


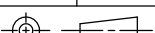





A



1. ASSEMBLE ITEM 4 INTO ITEM 3 AS SHOWN
2. ASSEMBLE AND ULTRASONICALLY WELD ITEM 2 TO ITEM 3 AS SHOWN
3. ADHERE ITEM 1 ONTO THE FLAT SURFACE OF ITEM 2 AS SHOWN
4. VACUUM TEST FINISHED ASSEMBLY

																				A										008344										RELEASE TO PRODUCTION 4/11/19										GDK										TGM																													
DESIGN REFERENCE										NEXT ASSEMBLY										REV										ECO										ISSUE DATE AND DESCRIPTION										DRFT										CHKD																													
DISTRIBUTION CODES																														G. KAPPEL										DATE										10/12018										MFG																													
																														CHKD										DATE																				APPROVAL										DATE																			
DIVISION										PSD										DIVISION CODE																														3M Carrier 84 Post MN 55144										 3M COPYRIGHT This document is the copyrighted property of the 3M Company and may not be reproduced without 3M written permission or used for other than 3M authorized purposes.																													
DO NOT SCALE DRAWING										SCALE 4:1										TOLERANCES EXCEPT AS NOTED																				TITLE										ASSY, ENCLOSURE UNIVERSAL PERIPHERAL																																							
										THIRD ANGLE PROJECTION										 INCHES										 MILLIMETERS																																																											
INTERPRET PER ASME Y14.5 - 2009																				0 ± .1 0 ± .004 0 ± .0004 0 ± .0002										0 ± .1 0 ± .3 0 ± .13 0 ± .005										CAGE NUMBER										 C										DRAWING NO.										78-8151-1271-5										REV. A									
MAX SURFACE ROUGHNESS																				125 <input type="checkbox"/> ALL SURFACES <input checked="" type="checkbox"/> MARKED ONLY										ANGLES ± 1°										MODEL										HTP-1-CX										DET. LISTS										<input checked="" type="checkbox"/> YES <input type="checkbox"/> NO										SHT 1 OF 1									