

## 司南微电子(深圳)有限公司

#### SINAWELL Electronics(Shenzhen) Co., Ltd.

	, ,			
Customer Name	Shenzhen cannice Technology Co., Ltd			
Product Name	A1101-10-R			
Customer Item Number	300012000318			
Project name	A1101-10-R			
Product brand	SN			
Product model SN1229-BT-R				
cover	■ buleprint □ FAI report □ CPK report告			

	<b>■</b> cover	■ buleprint □ FAI r	eport □ CPK report告	
Appendix ■ Reliability Test		Report  3D mode1	□ UN38.3	
Supplier	Make	Audit	Approval	
Signature	Chen de	Li xiao Tong	了 Zhang ping	
Customer	Make	Audit	Approval	
Signature				
			·	
	□ admit	□ Denial of recognit	ion	
Admit	□ Conditional r	ecognition Conditions to b	e satisfied:	
condition	Provisional recognition limitPCS			
Supplier In	nformation:			
Name : SIN	AWELL Electronic	s(Shenzhen) Co., Ltd. C	Contacts : Zhang wen feng	
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Rev: B



## The Main Antenna Sample Confirmation

Customer	Shenzhen CANNICE Technology Co., Ltd.			
Project Name	A1101-10-R	Date	2024-07-03	
Project NO.	SN1229-BT-L	FPC		
Frequency Range	ВТ			
Designed By	RF Engineer Structural Engineer			ngineer
Charles I Da	Engineering Manager			
Checked By				
Client's Approval				

Designer: SINAWELL Electronics(Shenzhen) Co., Ltd.

Add: 712-717, Block A Jinfulai Building,49-1 Dabao Road,Xinan 28th area,Baoan District,Shenzhen,China



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### 1. Specification description

This specification describes the status of the A1101-10-R internal antenna with a frequency band of  $2400 \, \text{mHz} - 2500 \, \text{mHz}$ .

### 2. Antenna appearance



### 3. Electrical performance

#### 3.1. Antenna band

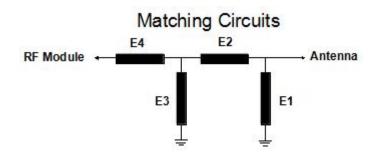
	BT
Transmitting	2400MHz-2500MHz
band(MHz)	

### 3.2. Matching Circuit

After the test point is at the antenna connector (RF test port), see the figure below.

#### 1. BT antenna matching.

Element	Value
E1(0402)	NC
E2(0402)	0 Ω
E3(0402)	NC
E4(0402)	0 Ω



### 3.3. Return Loss

BT VSWR+ Return

	Resonant Point Range(MHz)	Frequency point(MHz)/Maximum Echo Loss(dB)		
		2400	2500	
	2400-2500	VSWR	1.26	1.4
		Return loss	-18.78	-15.56



#### 3.4. Antenna Gain

Freq	Effi	Effi	Gain
(MHz)	(%)	(dB)	(dBi)
2400	14. 47	-8.4	-2 <b>.</b> 37
2410	17. 23	-7.64	-1.8
2420	19. 25	-7. 16	-1.46
2430	22. 54	-6. 47	-0.79
2440	23.95	-6 <b>.</b> 21	-0.41
2450	23. 3	-6 <b>.</b> 33	-0.32
2460	24. 92	-6.03	0. 22
2470	24.04	-6. 19	0.38
2480	23.68	-6. 26	0.51
2490	22.86	-6.41	0.48
2500	21.67	-6.64	0.41

### 4. Appearance structure

#### 4.1. Antenna Material

### 5. Notes

(Electrical Performance Test Report)

In the electrical performance test report, the 3D darkroom data for manufacturers are provided.

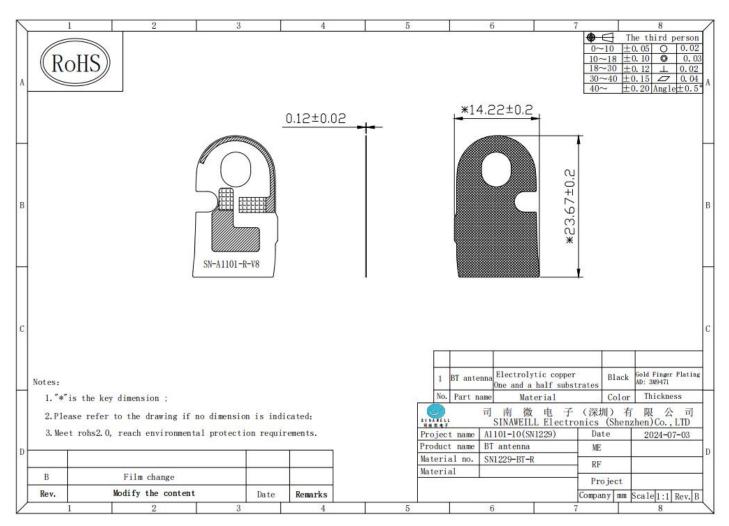
The following table format

## Appendix 1: (Mechanical drawing)

### **Appendix II (Performance report)**



## FPC Mechanical drawing(Annex I)



### Focus on size

NO	Size	Tolerance(mm)	Notes
	(mm)		
1	14. 22	$\pm 0.2$	
2	23. 67	$\pm 0.2$	
3	0.12	$\pm 0.02$	
4			
5			
6			



## 3D Test Report (FS)

ВТ	Channel	3DCoupling Test	Field strength map
TRP	0	4.07	Bluetooth 0 TRP  8.1 7.1 5.6 4.1 2.1 0.1 -1.9
TIS	0	-85.81	Bluetooth 0 TIS  -89.9 -88.9 -87.4 -85.9 -83.9 -81.9 -79.9
TRP	39	6	Bluetooth 39 TRP  10.6 9.6 8.1 6.6 4.6 2.6 0.6



## Confirmation of Sample 样品承认书

TIS	39	-87.23	Bluetooth 39 TIS  -91.8 -90.8 -89.3 -87.8 -85.8 -83.8 -81.8
TRP	78	4.71	9.3 8.3 6.8 5.3 3.3 1.3
TIS	78	-85.98	Bluetooth 78 TIS  -90.5 -89.5 -88.0 -86.5 -84.5 -82.5 -80.5



## **3D Test Report (BH)**

3D Test Kep	010 (221)		
ВТ	Channel	3DCoupling Test	Field strength map
TRP	0	1.71	Bluetooth 0 TRP  7.9 4.9 0.5 3.9 9.8 -15.7 -21.6
TIS	0	-82.25	Bluetooth 0 TIS  -88.4 -85.5 -81.1 -76.7 -70.8 -64.9 -59.0
TRP	39	3.12	Bluetooth 39 TRP  9.4 7.2 4.0 0.7 -3.7 -8.1 -12.4



## Confirmation of Sample 样品承认书

TIS	39	-83.2	Bluetooth 39 TIS  -89.6 -87.4 -84.1 -80.8 -76.4 -72.0 -67.6
TRP	78	3.01	Bluetooth 78 TRP  9.6 7.2 3.5 -0.3 -5.2 -10.1
TIS	78	-83.81	Bluetooth 78 TIS  -90.4 -88.0 -84.3 -80.5 -75.6 -70.7 -65.7

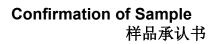


### Confirmation of Sample 样品承认书

## Size Report

	Customer	cannice	Project Name	A1101-10-BT-R		Measurement	2024-07-03	
	Supplier	sinawell	Measurement	Quadratic		Date Unit	mm	
	Supplier	Sinawen	Tool	Quadratic		Cint	111111	
NO	dimension	Toleranca	Measure 1	Measure 2	Measure 3	Measure 4	Measure 5	determine
1	14. 22	$\pm 0.2$	14.29	14.26	14.27	14.27	14.27	OK
2	23.67	$\pm 0.2$	23.72	23.69	23.71	23.72	23.70	OK
3	0.12	$\pm 0.02$	0.11	0.11	0.11	0.11	0.11	OK
4								
5								
6								
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22								

DRAWN BY: De Chen APPROVED BY: Wenfeng Zhang





## Salt fog Report

5 8 F							
Customer Name	CANNICE	Corax	A1101-10-BT-R	Tester	De Chen		
Test Quantity	5PCS	Test Item	Salt fog	Test Date	2024-07-03		
	1.Temperature: 35°	°C					
	2.Humidity: 98%,	PH: 6.5-7.2	-				
Test conditions	3.Temperature in the	e box: 37°C					
	4.Test duration: 24	hours					
	5.Drug concentratio						
	1.Put the product in the salt mist box.						
	2.Place the product at the right angle.						
Testing procedure	3.set the relevant parameters and start the spray.						
	4.Complete the removal of the experimental product. Before inspection, wash the product with clean						
	water and place it at room temperature for two hours.						
TEST	Projects	Before testing	After testing	test result	remarks		
	Coating	Well	Well	qualified			
	Conductivity	Well	Well	qualified			
	Resistance	Well	Well	qualified			
	Cohesion	Well	Well	qualified			

DRAWN BY: De Chen

APPROVED BY: Wenfeng Zhang



# **Explanation of FPC Preservation Period**

- I .Preservation conditions: temperature 21 +4: humidity 60% H +10%.
- II. Exit Guarantee
  - 1. Appearance Guarantee: No oxidation occurs during 12 months of storage in original packaging.
  - 2. Functional Assurance
    - A:One year to ensure good welding continuity.
    - B:Ensure good conductivity within two years.

#### III. Points for Attention in FPC Welding

1. FC itself has hygroscopicity. It is suggested to preheat the three-layer plate (including) for 30 minutes before use, and bake it for 120 minutes at 100 in order to avoid bursting due to hygroscopicity and rapid oxidation during operation.

#### 2. HOT BAR jobs

A: FPC is used for cooked pressing. CVI should be crossed over glass to avoid suspension, resulting in fracture of copper during bending.

- B: FPC avoids the use of dead angle and is liable to cause fracture.
- 3: SMT operation: The plating part should be shielded to prevent atomization in flow welding.
- 4: Hand welding operation: the working temperature of soldering iron should not exceed 290 C, and the time of soldering iron staying on the plate surface should not exceed 10 seconds.





#### <u>覆铜板检验报告</u> PI CCL Quality Test Report

日期 (DATE): 2023-11-09

品名(Product Name)	SHISE252018FY1		
PI 厚度 (PI film Thickness)μm	25		
接着剂厚 (Adhesive Thickness) μ m	20		
铜箔厚度(Copper Foil Thickness)μm	18		
幅宽 (Width)mm	250		
生产日期(P/Date)	2023-11-08		
保质期(Shelf life)	2023-11-08-2024-11-07		

工厂地址: 江苏省太仓市太平北路 168 号 TEL: 0512-53378333 FAX: 0512-53378355 Factory Address: No. 168 Taping North Road, TaiCang City, JiangSu Province, China.

测试项目 I tem			测试结果(Result) 生产批号(LOT NO.):			测试方法 .
		品质标准 (Spec)				
		Орес	23B08A**	***		(Test Method)
厚度 Thickness (μm)		±10%	63	***		SERENGETI SPEC
剥离强度 Peel Strength(kgf/cm)	A面	- ≥0.7	1. 22	***		IPC-TM-650
	B面					2. 4. 9
尺寸安定性 Dimensional Stability(%)	MD	<±0.2%	-0. 0853	Nothing		IPC-TM-650
	TD		0. 0873	Follows		2. 2. 4
焊锡耐热性 Solder Resistance		300℃*10SEC 无分层起泡	PASS	***		IPC-TM-650 2. 4. 13
外观 Appearance		无凸点、撞损、裁 切不良、皱痕等等	OK	***		SERENGETI SPEC

- 注: 1、保存条件: 常温常湿保存一年 (Deadline of reserve is 1 year in normal condition)。
  - 2、以上测试项目仅供参考 (Above test for reference only)。

苏州蔡伦格蒂电子材料有限公司

审核:



# Quality Assurance Certificate

Customer Name: Shenzhen Kenaixin Technology Co., Ltd

Our commitment A1101-10-BT-R product, Has been produced and inspected according to your company's technical quality indicators or supply quality agreement, All indicators are qualified, Factory approval.



## Product raw material list

Category	Name of	Material	Suppliers
	material	pecifications	
	Substrate	A pair and a half	Cai Renge
		of electrolytic	di
FPC		copper with	
		glue	
	Back Glue	3M 9471 LE	3M
	Positive ink	Black oil	U-LI
		(PSM-800)	
	Character ink	hite characters	Glory
		(KTM-150F)	
	Gold plated	1 U	Get Rich