

Shenzhen Zhongjian Nanfang Testing Co., Ltd.

Report No: CCISE180409501

FCC REPORT

(GSM & WCDMA)

Applicant: Sky Phone LLC

Address of Applicant: 1348 Washington Av. Suite 350, Miami Beach, Florida, United

States

Equipment Under Test (EUT)

Product Name: Feature Phone

Model No.: SKY TORCH

Trade mark: SKY DEVICES

FCC ID: 2ABOSSKYTORCH

FCC CFR Title 47 Part 2

Applicable standards: FCC CFR Title 47 Part 22 Subpart H

FCC CFR Title 47 Part 24 Subpart E

Date of sample receipt: 20 Apr., 2018

Date of Test: 20 Apr., to 15 May, 2018

Date of report issued: 16 May, 2018

Test Result: PASS*

* In the configuration tested, the EUT complied with the standards specified above.

Authorized Signature:



Bruce Zhang Laboratory Manager

This report details the results of the testing carried out on one sample. The results contained in this test report do not relate to other samples of the same product and does not permit the use of the CCIS product certification mark. The manufacturer should ensure that all products in series production are in conformity with the product sample detailed in this report.

This report may only be reproduced and distributed in full. If the product in this report is used in any configuration other than that detailed in the report, the manufacturer must ensure the new system complies with all relevant standards.

This document cannot be reproduced except in full, without prior written approval of the Company. Any unauthorized alteration, forgery or falsification of the content or appearance of this document is unlawful and offenders may be prosecuted to the fullest extent of the law. Unless otherwise stated the results shown in this test report refer only to the sample(s) tested and such sample(s) are retained for 90 days only.





2. Version

Version No.	Date	Description
00	16 May, 2018	Original

Tested by: Mike OU Date: 16 May, 2018

Test Engineer

Reviewed by: Date: 16 May, 2018

Project Engineer



3. Contents

		Page
1. CC	OVER PAGE	1
2. VE	RSION	2
3. CC	ONTENTS	3
4. TE	ST SUMMARY	4
5. GE	ENERAL INFORMATION	5
5.1	CLIENT INFORMATION	5
5.2	GENERAL DESCRIPTION OF E.U.T.	
5.3	TEST MODES	6
5.4	DESCRIPTION OF SUPPORT UNITS	6
5.5	MEASUREMENT UNCERTAINTY	
5.6	LABORATORY FACILITY	6
5.7	LABORATORY LOCATION	7
5.8	TEST INSTRUMENTS LIST	7
6. TE	ST RESULTS	8
6.1	CONDUCTED OUTPUT POWER	8
6.2	OCCUPY BANDWIDTH	
6.3	PEAK-TO-AVERAGE POWER RATIO	
6.4	MODULATION CHARACTERISTIC	
6.5	OUT OF BAND EMISSION AT ANTENNA TERMINALS	
6.6	ERP, EIRP MEASUREMENT	
6.7	FIELD STRENGTH OF SPURIOUS RADIATION MEASUREMENT	
6.8	FREQUENCY STABILITY V.S. TEMPERATURE MEASUREMENT	
6.9	FREQUENCY STABILITY V.S. VOLTAGE MEASUREMENT	26
7 TE	ST SETUP PHOTO	27
8 FU	JT CONSTRUCTIONAL DETAILS	28





4 Test Summary

art 1.1307 art 2.1093	Pass (Please refer to
	SAR Report)
art 2.1046 22.913 (a)(2) t 24.232 (c)	Pass
t 24.232 (d)	Pass
art 2.1047	Pass
art 2.1049 rt 22.917(b) rt 24.238(b)	Pass
art 2.1051 t 22.917 (a) t 24.238 (a)	Pass
art 2.1053 t 22.917 (a) t 24.238 (a)	Pass
t 22.917 (a) t 24.238 (a)	Pass
	Pass
art 24.235	Pass
2	Part 24.235 2.1055(a)(1)(b) Part 22.355 Part 24.235 2.1055(d)(2) Pandard.



5. General Information

5.1 Client Information

Applicant:	Sky Phone LLC
Address:	1348 Washington Av. Suite 350, Miami Beach, Florida, United States
Manufacturer	Sky Phone LLC
Address:	1348 Washington Av. Suite 350, Miami Beach, Florida, United States

5.2 General Description of E.U.T.

Product Name:	Feature Phone
Model No.:	SKY TORCH
Operation Frequency range:	GSM 850: 824.20MHz-848.80MHz PCS1900: 1850.20MHz-1909.80MHz
Modulation type:	GSM/GPRS: GMSK
Antenna type:	Internal Antenna
Antenna gain:	GSM 850: 1.0 dBi PCS 1900: 1.0 dBi
Power supply:	Rechargeable Li-ion Battery DC3.7V-1000mAh
AC adapter:	Model: SKY TORCH Input: AC100-240V, 50/60Hz, 0.2A Output: DC 5.0V, 500mA

Operation Frequency List:

G	SM 850	PCS1900		
Channel	Frequency (MHz)	Channel	Frequency (MHz)	
128	824.20	512	1850.20	
129	824.40	513	1850.40	
189	836.40	660	1879.80	
190	836.60	661	1880.00	
191	836.80	662	1880.20	
•••	•••			
250	848.60	809	1909.60	
251	848.80	810	1909.80	

Regards to the operating frequency range over 10 MHz, the Lowest frequency, the middle frequency, and the highest frequency of channel were selected to perform the test, and the selected channel see below:

	GSM850		PCS1900		
Channel		Frequency(MHz)	Channel		Frequency(MHz)
Lowest channel	128	824.20	Lowest channel	512	1850.20
Middle channel	190	836.60	Middle channel	661	1880.00
Highest channel	251	848.80	Highest channel	810	1909.80

5.3 Test modes

Operating Environment:			
Normal: 15°C ~ 35°C, Extreme: -30°C ~ +50°C			
20 % ~ 75 % RH			
1008 mbar			
Nominal: 3.7Vdc, Extreme: Low 3.5 Vdc, High 4.2 Vdc			
Keep the EUT communication with simulated station in GSM mode			
Keep the EUT communication with simulated station in GPRS mode			

Report No: CCISE180409501

Remark: The EUT has been tested under continuous transmitting mode. Channel Low, Mid and High for each type band with rated data rate were chosen for full testing. The field strength of spurious radiation emission was measured as EUT stand-up position (H mode) and lie down position (E1, E2 mode) for these modes with power adaptor, earphone and Data cable. Just the worst case position (H mode) shown in report.

5.4 Description of Support Units

Test Equipment	Manufacturer	Model No.	Serial No.	
Simulated Station	Anritsu	MT8820C	6201026545	

5.5 Measurement Uncertainty

Parameters	Expanded Uncertainty
Radiated Emission (9kHz ~ 30MHz)	4.24 dB (k=2)
Radiated Emission (30MHz ~ 1000MHz)	4.35 dB (k=2)
Radiated Emission (1GHz ~ 18GHz)	4.44 dB (k=2)
Radiated Emission (18GHz ~ 26.5GHz)	4.56 dB (k=2)
Radiated Emission (18GHz ~ 26.5GHz)	4.56 dB (k=2)

5.6 Laboratory Facility

The test facility is recognized, certified, or accredited by the following organizations:

FCC - Registration No.: 727551

Shenzhen Zhongjian Nanfang Testing Co., Ltd. has been accredited as a testing laboratory by FCC (Federal Communications Commission). The Registration No. is 727551.

IC - Registration No.: 10106A-1

The 3m Semi-anechoic chamber of Shenzhen Zhongjian Nanfang Testing Co., Ltd. has been Registered by Certification and Engineering Bureau of Industry Canada for radio equipment testing with Registration No.: 10106A-1.

CNAS - Registration No.: CNAS L6048

Shenzhen Zhongjian Nanfang Testing Co., Ltd. is accredited to ISO/IEC 17025:2005 General Requirements for the Competence of Testing and Calibration laboratories for the competence of testing. The Registration No. is CNAS L6048.

A2LA - Registration No.: 4346.01

This laboratory is accredited in accordance with the recognized International Standard ISO/IEC 17025:2005 General requirements for the competence of testing and calibration laboratories. The test scope can be found as below link: https://portal.a2la.org/scopepdf/4346-01.pdf



5.7 Laboratory Location

Shenzhen Zhongjian Nanfang Testing Co., Ltd.

Address: No. B-C, 1/F., Building 2, Laodong No.2 Industrial Park, Xixiang Road,

Bao'an District, Shenzhen, Guangdong, China Tel: +86-755-23118282, Fax: +86-755-23116366

Email: info@ccis-cb.com, Website: http://www.ccis-cb.com

5.8 Test Instruments list

Test Equipment	Manufacturer	Model No.	Serial No.	Cal. Date (mm-dd-yy)	Cal. Due date (mm-dd-yy)
3m SAC	SAEMC	9m*6m*6m	966	07-22-2017	07-21-2020
BiConiLog Antenna	SCHWARZBECK	VULB9163	497	03-16-2018	03-15-2019
Biconical Antenna	SCHWARZBECK	VUBA9117	359	06-22-2017	06-21-2018
Horn Antenna	SCHWARZBECK	BBHA9120D	916	03-16-2018	03-15-2019
Horn Antenna	SCHWARZBECK	BBHA9120D	1805	03-16-2018	03-15-2019
EMI Test Software	AUDIX	E3	6.110919b	N/A	N/A
Pre-amplifier	HP	8447D	2944A09358	03-07-2018	03-06-2019
Pre-amplifier	CD	PAP-1G18	11804	03-07-2018	03-06-2019
Spectrum analyzer	Rohde & Schwarz	FSP30	101454	03-07-2018	03-06-2019
EMI Test Receiver	Rohde & Schwarz	ESRP7	101070	03-07-2018	03-06-2019
Spectrum Analyzer	Agilent	N9020A	MY50510123	10-29-2017	10-28- 2018
Signal Generator	Rohde & Schwarz	SMX	835454/016	03-07-2018	03-06-2019
Signal Generator	R&S	SMR20	1008100050	03-07-2018	03-06-2019
RF Switch Unit	MWRFTEST	MW200	N/A	N/A	N/A
Cable	ZDECL	Z108-NJ-NJ-81	1608458	03-07-2018	03-06-2019
Cable	MICRO-COAX	MFR64639	K10742-5	03-07-2018	03-06-2019
Cable	SUHNER	SUCOFLEX100	58193/4PE	03-07-2018	03-06-2019
DC Power Supply	XinNuoEr	WYK-10020K	1409050110020	10-31-2017	10-30-2018
Temperature Humidity Chamber	HengPu	HPGDS-500	20140828008	09-24-2017	09-23-2018
Simulated Station	Rohde & Schwarz	CMW500	140493	06-24-2017	06-23-2018



6. Test results

6.1 Conducted Output Power

	_		
Test Requirement:	FCC part 22.913(a)(2), FCC part 24.232(c)		
Test Method:	ANSI/TIA-603-D 2010		
Limit:	GSM 850: 7W, PCS 1900: 2W		
Test setup:	System simulator ATT EUT		
Test Procedure:	The transmitter output was connected to a calibrated attenuator, the other end of which was connected to the simulated station. Transmitter output power was read off in dBm.		
Test Instruments:	Refer to section 5.8 for details		
Test mode:	Refer to section 5.3 for details		
Test results:	Passed		



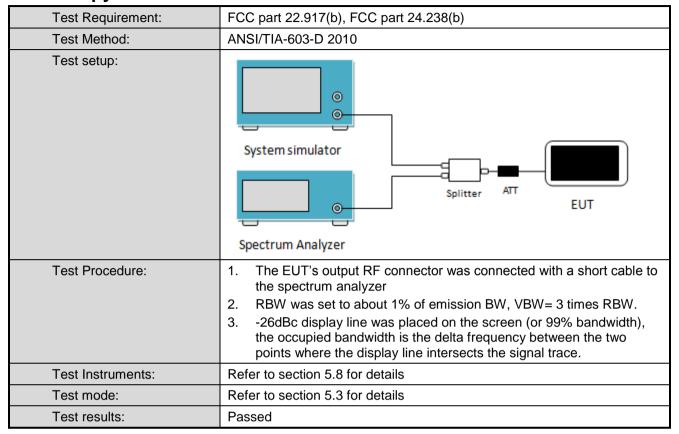


Measurement Data:

Measurement Bata.				
	Burs	st Average power (dE	Bm)	
EUT Mode	128	190	251	Limit(dBm)
	824.20MHz	836.60MHz	848.80MHz	
GSM 850	33.56	33.57	33.86	
GPRS 850 (1 Uplink slot)	33.48	33.48	33.63	
GPRS 850 (2 Uplink slot)	31.52	31.66	31.85	38.45
GPRS 850 (3 Uplink slot)	29.67	29.81	30.01	
GPRS 850 (4 Uplink slot)	27.51	27.66	27.91	
	Burs	st Average power (dE	Bm)	
EUT Mode	512	661	810	Limit(dBm)
	1850.20MHz	1880.00MHz	1909.80MHz	
PCS 1900	30.07	30.31	30.52	
GPRS 1900 (1 Uplink slot)	28.51	30.31	30.51	
GPRS 1900 (2 Uplink slot)	28.42	28.64	28.93	33.00
GPRS 1900 (3 Uplink slot)	26.85	27.01	27.23	
GPRS 1900 (4 Uplink slot)	24.68	24.86	25.05	



6.2 Occupy Bandwidth



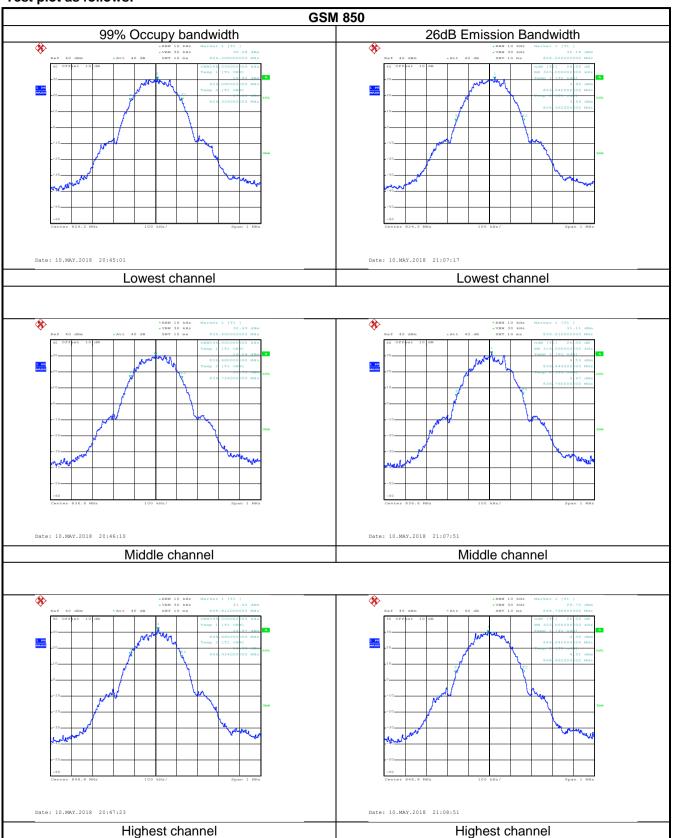
Measurement Data:

EUT Mode	Channel	Frequency (MHz)	99% Occupy bandwidth (kHz)	-26dB bandwidth (kHz)
	128	824.2	246	320
GSM 850	190	836.6	244	316
	251	848.8	244	322
	512	1850.2	246	320
PCS 1900	661	1880.0	244	320
	810	1909.8	242	318

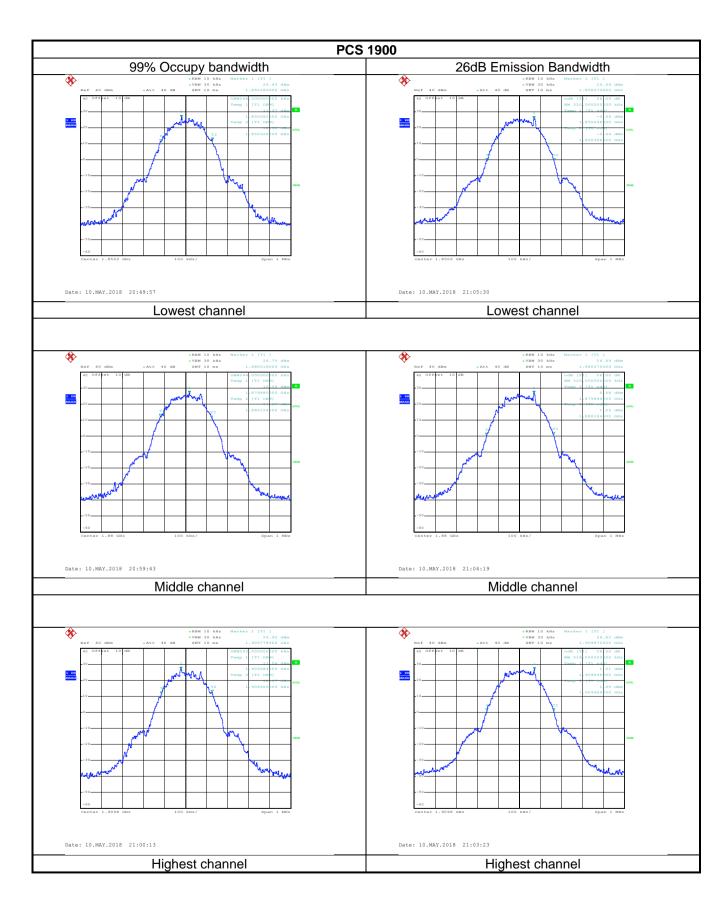
Note: GSM & GPRS use the same modulation technical (GMSK), and with the same channels, so the 99% OBW and the -26dB of GPRS not performed.



Test plot as follows:









6.3 Peak-to-Average Power Ratio

Test Requirement:	FCC part 24.232(d), FCC part 27.50(d)(5)
Test Method	ANSI/TIA-603-D 2010
Limit:	The peak-to-average ratio (PAR) of the transmission may not exceed 13 dB.
Test setup:	System simulator Splitter ATT EUT Spectrum Analyzer
Test Procedure:	 The RF output of the transceiver was connected to a spectrum analyzer through appropriate attenuation. Set the CCDF option in spectrum analyzer, RBW ≥ OBW, Set the EUT working in highest power level, measured and recorded the 0.1% as PAPR level. Repeat step 1~3 at other frequency and modulations.
Test Instruments:	Refer to section 5.8 for details
Test mode:	Refer to section 5.3 for details
Test results:	Passed

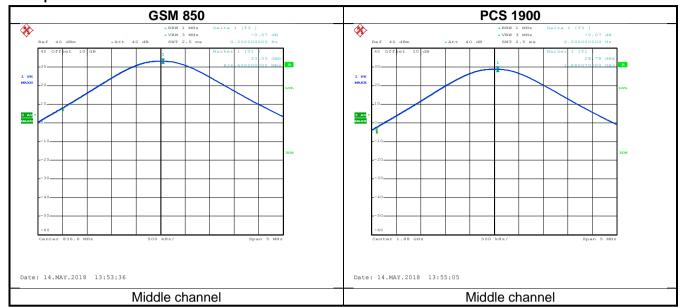
Measurement Data:

Modulation	Test channel	PAPR
GSM 850	190	0.07
PCS 1900	661	0.07





Test plots as below:





6.4 Modulation Characteristic

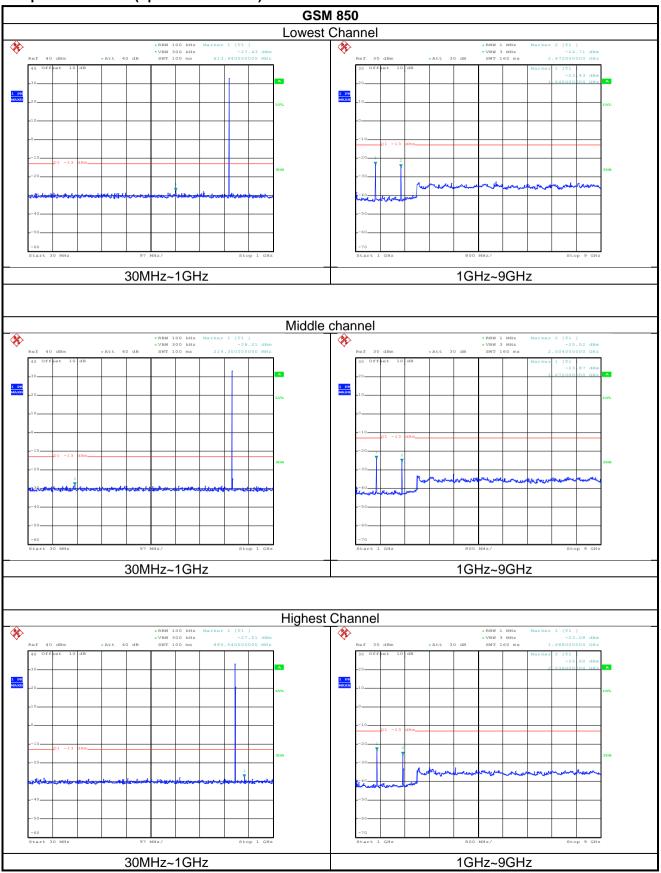
According to FCC § 2.1047(d), Part 22H & 24E there is no specific requirement for digital modulation, therefore modulation characteristic is not presented.

6.5 Out of band emission at antenna terminals

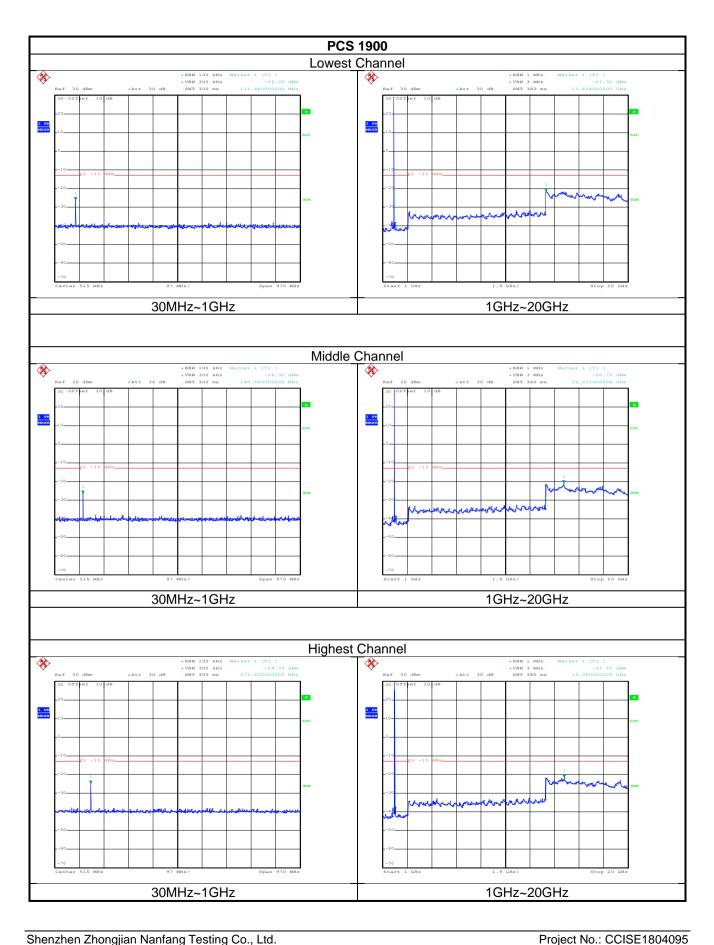
Test Requirement:	FCC part 22.917(a), FCC part 24.238(a)
Test Method:	ANSI/TIA-603-D 2010
Limit:	-13dBm
Test setup:	System simulator Splitter ATT EUT Spectrum Analyzer
Test Procedure:	The RF output of the transceiver was connected to a spectrum
	 analyzer through appropriate attenuation. The resolution bandwidth of the spectrum analyzer was set at 100 kHz when below 1GHz, 1MHz when above 1 GHz; sufficient scans were taken to show the out of band Emissions if any up to 10th harmonic.
	3 For the out of band: Set the RBW=100 kHz, VBW=300 kHz when below 1 GHz, RBW =1 MHz, VBW=3 MHz when above 1 GHz, Start=30MHz, Stop= 10th harmonic.
	4 Band Edge Requirements: In the 1 MHz bands immediately outside and adjacent to the frequency block, a resolution bandwidth of at least 1 percent of the emission bandwidth of the fundamental emission of the transmitter may be employed to measure the out of band Emissions.
Test Instruments:	Refer to section 5.8 for details
Test mode:	Refer to section 5.3 for details
Test results:	Passed



Test plots as follows (Spurious emission):



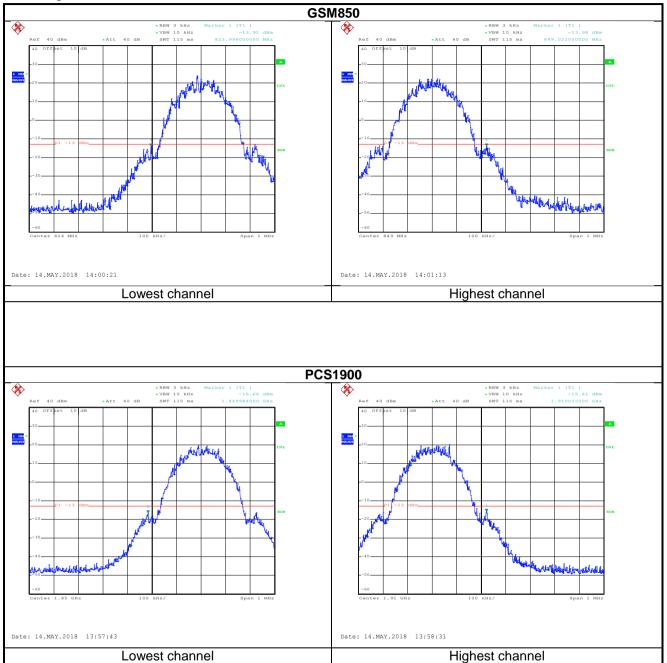








Band edge emission:





6.6 ERP, EIRP Measurement

Test Requirement:	FCC part 22.913(a)(2), FCC part 24.232(c)
Test Method:	ANSI/TIA-603-D 2010
Limit:	GSM850 7W: ERP, PCS1900 2W: EIRP
Test setup:	Below 1GHz
	Antenna Tower Antenna Tower Ground Reference Plane Test Receiver Angulier Controller
	Above 1GHz
	Hom Antenna Tower AE EUT Hom Antenna Tower Ground Reference Plane Test Receiver Test Receiver Controller
Test Procedure:	 The EUT was placed on an non-conductive turntable using a non- conductive support. The radiated emission at the fundamental frequency was measured at 3 m with a test antenna and EMI spectrum analyzer.
	 During the measurement, the EUT was communication with the station. The highest emission was recorded with the rotation of the turntable and the lowering of the test antenna from 4m to 1m. The reading was recorded and the field strength (E in dBuV/m) was calculated. ERP in frequency band 824.2 –848.80.8MHz were measured using a
	substitution method. The EUT was replaced by dipole antenna connected, the S.G. output was recorded and ERP was calculated as follows: ERP = S.G. output (dBm) + Antenna Gain (dBd) – Cable Loss (dB)
	4. EIRP in frequency band 1850.2 –1909.8MHz were measured using a substitution method. The EUT was replaced by or horn antenna connected, the S.G. output was recorded and EIRP was calculated as follows: EIRP = S.G. output (dBm) + Antenna Gain (dBi) – Cable Loss (dB)
	5. The worst case was relating to the conducted output power.
Test Instruments:	Refer to section 5.8 for details
Test mode:	Refer to section 5.3 for details
Test results:	Passed
Test results:	Passed





Measurement Data (worst case):

EUT mode	Channel	EUT Pol.	Antenna Pol.	ERP(dBm)	Limit (dBm)	Result
GSM850	400	- 11	V 23	23.47	20.45	Door
GSIVIOSU	128	H	Н	16.62	38.45	Pass
EUT mode	Channel	EUT Pol.	Antenna Pol.	EIRP(dBm)	Limit (dBm)	Result
PCS1900	810	Н	V	18.52	33.00	Pass
PC31900	610	П	Н	20.07	33.00	Pa55



6.7 Field strength of spurious radiation measurement

Test Requirement:	FCC part 22.917(a), FCC part 24.238(a)
Test Method:	ANSI/TIA-603-D 2010
Limit:	-13dBm
Limit: Test setup:	Below 1GHz Antenna Tower Test Receiver Horn Antenna Tower Antenna Tower Antenna Tower Antenna Tower Antenna Tower
Test Procedure:	 The EUT was placed on an non-conductive turntable using a non-conductive support. The radiated emission at the fundamental frequency was measured at 3 m with a test antenna and EMI spectrum analyzer. During the tests, the antenna height and the EUT azimuth were varied in order to identify the maximum level of emissions from the EUT. This maximization process was repeated with the EUT positioned in each of its three orthogonal orientations. The frequency range up to tenth harmonic was investigated for each of three fundamental frequency (low, middle and high channels). Once spurious emission was identified, the power of the emission was determined using the substitution method. The spurious emissions attenuation was calculated as the difference between radiated power at the fundamental frequency and the spurious emissions frequency. ERP / EIRP = S.G. output (dBm) + Antenna Gain(dB/dBi) - Cable Loss (dB)
Test Instruments:	Refer to section 5.8 for details
Test mode:	Refer to section 5.3 for details.
Test results:	Passed





Measurement Data (worst case):

		GSM850		
		Lowest channel		
F (NALL)	Spurious	Spurious Emission		_
Frequency (MHz)	Polarization	Level (dBm)	Limit (dBm)	Result
1648.40	Vertical	-28.46		
2472.60	V	-46.64	-13.00	Pass
3296.80	V	-26.32		
1648.40	Horizontal	-36.57		
2472.60	Н	-46.95	-13.00	Pass
3296.80	Н	-45.71		
·		Middle channel		
Fragues av (MIII-)	Spurious	Emission	Lineit (dDms)	Decult
Frequency (MHz)	Polarization	Level (dBm)	Limit (dBm)	Result
1673.20	Vertical	-29.18		Pass
2509.80	V	-47.38	-13.00	
3346.40	V	-38.42		
1673.20	Horizontal	-30.61		
2509.80	Н	-45.56	-13.00	Pass
3346.40	Н	-41.49		
		Highest channel		
[Spurious	Emission	Lineit (JDne)	
Frequency (MHz)	Polarization	Level (dBm)	Limit (dBm)	Result
1697.60	Vertical	-25.89		
2546.40	V	-44.30	-13.00	Pass
3395.20	V	-36.56]	
1697.60	Horizontal	-28.39		
2546.40	Н	-35.86	-13.00	Pass
3395.20	Н	-38.80]	

Remark:

^{1.} The emission levels of below 1 GHz are very lower than the limit and not show in test report.





	PCS1900			
	Lowest channel			
Spurious	Emission	Limit (dDm)	D !!	
Polarization	Level (dBm)	Limit (dbm)	Result	
Vertical	-20.66	12.00		
V	-31.02	-13.00	Pass	
Horizontal	-24.30	42.00	Dana	
Н	-35.03	-13.00	Pass	
	Middle channel	·		
Frequency (MHz) Spurious Emission		1: "(15)	D !!	
Polarization	Level (dBm)	Limit (dBm)	Result	
Vertical	-23.85	40.00	D	
V	-24.80	-13.00	Pass	
Horizontal	-28.60	40.00	Dana	
Н	-33.36	-13.00	Pass	
	Highest channel	·		
Spurious	Emission	Lineit (dDne)	Danish	
Polarization	Level (dBm)	Limit (dBm)	Result	
Vertical	-25.18	40.00	D	
V	-27.30	-13.00	Pass	
Horizontal	-28.53	40.00	D	
Н	-34.99	-13.00	Pass	
	Polarization Vertical V Horizontal H Spurious Polarization Vertical V Horizontal H Spurious Polarization Vertical V Horizontal H H H Spurious Polarization	Lowest channel	Spurious Emission	

Remark:

^{1.} The emission levels of below 1 GHz are very lower than the limit and not show in test report.



6.8 Frequency stability V.S. Temperature measurement

Test Requirement:	FCC Part 22.355, FCC Part 24.235, FCC Part 2.1055(a)(1)(b)
Test Method:	ANSI/TIA-6-3-D 2010
Limit:	±2.5 ppm
Test setup:	SS EUT Divider Temperature & Humidity Chamber
Test procedure:	 The equipment under test was connected to an external DC power supply and input rated voltage. RF output was connected to a frequency counter or spectrum analyzer via feed through attenuators. The EUT was placed inside the temperature chamber. Set the spectrum analyzer RBW low enough to obtain the desired frequency resolution and measure EUT 25°C operating frequency as reference frequency. Turn EUT off and set the chamber temperature to -30°C. After the temperature stabilized for approximately 30 minutes recorded the frequency. Repeat step measure with 10°C increased per stage until the highest temperature of +50°C reached
Test Instruments:	Refer to section 5.8 for details
Test mode:	Refer to section 5.3 for details
Test results:	Passed





Measurement Data (the worst channel):

Refe	erence Frequency: GS			nnel=836.6MHz			
Power supplied	Temperature (°C)	Frequency error		Frequency error		Limit (ppm)	Result
(Vdc)	remperature (e)	Hz	ppm	Еши (ррш)	resuit		
	-30	199	0.237868				
	-20	161	0.192446				
	-10	181	0.216352				
	0	178	0.212766				
3.70	10	153	0.182883	±2.5	Pass		
	20	102	0.121922				
	30	144	0.172125				
	40	126	0.150610]			
	50	130	0.155391				
Refe	rence Frequency: PC	S1900 Middle	e channel=661 cha	nnel=1880MHz			
Power supplied	Temperature (°C)	Freq	uency error	Limit (nnm)	Result		
(Vdc)	remperature (C)	Hz	ppm	Limit (ppm)	Result		
	-30	189	0.100532				
	-20	178	0.094681				
	-10	165	0.087766				
	0	132	0.070213				
3.70	10	145	0.077128	±2.5	Pass		
	20	102	0.054255				
	30	111	0.059043				
	40	128	0.068085				
	50	109	0.057979				



6.9 Frequency stability V.S. Voltage measurement

Test Requirement:	FCC Part 22.355, FCC Part 24.235, FCC Part 2.1055(d)(2)				
Test Method:	ANSI/TIA-603-D 2010				
Limit:	±2.5ppm				
Test setup:	SS EUT Divider Temperature & Humidity Chamber Power Source				
Test procedure:	 Set chamber temperature to 25°C. Use a variable DC power source to power the EUT and set the voltage to rated voltage. Set the spectrum analyzer RBW low enough to obtain the desired frequency resolution and recorded the frequency. Reduce the input voltage to specify extreme voltage variation (+/-15%) and endpoint, record the maximum frequency change. 				
Test Instruments:	Refer to section 5.8 for details				
Test mode:	Refer to section 5.3 for details				
Test results:	Passed				

Measurement Data (the worst channel):

Reference Frequency: GSM850 Middle channel=190 channel=836.6MHz							
Temperature (°C)	Power supplied	Frequency error		Limit (ppm)	Result		
	(Vdc)	Hz	ppm	Limit (ppm)	Result		
25	4.20	99	0.118336	±2.5	Pass		
	3.70	84	0.100406				
	3.50	77	0.092039				
Reference Frequency: PCS1900 Middle channel=661 channel=1880MHz							
Temperature ($^{\circ}\!$	Power supplied (Vdc)	Frequency error		Limit (nnm)	Result		
		Hz	ppm	Limit (ppm)	Kesuit		
25	4.20	98	0.052128	±2.5	Pass		
	3.70	89	0.047340				
	3.50	79	0.042021				