

GIANT ELECTRONICS LTD.	
Title: Alignment Procedure	Revision No.: 02
Model: R1070/R1080	Date: May06, 2005

A. PCB LEVEL (Test Condition: under CH15, Supply=5.2Vdc)			
NO	ITEM	ALIGNMENT METHOD	REMARK
1.	LCD display (Should enter test mode)	1. Press and hold the '+' key and 'Menu' key together. 2. Turn on the radio power until a good key chirp is heard, and the backlight is on for about 500 ms . finally, the LCD should be display ' 1^{CH} '. 3. Press '-' key , then all LCD segments should be anticlockwise displayed. 4. Finally, all the LCD segments should be shown for about 500ms as follows: 218⁸⁸ .	
2.	Standby current	1. Set A-METER, and RX mode. 2. Check the standby current <80mA DC.	
3.	Talk on current (Power supply 5.2V DC)	1. Set A-METER, and TX mode @50ohm load. 2. Set channel to 15, Check the talk on current <1800mA. 3. Set channel to 14, Check the talk on current <800mA.	
4.	VCO	1. Set RX or TX mode 2. Check TP503 to provide 0.7~2.3 VDC. 3. Adjust L509 to provide 2.2 ± 0.1 VDC at TP503 if VCO level are more than 2.4VDC on CH14.	
5.	TX Power (Power supply 5.2V DC)	1. Set TX mode CH15, Check the transmit Hi-power to provide < 3.49W ERP . 2. Set CH15 Low power mode, Adjust VR503 to transmit Low-power to provide < 0.44W ERP . 3. Set TX mode CH14, Check the transmit power to provide < 0.44W ERP .	Test Voltage is 6.0V
6.	TX Frequency	1. Set TX mode 2. Adjust VC501 to provide 462.5500MHz $\pm$ 50Hz.	
7.	CTCSS Tone Frequency	1. Set CH15/CODE1 and Tx mode. 2. Check CTCSS tone frequency to be within 66.8 Hz to 67.2Hz.	
8.	TX Modulation & distortion	1. Set AF level at 50mv;1KHz,Adjust VR101 to provide Max TX deviation 2.05KHz to 2.15KHz.	1. FILTER SET: 1.1.HPF 50Hz 1.2.LPF 15KHz 1.3. PK +
		2. Check input Mic level in 3~15 mV to provide normal deviation 1.5KHz. 3. Check the demodulation distortion <= 6%. 4. Audio Frequency Response. a) Input a 2.0mV 1KHz audio frequency to TP116 and press 'PTT' switch. b) Check the response compare to 1KHz tone. i) 500Hz : -6.0 dB to -12.0 dB. ii) 2.5KHz : +1.0 dB to +7.0 dB	FILTER SET: 1.HPF 300Hz 2.LPF 3KHz 3. PK +
9.	CDCSS Frequency	1. Set TX mode 2. Set CH15/CODE39, check Octal Code to be 023	FILTER SET: 1.Input Level: 0.9KHz
10.	CTCSS Tone Dev.	5. Set CH15/CODE1、AF input level to off, check DEV to be 300Hz~ 650Hz. 6. Set CH14/CODE38、AF input level to off, check DEV to be 300Hz~ 650Hz.	FILTER SET: 1. <20HZ~300HZ 2.750 μ s De-emp ON 7. PK+ 8. FM DEV. AVG ON

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11.	VOX Detector	1. Set VOX level at 1. 2. Set AF level at 11 +/- 1 mV,1KHz at TP116 . 3. Unit start to transmit. 4. Set AF level at 10 +/- 1mV,1KHz at TP116 . 5. Unit stop transmit. 6. Set VOX level at 2. 7. Set AF level at 8.0 +/-1mV,1KHz at TP116 . 8. Unit start to transmit. 9. Set AF level at 7 .0+/- 1mV,1KHz at TP116 . 10. Unit stop transmit. 11. Set VOX level at 3 12. Set AF level at 5.0 +/- 1mV,1KHz at TP116 . 13. Unit start to transmit. 14. Set AF level at 4.0+/- 1mV,1KHz at TP116 . 15. Unit stop transmit.	
12.	Ivox Detector	As same as item 11	
13.	Rx Audio test	1. Set RX mode CH7. 2. Set SG RF level to -50dBm with 1.5KHz deviation 1KHz modulation Signal. 3. Adjust L517 to provide minimum distortion & max output level at TP117 . 4. Rotate the volume switch to the position, which give a Max audio output at TP117 . 5. Check Max audio output level >1400mV. 6. Check Rx current <150mA. 7. Check the 1KHz distortion <= 5%. 8. Set SG RF level to -118dBm with 1.5kHz deviation at 1KHz audio frequency. a). Check SINAD sensitivity <= -118dBm. @12dB SINAD at TP117 . 9. Audio frequency response. a) Set SG RF level to -50dBm with 1.5kHz deviation at 1KHz audio frequency. b) Rotate the volume switch to the position, which give an output 100mV±5mV at TP117 . c) Vary the audio frequency from 300Hz to 3KHz. d) Check the RX response compare to 1KHz tone. i) 500Hz : -5.0 dB to -11.0 dB. ii) 2.5KHz : -10.0 dB to -20.0dB. 10. Maximum and Minimum Audio Output Power. a) Set SG RF level to -50dBm with 1.5kHz deviation at 1KHz audio frequency. b) Rotate the volume switch to the position, which give a maximum output . c) Check the voltage at TP117 >1400mV. d) Set maximum audio output to 0dB, rotate the volume switch to the position, which give a minimum output. e) Check the minimum voltage -23dB to -40dB at TP117	

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14.	Noise- Detector	1. Set SG to -120dBm with 1.5KHz deviation., 1KHz AF on CH7. 2. Press "Mon" key and Adjust the RF level of SG to make the radio output to 8dB SINAD, then adjust the VR502 to the radio for transient state @ 8dB SINAD. 3. Check high state @ 6 to 13dB SINAD.	
15.	CTCSS Tone Detect	1. Set CH15/CODE1 and SG to -60dBm with 67Hz tone frequency, 400Hz deviation. 2. Check the Pin22 of IC101 to have square-wave, and low for RF modulation off. 3. Repeat item 1 and 2 for code38 (250.3Hz). 4. Repeat item 1 ~ 3 for CH14.	
16.	Quiet Noise Detect	1. Set unit to quiet noise mode 2. Set CH15/CODE1 and SG to -60dBm with 67Hz tone frequency, 400Hz deviation and 55 Hz audio frequency, 1K deviation.. 3. 55 Hz tone frequency appear on TP117 .	
17.	Normal Batter level Detect	1. If the battery voltage level less than 4.25V, the battery icon should be displayed as  . 2. If the battery voltage level more than 5.4V, the battery icon should be displayed as  . 3. If the battery voltage level less than 4.05V, the radio should be closed	
18.	SCAN	1. Set SG RF level to -50dBm with 500Hz deviation, 100Hz modulation. 2. Press "Mon" key. 3. Unit shows channels 9 and code 13.	

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B. CASING LEVEL			
NO	ITEM	ALIGNMENT METHOD	REMARK
1.	Current Consumption	1. Set A-METER. With volume switch OFF, check the OFF current <150 μ A. 2. With volume switch ON, check the standby current <80mA. Press 'PTT' switches and check the TX current <1800mA.	
2.	TX Frequency	1. Check CH15=462.5500MHz+/-500Hz; 2. Check CH14 =467.7125MHz+/-500Hz.	
3.	Noise- Detector	1. Set the distance between antennas of SG and checked unit to 0.3M ~ 0.5M. 2. The antennas of SG and checked unit should be parallel to make the electromagnetic field of SG. 3. Radiate equably to the antenna of checked unit. 4. Set SG to -90dBm with 1.5KHz deviation, 1KHz tone on CH7. 5. Adjust VR502 for HIGH state : 6 ~ 13dB SINAD .	When adjusting Noise-Det. , Should reduce any interference from other Instruments and body.
4.	Audio RX Path CH7	1. Set SG RF level to -50dBm with 1.5kHz Dev.; 1kHz AF, Rotate the volume switch to the position, which give an Max output. 2. Check speaker O/P level >85dBspL(30cm distance). 3. Set SG RF level to -60dBm with 1.5kHz Dev.; 1kHz AF. 4. Plug the dummy speaker and dummy microphone into audio jet. 5. Rotate the volume switch to the position, which give an output 900+/-50mv. 6. Set SG RF level to -90dBm with 1.5kHz Dev.; 1kHz AF. 7. Check the radiated sensitivity correlate to the golden sample. 8. Audio frequency response. a) Set SG RF level to -60dBm with 1.5kHz deviation at 1KHz audio frequency. b) Rotate the volume switch to the position, which give an output 100mV $\pm$ 5mV (voltage difference of dummy speaker). c) Vary the audio frequency from 300Hz to 3KHz. d) Check the RX response compare to 1KHz tone. i) 500Hz: -5.0 dB to -11.0 dB. ii) 2.5KHz: -10.0 dB to -20.0dB. 9. Maximum and Minimum Audio Output Power. a) Set SG RF level to -60dBm with 1.5kHz deviation at 1KHz audio frequency. b) Rotate the volume switch to the position, which give a maximum output with distortion <6%. c) Check the voltage difference of dummy speaker >=900mV. d) Set maximum audio output to 0dB, rotate the volume switch to the position, which give a minimum output. e) Check the voltage difference between of dummy speaker -10dB to -20dB.	

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5.	Audio TX Path CH15	1. Check the radiated power correlate to golden sample. 2. Plug the dummy speaker and dummy microphone into audio jet. 3. Standard TX Deviation. a) Input mic level to dummy microphone and press 'PTT' switch. b) Check max. Dev. 1.8KHz < max. Dev. < 2.5KHz. c) Check input level in 3~15mV to provide normal deviation 1.5KHz. 4. Audio Frequency Response. a) Input a 2.0mv@1KHz audio frequency to dummy microphone and press 'PTT' switch. b) Check the response. iii) 500Hz : -6.0 dB to -12.0 dB. 2.5KHz : +1.0 dB to +7.0 dB 5.Repeat CH14.	Filter set : 1.HPF 300Hz 2.LPF 3KHz 3. PK +
6.	Function check and Intercom function (between sample and production unit)	1. Turn on the radio power, the back-light should be on For a while and a good key chirp should be heard at the same time. 2. The LCD display should be clear, not miss the segment when pressing '+' and '-' or '-' key, the key tone should also be heard clearly. 3. Set channel of the sample and production unit CH=11. 4. Press 'PTT' switch to intercom between sample and Production unit, the LED should be light. 5. The sound quality between both should be clear and no metal sound. 6. Press 'CALL' key, the call tone should be heard clearly each other. 7. Change channel of the production unit to CH=12, then Press 'PTT' switch of sample. 8. Any noise should not be heard from the speaker of Production unit. 9. Press any key, the dead problem should not occur. 10.Set CH1/code5, SG to be CH1/code4 and code6, check the speaker mute. 11.Set CH1/code37, SG to be CH1/code36 and code38, check the speaker mute. 12. Repeat item 10 and 11 for CH14.	

C. CHARGER CASING			
NO	ITEM	ALIGNMENT METHOD	REMARK
1	Charge current	1. Connect the Charger base and the Plug-in adaptor by inserting the pin into the rear of Charger base, the charge current should be more 140 mA and the LED on the adaptor should glow continuously.	

* Remark:

TX mode :

1. Press and hold PTT button

RX mode :

1. Release PTT button

Power supply: Min. DC 4.4V
 Normal DC 5.2V
 Max DC 6.0V

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