with three orthogonal axis and worst case as >	Caxis.						

RE\_VULB9168\_pre\_Cont\_30-1000



**Limit and Margin** 

	inite arra margini											
Frequency (MHz)	QuasiPeak (dBuV/m)	Meas. Time (ms)	Bandwidth (kHz)	Height (cm)	Pol	Azimuth (deg)	Corr. (dB)	Margin - QPK (dB)	Limit - QPK (dBuV/m)			
40.120000	21.1	1000.0	120.000	100.0	Н	31.0	20.0	18.9	40.0			
59.280000	19.7	1000.0	120.000	100.0	Н	265.0	20.2	20.4	40.0			
111.640000	20.9	1000.0	120.000	100.0	Н	81.0	17.5	22.6	43.5			
155.720000	21.2	1000.0	120.000	100.0	Н	174.0	21.0	22.3	43.5			
263.320000	21.5	1000.0	120.000	100.0	Н	345.0	20.1	24.6	46.0			
361.400000	23.7	1000.0	120.000	100.0	Н	218.0	23.0	22.3	46.0			

Note 1: Measure Level (dBuV/m) = Reading Level (dBuV) + Factor (dB)

Factor (dB) = Cable Loss (dB) + Antenna Factor (dB/m)

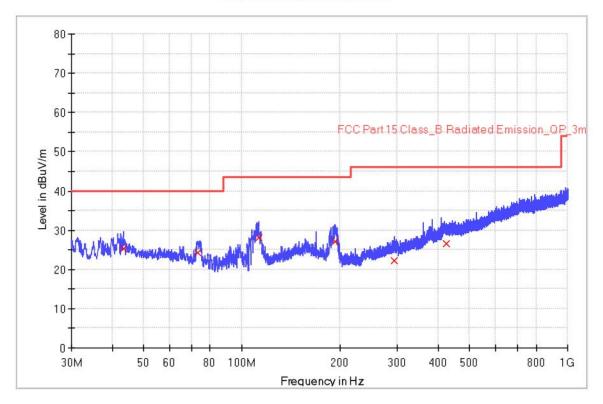


China

Site: 3 meter chamber	Time: 2022/09/03 - 10:53
Limit: FCC_Part15.209 and RSS-GEN 8.8_RE(3m)	Engineer: Wenqiang LU
Probe: VULB9168	Polarity: Vertical
UT: 3D Printer,	Power: 120VAC, 60Hz
Model no: AccuFab-L4K (power supply circuit 1#)	
N . T	•

Note: Transmit by at channel 2462MHz for 802.11G (worst case). Note: Pre-scan with three orthogonal axis and worst case as X axis.

RE\_VULB9168\_pre\_Cont\_30-1000



**Limit and Margin** 

minit and margin											
Frequency (MHz)	QuasiPeak (dBuV/m)	Meas. Time	Bandwidth (kHz)	Height (cm)	Pol	Azimuth (deg)	Corr. (dB)	Margin - QPK	Limit - QPK		
		(ms)						(dB)	(dBuV/m)		
43.280000	25.2	1000.0	120.000	100.0	٧	140.0	20.2	14.8	40.0		
73.320000	24.4	1000.0	120.000	100.0	٧	209.0	17.9	15.6	40.0		
112.680000	28.2	1000.0	120.000	100.0	٧	339.0	17.5	15.4	43.5		
193.360000	27.1	1000.0	120.000	100.0	٧	285.0	18.3	16.4	43.5		
292.960000	22.1	1000.0	120.000	100.0	٧	104.0	21.3	23.9	46.0		
425.600000	26.6	1000.0	120.000	100.0	٧	62.0	25.1	19.4	46.0		

Note 1: Measure Level (dBuV/m) = Reading Level (dBuV) + Factor (dB)

Factor (dB) = Cable Loss (dB) + Antenna Factor (dB/m)

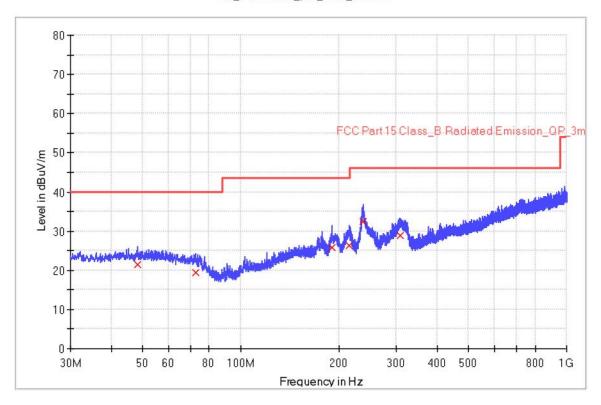


China

Time: 2022/09/03 - 11:09
Engineer: Wenqiang LU
Polarity: Horizontal
Power: 120VAC, 60Hz

Note: Transmit by at channel 2462MHz for 802.11G (worst case). Note: Pre-scan with three orthogonal axis and worst case as X axis.

RE\_VULB9168\_pre\_Cont\_30-1000



## **Limit and Margin**

Frequency (MHz)	QuasiPeak (dBuV/m)	Meas. Time (ms)	Bandwidth (kHz)	Height (cm)	Pol	Azimuth (deg)	Corr. (dB)	Margin - QPK (dB)	Limit - QPK (dBuV/m)
48.280000	21.4	1000.0	120.000	100.0	Н	256.0	20.5	18.6	40.0
72.520000	19.5	1000.0	120.000	100.0	Н	216.0	18.0	20.5	40.0
190.280000	25.8	1000.0	120.000	100.0	Н	176.0	18.5	17.7	43.5
214.800000	26.4	1000.0	120.000	100.0	Н	130.0	17.5	17.1	43.5
236.760000	32.5	1000.0	120.000	100.0	Н	340.0	19.1	13.6	46.0
308.680000	28.8	1000.0	120.000	100.0	Н	297.0	21.7	17.2	46.0

Note 1: Measure Level (dBuV/m) = Reading Level (dBuV) + Factor (dB)

Factor (dB) = Cable Loss (dB) + Antenna Factor (dB/m)

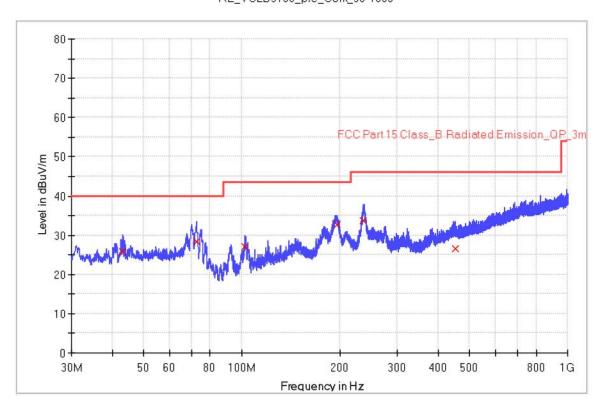


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C	н		п	6

Site: 3 meter chamber	Time: 2022/09/03 - 12:01				
Limit: FCC_Part15.209 and RSS-GEN 8.8_RE(3m)	Engineer: Wenqiang LU				
Probe: VULB9168	Polarity: Vertical				
UT: 3D Printer,	Power: 120VAC, 60Hz				
Model no: AccuFab-L4K (power supply circuit 2#)					
Note: Transmit by at channel 2462MHz for 802.11G (worst case).					

Note: Pre-scan with three orthogonal axis and worst case as X axis.

RE\_VULB9168\_pre\_Cont\_30-1000



**Limit and Margin** 

 	9								
Frequency (MHz)	QuasiPeak (dBuV/m)	Meas. Time	Bandwidth (kHz)	Height (cm)	Pol	Azimuth (deg)	Corr. (dB)	Margin - QPK	Limit - QPK
(	(azar,)	(ms)	()	(0)		(dog)	(42)	(dB)	(dBuV/m)
43.200000	25.8	1000.0	120.000	100.0	٧	35.0	20.2	14.2	40.0
72.520000	28.3	1000.0	120.000	100.0	٧	204.0	18.0	11.7	40.0
102.280000	27.2	1000.0	120.000	100.0	٧	164.0	16.3	16.3	43.5
195.920000	32.8	1000.0	120.000	100.0	٧	122.0	18.1	10.7	43.5
236.520000	33.8	1000.0	120.000	100.0	٧	247.0	19.1	12.2	46.0
452.920000	26.7	1000.0	120.000	100.0	٧	74.0	25.9	19.4	46.0

Note 1: Measure Level (dBuV/m) = Reading Level (dBuV) + Factor (dB)

Factor (dB) = Cable Loss (dB) + Antenna Factor (dB/m)



## 10 Test Equipment List

#### List of Test Instruments Test Site1

	DESCRIPTION	MANUFACTURER	MODEL NO.	SERIAL NO.	CAL. DATE	CAL. DUE DATE
	Signal Analyzer	Rohde & Schwarz	FSV40	101091	2022-8-1	2023-7-31
С	Wideband power sensor	Rohde & Schwarz	NRP-Z81	104782	2022-3-18	2023-3-17
	EMI Test Receiver	Rohde & Schwarz	ESR3	101906	2022-8-1	2023-7-31
	Signal Analyzer	Rohde & Schwarz	FSV40	101091	2022-8-1	2023-7-31
	Trilog Super Broadband Test Antenna	Schwarzbeck	VULB 9168	961	2021-9-23	2024-9-22
	Horn Antenna	Rohde & Schwarz	HF907	102393	2021-4-13	2024-4-12
RE	Pre-amplifier	Rohde & Schwarz	SCU-18D	19006451	2022-8-1	2023-7-31
	Loop antenna	Rohde & Schwarz	HFH2-Z2	100443	2022-6-13	2023-6-12
	Double Ridged Horn Antenna	ETS-Lindgren	3116C	002222727	2020-9-23	2023-9-22
	Pre-amplifier	ETS-Lindgren	3116C-PA		2022-9-23	2023-9-22
	3m Semi-anechoic chamber	TDK	9X6X6		2021-5-8	2024-5-7
	EMI Test Receiver	Rohde & Schwarz	ESR3	101907	2022-8-1	2023-7-31
CE	LISN	Rohde & Schwarz	ENV216	101924	2022-8-1	2023-7-31
		Measurement S	Software Inform	ation		
Test Item	Software	Manufacturer		Vers	sion	
С	Power Viewer	Rohde & Schwarz		V 1	1.0	
С	Bluetooth and WiFi Test System	Shenzhen JS tonscend co.,ltd	26770518			
RE	EMC 32	Rohde & Schwarz		V9.1	5.00	
CE	EMC 32	Rohde & Schwarz		V9.1	5.03	

#### C - Conducted RF tests

- Conducted peak output power
- 6dB bandwidth and 99% Occupied Bandwidth
- Power spectral density\*
- Spurious RF conducted emissions
- Band edge



# 11 System Measurement Uncertainty

For a 95% confidence level, the measurement expanded uncertainties for defined systems, in accordance with the recommendations of ISO 17025 were:

Items	Extended Uncertainty
Conducted Disturbance	9kHz to 30MHz, 3.16dB (AMN)
Radiated Disturbance	9kHz to 30MHz, 3.52dB
	30MHz to 1GHz, 5.03dB (Horizontal)
	5.12dB (Vertical)
	1GHz to 18GHz, 5.49dB
	18GHz to 40GHz, 5.63dB
RF Conducted Measurement	Power related: 1.16dB
	Frequency related: 6.00×10 <sup>-8</sup>

Measurement Uncertainty Decision Rule:

Determination of conformity with the specification limits is based on the decision rule according to IEC Guide 115: 2021, clause 4.4.3 and 4.5.1.



# 12 Photographs of Test Set-ups

Refer to the < Test Setup photos >.



China

# 13 Photographs of EUT

Refer to the < External Photos > & < Internal Photos >.

THE END