

## General Description

BDE-BW335P2 is a 2.4-GHz & 5-GHz Wi-Fi 6 and Bluetooth Low Energy 5.4 combo wireless module series based on TI's chip. This module series is ideal for use in cost sensitive embedded applications with a Linux or RTOS host running TCP/IP, where the peak throughput requirement is 50 Mbps maximum at the IP layer. BDE-BW335P2 module series could be the best choice for bringing the efficiency of Wi-Fi 6 to embedded device applications with a small PCB footprint and highly optimized bill of materials with lower cost. The module is backward compatible with Wi-Fi 4 (802.11 b/g/n) and Wi-Fi 5 (802.11 ac).

In order to fulfil different integration requirements, BDE provides different variants. They are listed in Table 1.

Table 1. Module Variants

| Orderable Part Number | Connectivity                           | Antenna Options | Antenna Diversity Support | Operating Temperature |
|-----------------------|--|-----------------|---------------------------|-----------------------|
| BDE-BW3351NP2         | Wi-Fi 6 2.4-GHz & 5-GHz SISO & BLE 5.4 | ANT pin         | Supported                 | -40 °C to +85 °C      |
| BDE-BW3351UP2         | Wi-Fi 6 2.4-GHz & 5-GHz SISO & BLE 5.4 | U.FL connector  | Supported                 | -40 °C to +85 °C      |
| BDE-BW3350NP2         | Wi-Fi 6 2.4-GHz & 5-GHz SISO & BLE 5.4 | ANT pin         | Supported                 | -40 °C to +85 °C      |
| BDE-BW3350UP2         | Wi-Fi 6 2.4-GHz & 5-GHz SISO & BLE 5.4 | U.FL connector  | Supported                 | -40 °C to +85 °C      |
| BDE-BW3351NP2-IN      | Wi-Fi 6 2.4-GHz & 5-GHz SISO & BLE 5.4 | ANT pin         | Supported                 | -40 °C to +105 °C     |
| BDE-BW3351UP2-IN      | Wi-Fi 6 2.4-GHz & 5-GHz SISO & BLE 5.4 | U.FL connector  | Supported                 | -40 °C to +105 °C     |
| BDE-BW3350NP2-IN      | Wi-Fi 6 2.4-GHz & 5-GHz SISO & BLE 5.4 | ANT pin         | Supported                 | -40 °C to +105 °C     |
| BDE-BW3350UP2-IN      | Wi-Fi 6 2.4-GHz & 5-GHz SISO & BLE 5.4 | U.FL connector  | Supported                 | -40 °C to +105 °C     |

## Key Features

- Highly optimized Wi-Fi 6 and Bluetooth Low Energy 5.4 system for low cost embedded IoT applications
- Seamless integration with any processor or MCU host capable of running a TCP/IP stack
- Integrated 2.4-GHz & 5-GHz PA for complete wireless solution with up to +20 dBm output power
- Application throughput up to 50 Mbps
- Wi-Fi 6
  - 2.4 GHz & 5-GHz, 20 MHz, single spatial stream
  - MAC, baseband, and RF transceiver with support for IEEE 802.11 b/g/n/ax
  - Target wake time (TWT), OFDMA, MU-MIMO (Downlink), Basic Service Set Coloring, and trigger frame for improved efficiency
  - Hardware-based encryption and decryption supporting WPA2 and WPA3
  - Excellent interoperability
  - Support for 4 bit SDIO or SPI host interfaces
- Bluetooth Low Energy 5.4
  - LE Coded PHYs (Long Range), LE 2M PHY (High Speed) and Advertising Extension
  - Host controller interface (HCI) transport with option for UART or shared SDIO
- Enhanced Security
  - Secured host interface
  - Firmware authentication
  - Anti-rollback protection
- Multirole support (for example, concurrent STA and AP) to connect with Wi-Fi devices on different RF channels (Wi-Fi networks)
- 3-wire or 1-wire PTA for external coexistence with additional 2.4-GHz radios (for example, Thread or Zigbee)
- Operating temperature: -40°C to +85°C or -40°C to +105°C
- Power Management
  - VDD\_1V8: 1.62 V - 1.98 V
  - VDD\_3V3: 2.1 V - 4.2 V
- Clock Source
  - On-board 40 MHz XTAL fast clock
  - External 32.768-kHz slow clock by default
- Antenna Options
  - ANT pin for external antenna
  - U.FL connector for external antenna
- Package
  - LGA-64, 13.4-mm x 13.3-mm x 2-mm

## BDE-BW335P2

BDE Dual Band (2.4 and 5GHz) Wi-Fi 6 & BLE Combo Module

- LGA-64, 18.4-mm x 13.3-mm x 2-mm
- Pin to Pin Compatible with TI's WL1837MOD
- Pin to Pin Compatible with BDE's BDE-BW2837
- Qualification and Regulatory Compliance
  - Bluetooth SIG
  - FCC
  - IC
  - TELEC
  - CE-RED

## Applications

- Grid Infrastructure
  - Electricity Meter
  - String Inverter
  - Micro Inverter
  - Energy Storage Power Conversion System (PCS)
  - EV Charging Infrastructure
- Building and Home Automation
  - HVAC Controller
  - HVAC Gateway
  - Thermostat
  - Building Security Gateway
  - Garage Door System
  - IP Network Camera/ Video Doorbell
  - Wireless Security Camera
- Appliances
  - Refrigerator & Freezer
  - Oven
  - Washer & Dryer
- Residential Water Heater & Heating System
- Air Purifier & Humidifier
- Coffee Machine
- Air Conditioner Indoor Unit
- Vacuum Robot
- Robotic Lawn Mower
- Medical
  - Infusion Pump
  - Electronic Hospital Bed & Bed Control
  - Multiparameter Patient Monitor
  - Blood Pressure Monitor
  - CPAP Machine
  - Telehealth Systems
  - Ultrasound Scanner
  - Ultrasound Smart Probe
  - Electric Toothbrush
- Retail Automation and Payment
- Printers

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## References

1. CC3351 resources: <https://www.ti.com/product/CC3351>;

# 1. System Overview

## 1.1. Block Diagram

BDE-BW335P2 module series is based on the TI's 10<sup>th</sup> generation connectivity combo chip. The module series, as seen in below diagrams, depending on different configurations, comprises of:

- 40-MHz XTAL
- Bandpass filter
- Decoupling capacitors
- U.FL connector (U.FL variants)



Figure 1. The block diagram of BDE-BW335XNP2



Figure 2. The block diagram of BDE-BW335XUP2

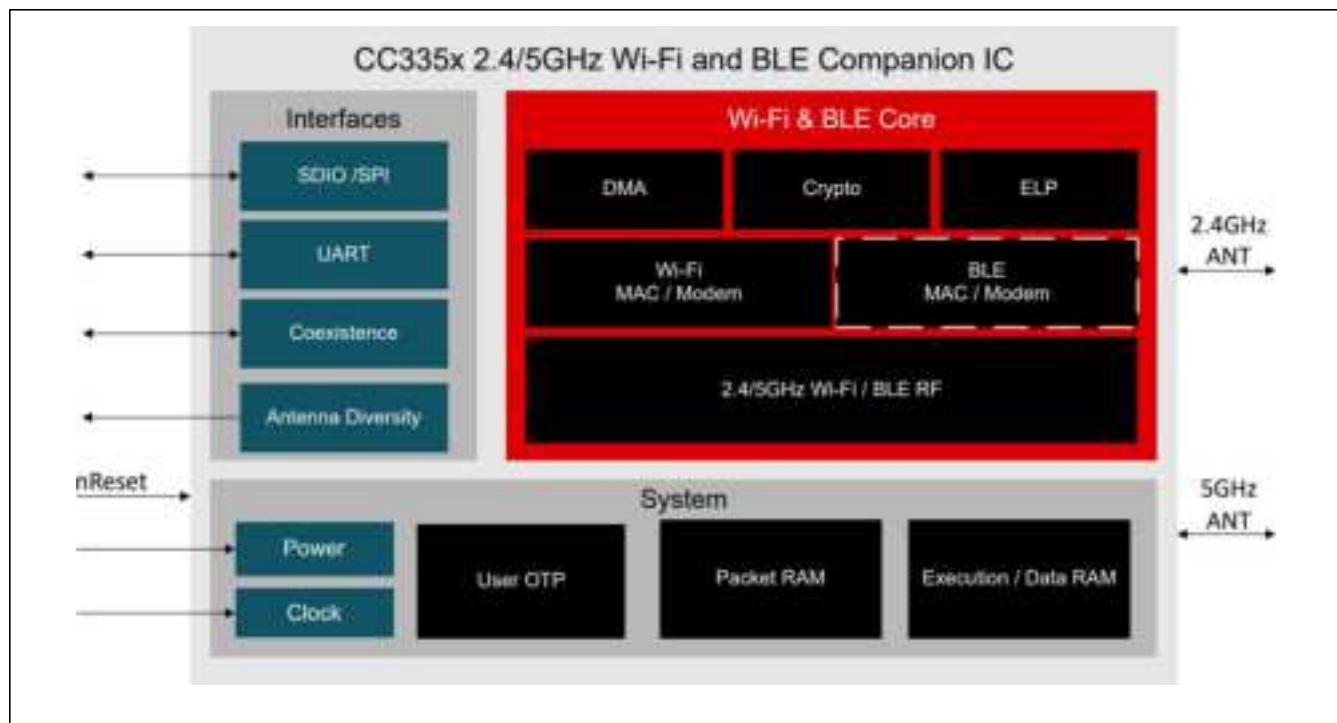
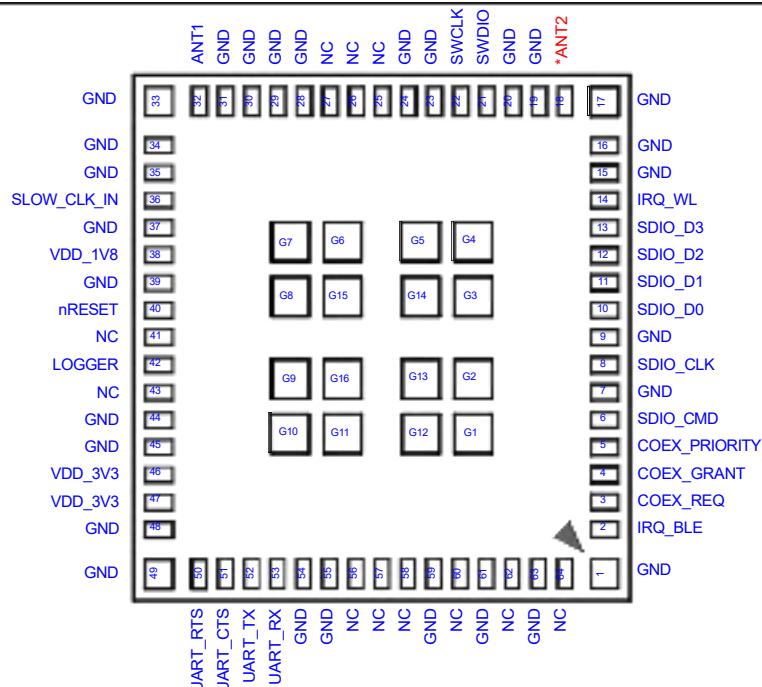


Figure 3. The block diagram of CC3351 (Adopted from CC3351 Datasheet)

## 2. Pinout Functions

### 2.1. Pin Diagram



Note:

(1) Pin ANT2 is only for BDE-BW335XNP2;

Figure 4. Pin Diagram of BDE-BW335XNP1 and BDE-BW335XNP2 (Top View)

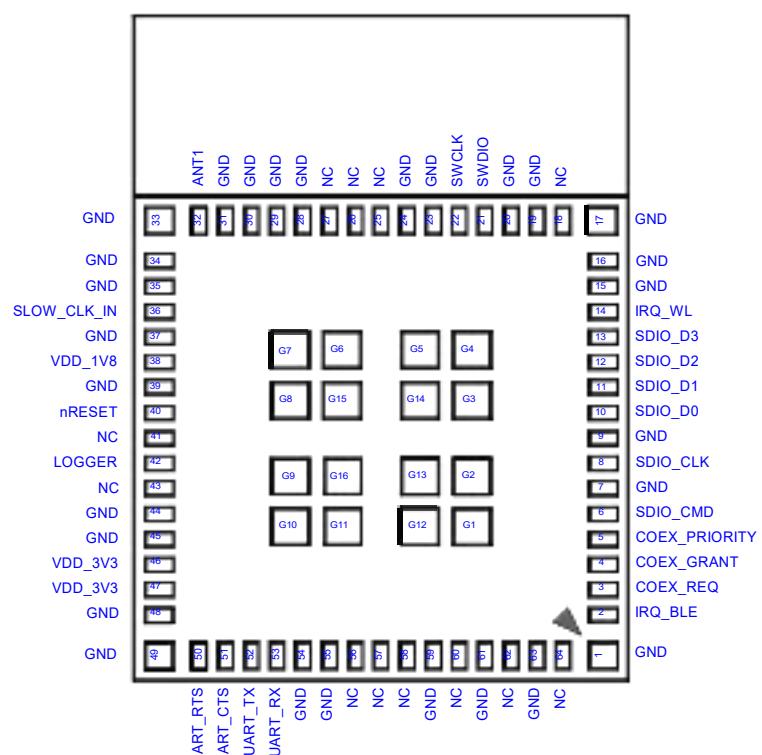


Figure 5. Pin Diagram of BDE-BW335XUP1 and BDE-BW335XUP2 (Top View)

## 2.2. Pinout Description

**Table 2. Pinout Description**

| Module Pin # | Pin Name               | Type   | Voltage Level | Shutdown State <sup>(1)</sup> | State After Power-up <sup>(1)</sup> | Description   |
|--------------|------------------------|--------|---------------|-------------------------------|-------------------------------------|---|
| 1            | GND                    | Ground | -             | -                             | -                                   | Power ground  |
| 2            | IRQ_BLE <sup>(2)</sup> | O      | VDD_1V8       | PD                            | PD                                  | Interrupt request to host for BLE (in shared SDIO mode)           |
| 3            | COEX_REQ               | I      | VDD_1V8       | PU                            | PU                                  | External coexistence interface – request                          |
| 4            | COEX_GRANT             | O      | VDD_1V8       | PD                            | PD                                  | External coexistence interface – grant                            |
| 5            | COEX_PRIORITY          | I      | VDD_1V8       | PU                            | PU                                  | External coexistence interface – priority                         |
| 6            | SDIO_CMD               | I/O    | VDD_1V8       | Hi-Z                          | Hi-Z                                | SDIO command or SPI PICO  |
| 7            | GND                    | Ground | -             | -                             | -                                   | Power ground  |
| 8            | SDIO_CLK               | I      | VDD_1V8       | Hi-Z                          | Hi-Z                                | SDIO clock or SPI clock   |
| 9            | GND                    | Ground | -             | -                             | -                                   | Power ground  |
| 10           | SDIO_D0                | I/O    | VDD_1V8       | Hi-Z                          | Hi-Z                                | SDIO data D0 or SPI POCI  |
| 11           | SDIO_D1                | I/O    | VDD_1V8       | Hi-Z                          | Hi-Z                                | SDIO data D1  |
| 12           | SDIO_D2                | I/O    | VDD_1V8       | Hi-Z                          | Hi-Z                                | SDIO data D2  |
| 13           | SDIO_D3                | I/O    | VDD_1V8       | Hi-Z                          | PU                                  | SDIO data D3 or SPI CS  |
| 14           | IRQ_WL <sup>(2)</sup>  | O      | VDD_1V8       | PD                            | PD                                  | Interrupt request to host for WLAN                                |
| 15           | GND                    | Ground | -             | -                             | -                                   | Power ground  |
| 16           | GND                    | Ground | -             | -                             | -                                   | Power ground  |
| 17           | GND                    | Ground | -             | -                             | -                                   | Power ground  |
| 18           | ANT2                   | RF     | -             | -                             | -                                   | Secondary antenna for antenna diversity, only for BDE-BW335XNP2   |
|              | NC                     | -      | -             | -                             | -                                   | No connect for other variants except for BDE-BW335XNP2            |
| 19           | GND                    | Ground | -             | -                             | -                                   | Power ground  |
| 20           | GND                    | Ground | -             | -                             | -                                   | Power ground  |
| 21           | SWDIO                  | I/O    | VDD_1V8       | PU                            | PU                                  | Serial wire debug I/O   |
| 22           | SWCLK                  | I      | VDD_1V8       | PD                            | PD                                  | Serial wire debug clock   |
| 23           | GND                    | Ground | -             | -                             | -                                   | Power ground  |
| 24           | GND                    | Ground | -             | -                             | -                                   | Power ground  |
| 25           | NC                     | -      | -             | -                             | -                                   | No connect  |
| 26           | NC                     | -      | -             | -                             | -                                   | No connect  |
| 27           | NC                     | -      | -             | -                             | -                                   | No connect  |
| 28           | GND                    | Ground | -             | -                             | -                                   | Power ground  |
| 29           | GND                    | Ground | -             | -                             | -                                   | Power ground  |
| 30           | GND                    | Ground | -             | -                             | -                                   | Power ground  |
| 31           | GND                    | Ground | -             | -                             | -                                   | Power ground  |
| 32           | ANT1                   | RF     | -             | -                             | -                                   | Bluetooth Low Energy and WLAN 2.4-GHz & 5-GHz port                |
| 33           | GND                    | Ground | -             | -                             | -                                   | Power ground  |
| 34           | GND                    | Ground | -             | -                             | -                                   | Power ground  |
| 35           | GND                    | Ground | -             | -                             | -                                   | Power ground  |
| 36           | SLOW_CLK_IN            | I      | VDD_1V8       | PD                            | PD                                  | 32.768-KHz RTC clock input  |
| 37           | GND                    | Ground | -             | -                             | -                                   | Power ground  |
| 38           | VDD_1V8                | Power  | -             | -                             | -                                   | 1.8V power supply for SRAM, digital, analog, I/O, and programming |
| 39           | GND                    | Ground | -             | -                             | -                                   | Power ground  |
| 40           | nRESET                 | I      | VDD_1V8       | PU                            | PU                                  | Reset line for enabling or disabling device (active low)          |
| 41           | NC                     | -      | -             | -                             | -                                   | No connect  |
| 42           | LOGGER <sup>(2)</sup>  | O      | VDD_1V8       | PU                            | PU                                  | Tracer (UART TX debug logger)                                     |
| 43           | NC                     | -      | -             | -                             | -                                   | No connect  |
| 44           | GND                    | Ground | -             | -                             | -                                   | Power ground  |
| 45           | GND                    | Ground | -             | -                             | -                                   | Power ground  |
| 46           | VDD_3V3                | Power  | -             | -                             | -                                   | 3.3V power supply for PA  |
| 47           |                        |        |               |                               |                                     |   |
| 48           | GND                    | Ground | -             | -                             | -                                   | Power ground  |
| 49           | GND                    | Ground | -             | -                             | -                                   | Power ground  |
| 50           | UART_RTS               | O      | VDD_1V8       | PU                            | PU                                  | UART RTS signal - flow control for BLE HCI                        |
| 51           | UART_CTS               | I      | VDD_1V8       | PU                            | PU                                  | UART CTS signal - flow control for BLE HCI                        |
| 52           | UART_TX                | O      | VDD_1V8       | PU                            | PU                                  | UART TX for BLE HCI   |
| 53           | UART_RX                | I      | VDD_1V8       | PU                            | PU                                  | UART RX for BLE HCI   |
| 54           | GND                    | Ground | -             | -                             | -                                   | Power ground  |
| 55           | GND                    | Ground | -             | -                             | -                                   | Power ground  |
| 56           | NC                     | -      | -             | -                             | -                                   | No connect  |
| 57           | NC                     | -      | -             | -                             | -                                   | No connect  |
| 58           | NC                     | -      | -             | -                             | -                                   | No connect  |

| Module Pin # | Pin Name | Type   | Voltage Level | Shutdown State <sup>(1)</sup> | State After Power-up <sup>(1)</sup> | Description                |
|--------------|----------|--------|---------------|-------------------------------|-------------------------------------|----------------------------|
| 59           | GND      | Ground | -             | -                             | -                                   | Power ground               |
| 60           | NC       | -      | -             | -                             | -                                   | No connect                 |
| 61           | GND      | Ground | -             | -                             | -                                   | Power ground               |
| 62           | NC       | -      | -             | -                             | -                                   | No connect                 |
| 63           | GND      | Ground | -             | -                             | -                                   | Power ground               |
| 64           | NC       | -      | -             | -                             | -                                   | No connect                 |
| G1 – G16     | GND      | Ground | -             | -                             | -                                   | Power ground, thermal pads |

**Note:**

- 
- (1) All digital I/Os are with internal PU/PD according to the "shutdown state" column when the device is in shutdown mode (with the exception of SDIO signals are Hi-Z). PU means pull-up, PD means pull-down, Hi-Z means high impedance;
  - (2) LOGGER and IRQ\_WL pins are sensed by the device during boot. They should be kept "10" state on power-up with LOGGER pin being high.
-

## 3. Characteristics

### 3.1. Electrical Characteristics

#### 3.1.1. Absolute Maximum Ratings

Stresses beyond those listed under Absolute Maximum Ratings may cause permanent damage to the device. These are stress ratings only, so functional operation of the device at these or any other conditions beyond those indicated in the operational sections of the specification are not implied. Exposure to Absolute Maximum Rating conditions for extended periods may affect device reliability.

**Table 3. Absolute Maximum Ratings**

| Parameter                     | MIN  | MAX | Unit |
|-------------------------------|------|-----|------|
| VDD_3V3                       | -0.5 | 4.2 | V    |
| VDD_1V8                       | -0.5 | 2.1 | V    |
| Operating ambient temperature | -40  | 105 | °C   |
| Storage temperature           | -40  | 105 | °C   |

#### 3.1.2. ESD Ratings

**Table 4. ESD Ratings**

| Parameter               | Description       | Value | Unit | Note              |
|-------------------------|-------------------|-------|------|-------------------|
| Electrostatic discharge | Contact discharge | 4000  | V    | As per EN 301-489 |
|                         | Air discharge     | 8000  | V    | As per EN 301-489 |

#### 3.1.3. Recommended Operating Conditions

**Table 5. Recommended Operating Conditions**

| Parameter                                    | MIN  | TYP | MAX     | Unit |
|--|------|-----|---------|------|
| VDD_3V3                                      | 3    | 3.3 | 3.6     | V    |
| VDD_1V8                                      | 1.62 | 1.8 | 1.98    | V    |
| Operating ambient temperature                | -40  |     | 85      | °C   |
| Operating ambient temperature (-IN variants) | -40  |     | 105 (1) | °C   |

**Note:**

(1) -IN variants module may operate at temperature of up to 105 °C. This allows the device to be used reliably in applications that may be exposed to higher ambient temperature over certain periods of the product's life. At temperatures higher than 85 °C, the WLAN/BLE performance may degrade.

#### 3.1.4. I/O DC Characteristics

**Table 6. I/O DC Characteristics**

| Parameter       | Description               | Test Condition | MIN            | TYP | MAX            | Unit |
|-----------------|---------------------------|----------------|----------------|-----|----------------|------|
| V <sub>IH</sub> | High level input voltage  |                | 0.65 x VDD_1V8 |     | VDD_1V8        | V    |
| V <sub>IL</sub> | Low level input voltage   |                | 0              |     | 0.35 x VDD_1V8 | V    |
| V <sub>OH</sub> | High level output voltage | At 4mA         | VDD_1V8 – 0.45 |     | VDD_1V8        | V    |
| V <sub>OL</sub> | Low level output voltage  | At 4mA         | 0              |     | 0.45           | V    |

#### 3.1.5. Power Consumption

The measurement is made with the evaluation module (EM board) BDE-BW33PN-EM at room temperature, unless otherwise noted.

**Table 7. Current Consumption – WLAN 2.4-GHz Static Modes**

| Parameter                    | Test Condition | Supply             | TYP        | Unit |
|------------------------------|----------------|--------------------|------------|------|
| Continuous TX <sup>(1)</sup> | 1 DSSS         | VDD_1V8<br>VDD_3V3 | 100<br>210 | mA   |
|                              | 6 OFDM         | VDD_1V8<br>VDD_3V3 | 105<br>220 |      |
|                              | 54 OFDM        | VDD_1V8<br>VDD_3V3 | 100<br>178 |      |
|                              | HT MCS0        | VDD_1V8<br>VDD_3V3 | 107<br>214 |      |
|                              | HT MCS7        | VDD_1V8<br>VDD_3V3 | 105<br>165 |      |
|                              | HE MCS0        | VDD_1V8<br>VDD_3V3 | 105<br>215 |      |
|                              | HE MCS7        | VDD_1V8<br>VDD_3V3 | 100<br>188 |      |
|                              | Continuous RX  | VDD_1V8<br>VDD_3V3 | 62<br>0    |      |
|                              |                |                    |            |      |
|                              |                |                    |            |      |

**Note:**

(1) Peak current VDD\_3V3 can hit 340mA during device calibration; Peak current VDD\_1V8 of 185mA including peripherals and internal cortex.

**Table 8. Current Consumption – WLAN 2.4-GHz Use Cases**

| Mode     | Description   | TYP | Unit |
|----------|---|-----|------|
| DTIM = 1 | System with 3.3V to Ext. DC/DC at 85% efficiency<br>WLAN beacon reception every DTIM=1 (~102ms) | 637 | μA   |
|          | System with 1.8V<br>WLAN beacon reception every DTIM=1 (~102ms)                                 | 980 |      |
| DTIM = 3 | System with 3.3V to Ext. DC/DC at 85% efficiency<br>WLAN beacon reception every DTIM=1 (~102ms) | 371 | μA   |
|          | System with 1.8V<br>WLAN beacon reception every DTIM=1 (~102ms)                                 | 570 |      |
| DTIM = 5 | System with 3.3V to Ext. DC/DC at 85% efficiency<br>WLAN beacon reception every DTIM=1 (~102ms) | 319 | μA   |
|          | System with 1.8V<br>WLAN beacon reception every DTIM=1 (~102ms)                                 | 490 |      |

**Table 9. Current Consumption – WLAN 5-GHz Static Modes**

| Parameter     | Test Condition | Supply             | TYP        | Unit |
|---------------|----------------|--------------------|------------|------|
| Continuous TX | 6 OFDM         | VDD_1V8<br>VDD_3V3 | 170<br>250 | mA   |
|               | 54 OFDM        | VDD_1V8<br>VDD_3V3 | 175<br>190 |      |
|               | HT MCS0        | VDD_1V8<br>VDD_3V3 | 175<br>250 |      |
|               | HT MCS7        | VDD_1V8<br>VDD_3V3 | 175<br>190 |      |
|               | HE MCS0        | VDD_1V8<br>VDD_3V3 | 170<br>250 |      |
|               | HE MCS7        | VDD_1V8<br>VDD_3V3 | 175<br>190 |      |
|               | Continuous RX  | VDD_1V8<br>VDD_3V3 | 110<br>0   |      |
|               |                |                    |            |      |
|               |                |                    |            |      |
|               |                |                    |            |      |

**Note:**

(2) Peak current VDD\_3V3 can hit 450mA during device calibration; Peak current VDD\_1V8 of 300mA including peripherals and internal cortex.

**Table 10. Current Consumption – WLAN 5-GHz Use Cases**

| Mode     | Description   | TYP  | Unit |
|----------|---|------|------|
| DTIM = 1 | System with 3.3V to Ext. DC/DC at 85% efficiency<br>WLAN beacon reception every DTIM=1 (~102ms) | 735  | μA   |
|          | System with 1.8V<br>WLAN beacon reception every DTIM=1 (~102ms)                                 | 1130 |      |
| DTIM = 3 | System with 3.3V to Ext. DC/DC at 85% efficiency<br>WLAN beacon reception every DTIM=1 (~102ms) | 390  | μA   |
|          | System with 1.8V<br>WLAN beacon reception every DTIM=1 (~102ms)                                 | 600  |      |
| DTIM = 5 | System with 3.3V to Ext. DC/DC at 85% efficiency<br>WLAN beacon reception every DTIM=1 (~102ms) | 340  | μA   |
|          | System with 1.8V<br>WLAN beacon reception every DTIM=1 (~102ms)                                 | 520  |      |

**Table 11. Current Consumption – BLE Static Modes**

| Parameter          | Test Condition    | Supply  | TYP | Unit |
|--------------------|-------------------|---------|-----|------|
| TX, max duty cycle | TX power = 0 dBm  | VDD_1V8 | 104 | mA   |
|                    |                   | VDD_3V3 | 40  |      |
|                    | TX power = 10 dBm | VDD_1V8 | 100 |      |
|                    |                   | VDD_3V3 | 98  |      |
|                    | TX power = 20 dBm | VDD_1V8 | 105 |      |
|                    |                   | VDD_3V3 | 220 |      |
| RX                 |                   | VDD_1V8 | 62  | μA   |
|                    |                   | VDD_3V3 | 0   |      |

**Table 12. Current Consumption – Device States**

| Mode     | Description   | Supply  | TYP | Unit |
|----------|---|---------|-----|------|
| Shutdown | External supplies are available, device held in reset (nRESET is low) | VDD_1V8 | 10  | μA   |
|          |   | VDD_3V3 | 2   |      |
| Sleep    | Low power mode – RAM in retention                                     | VDD_1V8 | 330 | μA   |
|          |   | VDD_3V3 | 2   |      |

### 3.1.6. Fast Clock Characteristics

The fast clock running at 40-MHz for WLAN/BLE functions is included in the module. The specification is shown in below table.

**Table 13. 40-MHz Crystal Oscillator (HFXT) Characteristics**

| Parameter                                 | Test Condition                                     | MIN | TYP | MAX | Unit |
|---|--|-----|-----|-----|------|
| Crystal frequency                         |  |     | 40  |     | MHz  |
| ESR, Equivalent series resistance         |  |     |     | 20  | Ω    |
| Frequency tolerance                       | T <sub>A</sub> : 25°C                              | -10 |     | +10 | ppm  |
| Frequency stability                       | T <sub>A</sub> : -40°C ~ 85°C/105°C <sup>(1)</sup> | -30 |     | +30 | ppm  |
| C <sub>L</sub> , Crystal load capacitance |  |     | 8   |     | pF   |

Note:

(1) -IN variants can support up to 105 °C.

### 3.1.7. External Slow Clock Requirements

The slow clock running at 32.768-KHz for low power modes is not included in the module. The slow clock can be generated internally or externally. The external slow clock requirements are listed in below table.

**Table 14. External 32.768-KHz Slow Clock Requirements**

| Parameter          | Description   | MIN            | TYP   | MAX            | Unit |
|--------------------|---|----------------|-------|----------------|------|
| Crystal frequency  | Square wave   |                | 32768 |                | Hz   |
| Frequency accuracy | Initial + temperature + aging                                   | -250           |       | +250           | ppm  |
| Input duty cycle   |   | 30             | 50    | 70             | %    |
| Rise and fall time | 10% to 90% (rise) and 90% to 10% (fall) of digital signal level |                |       | 100            | ns   |
| Input low level    |   | 0              |       | 0.35 x VDD_1V8 | V    |
| Input high level   |   | 0.65 x VDD_1V8 |       | 1.95           | V    |
| Input impedance    |   | 1              |       |                | MΩ   |
| Input capacitance  |   |                |       | 5              | pF   |

### 3.1.8. Power Supply Sequencing

For proper operation of the module, perform the recommended power-up sequencing as follows:

1. VDD\_3V3 and VDD\_1V8 must be available before nRESET is released;
2. For an external slow clock, ensure that the clock is stable before nRESET is deasserted (high);
3. The nRESET pin should be held low for at least 10 us after stabilization of the external power supplies.

### 3.1.9. SDIO Timing Characteristics

SDIO is the main host interfaces for WLAN, and it supports a maximum clock rate of 52-MHz. The module also supports shared SDIO interface for both BLE and WLAN.

The timing diagram for default speed and high speed SDIO are as follows:

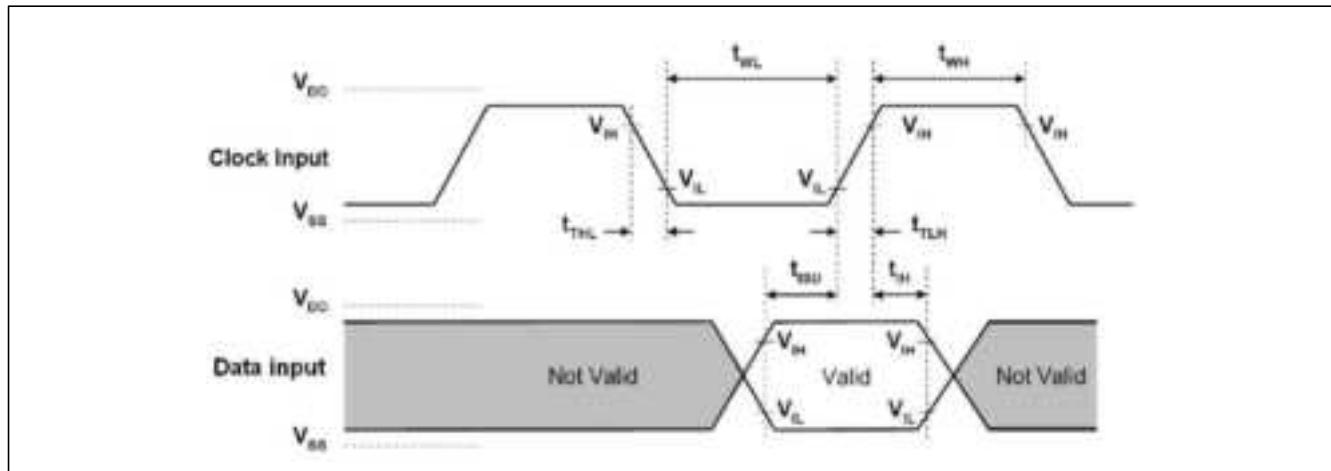


Figure 6. SDIO Default Input Timing

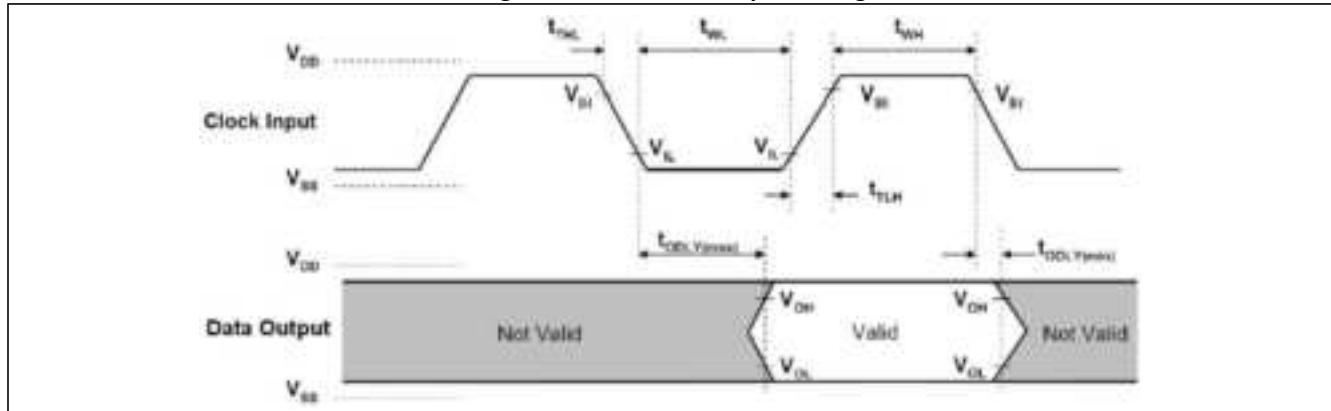


Figure 7. SDIO Default Output Timing

Table 15. SDIO Timing Parameters - Default Speed

| Parameter   | Description                                   | MIN | MAX | Unit |
|-------------|---|-----|-----|------|
| $t_{clock}$ | Clock frequency, CLK                          |     | 26  | MHz  |
| $t_{High}$  | High period                                   | 10  |     | ns   |
| $t_{Low}$   | Low period                                    | 10  |     |      |
| $t_{TLH}$   | Rise time, CLK                                |     | 10  |      |
| $t_{THL}$   | Fall time, CLK                                |     | 10  |      |
| $t_{ISU}$   | Setup time, input valid before CLK $\uparrow$ | 5   |     |      |
| $t_{IH}$    | Hold time, input valid after CLK $\uparrow$   | 5   |     |      |
| $t_{ODLY}$  | Delay time, CLK $\downarrow$ to output valid  | 2   | 14  |      |
| $C_L$       | Capacitive load on outputs                    | 15  | 40  | pF   |

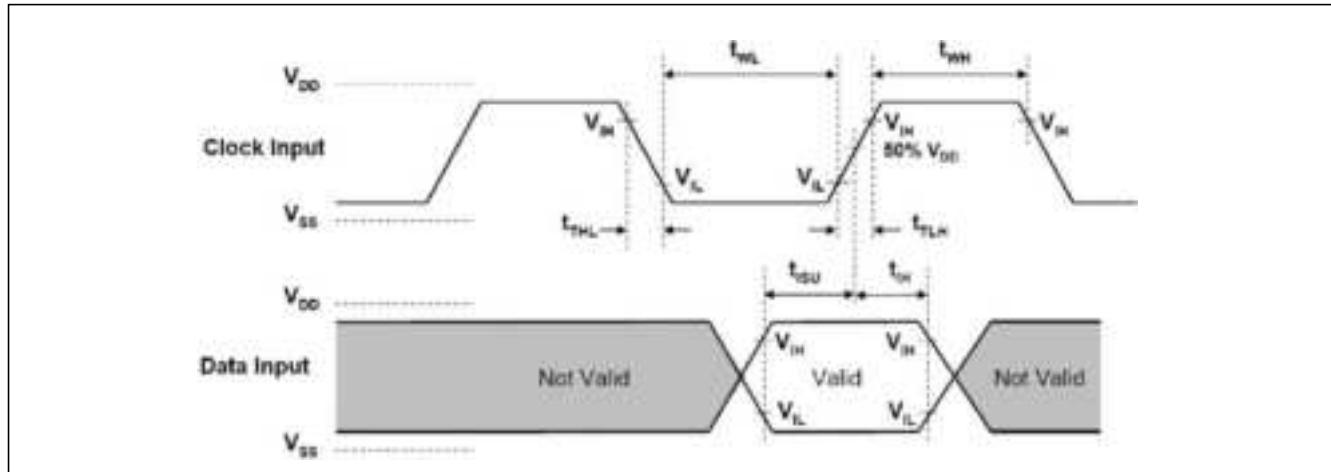


Figure 8. SDIO High Speed Input Timing

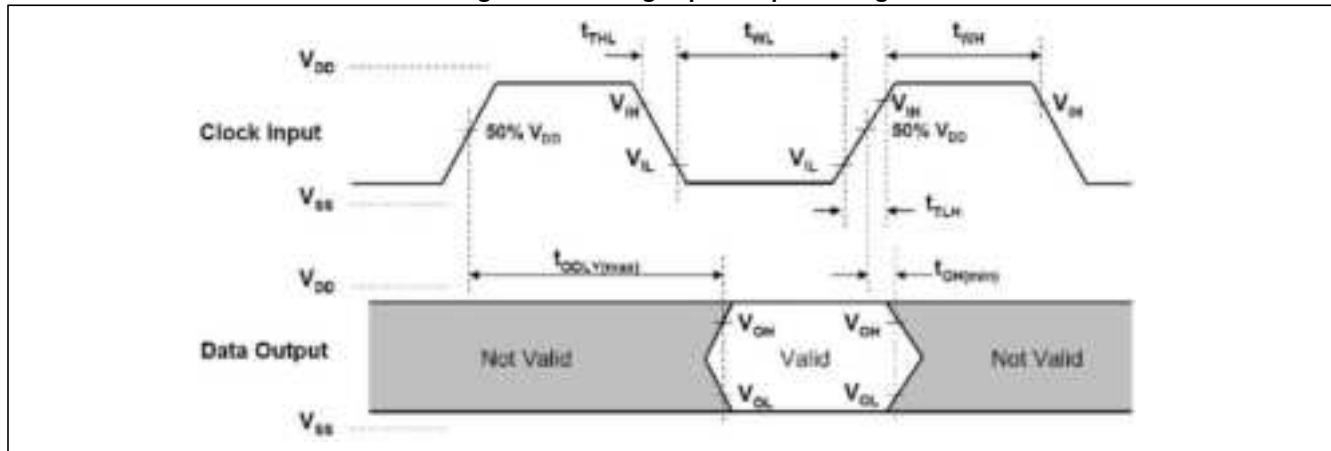


Figure 9. SDIO High Speed Output Timing

Table 16. SDIO Timing Parameters - High Speed

| Parameter   | Description                                   | MIN | MAX | Unit |
|-------------|---|-----|-----|------|
| $t_{clock}$ | Clock frequency, CLK                          |     | 52  | MHz  |
| $t_{High}$  | High period                                   | 7   |     | ns   |
| $t_{Low}$   | Low period                                    | 7   |     |      |
| $t_{TLH}$   | Rise time, CLK                                |     | 3   |      |
| $t_{THL}$   | Fall time, CLK                                |     | 3   |      |
| $t_{SU}$    | Setup time, input valid before CLK $\uparrow$ | 6   |     |      |
| $t_{IH}$    | Hold time, input valid after CLK $\uparrow$   | 2   |     |      |
| $t_{ODLY}$  | Delay time, CLK $\downarrow$ to output valid  | 2   | 14  |      |
| $C_L$       | Capacitive load on outputs                    | 15  | 40  | pF   |

### 3.1.10. SPI Timing Characteristics

SPI is another host interface for WLAN. The module also supports shared SPI interface for both BLE and WLAN.

The timing diagram for SPI is as follows:

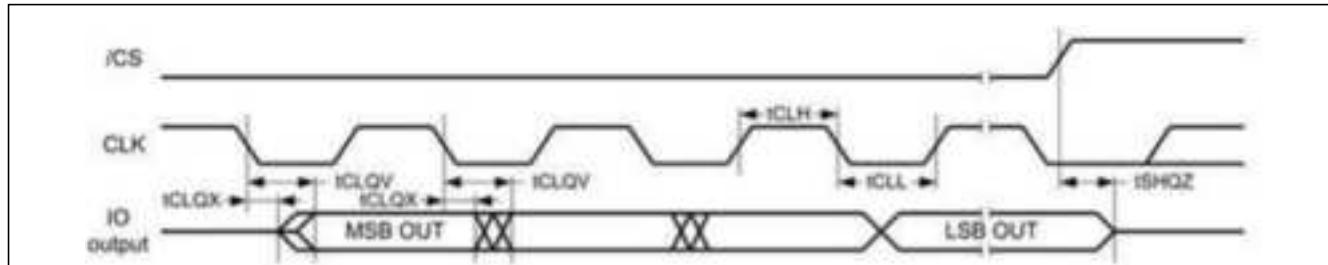


Figure 10. SDIO Default Input Timing

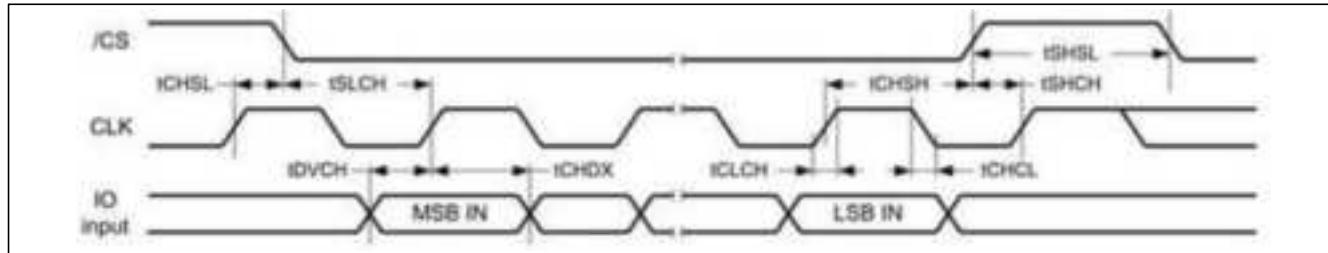


Figure 11. SPI Output Timing

Table 17. SPI Timing Parameters

| Parameter                 | Description   | MIN | MAX | Unit |
|---------------------------|---|-----|-----|------|
| $t_{clock}$               | Clock frequency, CLK                                  |     | 26  | MHz  |
| $t_{High}$                | High period   | 10  |     |      |
| $t_{Low}$                 | Low period  | 10  |     |      |
| $t_{TLH}$                 | Rise time, CLK  |     | 3   |      |
| $t_{THL}$                 | Fall time, CLK  |     | 3   |      |
| $t_{CSU}$                 | CS setup time, CS valid before CLK $\uparrow$         | 3   |     |      |
| $t_{ISU}$                 | PICO, input valid before CLK $\uparrow$               | 3   |     |      |
| $t_{IH}$                  | PICO Hold time, input valid after CLK $\uparrow$      | 3   |     |      |
| $t_{Df}, t_{Df} - Active$ | Delay time, CLK $\uparrow/\downarrow$ to output valid | 2   | 10  |      |
| $t_{Df}, t_{Df} - Sleep$  | Delay time, CLK $\uparrow/\downarrow$ to output valid |     | 12  |      |
| $C_L$                     | Capacitive load on outputs                            | 15  | 40  | pF   |

### 3.1.11. UART 4-Wire Interface

UART is the main host interface for BLE, which supports host controller interface (HCI) transport layer.

Table 18. UART Timing Parameters

| Parameter                   | Description               | MIN   | TYP | MAX   | Unit |
|-----------------------------|---------------------------|-------|-----|-------|------|
| Baud rate                   | Clock frequency, CLK      | 37.5  |     | 4364  | kbps |
| Baud rate accuracy per byte | Receive/Transmit          | -2.5  |     | +1.5  | %    |
| Baud rate accuracy per bit  | Receive/Transmit          | -12.5 |     | +12.5 | %    |
| CTS low to TX_DATA on       |                           | 0     | 2   |       | ms   |
| CTS high to TX_DATA off     | Hardware flow control     |       |     | 1     | Byte |
| CTS high pulse width        |                           | 1     |     |       | bit  |
| RTS low to RX_DATA on       |                           | 0     | 2   |       | ms   |
| RTS high to RX_DATA off     | Interrupt set to 1/4 FIFO |       |     | 16    | Byte |

## 3.2. RF Characteristics

### 3.2.1. WLAN Performance: 2.4-GHz Receiver Characteristics

Table 19. WLAN Performance: 2.4-GHz Receiver Characteristics

| Parameter   | Test Condition | MIN  | TYP | MAX  | Unit |
|---|----------------|------|-----|------|------|
| Operational frequency range                                   |                | 2412 |     | 2472 | MHz  |
| Sensitivity: 8% PER for 11b rates, 10% PER for 11g/n/ax rates | 1 DSSS         |      | -98 |      | dBm  |
|   | 2 DSSS         |      | -95 |      |      |
|   | 11 DSSS        |      | -90 |      |      |
|   | 6 OFDM         |      | -93 |      |      |
|   | 54 OFDM        |      | -75 |      |      |
|   | HT MCS0 MM 4K  |      | -93 |      |      |

| Parameter   | Test Condition            | MIN | TYP | MAX | Unit |
|---|---------------------------|-----|-----|-----|------|
| Maximum input level: 8% PER for 11b rates, 10% PER for 11g/n/ax rates | HT MCS7 MM 4K             |     | -72 |     | dBm  |
|   | HE MCS0 4K                |     | -92 |     |      |
|   | HE MCS7 4K                |     | -72 |     |      |
| Adjacent channel rejection  | 1 DSSS                    | 0   |     |     | dB   |
|   | 6 OFDM, HT MCS0, HE MCS0  | 0   |     |     |      |
|   | 54 OFDM, HT MCS7, HE MCS7 |     | -9  |     |      |
|   | 1 DSSS                    | 45  |     |     |      |
|   | 2 DSSS                    | 39  |     |     |      |
|   | 11 DSSS                   | 20  |     |     |      |
|   | 6 OFDM                    | 3   |     |     |      |
| RSSI accuracy   | -90 dBm to -30 dBm        | -3  |     | 3   | dB   |

### 3.2.2. WLAN Performance: 5-GHz Receiver Characteristics

Table 20. WLAN Performance: 5-GHz Receiver Characteristics

| Parameter                                       | Test Condition            | MIN  | TYP | MAX  | Unit |
|---|---------------------------|------|-----|------|------|
| Operational frequency range                     |                           | 5180 |     | 5845 | MHz  |
| Sensitivity: 10% PER for 11g/n/ax rates         | 6 OFDM                    |      | -93 |      | dBm  |
|   | 54 OFDM                   |      | -75 |      |      |
|   | HT MCS0 MM 4K             |      | -93 |      |      |
|   | HT MCS7 MM 4K             |      | -73 |      |      |
|   | HE MCS0 4K                |      | -92 |      |      |
|   | HE MCS7 4K                |      | -73 |      |      |
| Maximum input level: 10% PER for 11g/n/ax rates | 6 OFDM, HT MCS0, HE MCS0  |      | -23 |      | dBm  |
|   | 54 OFDM, HT MCS7, HE MCS7 |      | -24 |      |      |
|   | HT MCS0                   | 20   |     |      |      |
| Adjacent channel rejection                      | 54 OFDM                   | 3    |     |      | dB   |
|   | HT MCS0                   | 18   |     |      |      |
|   | HT MCS7                   | 0    |     |      |      |
|   | HE MCS0                   | 16   |     |      |      |
|   | HE MCS7                   | -1   |     |      |      |
| RSSI accuracy                                   | -90 dBm to -30 dBm        | -3   |     | 3    | dB   |

### 3.2.3. WLAN Performance: 2.4-GHz Transmitter Characteristics

Table 21. WLAN Performance: 2.4-GHz Transmitter Power

| Parameter                       | Test Condition | MIN  | TYP  | MAX  | Unit |
|---------------------------------|----------------|------|------|------|------|
| Operational frequency range     |                | 2412 |      | 2472 | MHz  |
| Output power at VDD_3V3 = 3.3 V | 1 DSSS         |      | 20.5 |      | dBm  |
|                                 | 6 OFDM         |      | 20.2 |      |      |
|                                 | 54 OFDM        |      | 17.4 |      |      |
|                                 | HT MCS0 MM 4K  |      | 20.2 |      |      |
|                                 | HT MCS7 MM 4K  |      | 17.4 |      |      |
|                                 | HE MCS0 4K     |      | 20.2 |      |      |
|                                 | HE MCS7 4K     |      | 17.3 |      |      |

Note:

(1) The output power is measured at frequency 2437MHz.

### 3.2.4. WLAN Performance: 5-GHz Transmitter Characteristics

Table 22. WLAN Performance: 5-GHz Transmitter Power

| Parameter                       | Test Condition | MIN  | TYP  | MAX  | Unit |
|---------------------------------|----------------|------|------|------|------|
| Operational frequency range     |                | 5180 |      | 5845 | MHz  |
| Output power at VDD_3V3 = 3.3 V | 6 OFDM         |      | 19.5 |      | dBm  |
|                                 | 54 OFDM        |      | 15   |      |      |
|                                 | HT MCS0        |      | 19.5 |      |      |
|                                 | HT MCS7        |      | 15   |      |      |
|                                 | HE MCS0        |      | 19.5 |      |      |
|                                 | HE MCS7        |      | 15   |      |      |

**Note:**

(2) The output power is measured at frequency 5580MHz.

### 3.2.5. BLE Performance: Receiver Characteristics

**Table 23. BLE Performance: 2.4-GHz Receiver Characteristics**

| Parameter  | Test Condition  | MIN                      | TYP | MAX | Unit |
|--|---|--------------------------|-----|-----|------|
| <b>BLE 125Kbps (LE Coded) Receiver Characteristics</b> |   |                          |     |     |      |
| Receiver sensitivity                                   | PER <30.8%  | -102                     |     |     | dBm  |
| Receiver saturation                                    | PER <30.8%  | 0                        |     |     |      |
| Co-channel rejection <sup>(1)</sup>                    | Wanted signal at -79 dBm, modulated interferer in channel   | 10                       |     |     |      |
| Selectivity, ±1 MHz <sup>(1)</sup>                     | Wanted signal at -79 dBm, modulated interferer at ±1 MHz  | 0 / 0 <sup>(2)</sup>     |     |     |      |
| Selectivity, ±2 MHz <sup>(1)</sup>                     | Wanted signal at -79 dBm, modulated interferer at ±2 MHz  | -37 / -30 <sup>(2)</sup> |     |     |      |
| Selectivity, ±3 MHz <sup>(1)</sup>                     | Wanted signal at -79 dBm, modulated interferer at ±3 MHz  | -39 / -36 <sup>(2)</sup> |     |     |      |
| Selectivity, ±4 MHz <sup>(1)</sup>                     | Wanted signal at -79 dBm, modulated interferer at ±4MHz   | -45 / -41 <sup>(2)</sup> |     |     |      |
| RSSI accuracy  | -90 dBm to -20 dBm  | -4                       |     | 4   |      |
| <b>BLE 500Kbps (LE Coded) Receiver Characteristics</b> |   |                          |     |     |      |
| Receiver sensitivity                                   | PER <30.8%  | -99                      |     |     | dBm  |
| Receiver saturation                                    | PER <30.8%  | 0                        |     |     |      |
| Co-channel rejection <sup>(1)</sup>                    | Wanted signal at -72 dBm, modulated interferer in channel   | 10                       |     |     |      |
| Selectivity, ±1 MHz <sup>(1)</sup>                     | Wanted signal at -72 dBm, modulated interferer at ±1 MHz  | 0 / 0 <sup>(2)</sup>     |     |     |      |
| Selectivity, ±2 MHz <sup>(1)</sup>                     | Wanted signal at -72 dBm, modulated interferer at ±2 MHz  | -35 / -25 <sup>(2)</sup> |     |     |      |
| Selectivity, ±3 MHz <sup>(1)</sup>                     | Wanted signal at -72 dBm, modulated interferer at ±3 MHz  | -40 / -37 <sup>(2)</sup> |     |     |      |
| Selectivity, ±4 MHz <sup>(1)</sup>                     | Wanted signal at -72 dBm, modulated interferer at ±4MHz   | -45 / -40 <sup>(2)</sup> |     |     |      |
| RSSI accuracy  | -90 dBm to -20 dBm  | -4                       |     | 4   |      |
| <b>BLE 1Mbps (LE 1M) Receiver Characteristics</b>      |   |                          |     |     |      |
| Receiver sensitivity                                   | PER <30.8%, 37-byte packets   | -99                      |     |     | dBm  |
| Receiver sensitivity                                   | PER <30.8%, 255-byte packets  | -98                      |     |     |      |
| Receiver saturation                                    | PER <30.8%  | 0                        |     |     |      |
| Co-channel rejection <sup>(1)</sup>                    | Wanted signal at -67 dBm, modulated interferer in channel   | 10                       |     |     |      |
| Selectivity, ±1 MHz <sup>(1)</sup>                     | Wanted signal at -67 dBm, modulated interferer at ±1 MHz  | 0 / 0 <sup>(2)</sup>     |     |     |      |
| Selectivity, ±2 MHz <sup>(1)</sup>                     | Wanted signal at -67 dBm, modulated interferer at ±2 MHz  | -35 / -28 <sup>(2)</sup> |     |     |      |
| Selectivity, ±3 MHz <sup>(1)</sup>                     | Wanted signal at -67 dBm, modulated interferer at ±3 MHz  | -38 / -32 <sup>(2)</sup> |     |     |      |
| Selectivity, ±4 MHz <sup>(1)</sup>                     | Wanted signal at -67 dBm, modulated interferer at ±4MHz   | -45 / -40 <sup>(2)</sup> |     |     |      |
| Out-of-band blocking                                   | 30 MHz to 2000 MHz, wanted signal at -67 dBm  | -23                      |     |     |      |
| Out-of-band blocking                                   | 2003 MHz to 2399 MHz, wanted signal at -67 dBm  | -30                      |     |     |      |
| Out-of-band blocking                                   | 2484 MHz to 2997 MHz, wanted signal at -67 dBm  | -30                      |     |     |      |
| Out-of-band blocking                                   | 3000 MHz to 6 GHz, wanted signal at -67 dBm   | -21                      |     |     |      |
| Intermodulation  | Wanted signal at 2402 MHz, -64 dBm, two interferers at 2405 and 2408 MHz respectively, at the given power level | -40                      |     |     |      |
| RSSI accuracy  | -90 dBm to -20 dBm  | -4                       |     | 4   | dB   |
| <b>BLE 2Mbps (LE 2M) Receiver Characteristics</b>      |   |                          |     |     |      |
| Receiver sensitivity                                   | PER <30.8%, 37-byte packets   | -95                      |     |     | dBm  |
| Receiver saturation                                    | PER <30.8%  | 0                        |     |     |      |
| Co-channel rejection <sup>(1)</sup>                    | Wanted signal at -67 dBm, modulated interferer in channel   | 10                       |     |     |      |
| Selectivity, ±2 MHz <sup>(1)</sup>                     | Wanted signal at -67 dBm, modulated interferer at ±1 MHz  | 0 / 0 <sup>(2)</sup>     |     |     |      |
| Selectivity, ±4 MHz <sup>(1)</sup>                     | Wanted signal at -67 dBm, modulated interferer at ±2 MHz  | -35 / -28 <sup>(2)</sup> |     |     |      |
| Selectivity, ±6 MHz <sup>(1)</sup>                     | Wanted signal at -67 dBm, modulated interferer at ±3 MHz  | -35 / -28 <sup>(2)</sup> |     |     |      |
| Alternate channel rejection, ±8 MHz <sup>(1)</sup>     | Wanted signal at -67 dBm, modulated interferer at ±8MHz   | -37 / -32 <sup>(2)</sup> |     |     |      |
| Out-of-band blocking                                   | 30 MHz to 2000 MHz, wanted signal at -67 dBm  | -23                      |     |     |      |
| Out-of-band blocking                                   | 2003 MHz to 2399 MHz, wanted signal at -67 dBm  | -30                      |     |     |      |
| Out-of-band blocking                                   | 2484 MHz to 2997 MHz, wanted signal at -67 dBm  | -30                      |     |     |      |
| Out-of-band blocking                                   | 3000 MHz to 6 GHz, wanted signal at -67 dBm   | -21                      |     |     |      |
| Intermodulation  | Wanted signal at 2402 MHz, -64 dBm, two interferers at 2405 and 2408 MHz respectively, at the given power level | -44                      |     |     |      |
| RSSI accuracy  | -90 dBm to -20 dBm  | -4                       |     | 4   | dB   |

**Note:**

(1) Numbers given as C/I dB;

(2) X / Y, where X is +N MHz and Y is -N M;

### 3.2.6. BLE Performance: Transmitter Characteristics

**Table 24. BLE Performance: Transmitter Characteristics**

| Parameter                   | Test Condition  | MIN  | TYP Peak Power | TYP Average Power | MAX  | Unit |
|-----------------------------|-----------------|------|----------------|-------------------|------|------|
| Operational frequency range |                 | 2402 | 20             |                   | 2480 | MHz  |
| Output power                | Highest setting |      | 20             |                   |      | dBm  |

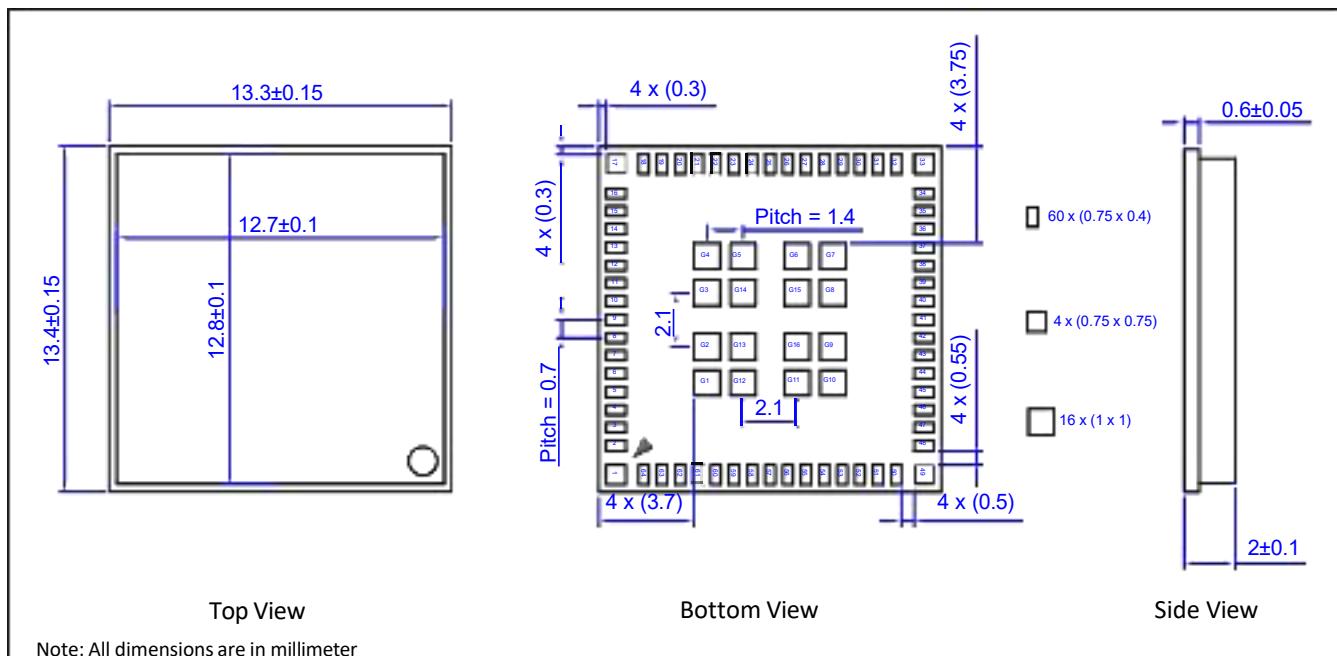
Note:

(1) The output power is measured at frequency 2440MHz.

## 4. Mechanical Specifications

### 4.1. Module Dimensions

The module dimensions are shown in following figures:


**Figure 12. Mechanical Drawing of BDE-BW335XNP1 and BDE-BW335XNP2**

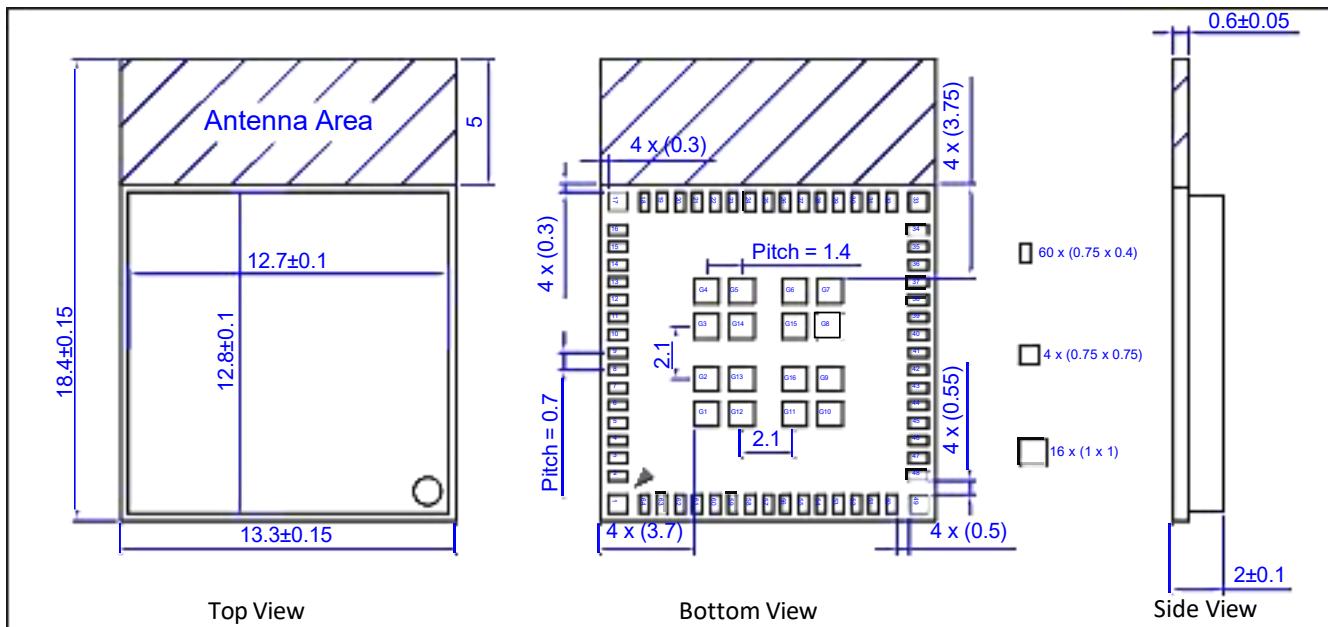


Figure 13. Mechanical Drawing of BDE-BW335XUP1 and BDE-BW335XUP2

## 4.2. PCB Footprints

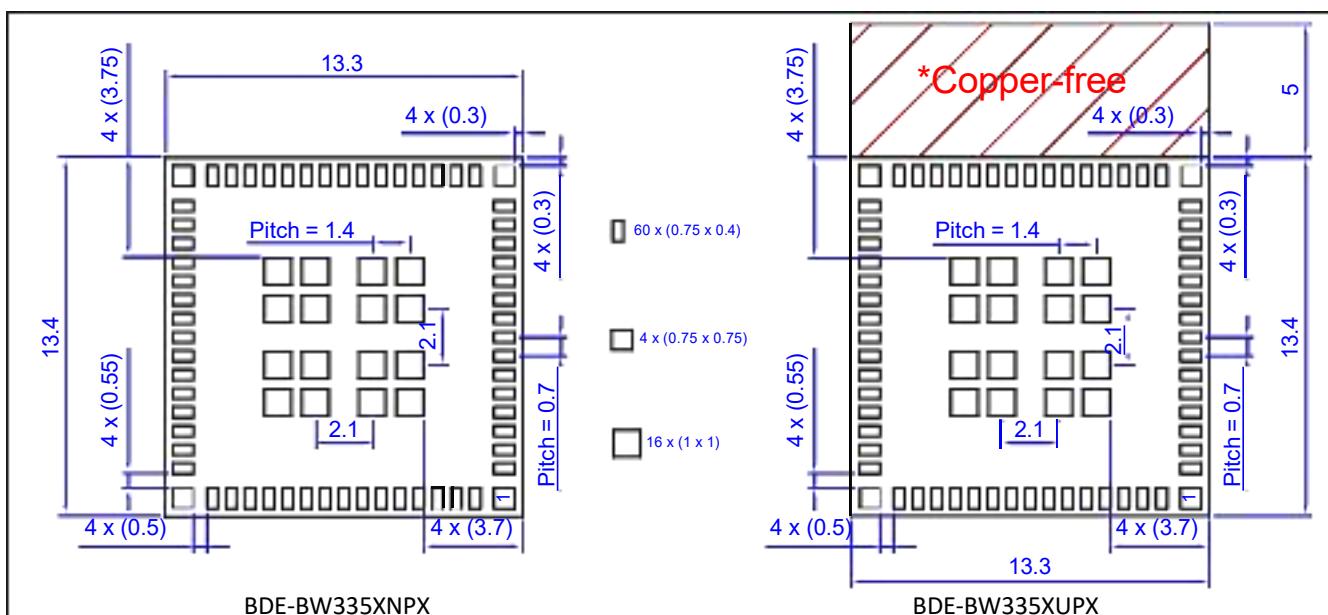
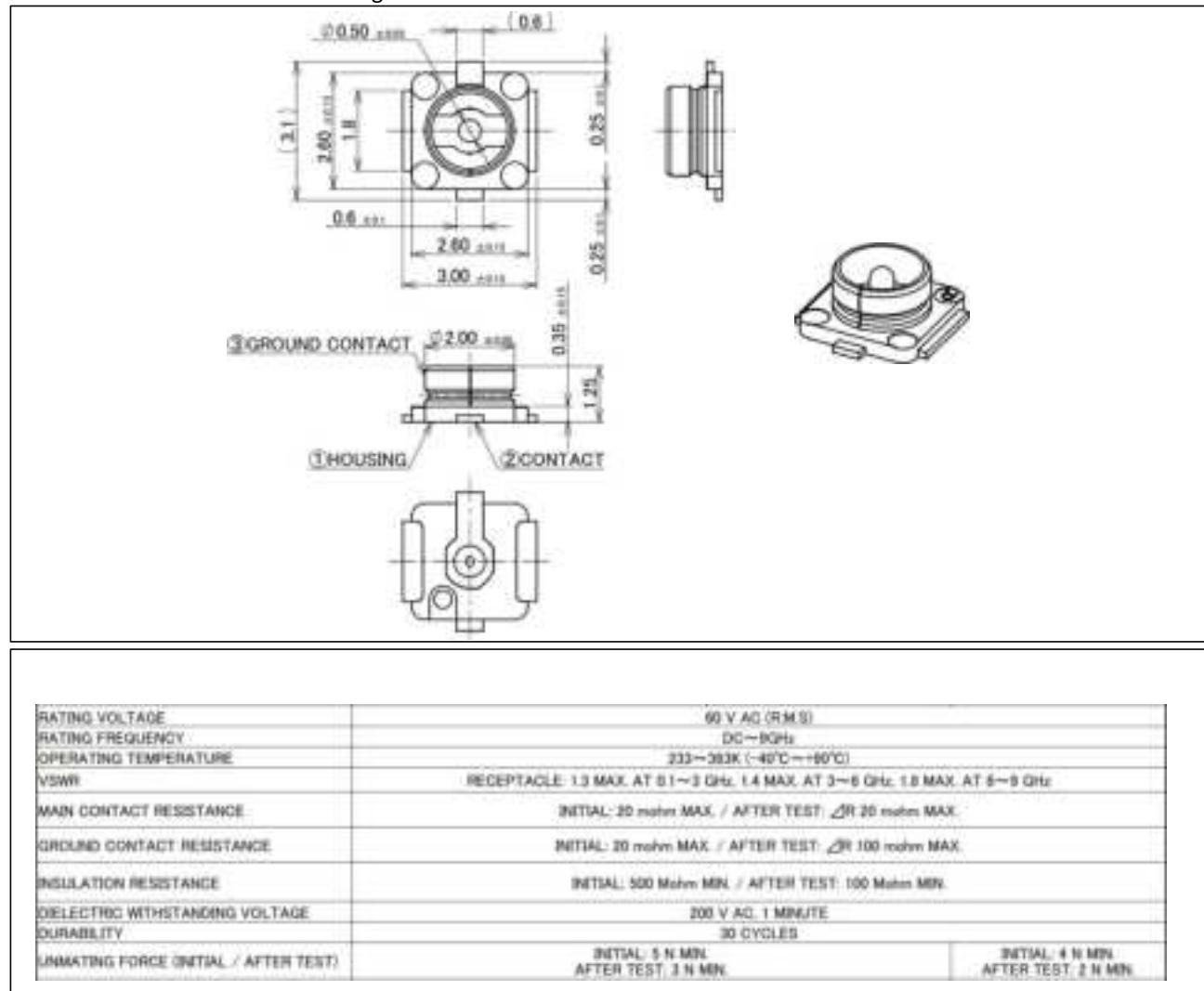


Figure 14. Recommended Footprint Drawings

### 4.3. U.FL Connector Specification

The drawing and specification of the U.FL connector utilized in the module is as below for reference.

The dimension unit in below drawing is millimeter.



**Figure 15. U.FL Connector Drawing and Specification**

## 5. Integration Guideline

### 5.1. System Diagram

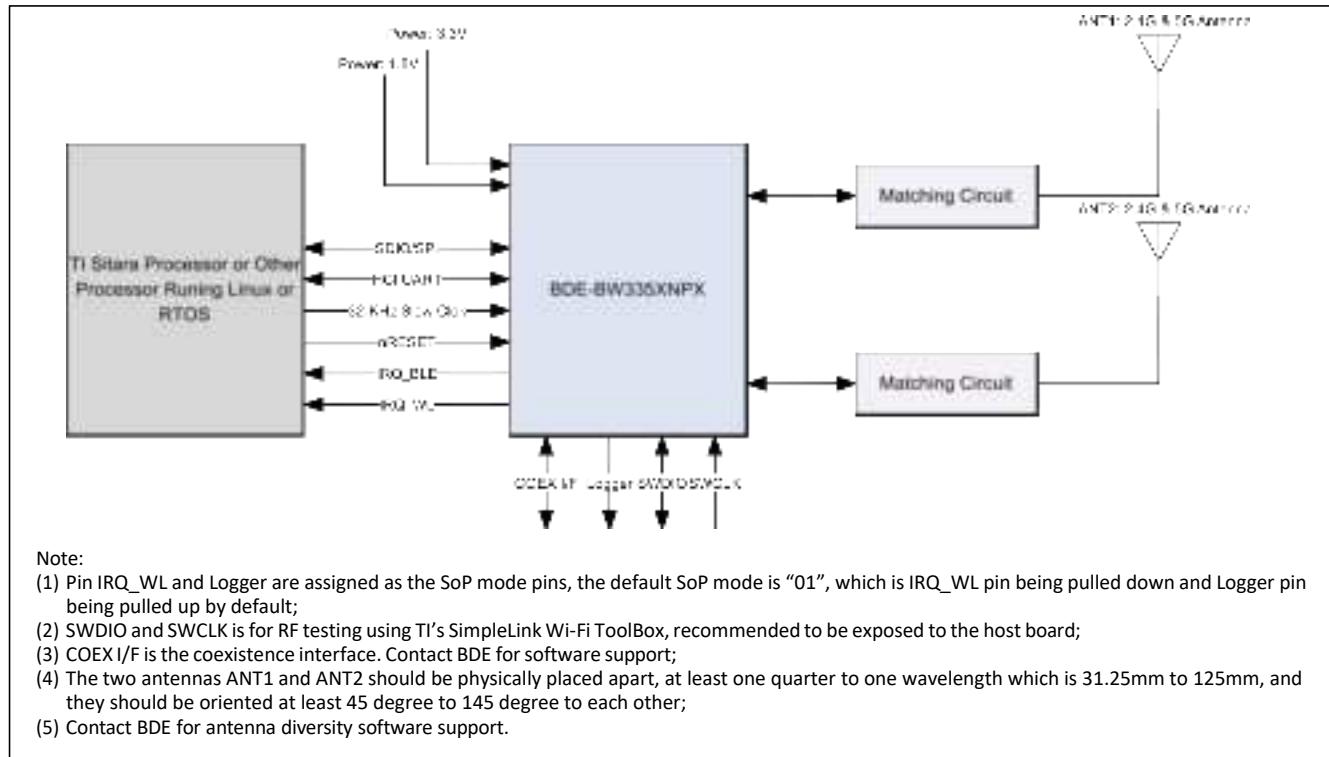
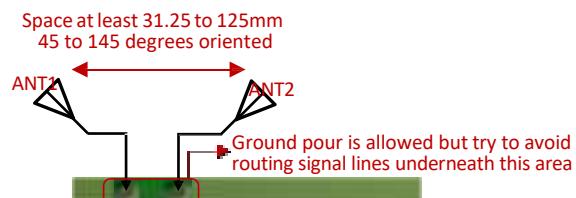


Figure 16. High-Level System Block Diagram

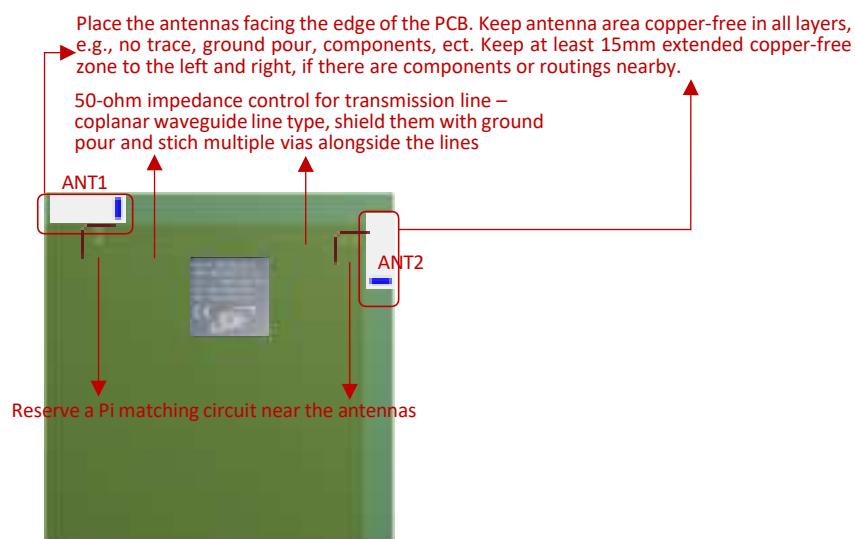
### 5.2. Module Placement

The placement of the module in the base board is critical in your design. Improper placement can lead to poor antenna performance. BDE recommend following below practical placement to achieve acceptable antenna performance.

Any form of proximity to the metal or other material will change/degrade the antenna performance. Keep the antenna area as far as possible to the metal material in any direction. If metal materials cannot be avoided in your design for example the design with metal enclosure, we recommended keep the antenna area at least 40mm distance to the enclosure in all directions. Customers should verify the communication range with the mock-up or real product prototype on their own.



HVIN:BDE-BW3351UP2



HVIN:BDE-BW3351NP2

**Note:**

- (1) ANT2 is only for antenna diversity variants;
- (2) For integrated PCB trace antenna variant, the best practice is to place the module to the left corner of the PCB, however, placing the module to the middle or right corner could have acceptable performance.

**Figure 17. Recommended Module Placement**

### 5.3. Reference Design

For reference schematic and layout, please refer to the design files of BDE-33PN-EM and BDE-33PA-EM.

### 5.4. Other Design Considerations

**Table 25. Other Design Considerations**

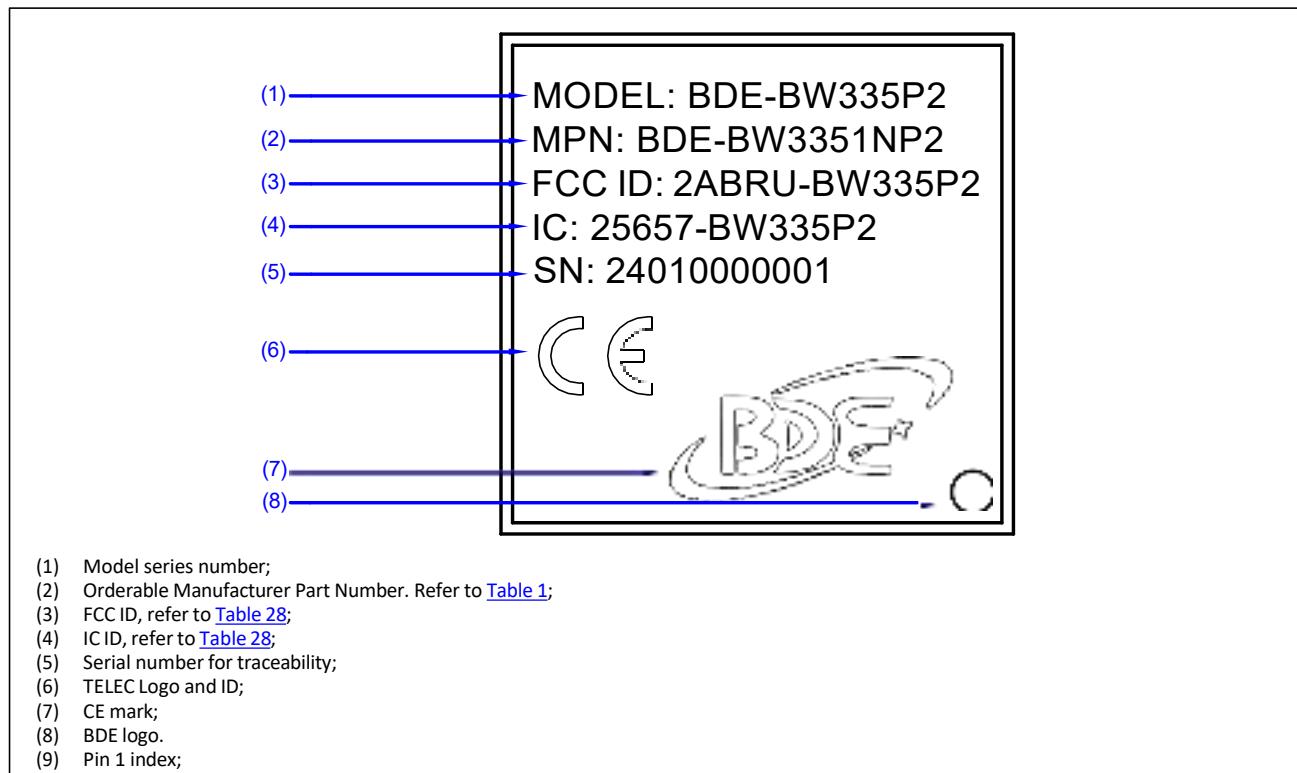
| Thermal                      |  |
|------------------------------|--|
| 1                            | The proximity of ground vias must be close to each ground pad of the module.   |
| 2                            | Signal traces must not be run underneath the module on the layer where the module is mounted.  |
| 3                            | Have a complete ground pour in layer 2 for thermal dissipation.  |
| 4                            | Have a solid ground plane and ground vias under the module for stable system and thermal dissipation.  |
| 5                            | Increase the ground pour in the first layer and have all of the traces from the first layer on the inner layers, if possible.  |
| 6                            | Signal traces can be run on a third layer under the solid ground layer, which is below the module mounting layer.  |
| RF Trace and Antenna Routing |  |
| 7                            | The RF trace antenna feed must be as short as possible beyond the ground reference. At this point, the trace starts to radiate.  |
| 8                            | The RF trace bends must be gradual with an approximate maximum bend of 45° with trace mitered. RF traces must not have sharp corners.  |
| 9                            | RF traces must have via stitching on the ground plane beside the RF trace on both sides.   |
| 10                           | RF traces must have constant impedance (50-ohm Coplanar or microstrip transmission line).  |
| 11                           | For best results, the RF trace ground layer must be the ground layer immediately below the RF trace. The ground layer must be solid.   |
| 12                           | There must be no traces or ground under the antenna section.   |
| 13                           | RF traces must be as short as possible. The antenna, RF traces, and modules must be on the edge of the PCB product. The proximity of the antenna to the enclosure and the enclosure material must also be considered.  |
| 14                           | BDE recommends using double-shielded coaxial RF cable to connect with the U.FL connector with antenna if the U.FL variants are selected.   |
| 15                           | Do not place or run the RF cable right above or below the module.  |
| 16                           | If there are some other radios besides this module in the system, try to place them apart as far as possible. And ensure there is at least 25 dB isolation between the antenna port of every radio.  |
| Supply and Interface         |  |
| 17                           | The power trace for VDD_3V3 must be at least 40-mil wide.  |
| 18                           | The VDD_1V8 trace must be at least 18-mil wide.  |
| 19                           | Make VDD_3V3 and VDD_1V8 traces as wide as possible to ensure reduced inductance and trace resistance.   |
| 20                           | If possible, shield 3V3 and 1V8 traces with ground above, below, and beside the traces.  |
| 21                           | SDIO signals traces (CLK, CMD, DO, 01,02, and 03) must be routed in parallel to each other and as short as possible (less than 12 cm). In addition, every trace length must be the same as the others. There should be enough space between traces-greater than 1.5 times the trace width or ground-to ensure signal quality,especially for the SDIO_CLK trace. Remember to keep these traces away from the other digital or analog signal traces. It is recommended adding ground shielding around these buses. |
| 22                           | SDIO and digital clock signals are a source of noise. Keep the traces of these signals as short as possible. If possible,maintain a clearance around them.   |

## 6. Handling Instructions

The module is the surface mount module with LGA footprint. It is designed to conform to the major manufacturing guidelines, including the commercial, industrial manufacturing process.

In this section, we will cover the basic shipping information, including the module markings, packaging, labeling, ect. And also, the instructions on how to handle the module in terms of storage, assembly and so on.

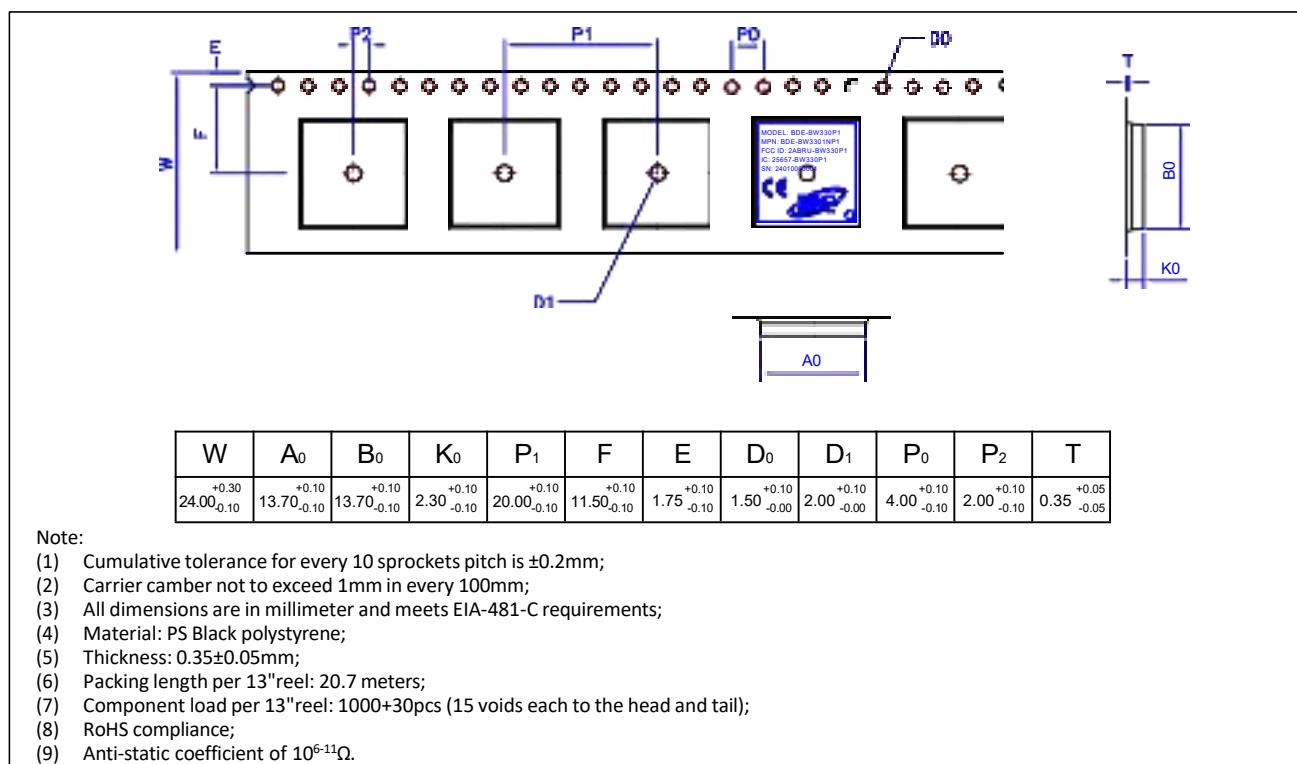
### 6.1. Module Marking



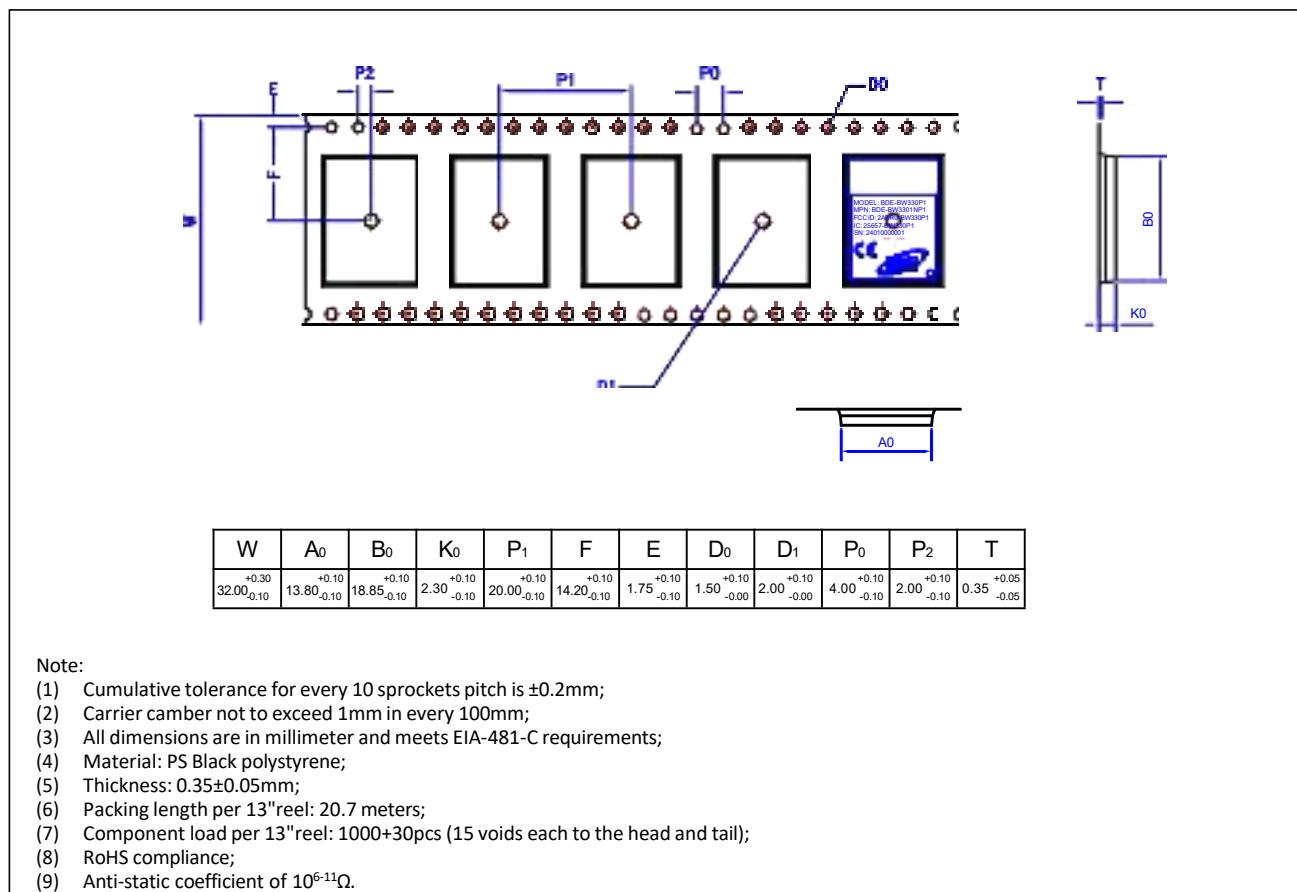
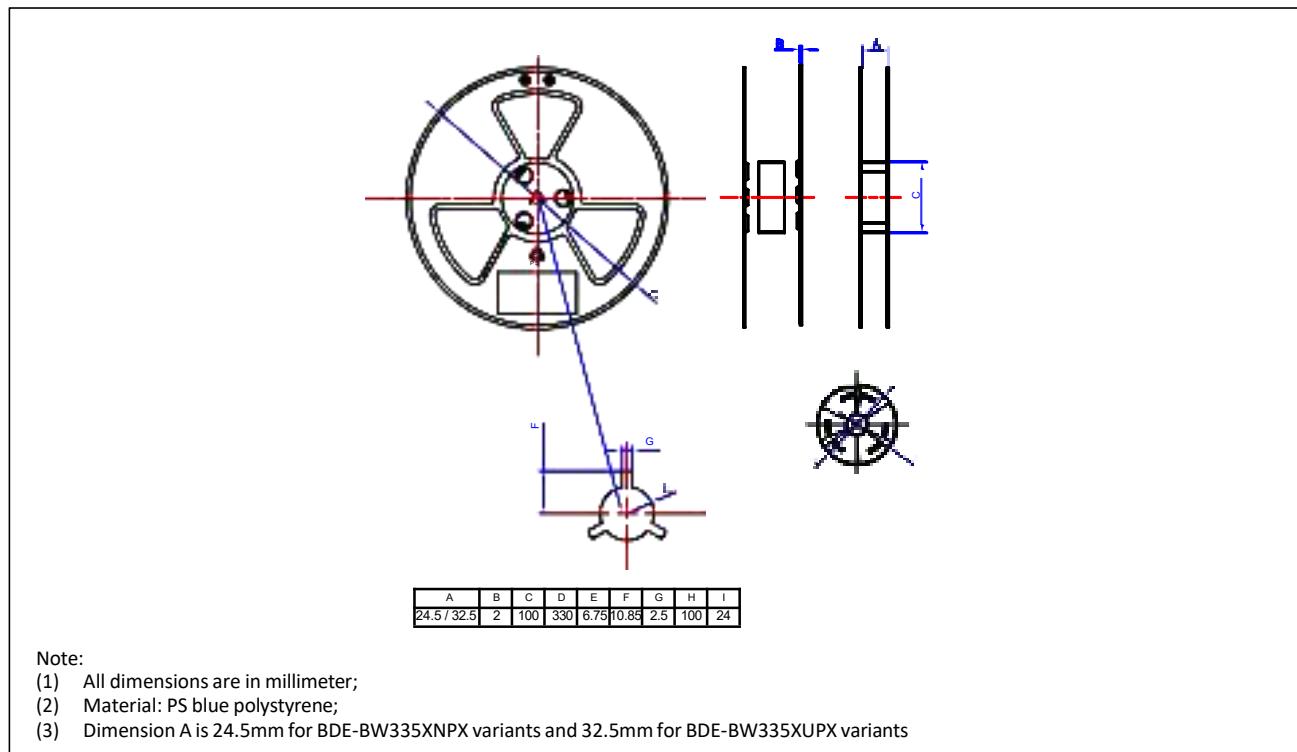
**Figure 18. Module Marking**

## 6.2. Packaging Information

### 6.2.1. Tape and Reel Package Information



**Figure 19. Carrier Tape Drawing for BDE-BW335XNPX variants**


**Figure 19. Carrier Tape Drawing for BDE-BW335XUPX variants**

**Figure 20. 13-INch Reel Drawing**

## 6.2.2. Carton Information and Labeling

TBD

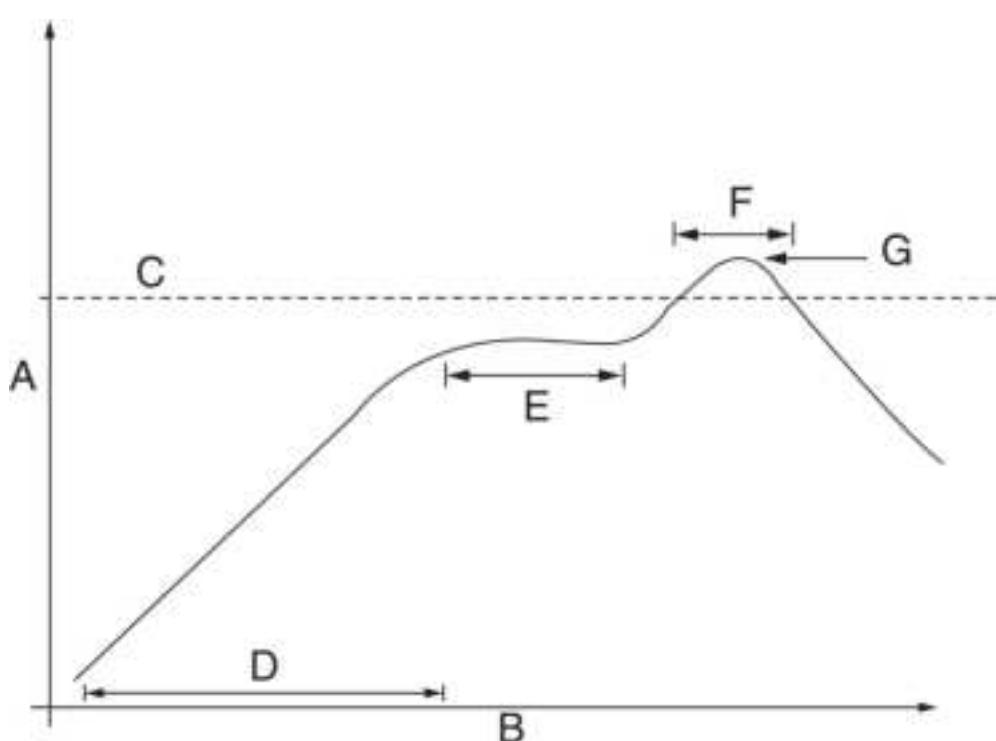
## 6.3. Assembly Instruction

### 6.3.1. Moisture Sensitive Level

The MSL (Moisture Sensitive Level) of the module is MSL-3. Handling guidelines are listed as below:

- (1) The floor life for MSL-3 device is 168 hours in ambient environment 30°C/60%RH. Before assembly, make sure to check if the modules are packaged with desiccate and humidity indicator card;
- (2) After the bag is opened, make sure to mount the modules within 168 hours at factory conditions (< 30°C/60% RH) or stored at <10% RH. Repackage is needed with new desiccate and humidity indicator card if the modules are not mounted before exceeding floor life;
- (3) If the card reads >10%, or the modules have been exposed for over 168 hours, the modules need to be baked before mounted. Recommended baking condition is 125°C for 8 hours.

### 6.3.2. Reflow Profile



Note:

- A – Temperature
- B – Time
- C – Alloy liquidus temperature
- D – Preheat slope = temperature ramp rate
- E – Preheat dwell = soak time
- F – Time above liquidus
- G – Peak temperature = maximum assembly temperature

Figure 21. Thermal Profile Schematic

**Table 26. Reflow Profile Parameters<sup>(1)(3)</sup>**

| Item                                     | Temperature Range | Ramp Rate / Time     |
|--|-------------------|----------------------|
| D, preheat zone                          | 30°C ~ 175°C      | 2°C ~ 4°C per second |
| E, soak zone                             | 150°C ~ 200°C     | 60 ~ 120 seconds     |
| C, Alloy liquidus temperature            | 217°C ~ 220°C     | -                    |
| F, reflow zone                           | 230°C ~ 245°C     | 60 ~ 90 seconds      |
| G, target maximum reflow temperature     | 250°C             | -                    |
| Absolute peak temperature <sup>(2)</sup> | 260°C             | -                    |

**Note:**

- (1) This is for Pb-free (SAC 305) paste. Different pastes require different profiles for optimum performance, so it is important to consult the paste manufacturer before developing the solder profile;  
(2) Exceed the absolute peak temperature for certain period, e.g. 20s might damage the device or affect the reliability;  
(3) It is recommended that the modules do not go through the reflow process more than one time.

### 6.3.3. Other Consideration

- (1) Ultrasonic cleaning process is discouraged for the modules as the process might damage the module permanently, especially for the crystal oscillator in the module.  
(2) Conformal coating is not allowed to this module. It will impact the reliability of the module once the coating flooded into the shield.

## 7. Certification

### 7.1. Bluetooth Qualification

#### 7.1.1. Bluetooth Qualification Information

The module series is listed on the Bluetooth SIG website as a qualified End Product, referencing a Controller and Host Subsystem combination. The detail information can be found in below table.

**Table 27. Bluetooth Qualification Information**

| Declaration ID | Reference QDID       |        |
|----------------|----------------------|--------|
| D067335        | Controller Subsystem | 229129 |
|                | Host Subsystem       | TBD    |

#### 7.1.2. Bluetooth Qualification Process

Below Bluetooth qualification process is provided for customers when they are listing their end product referencing BDE module.

- (1) Go to <https://launchstudio.bluetooth.com/> and log in;
- (2) Select **Start the Bluetooth Qualification Process with No Required Testing**;
- (3) Project Basics:
  - (a) Enter your project name, it can be the product name or the product series name;
  - (b) Enter QDID that the product reference, in this case the QDID is 229129 for controller subsystem and .TBD for host subsystem.
- (4) Product Declaration:
  - (a) Select the listing date. You can select a date that you want your product listed and go public, although the qualification will complete immediately after your submission.

- (b) Add every product that integrated with this module. You can add a series of individual product models that use the same design/module without any modification.
- (5) Declaration ID:  
(a) Select a DID. If you don't have one, you need to purchase a DID for your product by clicking Pay Declaration Fee.
- (6) Review and Submit:  
(a) Review all information that you have entered and make sure no mistakes;  
(b) Tick all check boxes if you confirmed above information and add your name to the signature page;  
(c) Click **Signature Confirmed – Complete Project & Submit Product(s) for Qualification**.
- (7) The qualification will be done immediately and your product will be listed to the Bluetooth SIG website as per your required listed date in step (4).

For more information about listing your product to Bluetooth SIG, please visit below webpage:

<https://www.bluetooth.com/develop-with-bluetooth/qualification-listing/>

## 7.2. Regulatory Compliance

The module is certified for FCC, IC/ISED and ETSI/CE as listed in below table. More regions can be cover by request.

Table 28. Certification Information

| Regulatory Body / Region | ID            | MPN                                  |
|--------------------------|---------------|--------------------------------------|
| FCC (USA)                | 2ABRU-BW335P2 | BDE-BW3351NP2<br>BDE-BW3351UP2       |
| IC/ISED (Canada)         | 25657-BW335P2 | BDE-BW3350NP2<br>BDE-BW3350UP2       |
| TELEC (Japan)            | XXX-XXXXXX    | BDE-BW3351NP2-IN<br>BDE-BW3351UP2-IN |
| ETSI/CE (Europe)         | NA            | BDE-BW3350NP2-IN<br>BDE-BW3350UP2-IN |

### 7.2.1. Certified Antennas

The module series has been tested and certified with three antennas, where BDE-BW335XAP1 variants utilize an integrated PCB trace antenna and BDE-BW335XUPX variants utilize an external whip antenna through U.FL connector and BDE-BW335XNPX utilize a ceramic chip antenna utilized in the EM board through the dedicated ANT pin of the module.

The characteristic of the four antennas is listed in below table.

Table 29. Certified Antenna List

| Antenna Type      | Manufacturer | MPN                  | Frequency Range (MHz)       | Note     |
|-------------------|--------------|----------------------|-----------------------------|----------|
| Chip antenna      | Ethertronics | M830520              | 2400 – 2500;<br>5150 – 5850 | External |
| PCB trace antenna | BDE          | BDE-ANT-BW33P2       | 2400 – 2500;<br>5150 – 5850 | External |
| FPC antenna       | BDE          | BDE-FPC25-4017-120F1 | 2400 – 2500;<br>5150 – 5850 | External |
| Whip antenna      | BDE          | BDE-W25-17010-HRP    | 2400 – 2500;<br>5150 – 5850 | External |
| Chip antenna      | Pulse        | W3006                | 2400 – 2500;<br>5150 – 5850 | External |

Customers are encouraged to use the certified antennas in the case of external antenna options to reduce certification testing effort and risk of failing. If customer want to choose another antenna that fits their product, there are some scenarios that need to be considered.

If the external antenna is of the same antenna type and of equal or less gain compared to the ones listed in above table, and with similar in-band and out-of-band characteristic, then the antenna can be used with the module in USA and Canada where modular approval is applicable, as long as the spot-check testing of the new antenna with host is performed to verified that it will not change the performance. However, in countries such as EU countries applying the ETSI standards where the modular approval is not applicable, the radiated emissions are always tested with the end product with any antennas.

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If the external antenna is of a different type or with non-similar in-band and out-of-band characteristic, but still has equal gain or less gain compared to the above listed antennas. The new antenna can be added to the existing modular grant/certificate by filing a permissive change, C2PC (Class II Permissive Change) in case of FCC and ISED. The radiated emission testing is needed, but re-certification is not required.

In the case of the external antenna with higher gain than the peak gain listed in above table are very likely to require a full new end product certification. However, we recommended that you consult with your certification house to understand the correct approaches for your product case by case.

For the case where customer choose the certified antenna with BDE-BW335XNPX through the dedicated ANT pin of the module, the customer must copy the design exactly as the one that tested in the certification to comply with the requirement.

## 7.2.2. FCC Caution

This device complies with part 15 of the FCC rules. Operation is subject to the following two conditions: (1) this device may not cause harmful interference, and (2) this device must accept any interference received, including interference that may cause undesired operation.

Changes or modifications not expressly approved by the party responsible for compliance could void the user's authority to operate the equipment.

NOTE: This equipment has been tested and found to comply with the limits for a Class B digital device, pursuant to part 15 of the FCC Rules. These limits are designed to provide reasonable protection against harmful interference in a residential installation. This equipment generates uses and can radiate radio frequency energy and, if not installed and used in accordance with the instructions, may cause harmful interference to radio communications. However, there is no guarantee that interference will not occur in a particular installation. If this equipment does cause harmful interference to radio or television reception, which can be determined by turning the equipment off and on, the user is encouraged to try to correct the interference by one or more of the following measures:

- Reorient or relocate the receiving antenna.
- Increase the separation between the equipment and receiver.
- Connect the equipment into an outlet on a circuit different from that to which the receiver is connected.
- Consult the dealer or an experienced radio/TV technician for help important announcement

### **Radiation Exposure Statement**

This equipment complies with FCC radiation exposure limits set forth for an uncontrolled environment. This equipment should be installed and operated with minimum distance 20cm between the radiator and your body.

This transmitter must not be co-located or operating in conjunction with any other antenna or transmitter. Country Code selection feature to be disabled for products marketed to the US/Canada.

This device is intended only for OEM integrators under the following conditions:

- 1.The antenna must be installed such that 20 cm is maintained between the antenna and users, and
- 2.The transmitter module may not be co-located with any other transmitter or antenna,
- 3.For all products market in US, OEM has to limit the operation channels in CH1 to CH11 for 2.4G band by supplied firmware programming tool. OEM shall not supply any tool or info to the end-user regarding to Regulatory Domain change. (if modular only test Channel 1-11)

As long as the three conditions above are met, further transmitter testing will not be required. However, the OEM integrator is still responsible for testing their end-product for any additional compliance requirements required with this module installed.

### **Important Note:**

In the event that these conditions cannot be met (for example certain laptop configurations or co-location with another transmitter), then the FCC authorization is no longer considered valid and the FCC ID cannot be used on the final product. In these circumstances, the OEM integrator will be responsible for re-evaluating the end product (including the transmitter) and obtaining a separate FCC authorization.

### **End Product Labeling**

The final end product must be labeled in a visible area with the following"

Contains FCC ID: 2ABRU-BW335P2 "

### **Manual Information to the End User**

The OEM integrator has to be aware not to provide information to the end user regarding how to install or remove this RF module in the user's manual of the end product which integrates this module.

The end user manual shall include all required regulatory information/warning as show in this manual.

**Integration instructions for host product manufacturers according to KDB 996369 D03 OEM Manual v01r01****2.2 List of applicable FCC rules**

CFR 47 FCC PART 15 SUBPART C has been investigated. It is applicable to the modular transmitter

**2.3 Specific operational use conditions**

This module is stand-alone modular. If the end product will involve the Multiple simultaneously transmitting condition or different operational conditions for a stand-alone modular transmitter in a host, host manufacturer have to consult with module manufacturer for the installation method in end system.

**2.4 Limited module procedures**

Not applicable

**2.5 Trace antenna designs**

Not applicable

**2.6 RF exposure considerations**

This equipment complies with FCC radiation exposure limits set forth for an uncontrolled environment. This equipment should be installed and operated with minimum distance 20cm between the radiator & your body.

**2.7 Antennas**

This radio transmitter **FCC ID:2ABRU-BW335P2** has been approved by Federal Communications Commission to operate with the antenna types listed below, with the maximum permissible gain indicated. Antenna types not included in this list that have a gain greater than the maximum gain indicated for any type listed are strictly prohibited for use with this device.

| Internal/External Identification | Antenna type and antenna number | Operate frequency band                          | Maximum antenna gain   | Notes                     |
|----------------------------------|---------------------------------|---|--|---------------------------|
| Antenna 1:                       | FPC Antenna                     | 2402-2480 MHz<br>2404-2478 MHz                  | BT: 1.5dBi   | Bluetooth Antenna         |
| Antenna 1:                       | Ceramic Antenna 0               | 2402-2480 MHz<br>2404-2478 MHz                  | BT: 1.0dBi   | Bluetooth Antenna         |
| Antenna 1:                       | PCB Antenna                     | 2402-2480 MHz<br>2404-2478 MHz                  | BT: 0.78dBi  | Bluetooth Antenna         |
| Antenna 1:                       | Dipole Antenna                  | 2402-2480 MHz<br>2404-2478 MHz                  | BT: 2.7dBi   | Bluetooth Antenna         |
| Antenna 1:                       | Ceramic Antenna 1               | 2402-2480 MHz<br>2404-2478 MHz                  | BT: 2.2dBi   | Bluetooth Antenna         |
| Antenna 0:<br>Antenna 1:         | FPC Antenna                     | 2412-2462 MHz<br>5180-5240 MHz<br>5725-5850 MHz | 2.4G WIFI: 1.5dBi<br>5.2G WIFI: 2.9dBi<br>5.8G WIFI: 2.9dBi    | 2.4GWIFI /5G WIFI Antenna |
| Antenna 0:<br>Antenna 1:         | Ceramic Antenna 0               | 2412-2462 MHz<br>5180-5240 MHz<br>5725-5850 MHz | 2.4G WIFI: 1.0dBi<br>5.2G WIFI: 2.6dBi<br>5.8G WIFI: 2.6dBi    | 2.4GWIFI /5G WIFI Antenna |
| Antenna 0:<br>Antenna 1:         | PCB Antenna                     | 2412-2462 MHz<br>5180-5240 MHz<br>5725-5850 MHz | 2.4G WIFI: 0.78dBi<br>5.2G WIFI: 1.41dBi<br>5.8G WIFI: 1.41dBi | 2.4GWIFI /5G WIFI Antenna |
| Antenna 0:<br>Antenna 1:         | Dipole Antenna                  | 2412-2462 MHz<br>5180-5240 MHz<br>5725-5850 MHz | 2.4G WIFI: 2.7dBi<br>5.2G WIFI: 2.3dBi<br>5.8G WIFI: 2.3dBi    | 2.4GWIFI /5G WIFI Antenna |
| Antenna 0:<br>Antenna 1:         | Ceramic Antenna 1               | 2412-2462 MHz<br>5180-5240 MHz<br>5725-5850 MHz | 2.4G WIFI: 2.2dBi<br>5.2G WIFI: 5.2dBi<br>5.8G WIFI: 5.2dBi    | 2.4GWIFI /5G WIFI Antenna |

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### 2.8 Label and compliance information

The final end product must be labeled in a visible area with the following " Contains **FCC ID:2ABRU-BW335P2**".

### 2.9 Information on test modes and additional testing requirements

Host manufacturer is strongly recommended to confirm compliance with FCC requirements for the transmitter when the module is installed in the host.

### 2.10 Additional testing, Part 15 Subpart B disclaimer

Host manufacturer is responsible for compliance of the host system with module installed with all other applicable requirements for the system such as Part 15 B.

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### 2.11 Note EMI Considerations

Host manufacture is recommended to use D04 Module Integration Guide recommending as "best practice" RF design engineering testing and evaluation in case non-linear interactions generate additional non-compliant limits due to module placement to host components or properties.

### 2.12 How to make changes

This module is stand-alone modular. If the end product will involve the Multiple simultaneously transmitting condition or different operational conditions for a stand-alone modular transmitter in a host, host manufacturer have to consult with module manufacturer for the installation method in end system. According to the KDB 996369 D02 Q&A Q12, that a host manufacture only needs to do an evaluation (i.e., no C2PC required when no emission exceeds the limit of any individual device (including unintentional radiators) as a composite. The host manufacturer must fix any failure.

### 7.2.3. ISED Statement

-English: This device complies with Industry Canada license - exempt RSS standard(s). Operation is subject to the following two conditions: (1) This device may not cause interference, and (2) This device must accept any interference, including interference that may cause undesired operation of the device.

The digital apparatus complies with Canadian CAN ICES - 3 (B)/NMB - 3(B).

- French: Le présent appareil est conforme aux CNR d'Industrie Canada applicables aux appareils radio exempts de licence. L'exploitation est autorisée aux deux conditions suivantes: (1) l'appareil ne doit pas produire de brouillage, et (2) l'utilisateur de l'appareil doit accepter tout brouillage radioélectrique subi, même si le brouillage est susceptible d'en compromettre le fonctionnement.

L'appareil numérique ci-dessus est conforme au CNR - 3 (b) / NMB - 3 (b).

This device meets the exemption from the routine evaluation limits in section 6.3 of RSS 102 and compliance with RSS 102 RF exposure, users can obtain Canadian information on RF exposure and compliance.

Cet appareil est conforme à l'exemption des limites d'évaluation courante dans la section 6.3 du CNR - 102 et à la conformité avec RSS 102 de l'exposition aux RF, les utilisateurs peuvent obtenir des données canadiennes sur l'exposition aux champs RF et la conformité.

This equipment complies with Canada radiation exposure limits set forth for an uncontrolled environment.

Cet équipement est conforme aux limites d'exposition aux radiations dans un environnement non contrôlé.

This equipment should be installed and operated with minimum distance 20cm between the radiator & your body.

Cet équipement doit être installé et utilisé à une distance minimale de 20 cm entre le radiateur et votre corps.

#### ISED Modular Usage Statement

NOTE 1: When the ISED certification number is not visible when the module is installed inside another device, then the exterior of the device into which the module is installed must also display a label referring to the enclosed module. This exterior label can use the

wording "Contains transmitter module **IC: 25657-BW335P2**" or "Contains **IC: 25657-BW335P2**".

NOTE 1: Lorsque le numéro de certification ISED n'est pas visible lorsque le module est installé dans un autre appareil, l'extérieur de l'appareil dans lequel le module est installé doit également afficher une étiquette faisant référence au module inclus. Cette étiquette extérieure peut être libellée Contient le module émetteur IC: 25657-BW335P2 ou Contient **IC: 25657-BW335P2**.

## 8. Ordering Information

**Table 30. Ordering Information**

| Orderable Part Number | Description  | Size (mm)       | Shipping Form | MOQ |
|-----------------------|--|-----------------|---------------|-----|
| BDE-BW3351NP2         | Wi-Fi 6 2.4-GHz & 5-GHz SISO & BLE 5.4, Dual Antenna Port with ANT Pin, -40 °C to +85 °C         | 13.3 x 13.4 x 2 | Tape & Reel   | 1K  |
| BDE-BW3351UP2         | Wi-Fi 6 2.4-GHz & 5-GHz SISO & BLE 5.4, Dual Antenna Port with U.FL Connector, -40 °C to +85 °C  | 13.3 x 18.4 x 2 | Tape & Reel   | 1K  |
| BDE-BW3350NP2         | Wi-Fi 6 2.4-GHz & 5-GHz SISO & BLE 5.4, Dual Antenna Port with ANT Pin, -40 °C to +85 °C         | 13.3 x 13.4 x 2 | Tape & Reel   | 1K  |
| BDE-BW3350UP2         | Wi-Fi 6 2.4-GHz & 5-GHz SISO & BLE 5.4, Dual Antenna Port with U.FL Connector, -40 °C to +85 °C  | 13.3 x 18.4 x 2 | Tape & Reel   | 1K  |
| BDE-BW3351NP2-IN      | Wi-Fi 6 2.4-GHz & 5-GHz SISO & BLE 5.4, Dual Antenna Port with ANT Pin, -40 °C to +105 °C        | 13.3 x 13.4 x 2 | Tape & Reel   | 1K  |
| BDE-BW3351UP2-IN      | Wi-Fi 6 2.4-GHz & 5-GHz SISO & BLE 5.4, Dual Antenna Port with U.FL Connector, -40 °C to +105 °C | 13.3 x 18.4 x 2 | Tape & Reel   | 1K  |
| BDE-BW3350NP2-IN      | Wi-Fi 6 2.4-GHz & 5-GHz SISO & BLE 5.4, Dual Antenna Port with ANT Pin, -40 °C to +105 °C        | 13.3 x 13.4 x 2 | Tape & Reel   | 1K  |
| BDE-BW3350UP2-IN      | Wi-Fi 6 2.4-GHz & 5-GHz SISO & BLE 5.4, Dual Antenna Port with U.FL Connector, -40 °C to +105 °C | 13.3 x 18.4 x 2 | Tape & Reel   | 1K  |

## 9. Revision History

**Table 31. Revision History**

| Revision | Date        | Description   |
|----------|-------------|---|
| V0.1     | 16-Dec-2022 | Preliminary, draft  |
| V0.2     | 13-Feb-2023 | Updated pinout, added reference design                      |
| V0.3     | 29-Mar-2023 | Added more information                                      |
| V0.4     | 14-Jul-2023 | Corrected some editorial mistakes, updated reference design |
| V0.5     | 30-Jan-2024 | Added detailed information                                  |
| V0.6     | 20-Mar-2024 | Updated some data, corrected some mistakes                  |

Note:

The latest datasheet can be found with this [Link](#).

## Important Notice and Disclaimer

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All module WIFI dual antennas do not support MINO

### Module difference declaration

In BDE-BW335P2 series, the difference between BDE-BW3351NP2 and BDE-BW3351UP2 is the antenna lead-in connector: BDE-BW3351NP2 is the bottom pad lead-in, which can be connected to an external antenna, and BDE-BW3351UP2 is the U.FL connector on the board, which can be connected to an external antenna;

The difference between the BDE-BW3351NP2-IN and BDE-BW3351UP2-IN models and the previous two models is that the models with -IN suffix can work in the temperature range of -40° ~ 105°, and the models without -IN suffix can work in the temperature range of -40° ~ 85°;

BDE-BW3350NP2, BDE-BW3350UP2, BDE-BW3350NP2-IN, BDE-BW3350UP2-IN differ from the previous four models by their names, and are mainly distinguished from the previous four models by the silk-screening on the shielding cover.

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