

### Description

The HCA2012B2450D08S chip antenna is designed for WiFi/Bluetooth applications. This chip antenna has excellent stability consistently provide high signal reception efficiency.

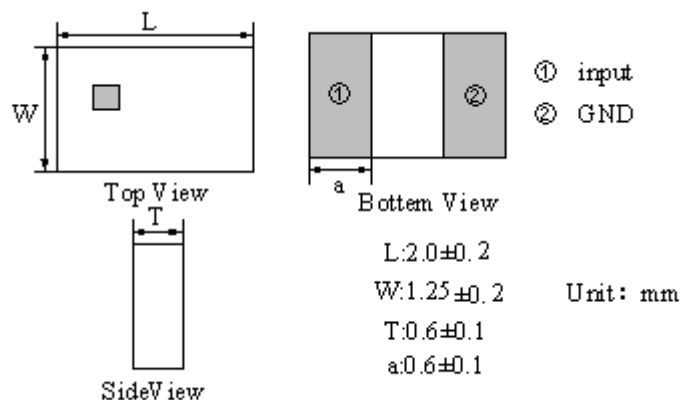
### Features

- Dimensions 2.0 x 1.2 x 0.6 (mm)
- Stable and reliable in performances
- Low temperature coefficient of frequency
- Low profile , compact size
- RoHS compliance
- SMT processes compatible

### Applications

- Bluetooth earphone systems
- Hand-held devices when WiFi /Bluetooth functions are needed, e.g., Smart phone.
- IEEE802.11 b/g/n
- ZigBee
- Wireless PCMCIA cards or USB dongle

### Shape and Dimensions / Recommended Pattern



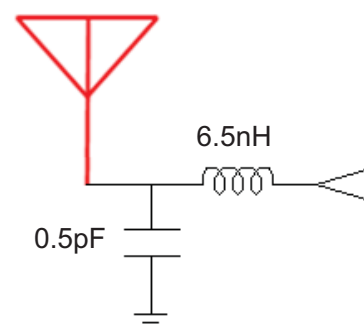
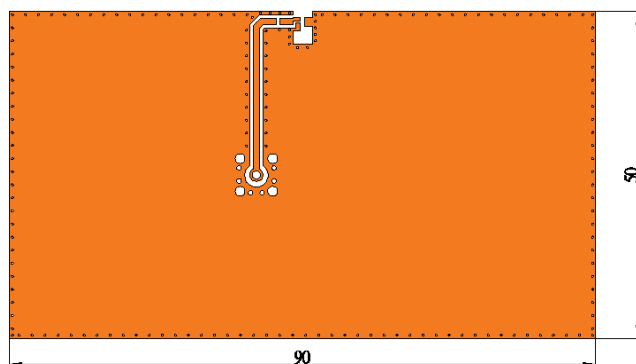
### Electrical Specifications

Electrical Table

Item	Specifications
Working Central Frequency (After matching)	2450 MHz
Band Width	65MHz typ.
Peak Gain	2.7 dBi
V.S.W.R (in BW)	$\leq 2.0$
Polarization	Linear
Azimuth Beam width	Omni-directional
Impedance	50 $\Omega$

### Matching Circuit

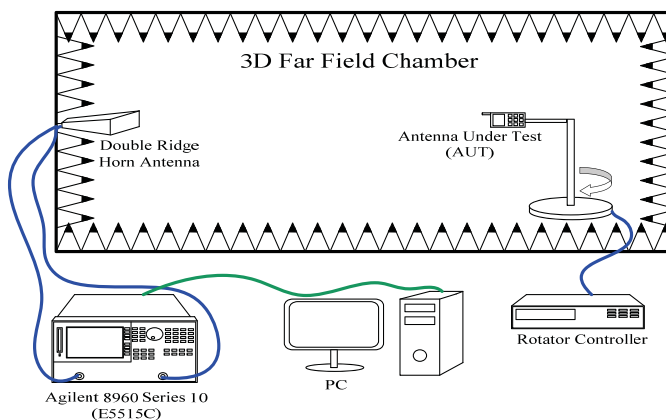
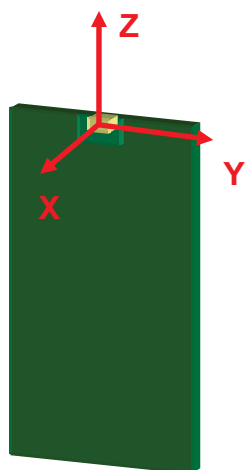
With the following recommended values of matching and tuning components, the center frequencies will be about 2450 MHz at our standard 50x90 mm<sup>2</sup> evaluation board . However, these are reference values, may need to be changed when the circuit boards or part vendors are different.



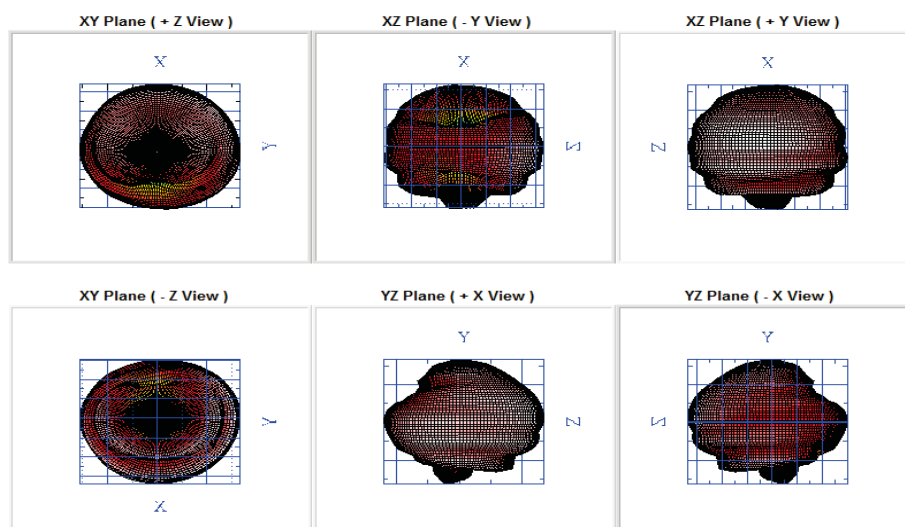
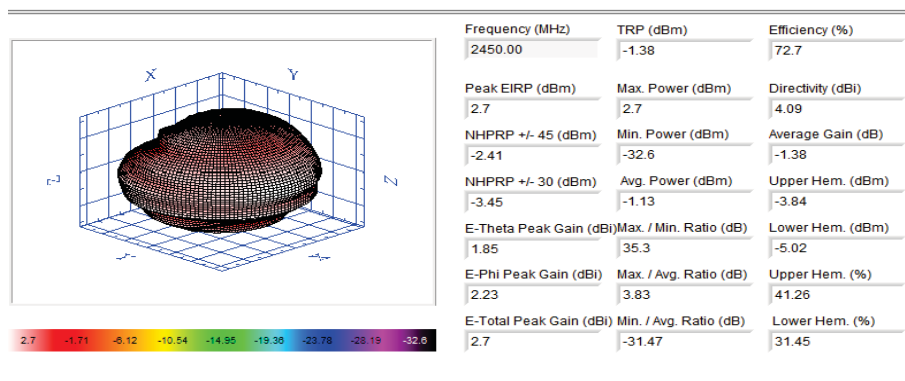


### 3D Radiation

#### 3D Gain Pattern (2450 MHz)



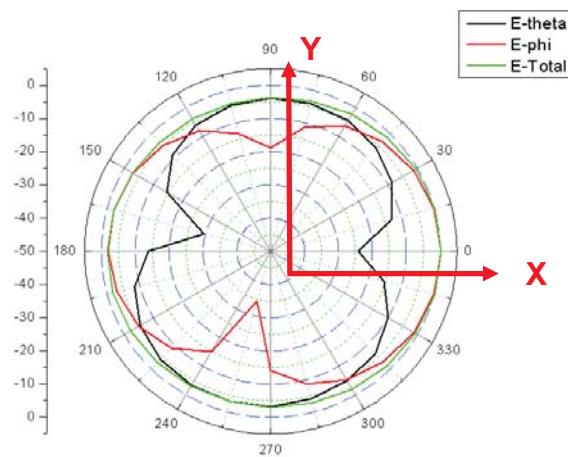
#### 3D Chamber Definition



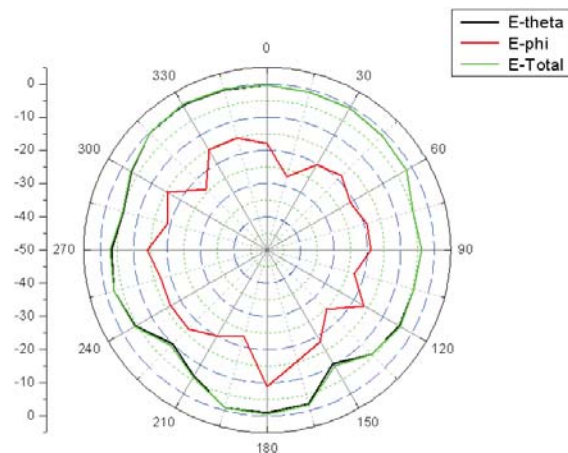
### 2D Radiation

#### © 2D Gain Pattern (2442 MHz)

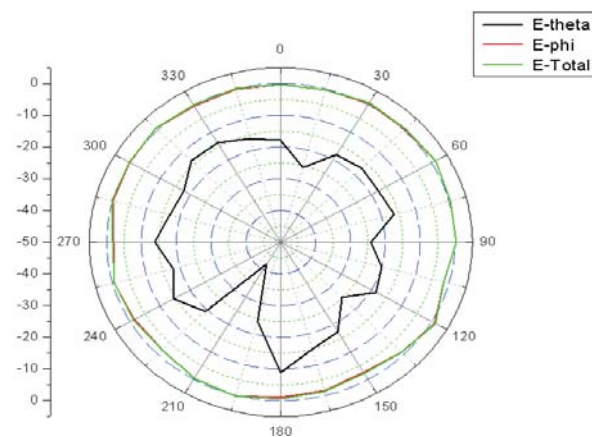
X-Y Plane



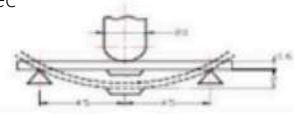
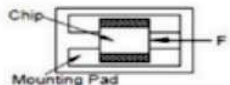
Y-Z Plane



X-Z Plane



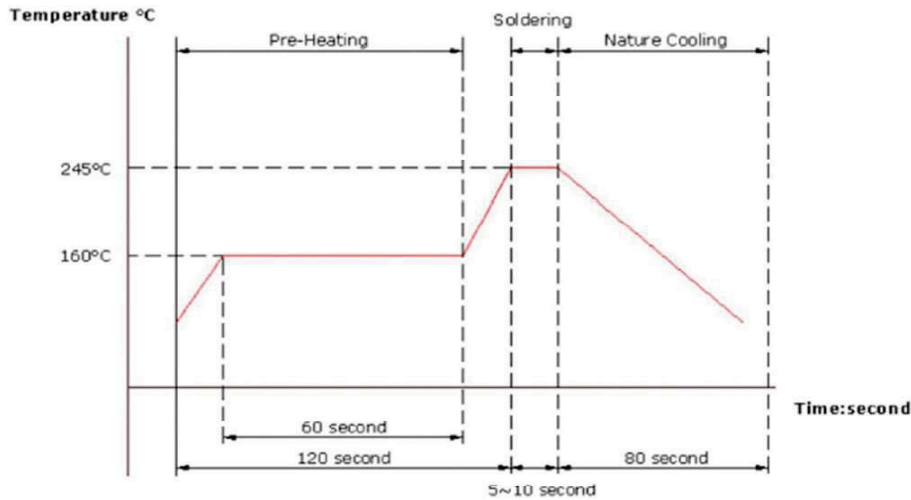
### Reliability Of Ferrite Multilayer Chip Bead

No	Item	Specification	Test Method
1-1-1	Board Flex	The forces applied on the right conditions must not damage the terminal electrode and the ferrite	Test device shall be soldered on the substrate Substrate Dimension: 100x40x1.6mm Deflection: 2.0mm Keeping Time: 60 sec 
1-1-2	Resistance to Soldering Heat	Meet the electrical Specification after test	Refer to MIL-STD-202 Method 210 Pre-heating:150-200°C ,60-100 sec Above 217°C,60-150 secs Peak Temperature: 260±5°C ,20-40 sec Cycles: 2 times
1-1-3	Solder ability	The electrodes shall be at least 95% covered with new solder coating	Refer to J-STD-002 Pre-heating:150 °C , 1min Solder Composition: Sn/Ag3.0/Cu0.5(Pb-Free) Solder Temperature: 245±5°C ,(Pb-Free) Immersion Time: 4 ±1sec
1-1-4	Terminal Strength Test	The chip must not damage the terminal electrode and the ferrite	Test device shall be soldered on the substrate Force 2N for 60± 1 seconds for 0603 series Force 5N for 60± 1 seconds for 1005 series Force 10N for 60± 1 seconds for 1608 series Force 1.8Kg for 60± 1 seconds for other series 
1-1-5	Vibration Test	Meet the electrical Specification after test	Refer to MIL-STD-202 Method 204 Vibration waveform: Sine waveform Vibration frequency: 10Hz~2000Hz Vibration acceleration:5g 10Hz-20Hz and back to 10Hz should be in 20 minutes Duration of test:12cycles each of 3 orientations 20 minutes for each cycle, 12 hr total Vibration axes:X, Y, & Z
1-1-6	Resistance to Solvent	There must be no change in appearance or obliteration of marking	Refer to MIL-STD-202 Method 215 Inductors must withstand 6 minutes of alcohol or water

### Reliability Of Ferrite Multilayer Chip Bead

No	Item	Specification	Test Method
1-2-1	Temperature Cycle	Meet the electrical Specification after test	Refer to JESD Method JA-104 Total cycles: 1000 cycles 30 minutes exposure to -40°C 30 minutes exposure to 125°C 1 min maximum transition between temperatures Measured after exposure in the room condition for 24hrs
1-2-2	Biased Humidity Resistance		Refer to MIL-STD-202 Method 103 Temperature: 85± 2 °C Relative Humidity : 85%/ Time:1000hrs  Measured after exposure in the room condition for 24hrs
1-2-3	High Temperature Exposure (Storage)		Refer to MIL-STD-202 Method 108 Temperature: 125± 3 °C /Relative Humidity: 0% Time:1000hrs  Measured after exposure in the room condition for 24hrs
1-2-4	Low Temperature Exposure (Storage)	Meet the electrical Specification after test	Refer to MIL-STD-202 Method 108 Temperature: -40± 3 °C /Relative Humidity: 0% Applied Current: Rated Current Time:1000hrs  Measured after exposure in the room condition for 24hrs

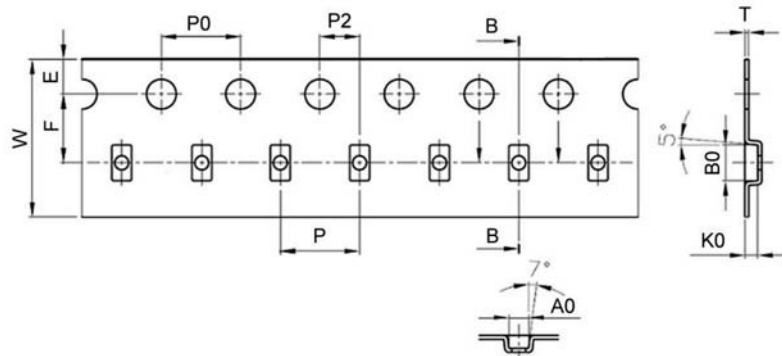
### Soldering Conditions



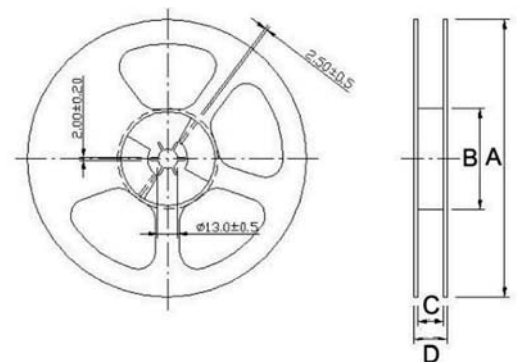
Lead Free Common Mode Filter IR Reflow Temperature Profile

### Packaging Specifications

Tape Dimensions



Reel Dimensions



Dimensions in mm

TYPE	Tape Dimensions										Reel Dimensions				Quantity
	A0	B0	T	E	W	P	P0	P2	F	K0	A	B	C	D	PCS / REEL
HCA2012B2450D08S	1.65	2.4	0.75	1.75	8	4	4	2	3.5	0.73	178	60	9.0	14.4	4000