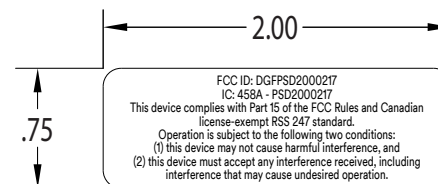


REVISION RECORD					
DATE	REV	ECN	DESCRIPTION	DR	APP
11/14/18	A	57895	RELEASED FOR PRODUCTION	AJK	SS



NOTES:

1. MATERIAL: .002 WHITE POLYESTER (FLEXCON DPM LSE PM 200) WITH .005 VELVET POLYCARBONATE OVERLAMINATE. MATERIAL SHALL BE PART OF A UL RECOGNIZED LABELING SYSTEM SUITABLE FOR OUTDOOR USE ON A STEEL SUBSTRATE.

2. BLACK COPY ON WHITE BACKGROUND.

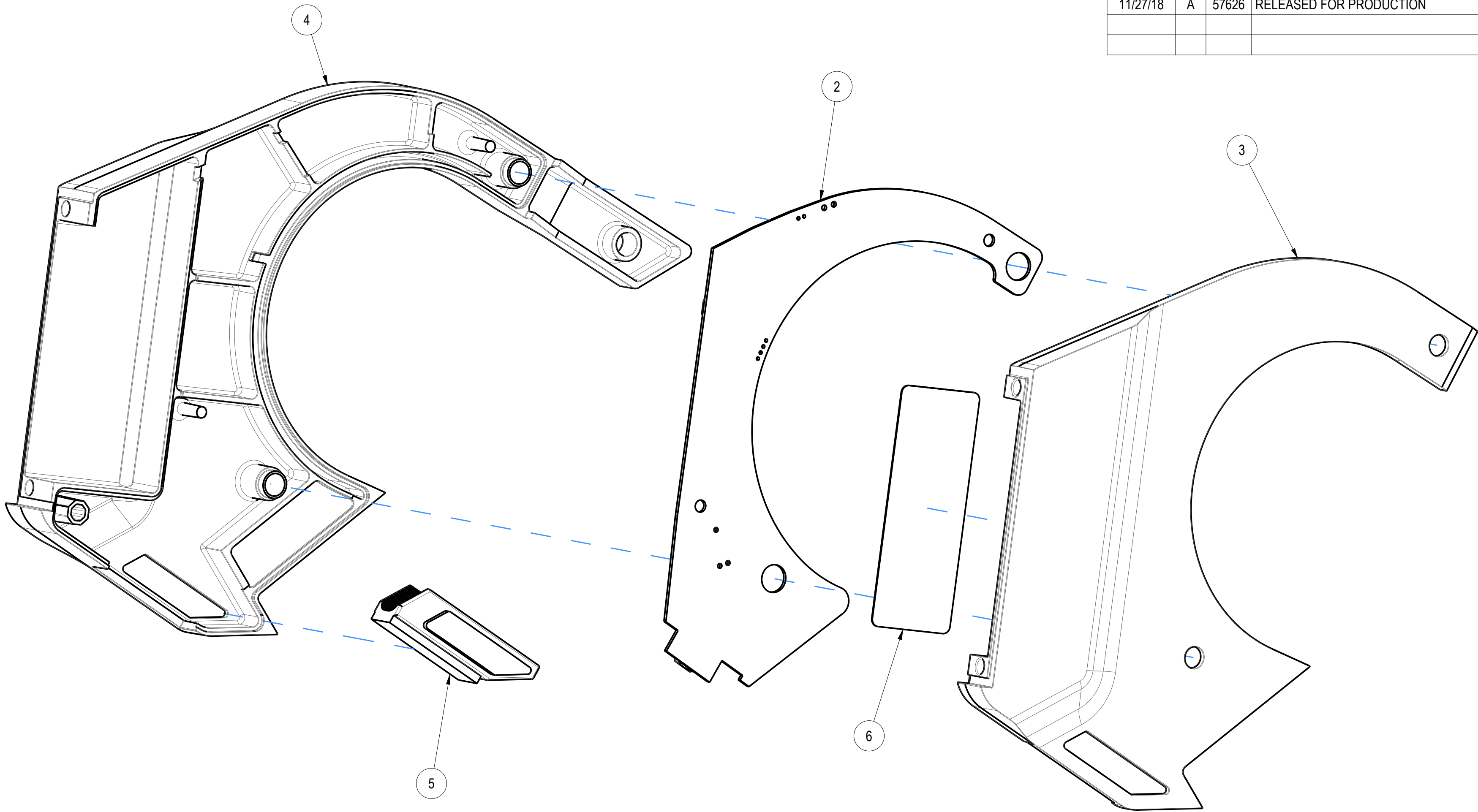
3. USE THE CURRENT REVISION OF FILE 9514725.ai FOR LABEL GEOMETRY AND ARTWORK. ALL LABEL GEOMETRY TOLERANCE SHALL BE $\pm .01$.

4. MANUFACTURER SHALL PROVIDE DOCUMENTATION DUE UPON ARRIVAL OF EACH SHIPMENT CERTIFYING THE FOLLOWING:

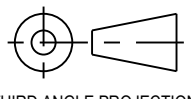

A) THE PARTS ARE EU REACH AND EU RoHS COMPLIANT.

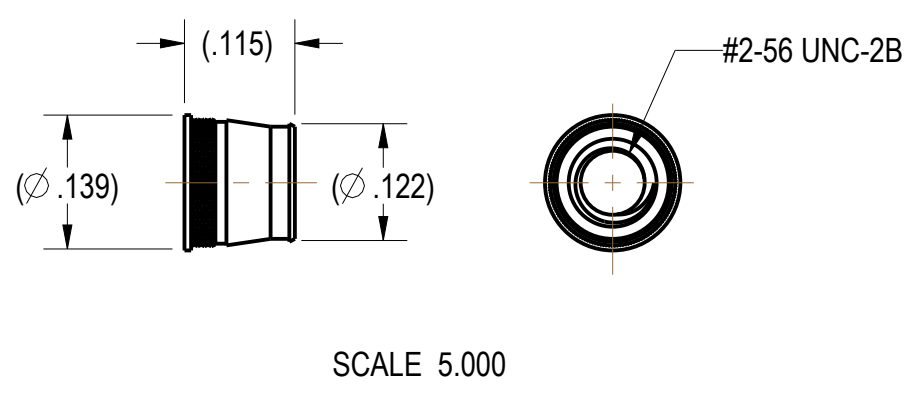
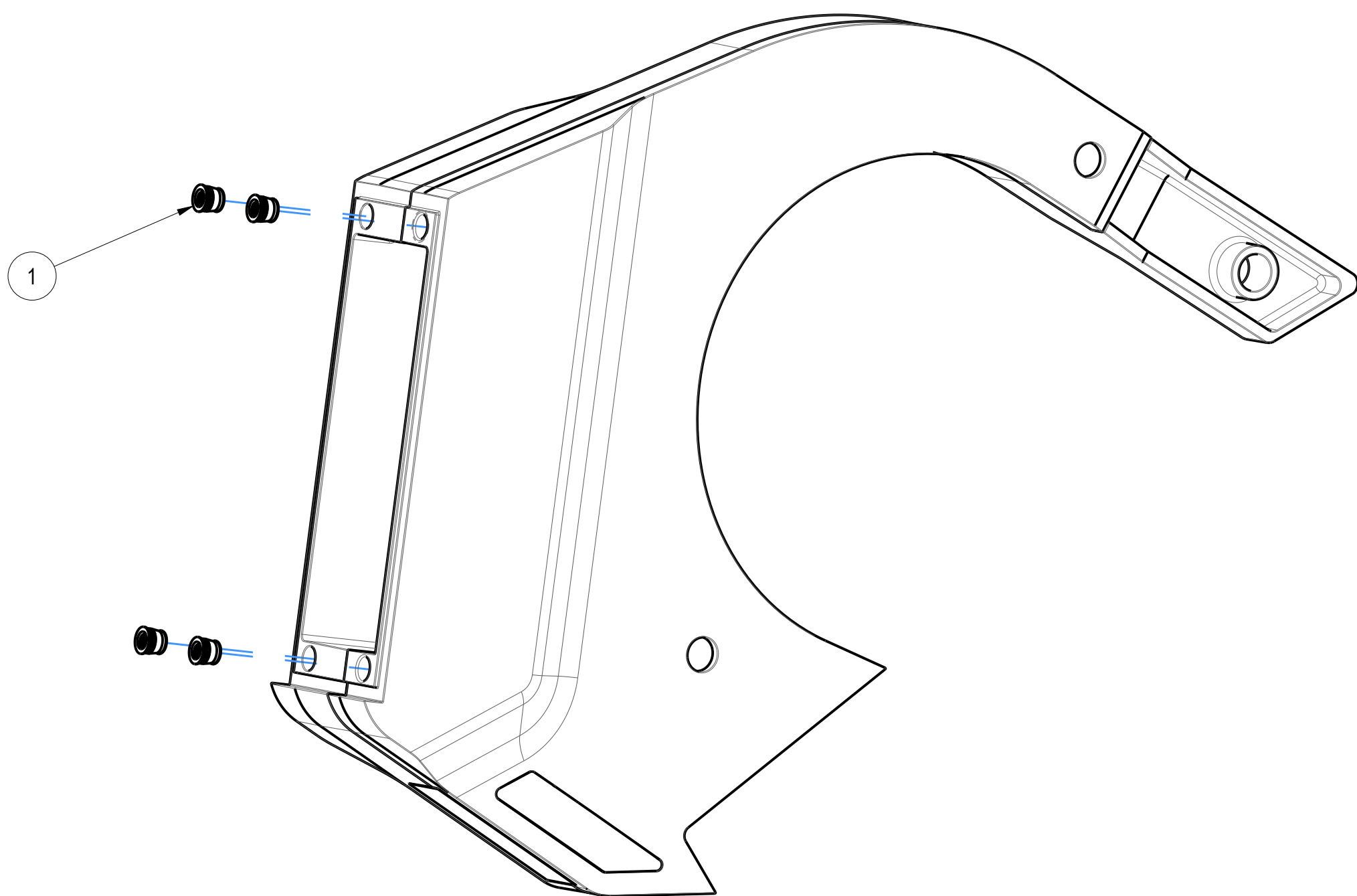
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES		© 3M COPYRIGHT		3M	
TOLERANCES ON: 2 PL DECIMALS \pm 3 PL DECIMALS \pm ANGLES \pm ° FRACTIONS \pm		This document is the copyrighted property of the 3M Company and may not be reproduced without 3M written permission or used for other than 3M authorized purposes.			
SIGNATURES		SCALE 1:1	ILLUSTRATOR	Red Wing, MN, USA	
DATE		TITLE LABEL, FCC, IC, COMFORT GRIP CONNECTED HOOK			
DRAWN	AJK 11/14/18	DO NOT SCALE DRAWING		DRAWING NUMBER	
CHECKED	SS 11/14/18			9514725	
APPROVED	SS 11/14/18			REVISION	
SHEET 1 OF 1				A	

REVISION RECORD					
DATE	REV	ECO	DESCRIPTION	DR	APP
11/27/18	A	57626	RELEASED FOR PRODUCTION	SS	RM



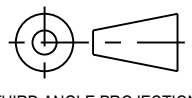

- 9514711 NOTES:
- 1. STEP 1 : APPLY LABEL 9514725 TO PLASTIC SHROUD 9514707
 - 2. STEP 2 : APPLY 3M SCOTCH-WELD URETHANE ADHESIVE DP 620 NS BLACK TO PERIMETER OF 9514708.
 - 3. STEP 3 : ASSEMBLE 9514709 AND 78-8151-1724-3
 - 4. STEP 4 : APPLY 3M SCOTCH-WELD URETHANE ADHESIVE DP 620 NS BLACK TO PERIMETER OF 9514709.
 - 5. STEP 5 : ASSEMBLE 9514707
 - 6. MANUFACTURER SHALL PROVIDE DOCUMENTATION DUE UPON ARRIVAL OF EACH SHIPMENT CERTIFYING THE FOLLOWING:
 - A) THE PARTS ARE RoHS AND REACH COMPLIANT.

6	1	9514725	LABEL FCC, IC, COMFORT GRIP CONNECTED		
5	1	9514709	SH, LED LENS, PC CLEAR		
4	1	9514708	SH, LH, PLASTIC SHROUD BLACK		
3	1	9514707	SH, RH, PLASTIC SHROUD BLACK		
2	1	78-8151-1724-3	SH, FINAL ELECTRONIC ASSEMBLY		
ITEM	QTY	PART NO.	DESCRIPTION		
BILL OF MATERIALS					
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ON: 2 PL DECIMALS ± 0.01 3 PL DECIMALS ± 0.005 ANGLES ± 0.5 ° FRACTIONS ±		 THIRD ANGLE PROJECTION		© 3M COPYRIGHT This document is the copyrighted property of the 3M Company and may not be reproduced without 3M written permission or used for other than 3M authorized purposes. 	
INITIALS		DATE		TITLE	
DRAWN SS		11/27/18		SH, PLASTIC ASSEMBLY W/ELECTRONICS	
CHECKED RM		11/27/18			
APPROVED RM		11/27/18			
SHEET 1 OF 1		DO NOT SCALE DRAWING			
		DRAWING NUMBER		REVISION	
		9514711		A	



- 013125 NOTES:
- 1. SPECIFICATIONS: HEAT-SET THREADED INSERT, THROUGH THREADED, BRASS.
 - 2. UNLESS STATED OTHERWISE, THE CURRENT REVISION OF ALL SPECIFIED STANDARDS SHALL APPLY.
 - 3. MANUFACTURER SHALL PROVIDE DOCUMENTATION DUE UPON ARRIVAL OF EACH SHIPMENT CERTIFYING THE FOLLOWING:
 - A) THE PARTS ARE RoHS AND REACH COMPLIANT.

9514711 NOTES CONTINUED:
7. APPLY HEAT TO SET 013125 AFTER ADHESIVE IS DRY.

1	4	013125	INSERT,THRU THREADED,HEAT-SET,#2-56		
ITEM	QTY	PART NO.	DESCRIPTION		
BILL OF MATERIALS					
<div>UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES</div> <div>TOLERANCES ON: 2 PL DECIMALS ± 0.01 3 PL DECIMALS ± 0.005 ANGLES ± 0.5 ° FRACTIONS ±</div>		<div></div> <div>THIRD ANGLE PROJECTION</div>	<div>© 3M COPYRIGHT</div> <div>This document is the copyrighted property of the 3M Company and may not be reproduced without 3M written permission or used for other than 3M authorized purposes.</div> <div></div>		
			SCALE: 1.500	CREO	RED WING, MN, USA
			TITLE		
			SH, PLASTIC ASSEMBLY W/ELECTRONICS		
			DO NOT SCALE DRAWING		
SHEET 2 OF 1			9514711	A	



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