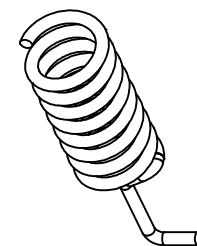
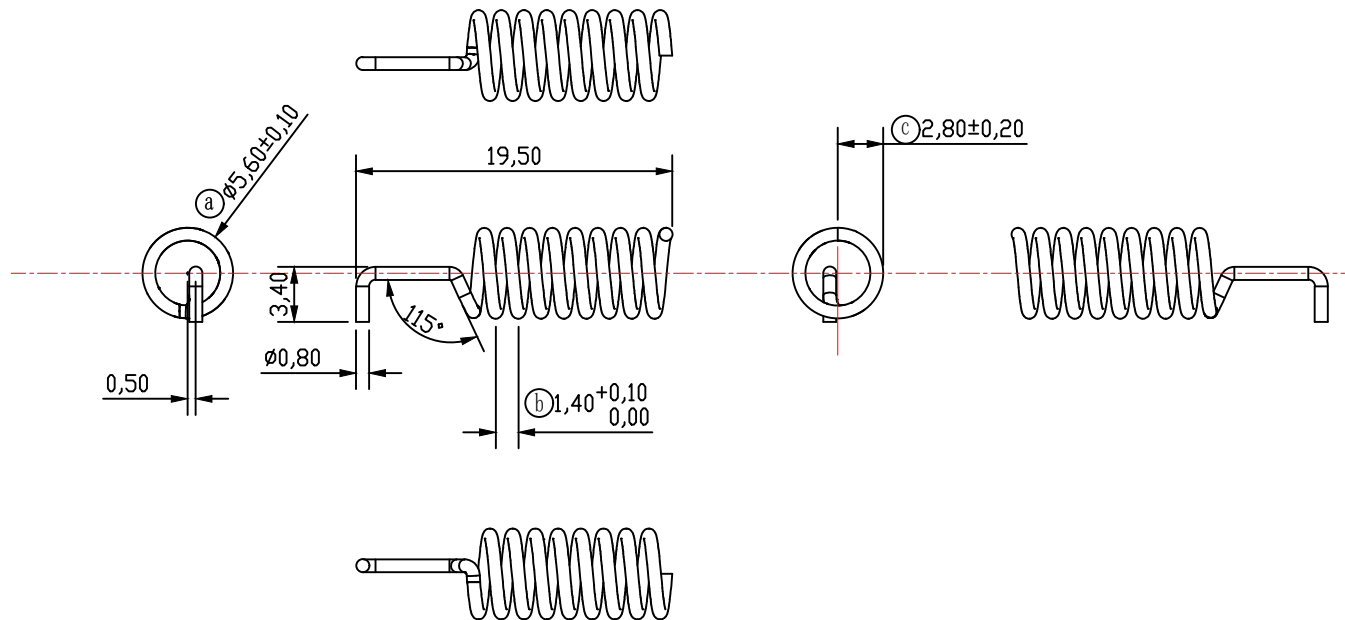


IQC Check Dimension 重点管控尺寸	
(a)	$\varnothing 5,60 \pm 0,10$
(b)	$1,40^{+0,10}_{0,00}$
(c)	$2,80 \pm 0,20$

REVISIONS 更改说明			
REV	DESCRIPTION 描述	DATE 日期	APPROVED 批准
00	新版发行	2021-03-26	吉东
	Antenna gain: 1 dBi		



比例 1:1

技术要求
Technical requirements:
 1.带圈“O”符号为重点检控尺寸；
The serial number with circle “O” is the key Prosecution size;
 2.表面要求光滑，无油污，平整，无变形等缺陷；边缘不得有尖锐毛刺；
The surface shall be smooth, free of dirt, flatness and deformation;Edges shall be free from sharp burr;
 3.弹簧规格：0.80mm,外径：5.6mm,总圈数：8.圈，螺距：1.40mm,右旋；
Spring diameter :0.80 mm, outer diameter :5.6 mm, total number of laps :8.5 laps ,pitch :1.40 mm, right rotation;
 4.材质：磷铜，盐雾测试48小时以上；
Material:Phosphorous copper,salt spray test for more than 48 hours;
 5.所用材料需符合ROHS 绿色环保标准；
ROHS green standards for materials used;
 6.未注尺寸以3D图为准；
Dimensions not noted shall be 3D drawing;
 7.天线增益：1dbi
Antenna gain:1dbi;
 8.生产地址：广东省东莞市茶山镇茶山村塘坑工业区D栋。
Production address:Building D, Tangkuanling Industrial Zone, Chashan Village, Chashan Town, Dongguan City, Guangdong Province.

APPROVED MFG LIST		TOLERANCES (UNLESS OTHERWISE STATED)			X-SENSE 深圳市安室智能有限公司 X-Sense innovations Co., Ltd.					
MFG	MPN	DECIMALS	ANGLES	+0.3"	PART NAME:	弹簧天线	DESIGN:	吉 东	MATERIAL:	磷铜丝
①		尺寸范围	重点管控	非重点管控	零件名称:		设计:		材质:	
②		X>200mm	±0.25mm	±0.50mm	MODEL NAME:		CHECK:	吉 东	UNIT:	
③		100<X≤200mm	±0.20mm	±0.40mm	产品型号:	X C 0 1	审核:		单位:	MM
④		50<X≤100mm	±0.15mm	±0.30mm	INTER. NUMBER:		APPROVE:	梁永富	VIEW:	
		10<X≤50mm	±0.10mm	±0.20mm	物料编号:	T.L.33.010017	批准:		视角:	
ANY MFG NOT LISTED ABOVE MUST BE APPROVED IN WRITING BY X-SENSE		X≤10mm	±0.05mm	±0.10mm	VERSION:		DATE:	2021-03-26	SCALE:	1:1
					版本:	V 0				