

样品承认书

Confirmation of products

客户名称 Customer	深圳市睿联技术股份有限公司				
项目名称 Project Name	F1	版本 Version	A. 2	日期 Date	2022-07-11
项目料号 Project NO.	03. 04. 05. 001	客户料号 Customer NO.	54. 07. 001. 0070A		
频段 Frequency Range	2400~2500MHz	备注 Notes	WIFI 天线		
设计 Designed By					
审核 Approved By					
Manufacture	SHENZHEN LINRONG TECHNOLOGY CO. , LTD				

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1、 Specification

This report mainly provides the testing conditions of various electric and structural performance parameters for cell phone antenna ----F1 Picture 1 shows the antenna designed by LR.



2、 VSWR Testing

2.1 Testing connection

The **Return Loss** testing devices are connected in sequence: Agilent5071C Network Analyzer →Testing Cable → Customer-providing Devices.

2.2 VSWR

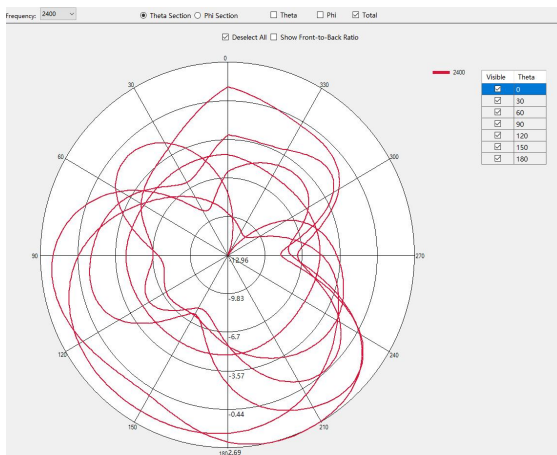
The following table expresses the VSWR value of antenna's two edges of its frequency range. With regard to the relevant diagram of VSWR

F1 WIFI VSWR			
Frequency (MHz)	2400	2450	2500
VSWR	1.50	1.27	1.30

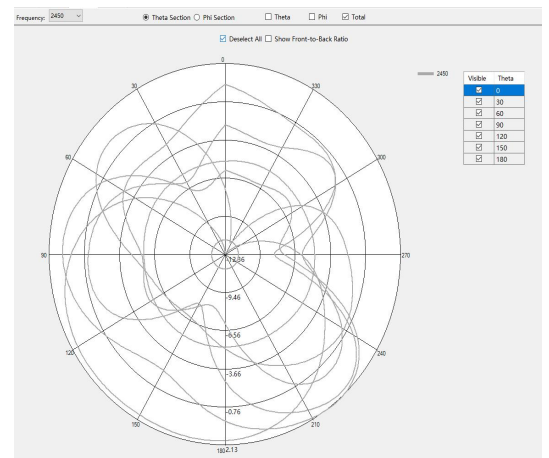
2.3 Testing data



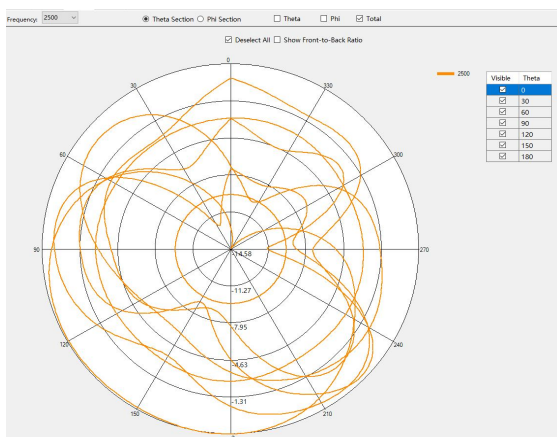
2400~2500MHz antenna VSWR



2400MHz



2450MHz



2500MHz

3、 Power、 Sensitivity Testing

3.1 Testing field

LR Microwave Anechoic Chamber : testing frequency ranges from 400MHz to 6GHz and the 40cm diameter spherical quiet zone, the chamber provides less than -90dB reflectivity from 400MHz—6GHz.

3.2 Testing results

The following table indicates the testing results related to Power and Sensitivity in Microwave Anechoic Chamber, concerning the relative diagram.

3.3 Active testing.

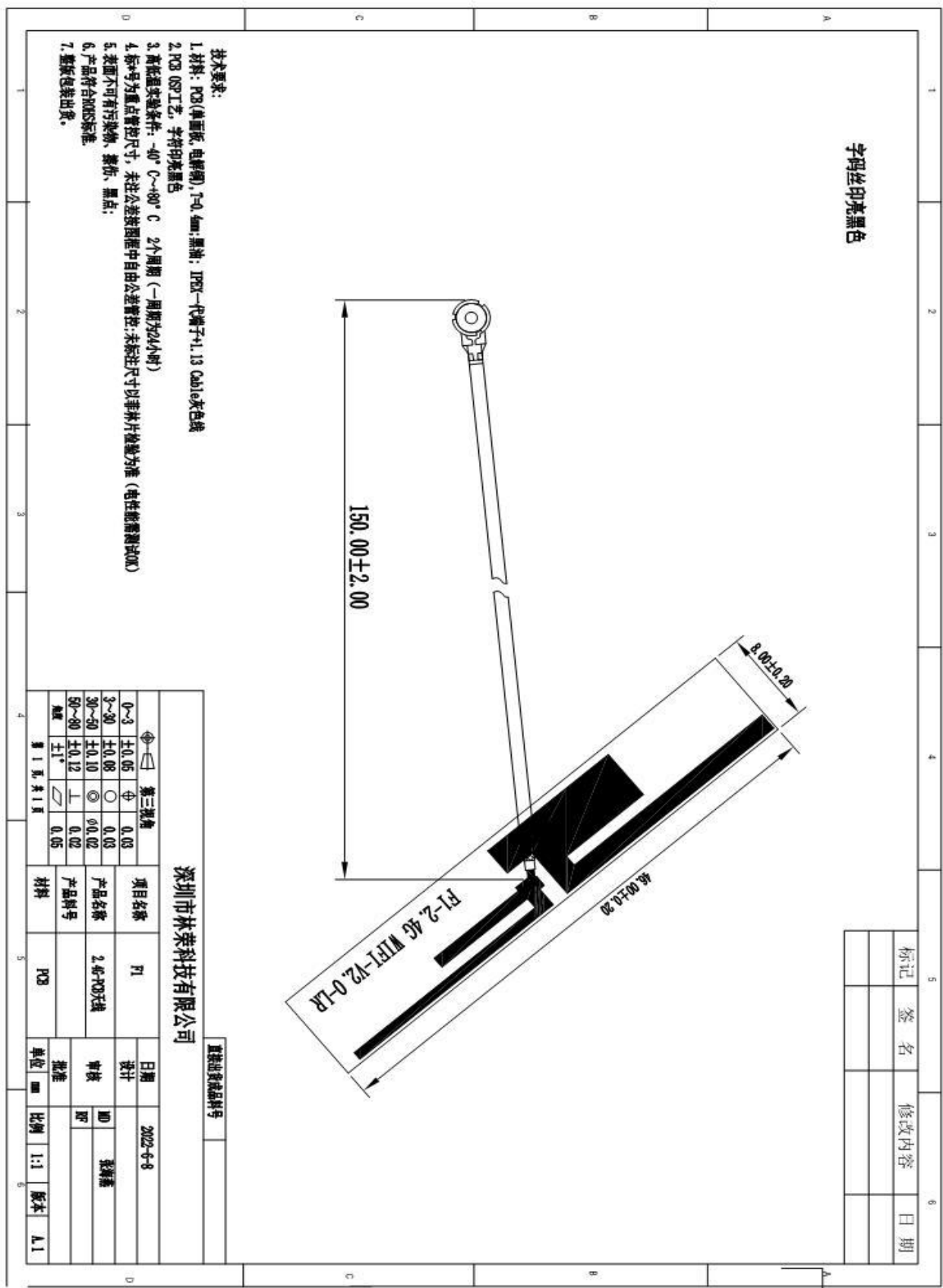
Freq	Gain	Efficiency
2400	2.59	57.51
2410	2.20	56.32
2420	2.13	55.62
2430	2.10	55.48
2440	2.27	57.13
2450	1.98	57.86
2460	1.92	57.29
2470	1.91	57.40
2480	1.94	57.10
2490	2.09	56.49
2500	2.00	55.26

4、 Environmental treatment

The environmental treatment of the whole machine is as follows:



5、Mechanical Dimension Drawing



6. Mechanical Dimension Testing report

全尺寸测量报告

Vendor(供应商)		材质名称		PCB		Part NO(料号)		03.04.05.001		Tool Number (模号)		Cav. Number(穴数)		Unit(单位)		Quality(品质签字)								
林荣科技		材质牌号		/		Part Name (零件名称)		2.4G WIFI天线		/		Rev(版本)		A.1		☒ MILLIMETERS ☐ INCHES								
日期		2022-6-8		MEASURED DIMENSION(实测尺寸)		% TOLERANCE USED (公差使用百分比)		DISPOSITION		ACCEPTABLE VARIANCE														
#	DIM. #	DRAWING ZONE	+TOL.	-TOL.	NOTE	SAMPLE 1	SAMPLE 2	SAMPLE 3	SAMPLE 4	SAMPLE 5	UPPER	LOWER	0%-25%	25%-50%	50%-75%	75%-100%	100%+	Re-Measure	Accept	Fix Tool	Accept With Variance	DIMENSION	+TOL.	-TOL.
1	46.00		0.20	(0.20)		46.08	46.09	46.10	46.05	46.03	50%	0%	X		X							46.00	46.10	46.03
2	8.00		0.20	(0.20)		7.92	7.90	8.00	7.95	8.01	5%	-50%		X								8.00	8.01	7.90
3	150.00		2.00	(2.00)		151.00	150.00	149.00	151.00	151.00	50%	-50%										150.00	151.00	149.00
4	以下空白																							
5																								
6																								
7																								
8																								
9																								
10																								
11																								
12																								
13																								

备注: 除了上述标注的填写内容外, 须输入的内容:

1. DIMENSION, +TOL., -TOL., SAMPLE1, SAMPLE2, SAMPLE3

2. 注意1中描述的内容输入时, 请:

a. 在%TOLERANCE(公差使用百分比)中无论文是UPPER还是LOWER>100%, 须:

(1) 检查输入数据是否输入错误; (2) 测量数据是否操作有误差或是仪器测量不准确; (3) 测量时间是否不适宜; (4) 排除了(1)(2)(3)外, 仍然>100%, 请设计师对每个尺寸的后面作出选择即从"Re-measure, Accept, Re Tool, Accept Variance"中选一, 若是选Accept with variance, 必须完成后面的Dimension, +TOL., -TOL.;

b. DIMENSION栏中的即尺寸前一栏中的DIM. #必须与图面上的一致, 同时注意, 在作Cpk的尺寸的编号与FPI全尺寸测量报告中的尺寸的编号必须是相同的, 且Cpk尺寸必须被用符号标注, 此标注号必须表示的意思是指该尺寸为重点管控尺寸, 要做Cpk!

c. 测量工具代号Measure No.: A=Callipers(0.00) B=micrometer(0.000) C=Pin Gauge(0.000) D=High Gauge(0.000) E=CM(0.000) F=Plug Gauge(0.00) G=R Gauge(0.0) I=Deep Gauge(0.000)

7. Packaging standard

包装说明：具体包装数量以实物为准，图片只显示包装的方式，并非此项目实物。

Packaging Description: the specific packaging quantity is subject to the physical object. The picture only shows the way of packaging, not the physical object of the project



天线用 PE 袋包装

The top cover board, with PE film packaging



防潮防水 PET 袋封装，放于纸箱或胶筐内

Moistureproof waterproof PET bag packaging,
Put in the cartons



纸箱用胶带封口

Carton sealing with duct tape



包装箱整箱外观 ()

Cases appearance