

SPECIFICATION



深圳市大显科技有限公司

Shenzhen Daxian Technology Co., Ltd.

国光 Charge 5 Pro WIFI-2 天线组件

GGEC Charge 5 Pro WIFI- 2 Antenna assembly

产 品 规 格 书

Product Specification

客 户 Customer name	国光 GGEC	频 段 frequency range	2400 ~ 2500MHz 5150~ 5850MHz
项目名称 Project name	Charge 5 Pro	版 本 edition	V1.0
物料编号 Material No	3C-harge-022	颜 色 Color	黑色+白色 Black+White
客户料号 Customer number	EAN00273		
R F 设计 R F Design	沈 川 Chuan.Shen	结构设计 Structural Design	周锐斌 Ruibin.Zhou
品质经理 Quality Manager	胡子寅 ZiYin.Hu	技术总监 Technical Director	张 磊 Lei.Zhang
日 期 Date	2022-06-21		

客户确认:

Customer confirmation:

装配是否符合贵司要求: ☐OK ☐NG

Whether the assembly meets your company's requirements: ☐OK ☐NG

深圳市大显科技有限公司

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一 项目说明 Project Description

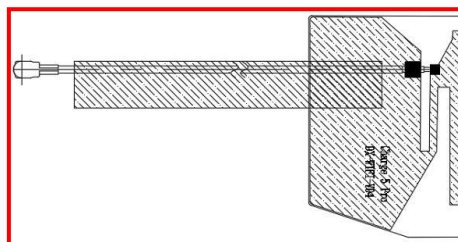
客户名: Customer Name:	国光 GGEC
整机类型: Type of complete machine:	音箱 loudspeaker box
天线频段: Antenna band:	2400 ~ 2500MHz, 5150~ 5850MHz
天线形式: Antenna form:	FPC+同轴线+线材海绵 FPC + coaxial cable + cable sponge
馈电形式: Feed form:	焊接 weld
硬件版本: Hardware version:	/

二 WIFI-2 天线组件 Antenna assembly

1 规格 specifications

本报告主要提供 Charge 5 Pro 项目天线的各项电气和结构性能参数的测试状况。下图为大显设计的天线图片。

This report mainly provides the testing status of various electrical and structural performance parameters of the antenna for the Charge 5 Pro project. The following image shows an antenna with a large display design.



天线外观图

antenna appearing diagram

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1.1 电气规格标准 Electrical specifications and standards

1.1.1 电性能指标 Electrical performance index

天线工作频段在 2400 ~ 2500 MHz, 5150~5850MHz。下表是大显设计和量产天线的电性能指标。

The operating frequency band of the antenna is between 2400 and 2500MHz、5150 and 5850 MHz. The following table shows the electrical performance indicators of large display design and mass production antennas.

Frequency Range	Frequency (MHz)	VSWR
WIFI-2	2400~2500、5150 ~5850	≤ 2

1.1.2 天线位置布局 Antenna Location Layout



1.2 结构规格标准 Structural specifications and standards

1.2.1 天线组成 Antenna composition

天线主要是由 FPC+同轴线+线材海绵 组成。

The antenna is mainly composed of FPC + coaxial cable + cable sponge.

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2、测试设备 The Equipment of Active Test

Satimo 3D Chamber $6 \times 4 \times 4$ (m)

Agilent 8960 E5515c

Network analyzer-R&S ZVL



图 2

Figure 2

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3 测试 test

3.1 驻波(VSWR)的测试 Test of standing wave (VSWR)

3.1.1 测试连接: VSWR 测试装置依次的连接为: R&S ZVL 网络分析仪 → 测试线 → 测试治

Test connection: The VSWR test device is sequentially connected as follows: R&S ZVL network analyzer → test line → test fixture

实测(附图)Actual measurement (attached drawing)

3.2 增益及效率、功率 (TRP)、灵敏度 (TIS) 的测试

Gain and efficiency, power (TRP), sensitivity (TIS) testing

3.2.1 测试的场地 Test site:

大显微波暗室。测试频率范围为 400MHz—6GHz, 静区范围为 50cm 圆周, 反射率小于 -50 dB。

Large display microwave anechoic chamber. The test frequency range is 400MHz - 6GHz, the static zone range is 50cm circumferential, and the reflectivity is less than -50dB.

3.2.2 测试的仪表 Tested Instruments:

R&S ZVL 网络分析仪、Agilent8960 E5515C、标准喇叭天线、法国 SATIMO-SG24SYSTEM 系统、打印机等。

R&S ZVL network analyzer, Agilent 8960 E5515C, standard horn antenna, French SATIMO-SG24SYSTEM system, printer, etc.

3.2.3 测试数据 : 在微波暗室中, 测试的功率和灵敏度相关的数值如下表

Test data: In a microwave anechoic chamber, the values related to the power and sensitivity tested are shown in the table bel

OTA 有源测试 OTA active test:

		TPR	TIS
802.11b 11M	1	19.65	-86.88
	6	16.54	-86.95
	11	15.24	-87.64
802.11g 54M	1	15.85	-75.63
	6	15.59	-75.84
	11	15.30	-75.91
802.11n MCS7	1	15.32	-71.98
	6	15.18	-71.91
	11	14.26	-71.85
802.11a 54M	36	9.58	-72.87
	149	8.14	-72.75
	161	8.54	-72.85

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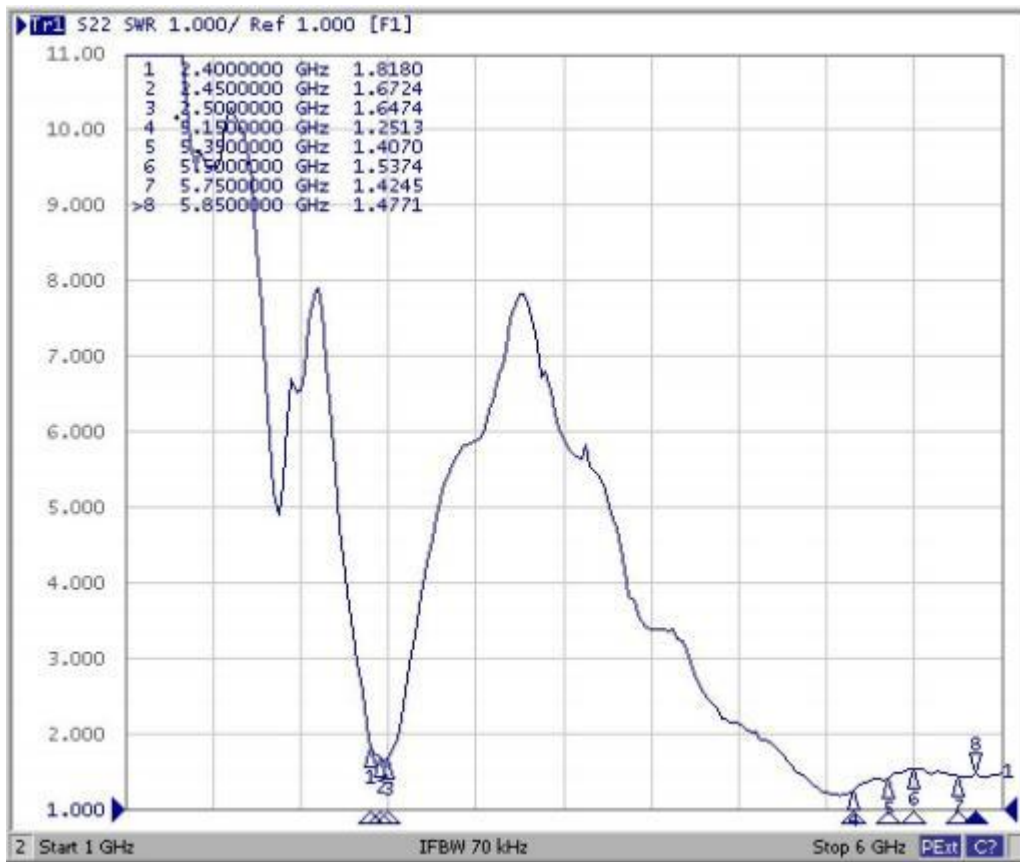
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无源效率&增益 Passive efficiency&gain:

Freq (MHz)	Effi (%)	Gain (dBi)
2400	55.36	1.36
2450	55.62	1.79
2500	58.28	2.36
5150	53.02	3.79
5250	53.43	3.65
5350	58.61	4.59
5500	60.45	3.28
5650	58.27	3.79
5750	55.04	4.29
5850	52.83	4.27

4、VSWR 参数图 VSWR parameter diagram

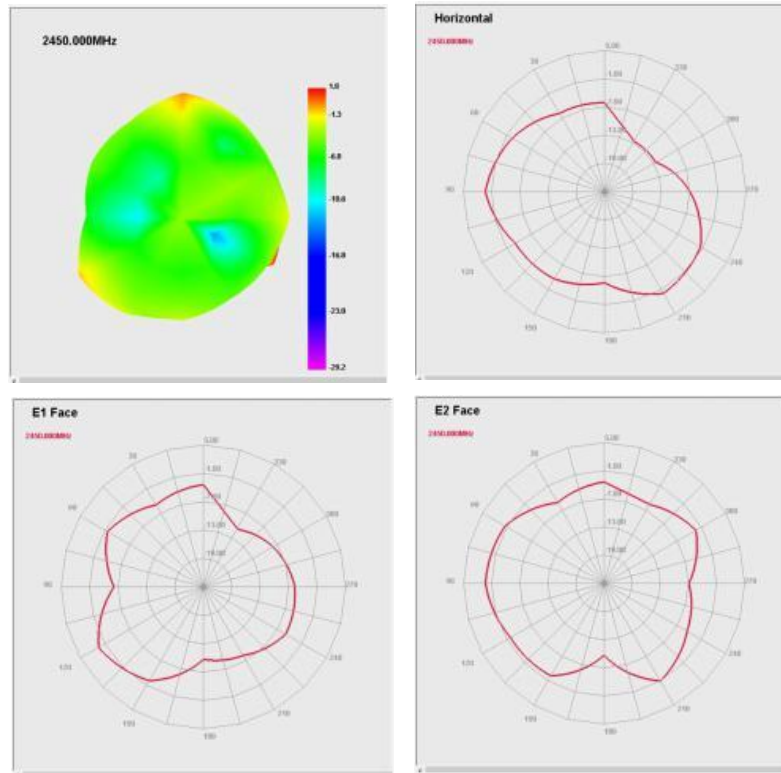


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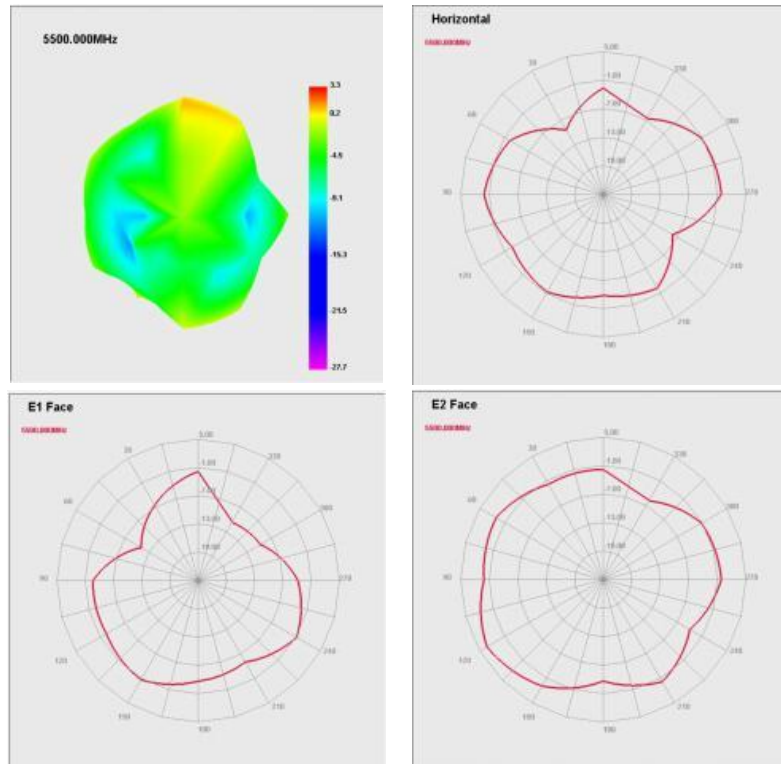
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5、3D&2D 场型图-2.4G 3D&2D Field Map - 2.4G:



6、3D&2D 场型图-2.4G 3D&2D Field Map - 5.8G:



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7、外场测试 Field test

测试时间 Test time:2022/06/17

测试场地 Test site:深圳市宝安区鹤洲豪庭附近 Shenzhen Bao'an District, near Hezhouhaoting

测试手机 Test Phone:Iphone 13 Pro

配网手机 with network phone:小米 MIX Xiaomi MIX

配网 APP with network APP:JBL ONE

测试路由器 Test Router:华硕-RT-AC85P ASUS-RT-AC85P

WIFI-2	前 ahead	后 empress	左 left	右 right
2.4G	200M	200M	200M	200M
5.8G	250M	255M	255M	255M

8、结论 conclusion

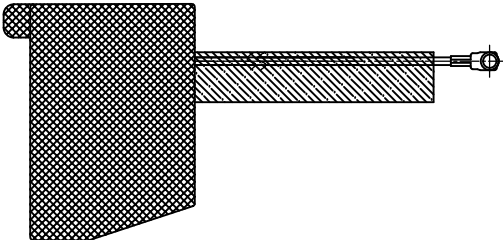
此天线是在客户提供样机基础上设计，电参数和结构性能已达到技术要求，请确认！

This antenna is designed based on the prototype provided by the customer. The electrical parameters and structural performance have met the technical requirements, please confirm!

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1		2		3		4		5		6	
0~10		10~30		30~50		50~		1°		⊙	
0.05		0.10		0.15		0.20		0.02		0.03	
										0.05	
点UV胶水 (Spot UV glue)											
*24.75±0.2		*35.45±0.2		190±3		155±3		20±2		端子口朝下 (Terminal port facing downwards)	
①		③									
*190±3											
ECT一代端子(ECT Generation 1 Terminals)											
Ø1.13											
技术要求 (technical requirement):											
1. "※"为重点尺寸；											
(1. "※" is the key dimension;)											
2. 未标注尺寸请依图纸；											
(2. Please refer to the drawing for unspecified dimensions;)											
3. 不可有虚焊、漏焊、短线、断线等操作不良；											
(3. There should be no poor operation such as faulty soldering, missing soldering, short wires, broken wires, etc;)											
4. 符合 RoHS 要求；											
(4. Meet RoHS requirements.)											
A		首次发行 (Initial Issue)		日期 (date)		备注 (Note)					
版本 (edition)		描述 (describe)									
1		2		3		4		5		6	
A		B		C		D					



C	线材海绵 (Cable sponge)	PIF	黑色 (black)
B	端子引线 (RF connector)	Cable	白色 (white)
A	FPC	Electrolytic copper PI	黑色 (black)
序号 (serial number) 零件名称 (Part Name)		材质 (material)	颜色 (colour) 备注 (Note)

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机型 (Machine model)	Charge 5 Pro	产品颜色 (Product Color)	黑色 (black)	日期 (date)	2022/06/20
项目编码 (Project Code)	CC-harge-022	表面处理 (Mold surface treatment)	NA	结构 (MD)	周锐斌
零件名称 (Part Name)	WiFi-2天线 (WiFi-2 antenna)	单位 (unit)	mm	比例 (scale)	1:1
零件编码 (Part Number)	3C-harge-022	第三视角 (Third perspective)	射频 (RF)	射频 (RF)	沈川
材质 (material)	FPC+sponge+RF connector	审核 (check)	批准 (ratify)	审核 (check)	吴锡欢
保存路径 (Save Path)		批准 (ratify)	当前版本 (current version)	批准 (ratify)	张磊
					A