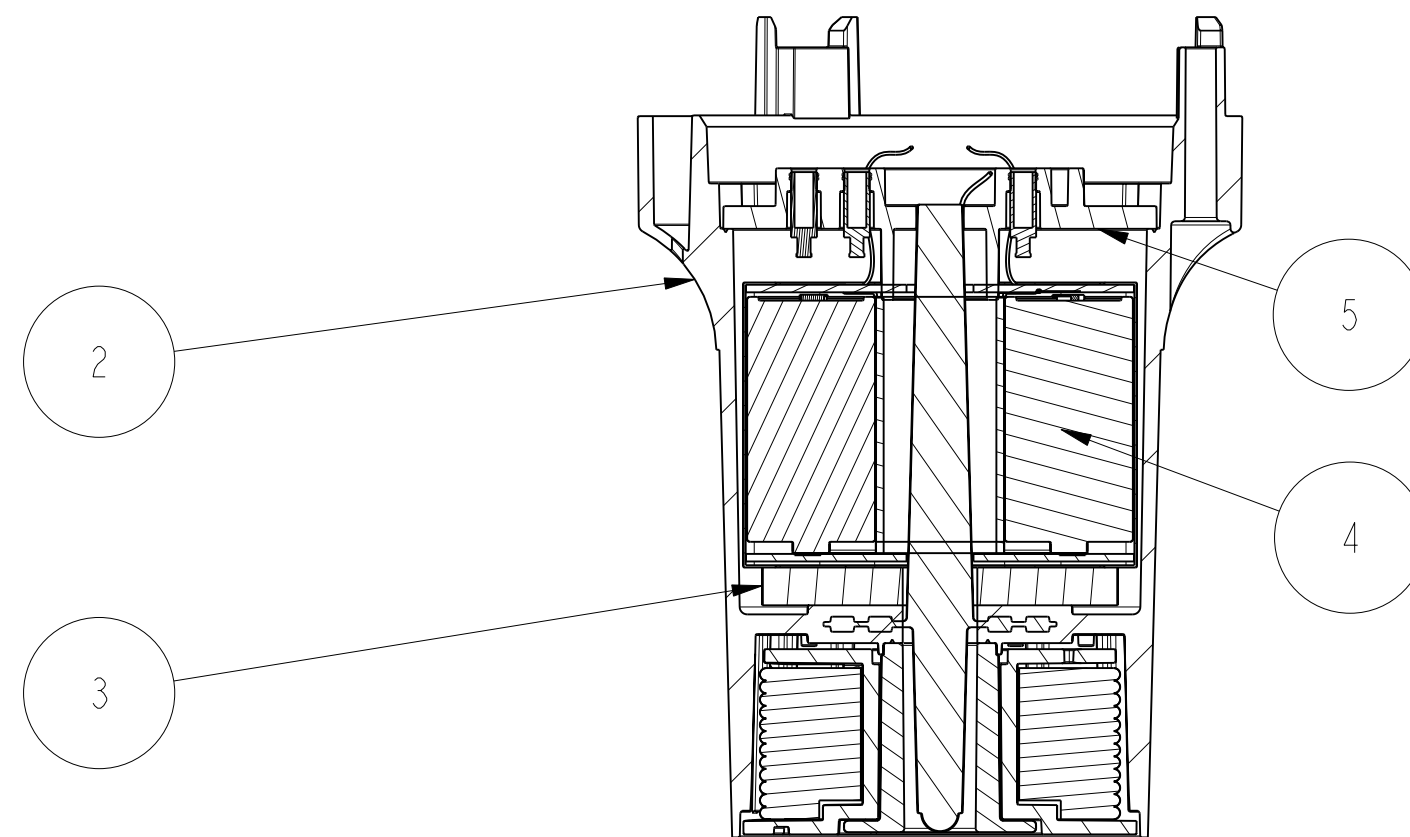
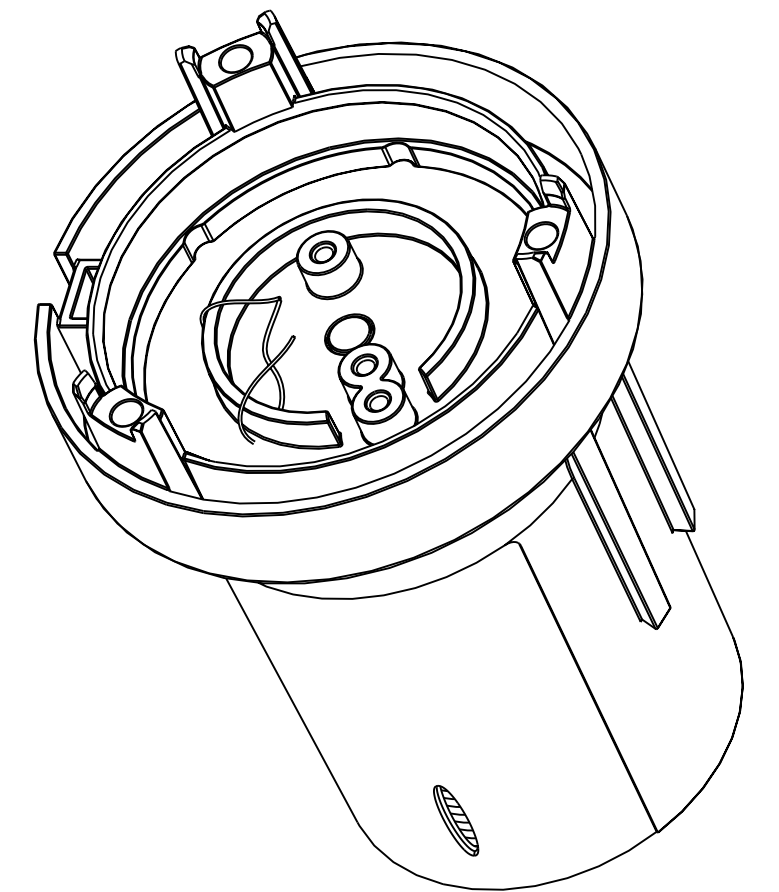
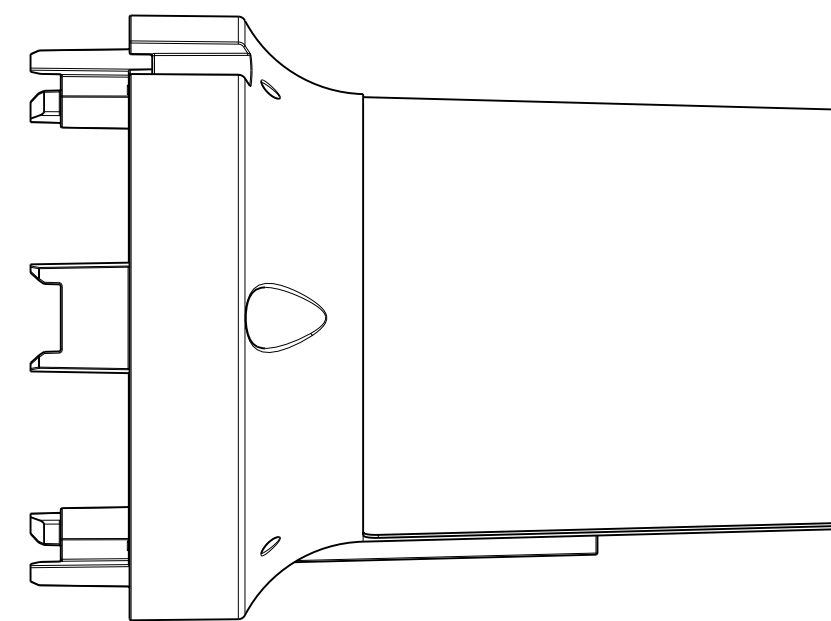
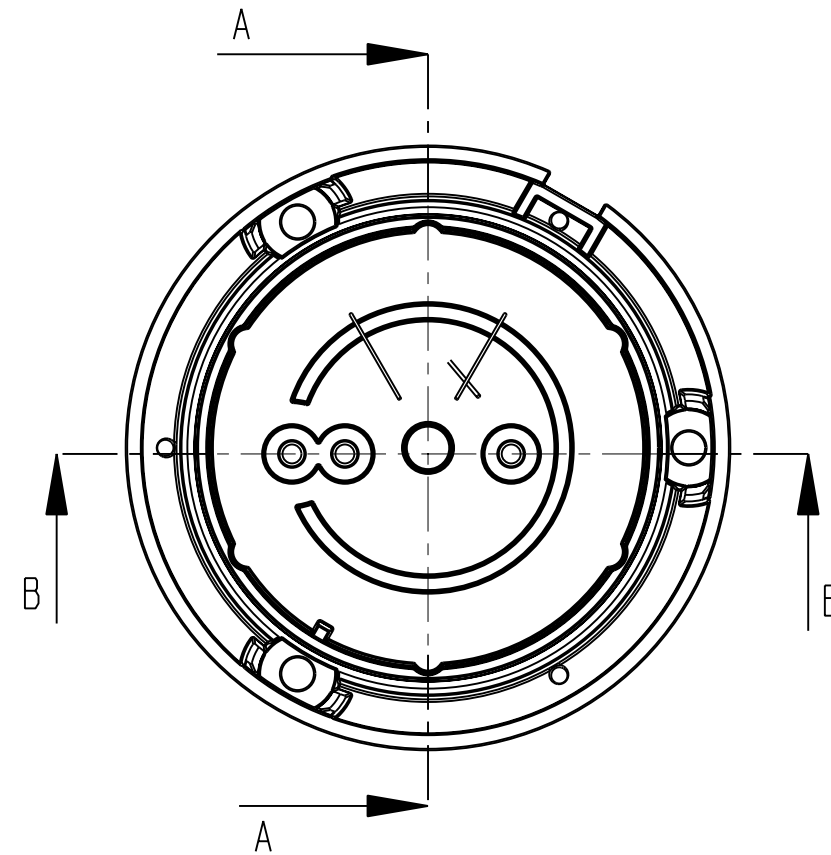


SECTION A-A



SECTION B-B

NOTES;

WIRES FROM CELL PACK 86-470 (ITEM 4) TO BE SOLDERED TO CONNECTOR SOCKETS ON ULTRASONIC LID ASSY 86-480 (ITEM 5). SEE WORK INSTRUCTION 86-430-PAT, SHEET 2.

ULTRASONIC LID IS ORIENTED WITH LUG IN BATTERY CASE, AND WELDED IN PLACE. SEE WORK INSTRUCTION 86-430-PAT, SHEET 3.

ITEM	PART No.	DESCRIPTION	QTY.
1*	74-7018	SOLDER	A/R
2	86-439	BATT. CASE WITH LANYARD	1
3	86-435	FOAM	1
4	86-470	CELL PACK	1
5	86-480	U/SONIC LID ASSY	1

TOLERANCES UNLESS OTHERWISE STATED  
WHOLE No.  $\pm 0.5$  ANGULAR DIMS  $\pm$   
1 DEC PLACE  $\pm 0.1$   
2 DEC PLACE  $\pm 0.05$  DRILLED HOLES  $\pm$

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MATERIAL

FINISH

DIMENSIONS IN

3RD ANGLE PROJECTION  
B.S. 8888

DRAWN BY:

RELEASED

mm

APPROVED

SCALE 1:1000

MCMURDO LIMITED

PORTSMOUTH - HAMPSHIRE - ENGLAND

TITLE

SART 4 BATTERY PACK

DRAWING No.

86-430A

SHT. 1

OF

SHT. 1

A2

USED ON