

PRODUCT SPECIFICATION

<u>TITLE</u>

WIFI 6E FLEX CABLE BALANCE ANTENNA

TABLE OF CONTENTS

- 1. SCOPE
- 2. PRODUCT DESCRIPTION
- 3. GENERAL SPECIFICATION
- 4. PRODUCT STRUCTURE INFORMATION
- 5. APPLICABLE DOCUMENTS
- 6. ANTENNA SPECIFICATION
- 7. MECHANICAL SPECIFICATION
- 8. ENVIRONMENTAL SPECIFICATION
- 9. PACKING
- **10. CHANGE HISTORY**

The Molex Website: <u>https://www.molex.com</u> Molex LLC 2222 Wellington Court Lisle, USA

REVISION:	ECR/ECN INFORMATION:	<u>TITLE:</u>			SHEET No.	
	<u>EC No:</u> 676655	WIFI 6E CA	BLE FLEX BALANCE A	NTENNA	1 of 15	
Г4	<u>DATE:</u> 2023/06/26	PRO	PRODUCT SPECIFICATION			
DOCUMEN	T NUMBER:	CREATED / REVISED BY:	CHECKED BY:	<u>APPRO</u>	OVED BY:	
PS	-1461530100	Kang Cheng	Cooper Zhou	Star	y Song	



WIFI 6E FLEX CABLE BALANCE ANTENNA

1.0 SCOPE

This Product Specification covers the mechanical, electrical and environmental performances specification for WiFi 6E flex cable balance antenna.

2.0 PRODUCT DESCRIPTION

2.1 PRODUCT NAME AND SERIES NUMBER (S)

Product name: WiFi 6E flex cable balance antenna Series Number: 146153 Series

2.2 DESCRIPTION

Series 146153 is a balanced, dipole-type, high efficiency antenna for 2.4/5/6 GHz applications, including WiFi 6E, Bluetooth, Zigbee and others. This antenna is made from poly flexible material with small size 35*9*0.1mm and has double-sided adhesive tape for easy "peel and stick" mounting. This balanced antenna with ground plane independent design offers various cable length options for ease of integration into various devices.

2.3 FEATURES

- 2400~2500MHz,5150~5850MHz,5925~7125MHz, linear polarization
- Ground plane independent, balanced dual band antenna
- Flex size 35 x 9 x 0.1mm (not contain solder area)
- IPEX MHF (U.FL compatible) connector (Such as MHF1/MHF4)
- Cable OD1.13mm, 6 standard length options (50/100/150/200/250/300mm)
- Cable and connector can be customized

	DATE: 2023/06/26	CREATED / REVISED BY:	CHECKED BY:	N <u>APPRO</u>	DVED BY:
F4	<u>EC No:</u> 676655 DATE: 2023/06/26	PRO	DUCT SPECIFICATION	N	2 of 15
REVISION:	ECR/ECN INFORMATION:		BLE FLEX BALANCE A	ΝΤΓΝΝΔ	SHEET NO.



3.0 GENERAL SPECIFICATION

Product name	WIFI 6E FLEX CABLE BALANCE ANTENNA				
Part number		14615	53		
Frequency	2.4GHz-2.5GHz	5.15GI 5.85G	⊣z- Hz	5.925GHz- 7.125GHz	
Polarization	Line	Linear Vertical + Horizontal			
Operating with matching		-40°C to	85℃		
Storage with matching	-40℃ to 85℃				
RF Power	2 Watts				
Impedance with matching	50 Ohms				
Antenna type	Flex				
Connector type	146153 0XX	X	14	16153 1XXX	
Connector type	Compatible MI	HF1	Compatible MH		
User Implementation type	Adhesive 3M9077				
Cable diameter	Ø1.13mm				
	50 mm (P/N for 1461530050/1461531050)				
	100 mm (P/N for 1461530100/1461531100)			61531100)	
	150 mm (P/N for 1461530150/1461531150)				
	200 mm (P/N for 1461530200/1461531200)			61531200)	
	250 mm (P/N for 1461530250/1461531250)			61531250)	
	300 mm (P/N for 1461530300/1461531300)				

REVISION:	ECR/ECN INFORMATION:	<u>TITLE:</u>			SHEET No.
	<u>EC No:</u> 676655	WIFI 6E CA	WIFI 6E CABLE FLEX BALANCE ANTENNA		2 of 15
Г4	<u>DATE:</u> 2023/06/26	PRO	DUCT SPECIFICATION	N	30113
DOCUMEN	T NUMBER:	CREATED / REVISED BY:	CHECKED BY:	APPRO	OVED BY:
PS	-1461530100	Kang Cheng	Cooper Zhou	Star	y Song



5.0 APPLICABLE DOCUMENTS

DOCUMENT	NUMBER	DESCRIPTION	
Solo Drowing (SD)	SD-1461530050	Machanical Dimension of the product	
Sale Drawing (SD)	SD-1461531050	Mechanical Dimension of the product	
Application Guide (AS)	AS-1461530100	Antenna Application and surrounding	
Packing Drawing (PK)	PK-1461530100	Product packaging specifications	

6.0 ANTENNA SPECIFICATION

All measurements are done of the antenna mounted on a PC/ABS material block of 1.5 mm thickness with VNA Agilent E5071C and Over-The-Air (OTA) chamber. All measurements in this document are done with the part no.1461530100 for different cable length.

6.1 ELECTRICAL REQUIREMENT

6.1.1 ELECTRICAL REQUIREMENTS FOR CABLE LENGHTH 50mm				
P/N	1461530050			
Frequency Range	2.4GHz-2.5GHz 5.15GHz-5.85GHz 5.925-7.125GHz			
Average Total efficiency	>78%	>79%	>75%	
Return Loss	< -10 dB			

6.1.2 ELECTRICAL REQUIREMENTS FOR CABLE LENGHTH 100mm				
P/N	1461530100			
Frequency Range	2.4GHz-2.5GHz	5.15GHz-5.85GHz	5.925-7.125GHz	
Average Total efficiency	>75%	>75%	>70%	
Return Loss	< -10 dB			

6.1.3 ELECTRICAL REQUIREMENTS FOR CABLE LENGHTH 150mm				
P/N	1461530150			
Frequency Range	2.4GHz-2.5GHz	5.15GHz-5.85GHz	5.925-7.125GHz	
Average Total efficiency	>72% >70% >65%			
Return Loss	< -10 dB			

REVISION:	ECR/ECN INFORMATION:	<u>TITLE:</u>			SHEET No.
E1	<u>EC No:</u> 676655	WIFI 6E CABLE FLEX BALANCE ANTENNA		6 of 15	
Г4	<u>DATE:</u> 2023/06/26	PRO	N	00113	
DOCUMEN	T NUMBER:	CREATED / REVISED BY:	CHECKED BY:	APPRO	<u>OVED BY:</u>
PS	-1461530100	Kang Cheng	Cooper Zhou	Star	y Song



PRODUCT SPECIFICATION

6.1.4 ELECTRICAL REQUIREMENTS FOR CABLE LENGHTH 200mm				
P/N 1461530200				
Frequency Range	2.4GHz-2.5GHz	5.15GHz-5.85GHz	5.925-7.125GHz	
Average Total efficiency >69% >66% >60%				
Return Loss	n Loss < -10 dB			

6.1.5 ELECTRICAL REQUIREMENTS FOR CABLE LENGHTH 250mm				
P/N	1461530250			
Frequency Range	2.4GHz-2.5GHz	5.15GHz-5.85GHz	5.925-7.125GHz	
Average Total efficiency	>66%	>63%	>56%	
Return Loss	< -10 dB			

6.1.6 ELECTRICAL REQUIREMENTS FOR CABLE LENGHTH 300mm					
P/N	1461530300				
Frequency Range	2.4GHz-2.5GHz 5.15GHz-5.85GHz 5.925-7.125GHz				
Average Total efficiency	>63%	>59%	>51%		
Return Loss	< -10 dB				

Note that the above antenna performance is measured with just the antenna mounted on a PC/ABS block to similar a free-space condition. When implement into the system, the frequency resonant might be off-tune due to the loading of surrounding components especially metal plane. This off-tune can be compensated through matching. Although module manufacturers specify a peak gain limit, it is based on free-space conditions. The peak gain will be degraded by 1 to 2dBi in the actual implementation as the radiation pattern will change due to the surround components. As such, during selection of antenna, you can select one with high peak gain to compensate for the loss. Molex can offer assistant to choose the best location and best tuning in-order to meet this peak gain requirement.

DOCUMENT NUMBER: PS-1461530100		CREATED / REVISED BY: Kang Cheng	<u>CHECKED BY:</u> Cooper Zhou	APPRC Star	<u>DVED BY:</u> y Song		
►4	DATE: 2023/06/26	PRC	PRODUCT SPECIFICATION				
F 4	<u>EC No:</u> 676655	WIFI 6E CA	WIFI 6E CABLE FLEX BALANCE ANTENNA				
REVISION:	ECR/ECN INFORMATION:	TITLE:			SHEET No.		



6.2 CABLE LOSS

DESCRIPTION	TEST CONDITION	REQUIREMENTS		
Frequency Range	2 GHz~7.125GHz	2.0GHz~3.0GHz	5GHz~6GHz	6GHz~7.125GHz
Attenuation	1m cable measured by VNA5071C	≤3.5dB/m	≤5.5dB/m	≤6.5dB/m

Balance antenna resonance is insensitive to cable's length, but the cable's loss will affect the total efficiency.

6.2.1 PEAK GAIN AT 2.4-2.5GHZ BAND



6.2.2 PEAK GAIN AT 5.15-5.25GHZ BAND

		150mm	3.45	0.825	2.625	_
	Loss	200mm	3.45	1.1	2.35	
		250mm	3.45	1.375	2.075	
	1	300mm	3.45	1.65	1.8	
REVISION:	ECR/ECN INFORMATION	<u>TITLE:</u> WIFL6F			ΝΤΕΝΝΔ	SHEET No.
F4	<u>EC No:</u> 676655 <u>DATE:</u> 2023/06/26	F	PRODUCT S	PECIFICATIO	N	8 of 15
DOCUMEN	T NUMBER:	CREATED / REVISED	<u>BY:</u> <u>C</u> H	ECKED BY:	APPRC	<u>VED BY:</u>
PS	-1461530100	Kang Cheng	Co	oper Zhou	Stary	/ Sona



6.2.3 PEAK GAIN AT 5.25-5.35GHZ BAND



Length	Gain (dBi)	Loss (dB)	Total (dBi)
50mm	3.25	0.275	2.975
100mm	3.25	0.55	2.7
150mm	3.25	0.825	2.425
200mm	3.25	1.1	2.15
250mm	3.25	1.375	1.875
300mm	3.25	1.65	1.6

6.2.4 PEAK GAIN AT 5.47-5.725GHZ BAND



Length	Gain (dBi)	Loss (dB)	Total (dBi)
50mm	4.55	0.275	4.275
100mm	4.55	0.55	4.0
150mm	4.55	0.825	3.725
200mm	4.55	1.1	3.45
250mm	4.55	1.375	3.175
300mm	4.55	1.65	2.9

6.2.5 PEAK GAIN AT 5.725-5.85GHZ BAND

	Gair	Length	Gain (dBi)	Loss (dB)	Total (dBi)
		50mm	4.05	0.275	3.775	
		100mm	4.05	0.55	3.5	
		150mm	4.05	0.825	3.225	
	Loss	200mm	4.05	1.1	2.95	
		250mm	4.05	1.375	2.675	
		300mm	4.05	1.65	2.4	
DEVIDION						
REVISION:	ECR/ECN INFORMATION		CABLE FLE	X BALANCE A	NTENNA	SHEET NO.
F4	<u>DATE:</u> 2023/06/26		PRODUCT S	PECIFICATIO	N	9 of 15
DOCUMEN	T NUMBER:	CREATED / REVISED	BY: CH	IECKED BY:	APPRO	OVED BY:
PS	-1461530100	Kang Cheng	Co	oper Zhou	Star	y Song



6.2.6 PEAK GAIN AT 5.85-5.925 GHZ BAND



6.2.7 PEAK GAIN AT 5.925-6.425GHZ BAND



6.2.8 PEAK GAIN AT 6.425-6.525GHZ BAND

	Gai	Length	Gair	n (dBi)	Loss (dB)	Total (dBi)
1		50mm	5	.55	0.325	5.225	
		100mm	5	.55	0.65	4.9	
		150mm	5	.55	0.975	4.575	
	Loss	200mm	5	.55	1.3	4.25	
		250mm	5	.55	1.625	3.925	
		300mm	5	.55	1.95	3.6	
		_					
REVISION:	ECR/ECN INFORMATION		E CAF			ΔΝΤΕΝΝΔ	SHEET No.
F4	<u>EC No:</u> 676655 <u>DATE:</u> 2023/06/26		PRO	DUCT S	SPECIFICATIO	ON	10 of 15
DOCUMENT NUMBER:		CREATED / REVISE	D BY:	<u>C</u> F	IECKED BY:	APPRO	VED BY:
PS	-1461530100	Kang Cheng		Co	oper Zhou	Stary	/ Song



6.2.9 PEAK GAIN AT 6.525-6.875GHZ BAND



6.2.10 PEAK GAIN AT 6.875-7.125GHZ BAND



F4	<u>EC No:</u> 676655 <u>DATE:</u> 2023/06/26	WIFI 6E CA PRC	NTENNA N 11 of 15	
DOCUMENT NUMBER:		CREATED / REVISED BY:	CHECKED BY:	APPROVED BY:
PS	-1461530100	Kang Cheng	Cooper Zhou	Stary Song



7.0 MECHANICAL SPECIFICATION

All measurements in this document are done with the part no.1461530100 for different cable length.

DESCRIPTION	TEST CONDITION	TEST RESULT
Pull Test	 Test machine: Max intelligent load tester Stick the flex antenna on a plastic board, pull cable in axial direction. 	Pull force >8N
Un-mating force (connector)	Solder the receptacle connector to the test board, then place the board and plug on push-on/pull-off machine, and repeat mating and un-mating 30 cycles at a speed 25±3mm/min. along the mating axis.	Un-mating force : 0.5 kgf min

DOCUMENT NUMBER: PS-1461530100		CREATED / REVISED BY: Kang Cheng	<u>CHECKED BY:</u> Cooper Zhou	APPRO Star	<u>DVED BY:</u> y Song		
F 4	<u>DATE:</u> 2023/06/26	PRO	PRODUCT SPECIFICATION				
	<u>EC No:</u> 676655	WIFI 6E CAI	WIFI 6E CABLE FLEX BALANCE ANTENNA				
REVISION:	ECR/ECN INFORMATION:	<u> </u>			<u>SHEET NO.</u>		



8.0 ENVIRONMENTAL SPECIFICATION

DESCRIPTION	SPECIFICATION
	1.The device under test is kept for 30 mins in an environment with a temperature of -40 $^{\circ}$ C.
	2. Kept for 4 Hours in an environment with a temperature of 85 $^\circ\!\!\mathbb{C}.$
Temperature /Humidity cycling	3. Kept for 2 Hours in an environment with a temperature of 125 $^\circ\!\mathbb{C}$.
	4. The cycle is repeated until a total of 40 cycles have been completed. Hereafter the conditions are stabilized at room temperature. Transfer temperature 8°C per min.
	5. Parts should meet RF spec before and after test.
	 No cosmetic problem (No soldering problem; No adhesion problem of glue.)
Temperature Shock	 The device under test at -40 °C-125 °C by 100 cycles, Dwell of 30 mins, transition time between Dwell 30 secs (~ 61 mins / cycle) and each item should be measured after exposing them in normal temperature and humidity for 24 h.
Temperature Shock	2. Parts should meet RF spec before and after test.
	3. No cosmetic problem (No soldering problem; No adhesion problem of glue).
	1.Temperature:125°C, time:1008 hours.
High Temperature	2. There is no substantial obstruction to air flow across and around the samples, and the samples are not touching each other.
	3. Parts should meet RF spec before and after test.
	4. No cosmetic problem (No soldering problem; No adhesion problem of glue).
Salt mist test	1. The device under test is exposed to a spray of a 5% (by volume) resolution of NACL in water for 2 hours. Thereafter the device under test is left for 1 week in room temperature at a relative humidity of 95%. The cycle is repeated until a total of 2 cycles have been completed. Here after the conditions are stabilized at room temperature.
	2. Parts should meet RF spec before and after test.

REVISION:	ECR/ECN INFORMATION:	<u>TITLE:</u>			SHEET No.		
	<u>EC No:</u> 676655	WIFI 6E CAI	WIFI 6E CABLE FLEX BALANCE ANTENNA				
Г4	<u>DATE:</u> 2023/06/26	PRO	PRODUCT SPECIFICATION				
DOCUMENT NUMBER:		CREATED / REVISED BY:	TED / REVISED BY: CHECKED BY: APPF		OVED BY:		
PS-1461530100		Kang Cheng	ang Cheng Cooper Zhou Sta		y Song		



PS-1461530100

PRODUCT SPECIFICATION

9.0 PACKING 0.06mm PROTECTIVE FILM(0504D) 260.0 ±2.00 mm 0.05mm BOTTOM MEMBRANE(P15G) 190.0 ±2.00 mm 200.0 ±2.00 mm PET FILM FOAM CHIPBOARD RUBBER BAND **4xPER BUNDLE** PET FILM LOADED WITH PRODUCTS P/N:885961262 PACKING QTY SEE TABLE CHIPBOARD FOAM PART NUMBER PCS/FILM FILM/BUNDLE BUNDLE/CARTON QTY/CARTON 1461530050/1461531050 32 40 5120PCS 1461530100/1461531100 16 40 3200PCS 5 1461530150/1461531150 12 40 2400PCS 5 1461530200/1461531200 12 40 2400PCS 5 1461530250/1461531250 8 40 5 1600PCS 1461530300/1461531300 8 40 1600PCS 5 NOTES: 1.PRODUCTS MUST BE PACKED IN CARTONS AND SEALED UP WITH TAPE. MOLEX 2.STICK LABEL WITH PART NUMBER AND DATE CODE XXXXXXX SHIPPING CARTON 3.STANDARD PACKAGING QUANTITY:SEE TABLE XXXXXXX 385x285x320mm 4.THIS PACKAGING SPECIFICATION TO BE USED FOR "2.4/5GHz BALANCE FLEX ANTENNA" 5. WHEN TAKING PRODUCT FROM PET FILM, PLEASE REMOVE THE COVER TAPE FIRST, THEN PICK UP THE PART FROM FLEX NOT THE CABLE. TO AVOID SOLDER MOLEX LABLE JOINT DAMAGE. PACKAGING INFORMATION FOR 146153 Series **REVISION:** ECR/ECN INFORMATION: TITLE: SHEET No. WIFI 6E CABLE FLEX BALANCE ANTENNA EC No: 676655 **F4** 14 of 15 **PRODUCT SPECIFICATION** DATE: 2023/06/26 DOCUMENT NUMBER: CREATED / REVISED BY: CHECKED BY: APPROVED BY:

Kang Cheng

TEMPLATE FILENAME: PRODUCT_SPEC[SIZE_A4](V.1).DOC

Cooper Zhou

Stary Song



PRODUCT SPECIFICATION

10.0 CHANGE HISTORY

CHANGE HISTORY					
REV	DATA	DESCRIPTION			
F2	2022/12/19	Add Part 6.2: Peak Gain information			
F3	2023/05/22	Refine Peak Gain information in Part 6.2			
F4	2023/06/26	 Modify the cable loss of 5-6GHz in Pat 6.2 Modify Peak Gain of Part 6.2.2-Part 6.2.6 			

F4	<u>ECR/ECN INFORMATION:</u> <u>EC No:</u> 676655 <u>DATE:</u> 2023/06/26	WIFI 6E CAI PRC	BLE FLEX BALANCE A	NTENNA N	<u>SHEET №.</u> 15 of 15		
DOCUMENT NUMBER:		CREATED / REVISED BY:	CHECKED BY:	APPROVED BY:			
PS-1461530100		Kang Cheng	Cooper Zhou	Stary Song			