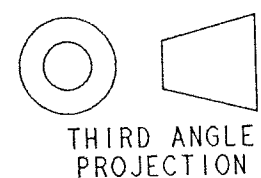
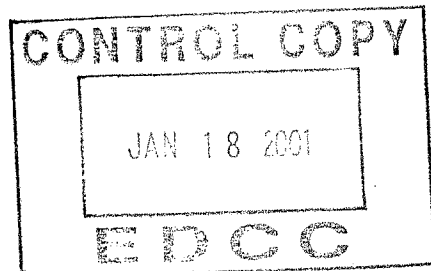
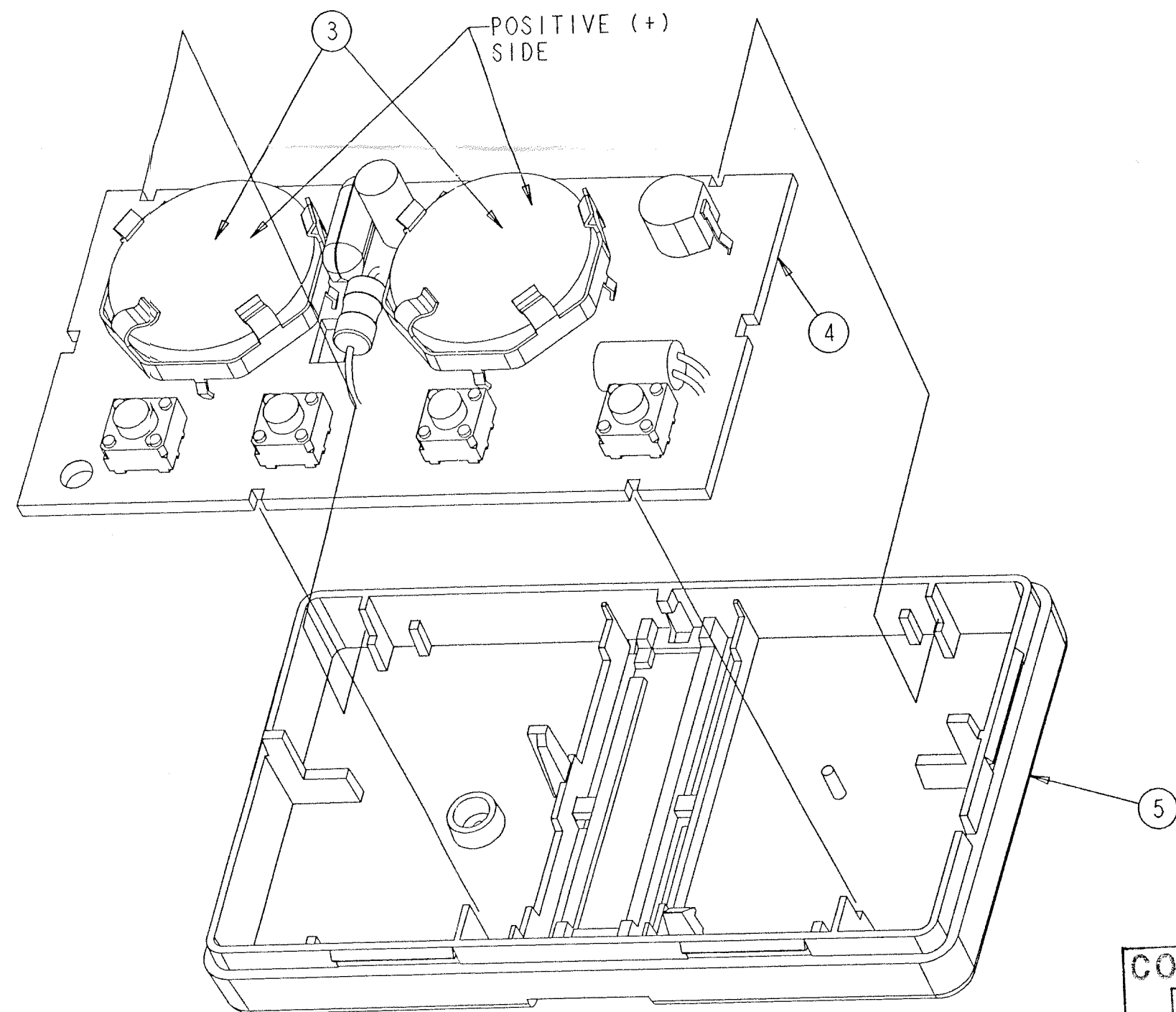
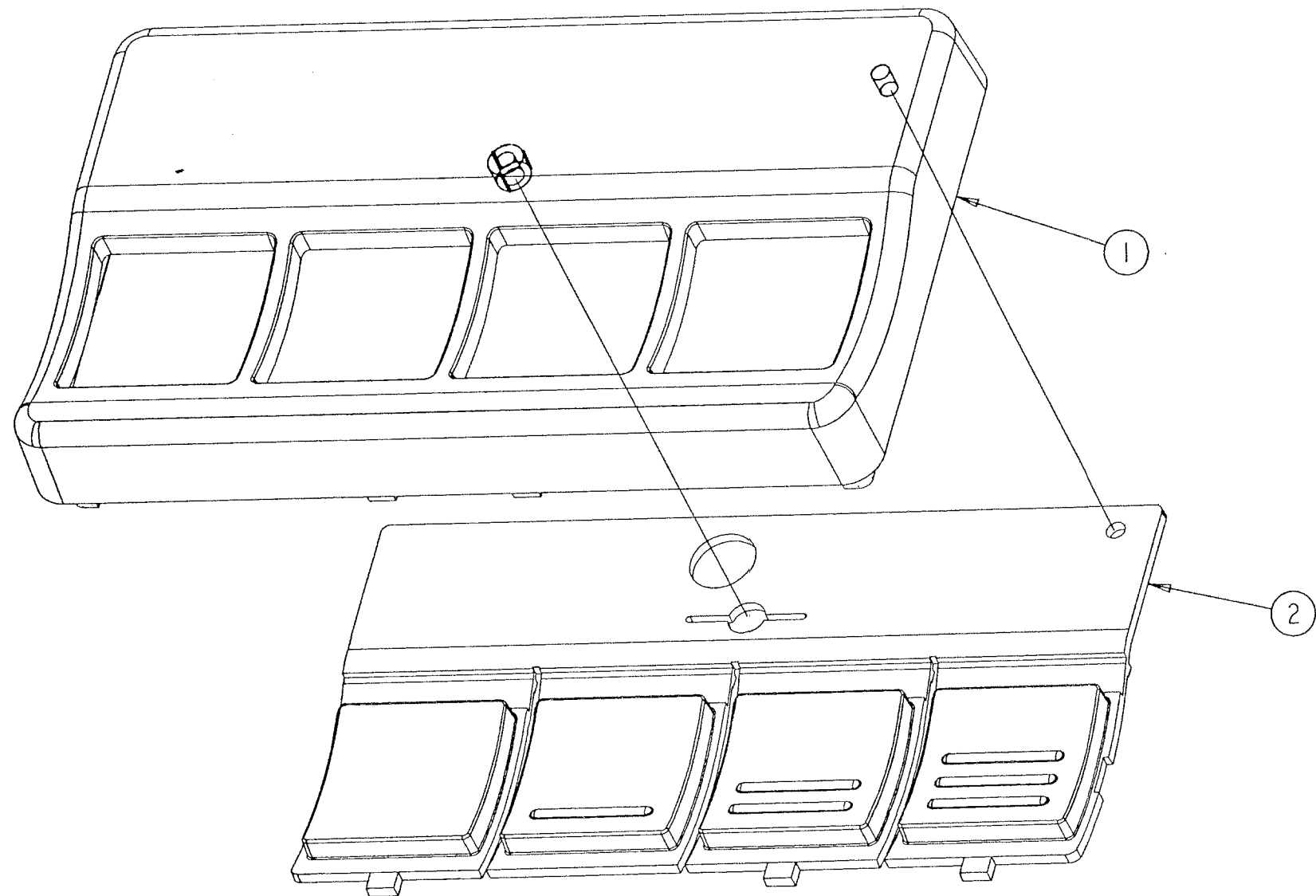
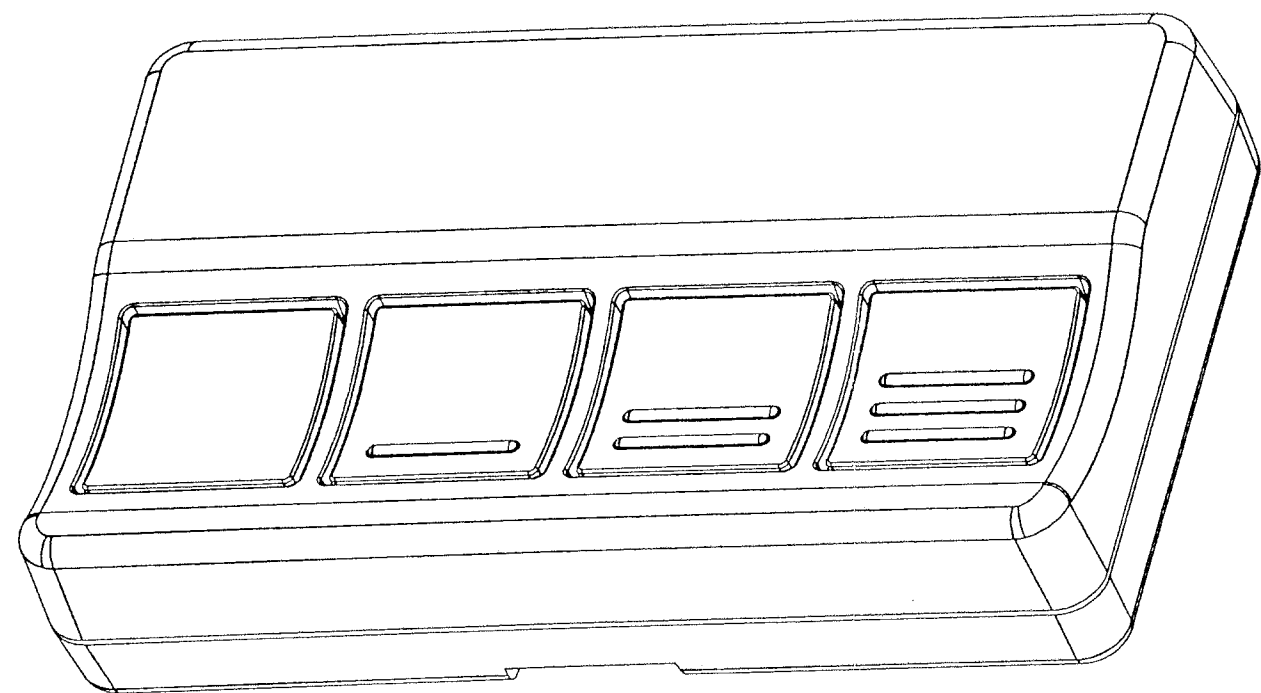
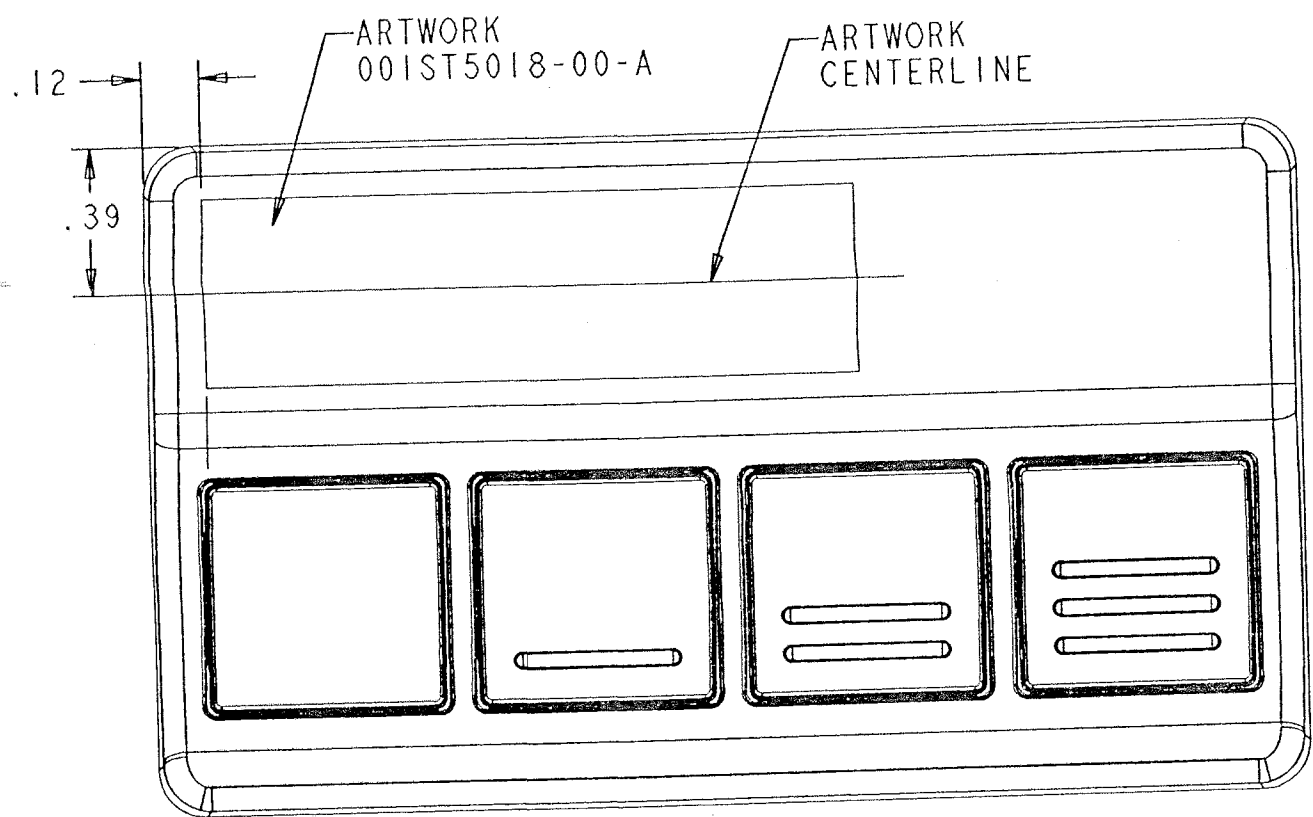
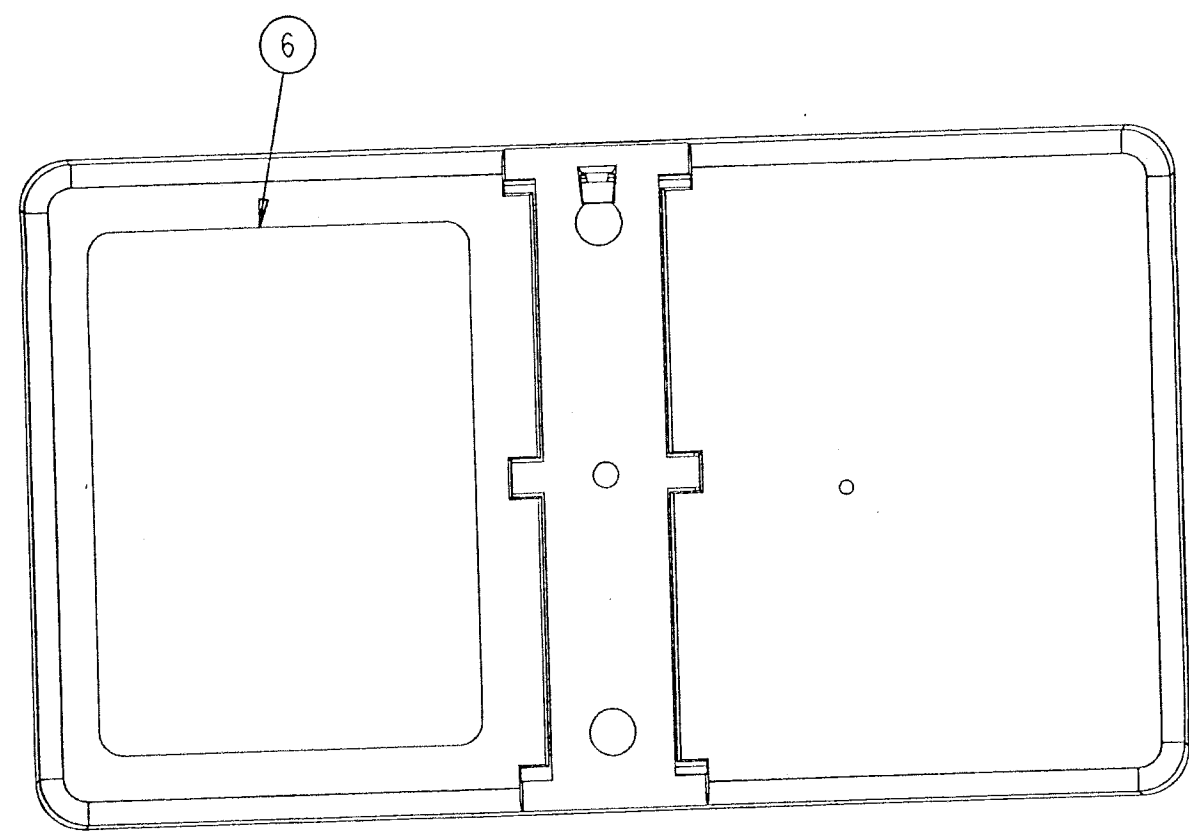


- ASSEMBLY SEQUENCE:
1. INSERT ITEMS (3) INTO BATTERY CONTACTS OF ITEM (4). SEE 190A0416 PRECAUTION OF LITHIUM BATTERY.
 2. INSERT ITEM (4) INTO ITEM (5).
 3. INSERT ITEM (2) INTO ITEM (1).
 4. SNAP ITEM (1) ONTO ITEM (5).
 5. PLACE ITEM (6) ON ITEM (4) SO IT IS ON THE OPPOSITE SIDE OF THE SMALL HOLE.
 6. PARTS INDICATED BY BALLOON NUMBERS ARE REFERENCED IN FINAL ASSEMBLY B.O.M.

REFERENCE ITEMS:
PRODUCT PERFORMANCE SPEC. 190A0465

ASSY	SPECIAL REQUIREMENTS
001A5059-4 (LM)	TAMPO PRINTING OF TOP CASE REQUIRED USING ARTWORK No. 001ST5018-00-A; PRINTED WHITE
001A5059-4RGD (RGD)	TAMPO PRINTING OF TOP CASE REQUIRED USING ARTWORK No. 001ST5081-40-A; PRINTED WHITE
001A5059-7 (AC)	TAMPO PRINTING OF TOP CASE REQUIRED USING ARTWORK No. 001ST5056-70-A; PRINTED WHITE
001A5059-8 (AD)	TAMPO PRINTING OF TOP CASE REQUIRED USING ARTWORK No. 001ST3586-40-A; PRINTED WHITE
001A5467-4 (LM)	TAMPO PRINTING OF TOP CASE REQUIRED USING ARTWORK No. 001ST5018-00-A; PRINTED WHITE
001A5467-4RGD (RGD)	TAMPO PRINTING OF TOP CASE REQUIRED USING ARTWORK No. 001ST5081-40-A; PRINTED WHITE
001A5467-7 (AC)	TAMPO PRINTING OF TOP CASE REQUIRED USING ARTWORK No. 001ST5056-70-A; PRINTED WHITE
001A5467-8 (AD)	TAMPO PRINTING OF TOP CASE REQUIRED USING ARTWORK No. 001ST3586-40-A; PRINTED WHITE



NAME
TRANSMITTER - 4 BUTTON ASSEMBLY

MATERIAL
SEE NOTES

SCALE
2:1

PART NUMBER
195D1322

REV
E

DO NOT SCALE DRAWING			
SEE NOTES			
CHECKED	BY MF	DATE 4DEC97	APPROVED

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