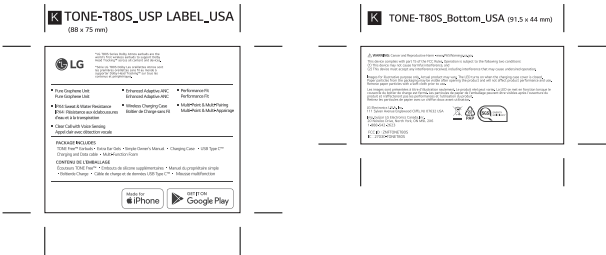


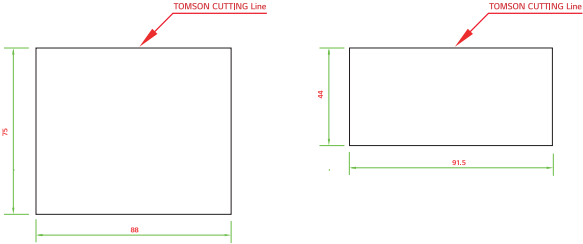
* ADD ITEM NO. (USP, LABEL / Bottom LABEL)

* Print Contents & Size / Cutting Line

SCALE 1:1 / UNIT:mm

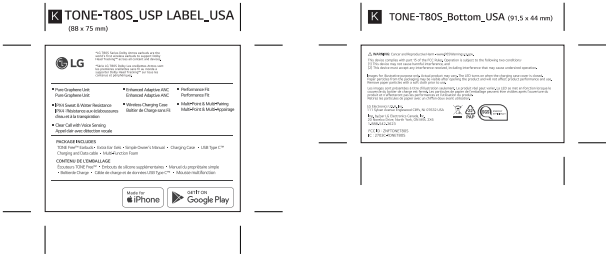


FULL IMAGE



DIE CUT / DIMENTION

* Separate Color

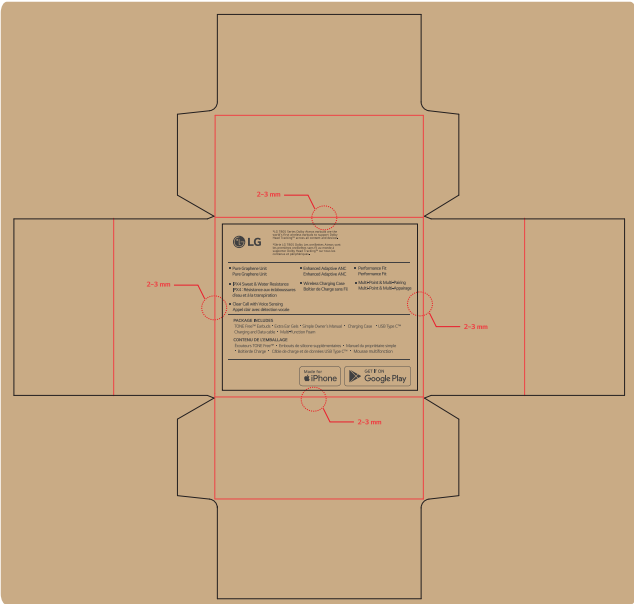


■ Printing

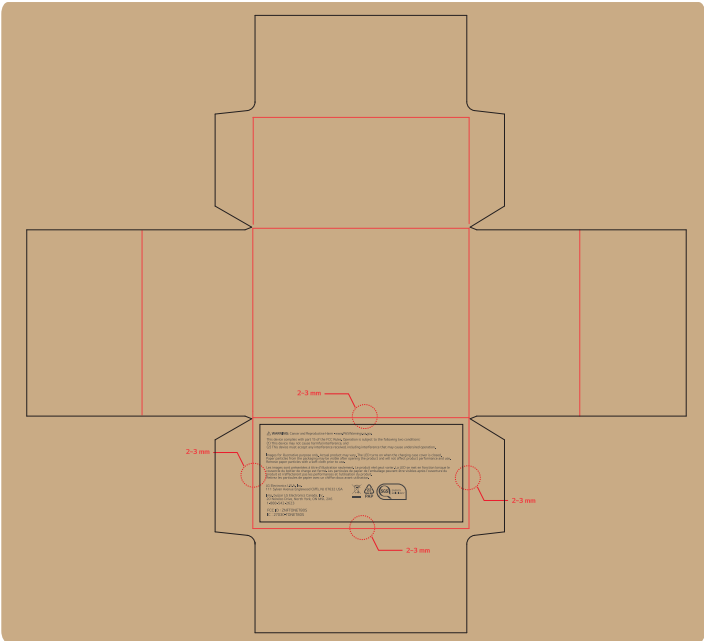
* Location / Method

* Actual Product May Differ from the View Image.

<Lower Box>



<Upper Box>



NOTE

1. Make sure that no adhesive is left after removing the label.
You can remove a small amount of adhesive residue.
라벨 제거후 접착제가 남지 않아야 하며, 소량 남더라도 가볍게 닦으면 지워 질것.
2. To be clean cutting line
컷팅 라인은 깨끗해야함.
3. To be satisfaction in LG spec
LG Spec에 만족해야함.

PROCESS

1. Material : Nature paper 320g
2. Glue Type : Removable
3. Design Confirmation : WP-6GH
4. Adhesion : 20 minutes later - gf/25mm 400t
48 hours later - gf/25mm 500t
5. Printing : 1 Color Offset
6. Coating(Front) : MATT(無光) / Matt Varnishing

DIMENSIONAL TOLERANCE										
SECTION	GRADE									
	4	5	13	37	111	331	331	1000	1000	OVER
1	0.10	0.15	0.20	0.30	0.45	0.70	1.0	1.0	1.0	1.5
2	0.15	0.20	0.30	0.45	0.70	1.0	1.0	1.0	1.0	1.5
3	0.20	0.30	0.45	0.70	1.0	1.5	1.5	1.5	2.0	2.0
4	0.30	0.45	0.70	1.0	1.5	2.0	2.0	2.0	3.0	3.0
5	0.45	0.70	1.0	1.5	2.0	3.0	3.0	3.0	4.0	4.0
ANGULAR 90° ±										
UNLESS OTHERWISE SEPCIFIED										

Symbol	Symbol name	Step	Etc
#	Management Dimensions		-
*	Important Dimensions	Approval Test Assurance Test Incoming Inspection	Only CTQ Part
◇CTQ	CTQ Dimensions		Only CTQ Part (Control for Z Value)
No Display	Reference Dimensions	Design Review Part Development	Used by the R&D

FOR VENDOR DEVELOPMENT

This part should not contain prohibited hazardous substances(Pb,Cd,Cr+6,Hg,PBB,PBDE) and details should comply with Eco-SCM LG(31)-F-1000 standard

PLACE OF DISTRIBUTION				Engineering Change Notify				SCALE	UNIT	Division Engineer	PREPARED	2023.09.04	Local Engineer	PREPARED	DESCRIPTION	USP LABEL BOTTOM LABEL
CONFERENCE								N/S	mm		CHECKED			CHECKED		
O/M	MECHA.	SPK.	PURCHA.	M-P	M-P 1 Set ~											
				Material		COLOR						APPROVED				
Etc.				Nature paper 320g		1 Color								PART NO.		