



| ---REVISION--- |                         |         |         |     |
|----------------|-------------------------|---------|---------|-----|
| REV            | DESCRIPTION             | ECN     | APPROVE |     |
|                |                         |         | MECH    | MFG |
| 01             | PRELIMINARY RELEASE     | Exxxxxx | TPS     |     |
| 02             | UPDATED                 | 3/5/14  | TS      |     |
| 03             | UPDATED TORQUE LEVELS   | 3/24    | TS      |     |
| 04             | ADDED LABELS AND INSUL. | 5/20    | TS      |     |

ASSEMBLY SEQUENCE;

1. ATTACH COVER (ITEM 6) TO CHASSIS ASSEMBLY USING 4X M8 BOLTS AND WASHERS. FOLLOW TORQUE SEQUENCE SHOWN
2. PG13.5 PLUG (ITEM 20)
3. ATTACH ORING (ITEM 14) TO LIGHTPIPE (ITEM 13), CAREFULLY THREAD INTO CHASSIS, TOP OF LIGHTPIPE SHOULD BE FLUSH TO SLIGHTLY RECESSED WHEN FULLY INSTALLED
4. ATTACH LABELS AS SHOWN
5. INSTALL VENT (ITEM 16) AFTER PRESSURE TEST.

NOTES: (UNLESS OTHERWISE SPECIFIED)

1. THIS IS A COMPUTER GENERATED DOCUMENT. ALL CHANGES MUST BE MADE IN THE MASTER DATABASE ONLY.
2. SHEET DESCRIPTIONS:  
SHT 1: COVER AND LABEL ATTACH  
SHT 2: CHASSIS PREPERATION  
SHT 3: MOTHERBOARD AND INTERFACE CARD INSTALLATION  
SHT 4: MOTHERBOARD HEATSINK INSTALLATION  
SHT 5: POWER SUPPLY INSTALLATION  
SHT 6: BBU INSTALLATION  
SHT 7: RF CABLE CONFIGURATION
3. SEE APPROPRIATE BOM 68-5314-XX (1 RF PORT) OR 68-5321-XX (2 RF PORTS) FOR ITEM NUMBERS.
4. SHALL MEET MECHANICAL ACCEPTANCE SPEC 95-0669-XX, CLASS C.

|  |  |  |  |                         |  |
|--|--|--|--|-------------------------|--|
| UNLESS OTHERWISE SPECIFIED<br>DIMENSIONS ARE IN INCHES:<br>TOLERANCES: X.X = ±.030<br>X.XX = ±.015<br>X.XXX = ±.005<br>ANGULAR = ± 0°30' |  | THIS DRAWING CONTAINS<br>INFORMATION WHICH IS THE<br>PROPRIETARY PROPERTY OF<br>CISCO SYSTEMS. THIS<br>DRAWING IS CONFIDENTIAL<br>AND ITS CONTENTS MAY NOT<br>BE DISCLOSED WITHOUT<br>PRIOR WRITTEN CONSENT OF<br>CISCO SYSTEMS. |  | CISCO                   |  |
| 3RD ANGLE PROJECTION   |  | APPROVAL   |  | DATE                    |  |
| MATERIAL:  |  | DES:   |  | T. Spivey               |  |
| FINISH:  |  | ENG:   |  | 1/27/14                 |  |
|  |  | MFG:   |  |                         |  |
|  |  | DO NOT SCALE DRAWING   |  |                         |  |
|  |  | SCALE: 1:1   |  | MODEL FILE: 62-26779-XX |  |
|  |  | SHT 1 OF 7   |  | CAD TYPE: SOLIDWORKS    |  |

**WARNING !**  
IF UNIT NEEDS TO BE OPENED, WAIT A MINIMUM OF 5 MINUTES AFTER REMOVING AC POWER TO OPEN

TORQUE SEQUENCE