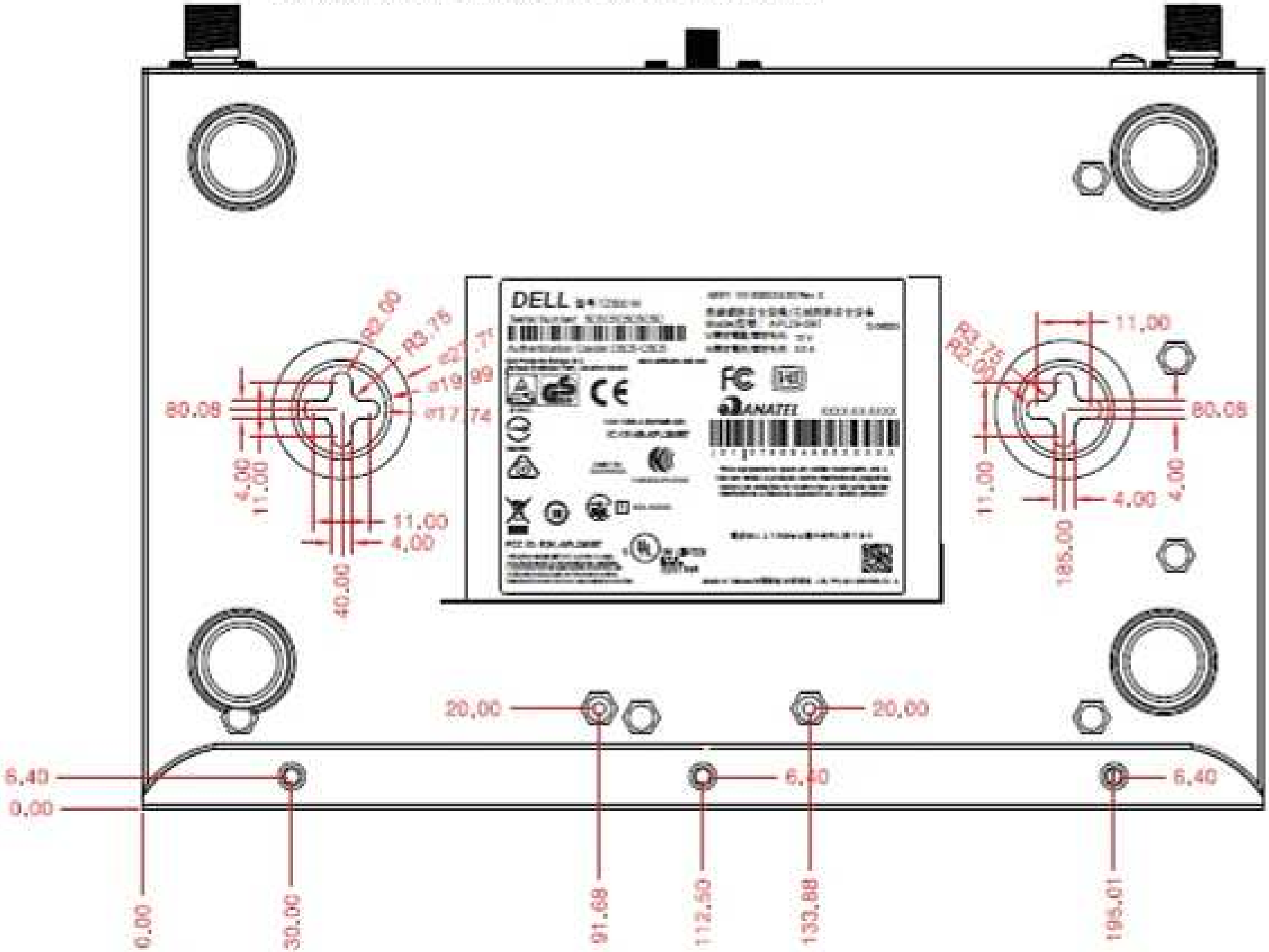6. STANDOFFS AND NUTS FINISH : NIPLATED.