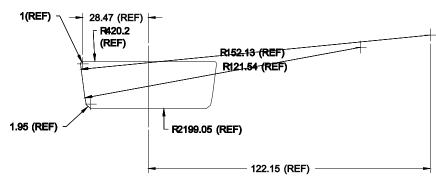


PART NO.	REV	ECN	DESCRIPTION	ARTWORK NO.	i
MAT-02210-001	1	ECN-00XXX	LABEL - BOTTOM, AMSC	ART-02210-001	i



PART IS SYMETRICAL ABOUT CENTRELINE

1. MATERIAL: 8B35 SUB-SURFACE PRINTED POLYCARBONATE (LEXAN) FILM FILM THICKNESS: 10 mil [(0.25mm/.010")]

COLOUR: *TRANSPARENT

2. ADHESIVE: *PERMANENT PRESSURE-SENSITIVE ACRYLIC

THICKNESS: 2 mil [0.05mm (.002")]

LINER: *SILICONE TREATED PAPER OR DENSIFIED KRAFT

3. ARTWORK: OBTAIN FROM RIM TECHNICAL PUBLICATIONS DEPT.

REFERENCE RIM PART NO. ART-02210-XXX. LATEST REVISION

4. *PART TO BE DIE CUT WITH LINER AND SUPPLIED IN ROLL FORM

5. PACKAGING:

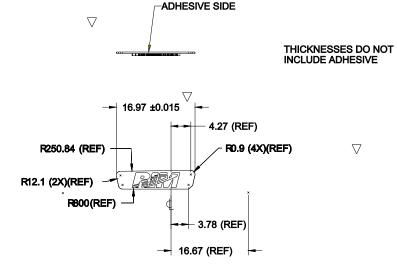
ROLL FORM:

*ROLLS TO BE INDIVIDUALLY WRAPPED IN PROTECTIVE PACKAGING
*ROLLS TO DISPLAY RIM PART NUMBER AND NUMBER OF LABELS/ROLL

6. PART TOOLING (DIE) TO BE MANUFACTURED USING GEOMETRY FROM Pro/ENGINNER FILE SUPPLIED BY RIM MECHANICAL ENGINEERING DEPT.

	ECN- 00XXX	INITIAL RELEASE	SE				MM-DD-YR		
	REV	ECN			CHANG	ES .	DFTS	DATE	
DIMENSIONS ARE IN: mm	B \smile \(\psi\)			RESEARCH WATERLOO, ONTARIO PH:(619) 889-7465, FAX				I IN MOTION CANADA	
UNLESS OTHERWISE SPECIFIED	DWG SIZE	3rd ANGLE PROJECTION	i	2 22	35	PH:(519) 888-7465, FAX:(PH:(519) 888-7465, FAX:(519) 888-6906		
TOLERANCES ARE:		APPROVAL	3	THE CONTENT OF THIS DOCUMENT IS RIM INTELLECTUAL PROPERTY. IT IS CONFIDENTIAL AND IS NOT TO BE DISCLOSED, REPRODUCED OR USED EXCEPT WITH					
LINEAR: ± 0.1		NAME	DATE	THE WRITTEN F	PERMISSIO	N OF RIM.			
ANGULAR: ± 0.5 °	DESIGNED BY	P.DULLAERT	01-21-98	COPYRIGHT 1998	RESE	ARCH IN MOTION LIMITED.			
SURFACE FINISH 1.6	DRAWN BY	P.SIMOES	09-24-98	PROJECT:	LEAP	ROG			
\ \ \	CHECKED BY	P.SIMOES	09-24-98						
	ENG APPR'D			NAME:	LABEI	BOTTOM BLANK			
INTERPRET DIMENSIONS	MFG APPR'D	XXX	MM-DD-YR	CAD MODEL FILE		MAT-02210-001_A_LABEL-BOTTOM_BL			
AND TOLERANCES AS PER	AND TOLERANCES AS DER SUPERSEDES		MM-DD-YR	8CALE 1:1		144T 00040 004		_ REV	
ANSI Y14.5M-1994	SUPSTO BY	XXX	MM-DD-YR	SHEET 10F	1	MAT-02210	1 A		
7401 1 15001 1007	FILEPATH	/RIMSERV1/CAD/ARCHIVE/	LEAPFROG			02210		' A	

PART NO.	REV	ECN	DESCRIPTION	ARTWORK NO.	REV	ECN
MAT-01978-001	1	ECN-00284	NAMEPLATE - RIM (SATIN CHROME)	ART-01978-001	2	ECN-00347
MAT-01978-002	1	ECN-00347	NAMEPLATE - RIM (SATIN GOLD)	ART-01978-002	1	ECN-00347



PART IS NOT SYMMETRICAL ABOUT CENTRELINE

NOTES:

- 1. MATERIAL: ELECTROFORMED COPPER
- 2. ADHESIVE: *PERMANENT PRESSURE-SENSITIVE ACRYLIC, DOUBLE SIDED: NITTO 500

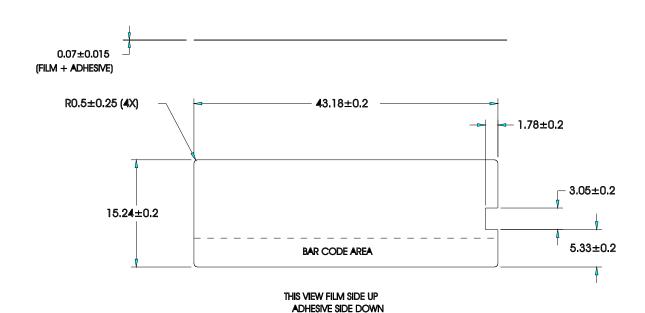
THICKNESS: 5 mil [0.127mm (.005")]
LINER: *SILICONE TREATED PAPER OR DENSIFIED KRAFT

- 3. ARTWORK: OBTAIN FROM RIM TECHNICAL PUBLICATIONS DEPT.
- REFERENCE RIM PART NO. ART-01978-XXX, LATEST REVISION
- 4. *PART TO BE DIE CUT WITH LINER AND SUPPLIED IN SHEET FORM
- 5. PACKAGING:

SHEET FORM:

- *SHEETS TO BE WRAPPED IN PROTECTIVE PACKAGING, 80/PACK
- *PACKS TO DISPLAY RIM PART NUMBER AND NUMBER OF NAMEPLATES/PACK
- 6. PART TOOLING TO BE MANUFACTURED USING GEOMETRY FROM Pro/ENGINNER
- FILE SUPPLIED BY RIM MECHANICAL ENGINEERING DEPT.
- 7. DIMENSIONS WITH **▽DENOTE CRITICAL INSPECTION DIMENSIONS**

	2	ECN- 00347	TABLE: ADDED NEW PART, MAT-01978-002			P8	11-17-98			
	1	ECN- 00284	INITIAL RELEASI	INITIAL RELEASE			PLD	01-21-98		
	REV	ECN	CHANGES				DATE			
DIMENSIONS ARE IN: mm	B	3rd ANGLE PROJECTION	(a)	RESEARCH WATERLOO, ONTARIO O PH:(619) 888-7405, FAXCI						
UNLESS OTHERWISE SPECIFIED TOLERANCES ARE: LINEAR: ± 0.025	DING GALE	APPROVALS	3	THE CONTENT OF THIS DOCUMENT IS RIM INTELLECTUAL PROPERTY. CONFIDENTIAL AND IS NOT TO BE DISCLOSED, REPRODUCED OR USE						
		NAME	DATE	THE WRITTEN I		ON OF RIM. PARCH IN MOTION LIMITED.				
ANGULAR: ± 0.5 °	DESIGNED BY	P.DULLAERT	01-21-98	OUT INDITION	1	AND THE MOTION DMITED.				
SURFACE FINISH 1.6	DRAWN BY	P.SIMOES	11-16-98	PROJECT:	LEAP	FROG				
\ \ \	CHECKED BY	P.SIMOES	11-16-98							
	ENG APPR'D			NAME: NAMEPLATE - RIM						
INTERPRET DIMENSIONS	MFG APPRTD	xxx	MM-DD-YR	CAD MODEL FILE		MAT-01978-000_2_NAMEPLATE-RIM				
AND TOLERANCES AS PER	SUPERSEDES	xxx	MM-DD-YR	SCALE 2:1				REV		
ANSI Y14,5M-1994	SUPSTD BY	xxx	MM-DD-YR	SHEET 10F	1	[⊥] MAT-01978-00) 2		
71101 1 14.0N-1004	FILEPATH	/RIMSERV1/CAD/ARCHIVE/I	LEAPFROG			110, 11 01070		- Z		



NOTES:

- MATERIAL: 3M 7816 THERMAL-PRINTABLE POLYESTER FILM FILM THICKNESS: .002*/0.05mm (2 mil FACE STOCK).
- ADHESIVE: PERMANENT PRESSURE-SENSITIVE ACRYLIC. THICKNESS: 0.7-1.0 mils (.0007-.001"/0.018-0.025mm).
- 3) PRINTING PROCESS: SILK SCREEN ONLY.
- 4) SUPPLY ON ROLL OF RELEASE PAPER. EACH ROLL
 TO BE INDIVIDUALLY WRAPPED IN PROTECTIVE PACKAGING.
 RIM PART NUMBER AND NUMBER OF LABELS SETS
 PER ROLL TO BE STATED ON EACH ROLL.
 ROLL TO HAVE 3" DIA. CORE AND LABELS TO BE
 OUTSIDE WOUND HEAD FIRST.
 MAXIMUM OUTSIDE ROLL DIA. TO BE 8".
- 5) OBTAIN ARTWORK FROM RIM TECHNICAL PUBLICATIONS DEPT.
- 6) TO MANUFACTURE DIE, USE GEOMETRY FROM AUTOCAD. dxf FILE OBTAINED FROM RIM MECHANICAL ENGINEERING DEPT.
- 7) USE OVERALL WIDTH AND LENGTH DIMENSIONS GIVEN FOR CHECKING.

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	A ECN-00XXX INITIAL RELEASE			INITIAL RELEASE			PLD	12/02/99
	REV	EC	N		CHANG	ES	DFTS	DATE
DIMENSIONS ARE IN: mm	-E	}-(R			ST., WATERLOO, ONTARIO, CAN † VOICE: (519) 888-7465, FAX	-	
UNLESS OTHERWISE SPEC. TOLERANCES ARE:		ANGLE SEAR		PART NAME:		LABEL - BATTERY, R800D-2-PW		
XX = ± 0.025	110		AME	DATE	PROJECT:	LEAPFROG - AMSC		
.X = ± 0.1 ANGLES = ± 0.5°	DRAWN I		LLAERT	12/02/99		DRAWING NUMBER:		
SURFACE FINISH 1.6	APPR'D B	2:1			DWG SIZE	MAT-0197	79-0	103
JOHN ACE PINOT	FILEPATH: C:\WORKING\				•		/ // «	



1	ECN-0xxx	NEW					HD	02/1	6/99
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Colours:	e: CorelDRAW 7.0 : Pantone 877, Pante e 1815C or 187U, pro	RESEARCH IN MOTION WATERLOO, ONTARIO, CANADA PH:(519) 888-7465 FAX:(519) 888-6906							
	APPROV NAME	ALS DATE				IT IS RIM INTEL DISCLOSED, R			
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ENG MFG			PROJECT:	Leap	frog				
MKTG LEGAL			NAME:	Art -	BlackBer	y label			
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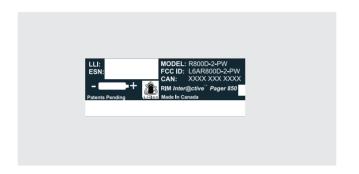
- Notes:

 1. Plating finish: Satin Chrome

 2. Background: Match background to GE Cycoloy C1200HF Resin, colour: GE-CY1353, surface textured as per unlimited textures MT11020. Supplied by RIM Mechanical Engineering Dept.

2	ECN-00347	ADDED NOTES	SC	11/18/98
1	ECN-00291	INITIAL RELEASE	HD	09/03/98
REV	ECN	CHANGES	DFTS	DATE

Software: CorelDraw 7.0				RESEARCH IN MOTION WATERLOO, ONTARIO, CANADA PH:(519) 888-7465 FAX:(519) 888-6906						
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DRAWN BY	Susan Clarke	04/01/98	EXCEPT WIT	EXCEPT WITH THE WRITTEN PERMISSION OF RIM.						
CHK'D BY			COPYRIGHT	IT 1998 RESEARCH IN MOTION LIMITED						
ENG			PROJECT:	Leapfrog						
MFG			PROJECT.	Leapirog						
MKTG			NAME:	NAMEPLATE - RIM (Satin Chrome)						
LEGAL			INAIVIE.	NAMEPLATE - KIM (Sauli Chionle)						
SUPERSEDES			SCALE 1:1	1 A DT 04070 004 REV						
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Α	ECN-00xxx	NEW							02/1	6/99
REV	ECN		CHANGES							TE
Software: CorelDraw 7.0 Colours: Pantone spot colour 433 and process white			RESEARCH IN MOTION WATERLOO, ONTARIO, CANADA PH:(519) 888-7465 FAX:(519) 888-6906							
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