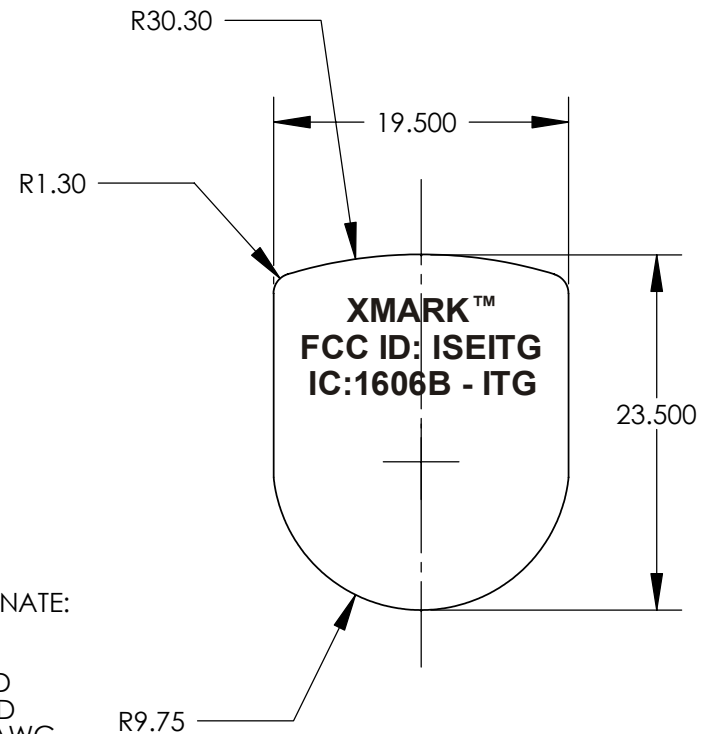


7. ALL MATERIALS MUST BE NON ALLERGENIC.
6. LABEL TO BE PRINTED USING ARTWORK 816M7701 REV 1 USING PERMANENT WHITE INK ON TO MATTE SIDE OF POLYCARBONATE.
5. TEST OF ELECTRICAL PROPERTIES TO QUALIFY CPCG CONDUCTIVE POLYCARBONATE:
- A. RESISTANCE IS MEASURED BY MAKING AN ASSEMBLY OF THE CAP, PROXIMITY TAG (81606801), A LENGTH OF 30AWG WIRE THAT IS STRIPPED FOR 12mm AND THIS PART, THE HUGS TAG ELECTRODE LABEL (81607701). COVER THE EXPOSED SURFACE OF THIS LABEL WITH 3M 9713 ADHESIVE TAPE, ATTACH ANOTHER 30AWG WIRE, STRIPPED FOR 15mm AND A PIECE OF BARE ALUMINUM FOIL TO COMPLETELY COVER THE LABEL. MEASURE THE RESISTANCE BETWEEN THE TWO WIRES.
- B. THE RESISTANCE MUST REMAIN LESS THAN 20 kohms FOR ONE YEAR OF SERVICE.
4. LABELS ARE TO BE KISS CUT ON ROLL OR SHEET.
3. ALL DIMENSIONS ARE IN MILLIMETERS
2. TOLERANCES UNLESS OTHERWISE SPECIFIED:  
.X=±0.5  
.XX=±0.2  
.XXX=±0.1
1. MATERIAL: LABEL MATERIAL: ACCU-TECH PLASTICS CPCG CONDUCTIVE POLYCARBONATE FILM .25MM THK  
ADHESIVE: 3M XYZ CONDUCTIVE ADHESIVE TRANSFER TAPE. P/N 9713.  
ADHESIVE TO BE APPLIED TO THE GLOSSY SIDE OF POLYCARBONATE FILM

NOTES:



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				PRODUCT			
				XMARK			
REV	ECO#	DATE	INC	DESIGNED BY		TITLE	
				DM		INTL TAG	
1	31386	31 JAN-05	DM	DRAWN BY		ELECTRODE LABEL	
				DATE		DWG NO.	
				31-JAN-05		81607701	
						SHEET 1 of 1	