



EMC TEST REPORT

Report No.: SET2020-15139
Product Name: Microwave Oven
Trade Name: Midea, IKEA
Model No. : MM720C##-PM0A(K), MM720C***-PM0A(K)
FCC ID : VG8MM720CYY-PM
Applicant: Guangdong Midea Kitchen Appliances Manufacturing Co.,Ltd.
Received Date: 2020.12.01
Tested Date: 2020.12.01-2020.12.11
Issued by: CCIC Southern Testing Co., Ltd.
Lab Location: Electronic Testing Building, No.43 Shahe Road, Xili Street, Nanshan District, Shenzhen, Guangdong, China
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Test Report

Product Name Microwave Oven

Model No. MM720C##-PM0A(K), MM720C***-PM0A(K)

Trade Name Midea, IKEA

Applicant Guangdong Midea Kitchen Appliances Manufacturing Co.,Ltd.

Applicant Address No.6, Yong An Road, Beijiao, Shunde, Foshan, China

Manufacturer..... Guangdong Midea Kitchen Appliances Manufacturing Co.,Ltd.

Manufacturer Address..... No.6, Yong An Road, Beijiao, Shunde, Foshan, China

Factory 01..... Guangdong Midea Kitchen Appliances Manufacturing Co.,Ltd.
Factory Address No.6, Yong An Road, Beijiao, Shunde, Foshan, China

Factory 02..... The 2nd branch of Guangdong Midea Kitchen Appliance Manufacturing Co., Ltd

Factory Address No.1 Workshop, No.18 Sanle Road, Beijiao neighborhood committee, Beijiao Town, Shunde District, Foshan City, Guangdong Province, China

Test Standards..... 47 CFR Part 18

Test Result PASS

Tested by Zhang Pei Sen 2020.12.11
Pei Sen Zhang Test Engineer

Reviewed by..... Chris You 2020.12.11
Chris You Senior Engineer

Approved by Shuangwen Zhang
Shuangwen Zhang, Manager 2020.12.11

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Change History		
Issue	Date	Reason for change
1.0	2020.12.11	First edition

1. GENERAL INFORMATION

1.1 GENERAL DESCRIPTION OF EUT

EUT Name	Microwave Oven
Trade Name.....:	Midea, IKEA
Brand Name.....:	N/A
Hardware Version.....:	N/A
Software Version	N/A
Model	<p>MM720C##-PM0A(K), MM720C***-PM0A(K) model designations are as follows:</p> <p>First “M” indicates controller type, mechanical type knob.</p> <p>Second “M” indicates microwave function.</p> <p>720: “7” indicates the microwave output power is 700W, “20” indicate cavity capacity is 20 liters;</p> <p>C: indicates the design No.;</p> <p>## or *** = 0-9, A-Z or blank, indicates different appearance;</p> <p>P: indicates paint cavity;</p> <p>Third “M” indicates Loop change sequence code.</p> <p>0: Built-in Kit frame size, installation method, etc.,</p> <p>A(K): indicates voltage.</p> <p>Model of MM720C2CZ-PM0A was selected for the final testing.</p>
Power Supply	120V AC/60Hz
Rated input Power(microwave):	900W
Rated output Power(microwave):	700W
Frequency	2450MHz(ClassB/Group 2)
Magnetron Model.....:	2M217J
Magnetron Manufacturer ...:	WITOL
Description of Support Units:	<p>-Load for power output measurement: 1000 milliliters of water in the beaker located in the center of the oven.</p> <p>-Load for frequency measurement: 1000 milliliters of water in the beaker located in the center of the oven.</p> <p>-Load for measurement of radiation on second and third harmonic: Two loads, one of 700 and the other of 300 milliliters, of water are used. Each load is tested both with the beaker located in the center of the oven and with it in the right front corner.</p> <p>-Load for all other measurements: 700 milliliters of water, with the beaker located in the center of the oven.</p>



Note 1: The EUT have the following typical setups during the test:

Setup1: Microwave heating mode (According to FCC PART 18);

Note 2: For a more detailed description, please refer to Specification or User's Manual supplied by the applicant and/or manufacturer.



1.2 Test Standards and Results

The objective of the report is to perform testing according to 47 CFR Part 18:

No.	Identity	Document Title
1	47 CFR Part 18:2017	Radio Frequency Devices

Test detailed items/section required by FCC rules and results are as below:

Emission			
Standard	Item	Class / Severity	Result
47 CFR PART 18	Conducted Emission (150 kHz to 30 MHz)	18.307(b)	PASS
	Radiated Emission (30 MHz to 1 GHz)	18.305(b)	PASS



1.3 Facilities and Accreditations

1.3.1 Facilities

FCC-Registration No.: CN5031

CCIC Southern Testing Co., Ltd. EMC Laboratory has been registered and fully described in a report filed with the FCC (Federal Communications Commission). The acceptance letter from the FCC is maintained in our files. Designation Number: CN5031, valid time is until December 31, 2020

ISED Registration: 11185A-1

CCIC Southern Testing Co., Ltd. EMC Laboratory has been registered by Certification and Engineering Bureau of Industry Canada for the performance of radiated measurements with Registration No. 11185A-1 on Aug. 04, 2016, valid time is until December 31, 2020.

NVLAP Lab Code: 201008

CCIC-SET is a third party testing organization accredited by NVLAP according to ISO/IEC 17025. The accreditation certificate number is 201008-0.

Test Environment Conditions

During the measurement, the environmental conditions were within the listed ranges:

Temperature (°C):	15°C- 35°C
Relative Humidity (%):	25% -75%
Atmospheric Pressure (kPa):	86kPa-106kPa

1.3.2 Measurement Uncertainty

The uncertainty is calculated using the methods suggested in the "Guide to the Expression of Uncertainty in Measurement" (GUM) published by ISO.

Uncertainty of Conducted Emission:	Uc = 3.6 dB (k=2)
Uncertainty of Radiated Emission:	Uc = 4.5 dB (k=2)



2. EQUIPMENTS LIST

A. Equipments List:

Description	Manufacturer	Model	Serial No.	Calibration Date	Calibration Due. Date
Test Receiver	KEYSIGHT	N9038A	A141202036	2020.11.21	2021.09.20
LISN	ROHDE&SCHWARZ	ESH2-Z5	A0304221	2020.04.03	2021.04.03
Shield Room	Xinju Electronics	L7300*W4500* H3100	A181003226	2018.09.06	2021.09.05
EMI Test Receiver	ROHDE&SCHWARZ	ESIB7	A0501375	2020.07.29	2021.06.23
Broadband Ant.	2786	ETC	A150402239	2018.09.17	2021.09.16
3M Anechoic Chamber	Albatross	SAC-3MAC 9*6*6m	A0412375	2019.03.26	2023.03.25
EMI Test Receiver	ROHDE&SCHWARZ	ESW26	A180502935	2020.09.22	2021.08.12
System Simulator	ROHDE&SCHWARZ	CMW500	A150802214	2019.07.30	2021.07.29
5M Anechoic Chamber	Albatross	SAC-5MAC 12.8x6.8x6.4m	A0304210	2019.03.25	2023.03.24
EMI Horn Ant.	ROHDE&SCHWARZ	HF906	A0304225	2019.04.17	2022.04.17
Spectrum Analyzer	KEYSIGHT	E7515A	A160702555	2019.04.01	2021.04.01

3. EMC EMISSION TEST

3.1 Test Procedure

Test Requirement: 47 CFR PART 18

Test Method: FCC/OST MP-5:1986

Power Supply: 120V AC/60Hz

Frequency Range: 2400-2500MHz

Detector: Peak

Limit: ISM equipment may be operated at any frequency above 9KHz and the frequency band 2400-2500MHz is allocated for use by ISM equipment

ISM frequency	Tolerance
6.78 MHz	±15.0 kHz
13.56 MHz	±7.0 kHz
27.12 MHz	±163.0 kHz
40.68 MHz	±20.0 kHz
915 MHz	±13.0 MHz
2,450 MHz	±50.0 MHz
5,800 MHz	±75.0 MHz
24,125 MHz	±125.0 MHz
61.25 GHz	±250.0 MHz
122.50 GHz	±500.0 MHz
245.00 GHz	±1.0 GHz

3.1.1 Frequency For Normal Voltage

The operating frequency was measured using a spectrum analyzer. Starting with the EUT at room temperature, a 1000mL water load was placed in the center of the oven and the oven was operated at maximum output power. The fundamental operating frequency was monitored until the water load was reduced to 20 percent of the original load.

3.1.2 Frequency For Line Voltage

The EUT was operated / warmed by at least 10 minutes of use with a 1000mL water load at room temperature at the beginning of the test. Then the operating frequency was monitored as the input voltage was varied between 80 and 125 percent of the nominal rating.

3.1.3 Measurement data

Operating Mode	Frequency(MHz)
Normal Voltage	2243.6-2470.8
Line Voltage	2240.2-2458.1

3.2 RADIATION HAZARD TEST

3.2.1 Test Setup

The EUT was set-up according to the FCC MP-5 and FCC Part 18 for radiation Hazard measurement. The measurement was using a microwave leakage meter to measure the radiation leakage in the as-received condition with the oven door closed A1000mL water load in a breaker was located in the center of the oven and the microwave oven was set to maximum power. While the oven operating, the microwave meter will check the leakage and then record the maximum leakage.

3.2.2 Limit

A maximum of $1.0\text{mW}/\text{cm}^2$ is allowed in according with the applicable FCC standards

3.2.3 Test results

There was no microwave leakage exceeding a power level of $0.16\text{mW}/\text{cm}^2$ Observed at any point 5cm or more from the external surface of the oven

3.3 RF OUTPUT POWER MEASUREMENT

3.3.1 Test Standard

Test Requirement	47 CFR PART 18
Test Method	FCC/OST MP-5:1986
Power Supply	120V AC/60Hz

3.3.2 EUT Operating mode

Test the EUT in microwave mode with full power.

3.3.3 Test Data

Mass of Water(g)	Mass of the container(g)	ambient temperature (°C)	Initial temperature(°C)	Final temperature(°C)	Heating Time(S)	Output Power(Watt)
1000	280	23.0	14	30	120	574.7

Formula:

$$P = \frac{4.2 \times m_w(T_2 - T_1) + 0.9 \times m_c(T_2 - T_0)}{t}$$

P is the microwave power output, in watts

M_w is the mass of the water, in grams

M_c is the mass of the container, in grams

T₀ is the ambient temperature, in degrees Celsius

T₁ is Initial temperature of the water, in degrees Celsius

T₂ is final temperature of the water, in degrees Celsius

T is heating time, in seconds, excluding the magnetron filament heating-up time

4. CONDUCTED EMISSION

4.1.1 Conducted Emission Limit

Frequency range (MHz)	Conducted Limit (dB μ V)	
	Quasi-peak	Average
0.15 - 0.50	66 to 56	56 to 46
0.50 - 5	56	46
5 - 30	60	50

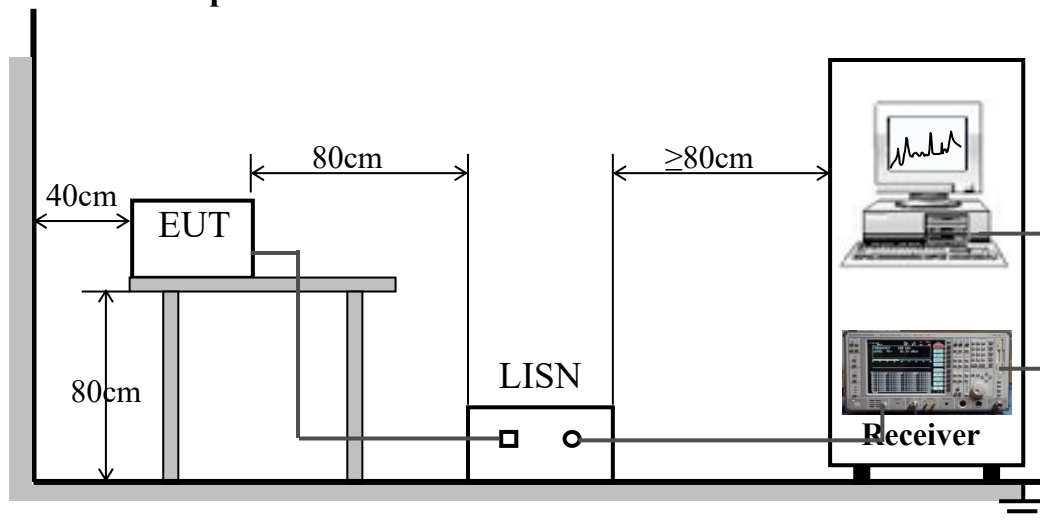
Note:

- The limit decreases linearly with the logarithm of the frequency in the range 0.05 MHz to 0.5 MHz.
- The lower limit is applicable at the transition frequency.

4.1.2 Test Procedure

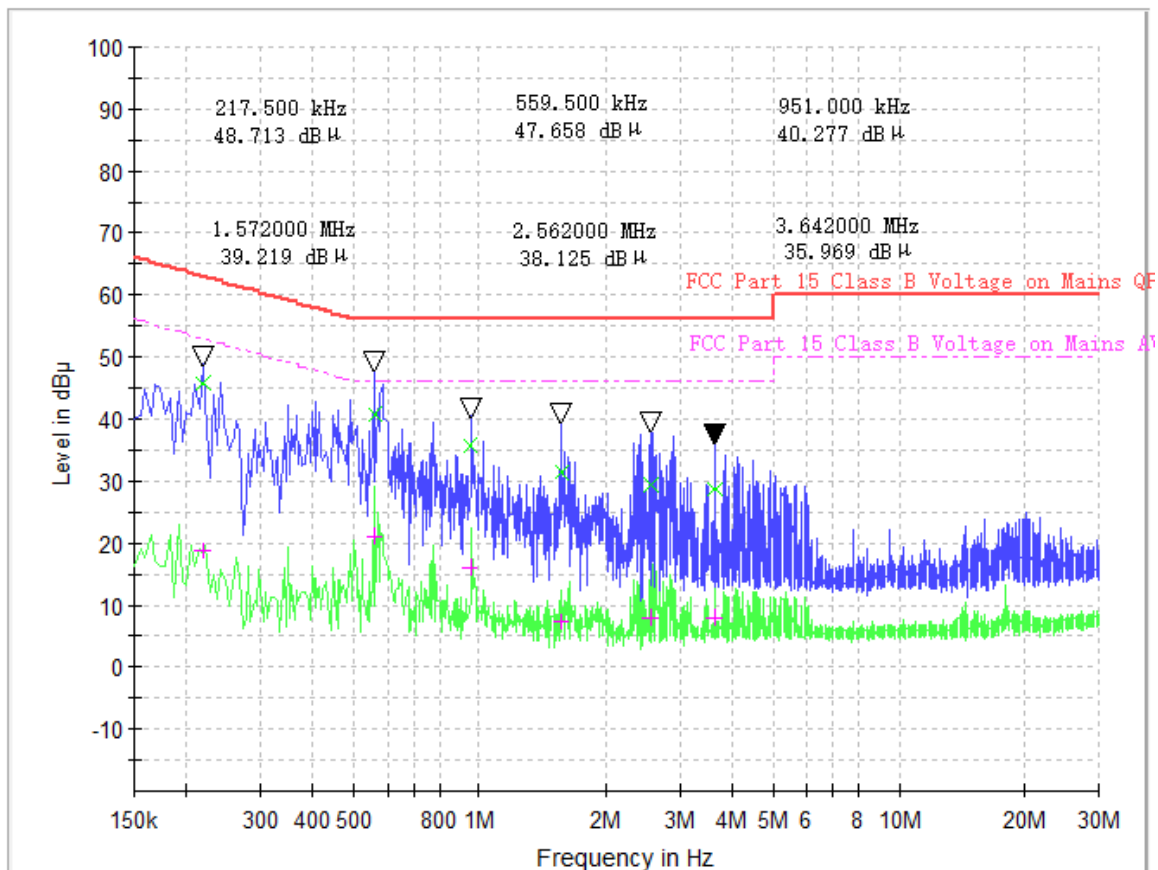
The EUT is placed on a 0.8m high insulating table, which stands on the grounded conducting floor, and keeps 0.4m away from the grounded conducting wall. The EUT is connected to the power mains through a LISN which provides 50 Ω /50 μ H of coupling impedance for the measuring instrument. The Common Antenna is used for the call between the EUT and the System Simulator (SS). A Pulse Limiter is used to protect the measuring instrument. The factors of the whole test system are calibrated to correct the reading.

4.1.3 Test Setup



A. Test Result:

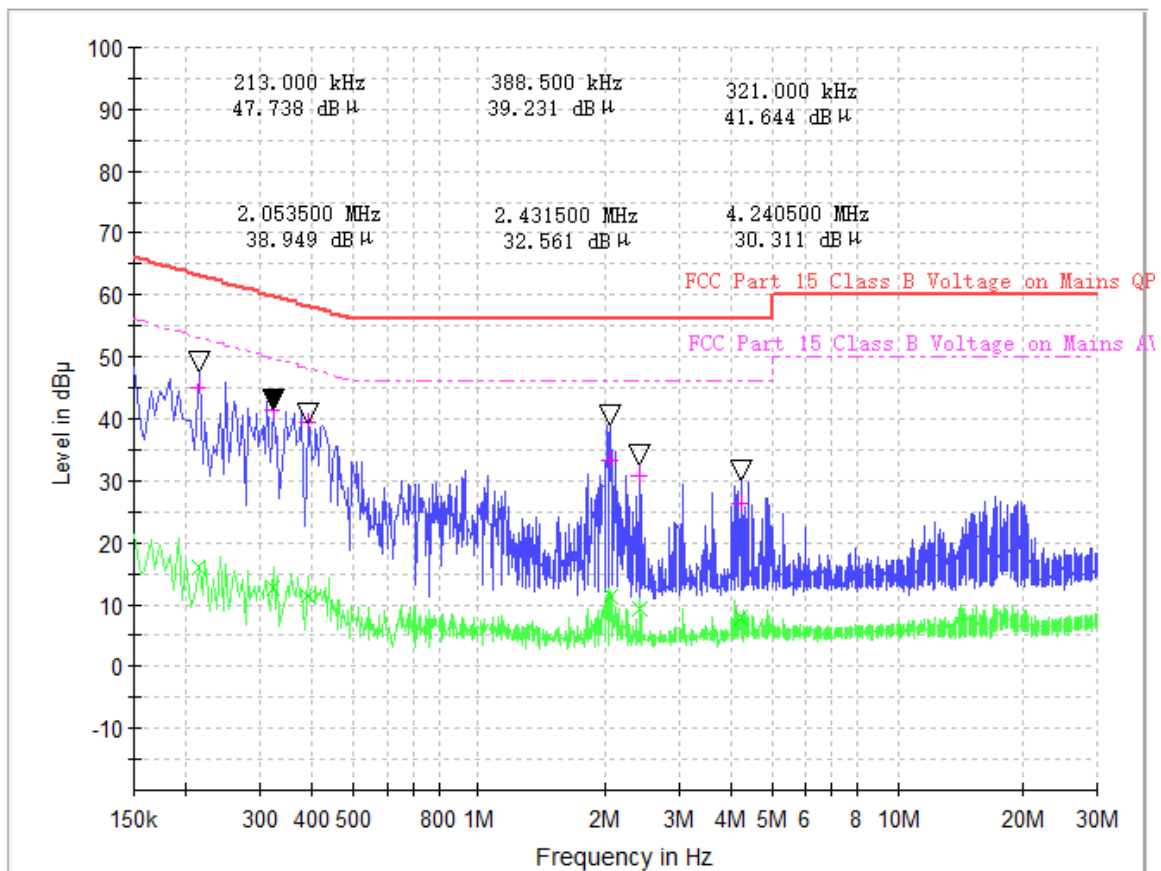
Mains terminal disturbance voltage, Setup1,L phase



(Plot A: L Phase)

Conducted Disturbance at Mains Terminals							
L Test Data							
QP				AV			
Frequency (MHz)	Limits (dBμV)	Measurement Value (dBμV)	Margin (dB)	Frequency (MHz)	Limits (dBμV)	Measurement Value (dBμV)	Margin (dB)
0.217500	62.9	45.72	17.18	0.217500	52.9	18.60	34.30
0.559500	56.0	40.75	15.25	0.559500	46.0	20.78	25.22
0.951000	56.0	35.52	20.48	0.951000	46.0	15.85	30.15
1.572000	56.0	31.14	24.86	1.572000	46.0	7.24	38.76
2.562000	56.0	29.18	26.82	2.562000	46.0	7.95	38.05
3.642000	56.0	28.74	27.26	3.642000	46.0	7.70	38.30

Mains terminal disturbance voltage, Setup 1, N phase



(Plot B: N Phase)

Conducted Disturbance at Mains Terminals							
N Test Data							
QP				AV			
Frequency (MHz)	Limits (dBμV)	Measurement Value (dBμV)	Margin (dB)	Frequency (MHz)	Limits (dBμV)	Measurement Value (dBμV)	Margin (dB)
0.213000	63.1	45.16	17.94	0.213000	53.1	15.95	37.15
0.321000	59.7	41.36	18.34	0.321000	49.7	12.42	37.28
0.388500	58.1	39.29	18.81	0.388500	48.1	11.28	36.82
2.053500	56.0	33.42	22.58	2.053500	46.0	11.32	34.68
2.431500	56.0	30.70	25.30	2.431500	46.0	9.20	36.80
4.240500	56.0	26.28	29.72	4.240500	46.0	7.85	38.15

Test Result: PASS

5. RADIATED EMISSION

5.1.1 Radiated Emission Limits

- (a) ISM equipment operation on a frequency specified in §18.301 is permitted unlimited radiated energy in the band specified for that frequency.
- (b) The field strength levels of emissions which lie outside the bands specified in §18.301, unless otherwise indicated, shall not exceed the following:

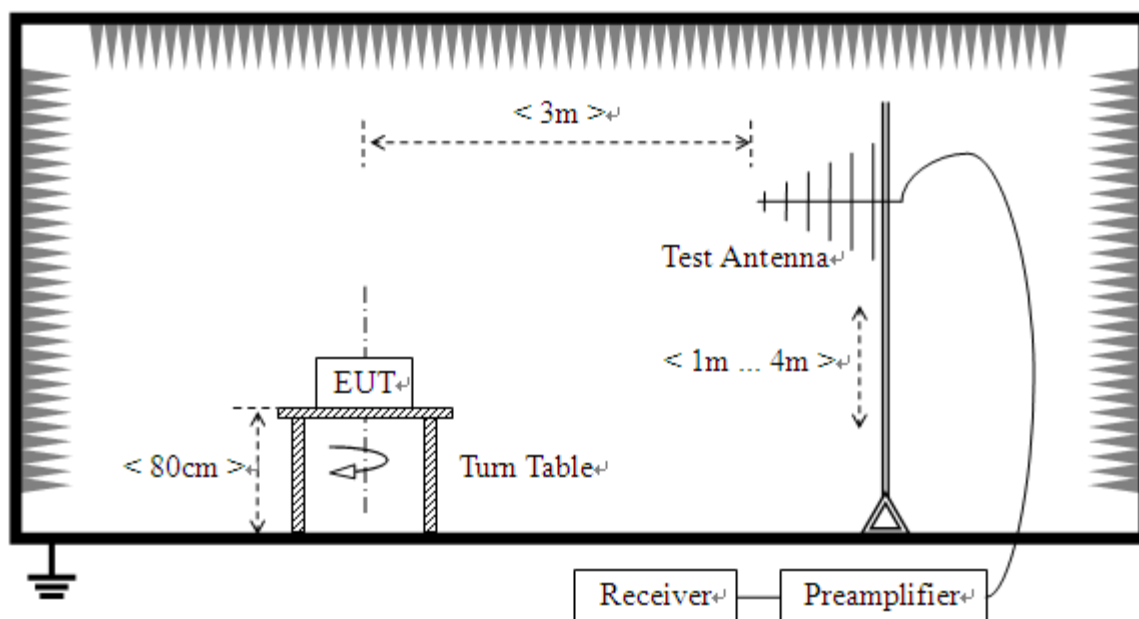
RF Power generated by equipment(watts)	Field strength limit(uV/m) @300m
Below 500	25
500 or more	$25 \cdot \sqrt{\text{power}/500}$

Power =574.7W

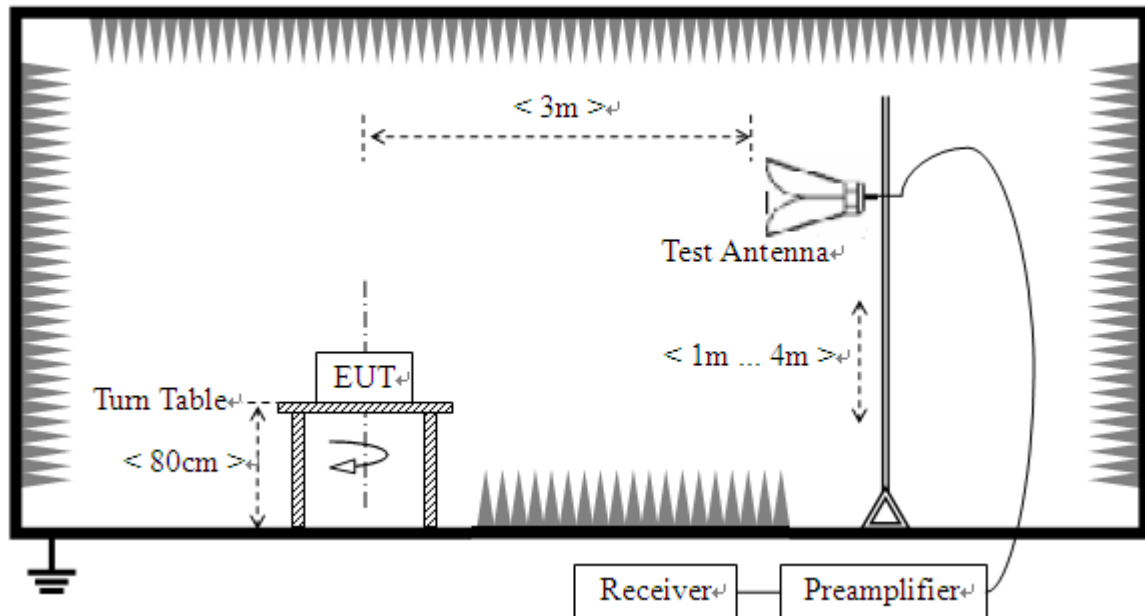
Limit= $20\lg(25 \cdot \sqrt{\text{power}/500}) + 20\lg(300/3)$ @ 3m distance.

5.1.2 Test Setup

For radiated emissions from 30MHz to 1GHz



For radiated emissions above 1GHz



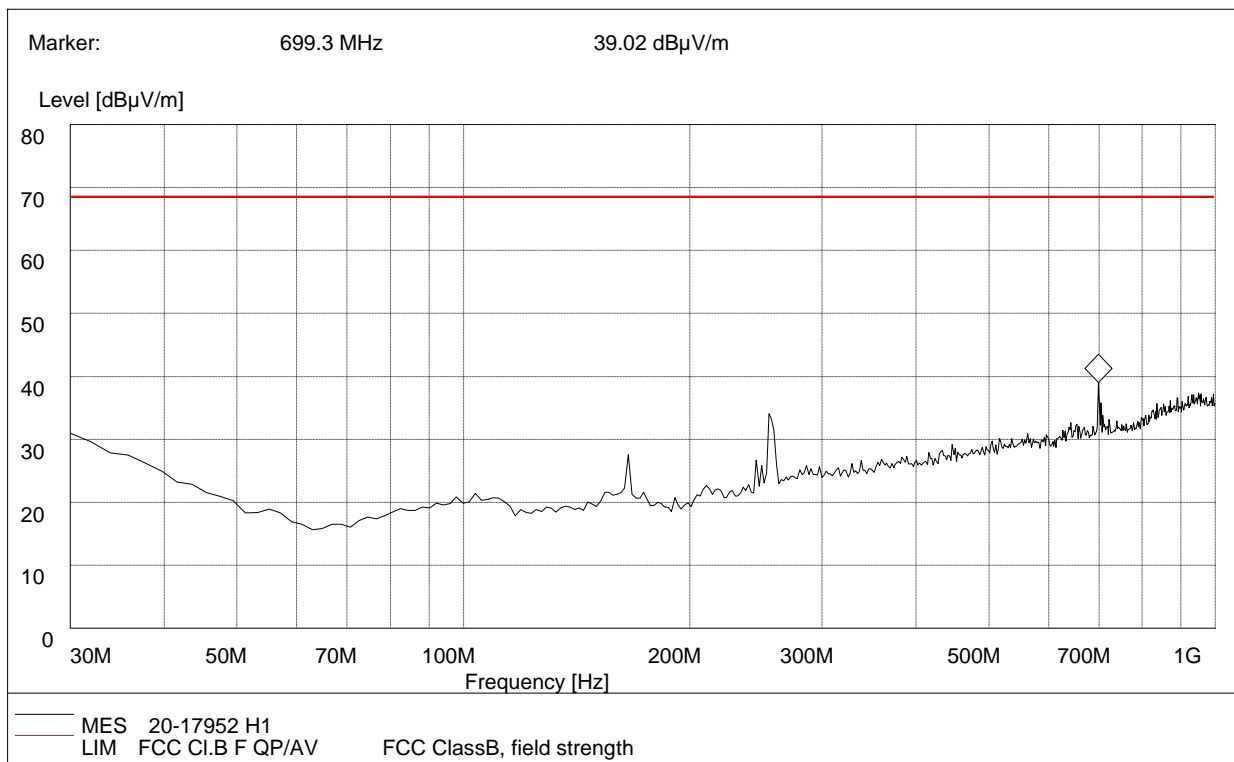
5.1.3 Test Procedure

- The measuring distance of at 3 m shall be used for measurements at frequency up to 1GHz. For frequencies above 1GHz, any suitable measuring distance may be used.
- The EUT was placed on the top of a rotating table 0.8 meters above the ground at a 3 meter open area test site. The table was rotated 360 degrees to determine the position of the highest radiation.
- The height of the equipment or of the substitution antenna shall be 0.8 m; the height of the test antenna shall vary between 1 m to 4 m. Both horizontal and vertical polarizations of the antenna are set to make the measurement
- The initial step in collecting conducted emission data is a spectrum analyzer peak detector mode pre-scanning the measurement frequency range. Significant peaks are then marked and then Quasi Peak detector mode re-measured.
- If the Peak Mode measured value compliance with and lower than Quasi Peak Mode Limit, the EUT shall be deemed to meet QP Limits and then no additional QP Mode measurement performed.
- For the actual test configuration, please refer to the related Item –EUT Test Photos.

Note: Both horizontal and vertical antenna polarities were tested and performed pretest to three orthogonal axis. The worst case emissions were reported

Test Result:

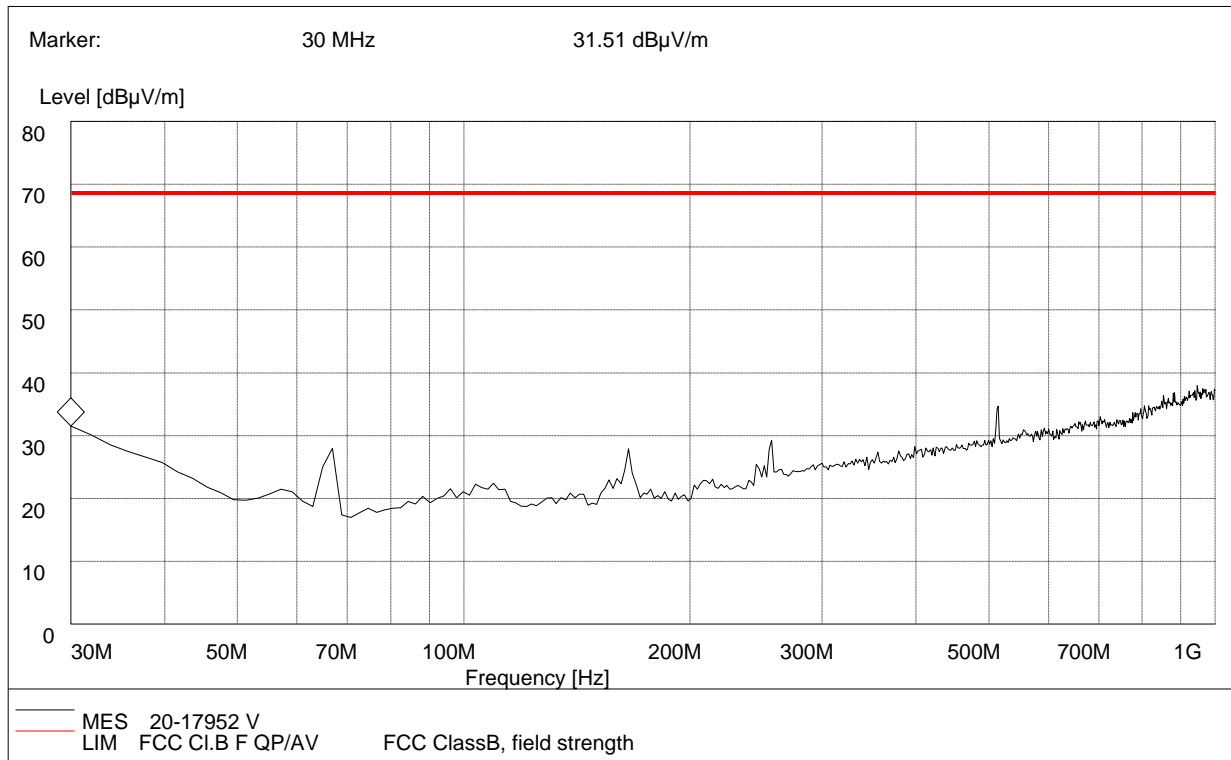
Radiation disturbances, antenna polarization:Setup1,Horizontal



(Plot C: Test Antenna Vertical 30M - 1G)

Frequency (MHz)	Quasi Peak (dB μ V/m)	Bandwidth (kHz)	Antenna height (cm)	Limit (dB μ V/m)	Margin (dB)	Antenna	Verdict
699.36	36.91	120.000	118.0	68.56	31.65	Horizontal	Pass

Radiation disturbances, antenna polarization:Setup1,Vertical



(Plot D: Test Antenna Horizontal30M - 1G)

Frequency (MHz)	Quasi Peak (dB μ V/m)	Bandwidth (kHz)	Antenna height (cm)	Limit (dB μ V/m)	Margin (dB)	Antenna	Verdict
515.00	31.89	120.000	120.0	68.56	36.67	Vertical	Pass

Above 1GHzSetup1

NO.	Freq. [MHz]	Level [dBμV/m]	Factor [dB]	Limit [dBμV/m]	Margin [dB]	Height [cm]	Angle [°]	Polarity
1	2031.75	55.56	-7.50	68.56	13.00	100	330	Horizontal
2	2253.81	59.62	-6.35	68.56	8.94	100	20	Horizontal
3	2641.91	60.05	-3.56	68.56	8.51	100	40	Horizontal
4	4036.25	57.98	1.93	68.56	10.58	100	350	Horizontal
5	6578.89	60.72	10.05	68.56	7.84	100	330	Horizontal
6	8559.63	62.03	12.10	68.56	6.53	100	230	Horizontal

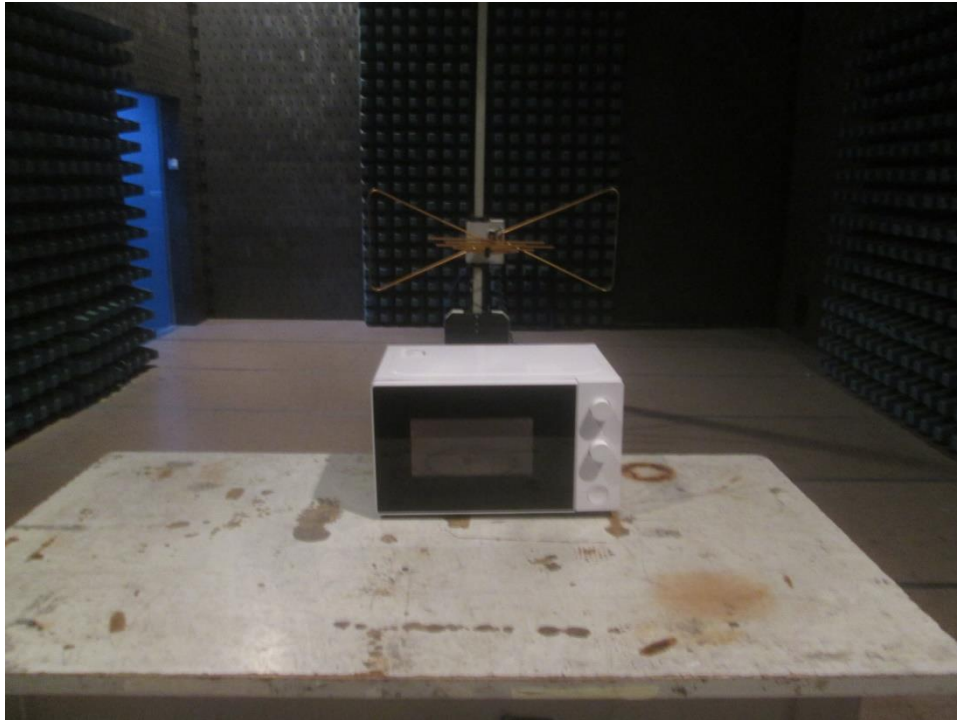
NO.	Freq. [MHz]	Level [dBμV/m]	Factor [dB]	Limit [dBμV/m]	Margin [dB]	Height [cm]	Angle [°]	Polarity
1	2205.30	59.39	-6.49	68.56	9.17	100	260	Vertical
2	2596.89	61.51	-3.85	68.56	7.05	100	280	Vertical
3	3143.03	58.14	-0.64	68.56	10.42	100	280	Vertical
4	4015.25	57.69	1.95	68.56	10.87	100	60	Vertical
5	4700.42	61.25	4.61	68.56	7.31	100	80	Vertical
6	8455.11	61.47	11.78	68.56	7.09	100	120	Vertical

REMARKS:

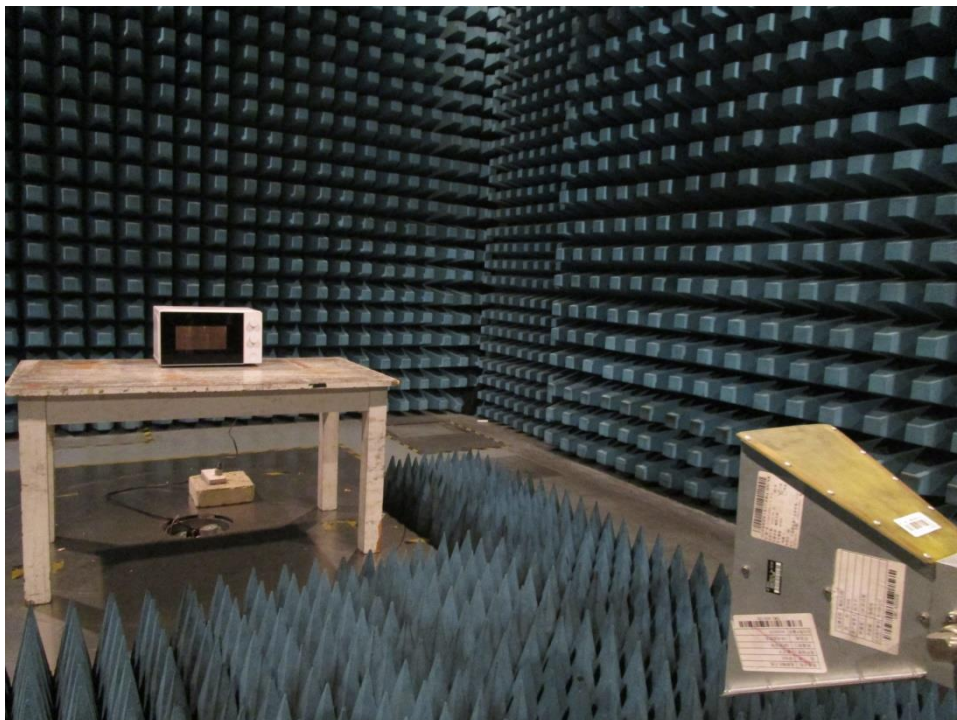
1. Emission Level(dBuV/m) = Raw Value(dBuV) + Correction Factor(dB/m)
2. Correction Factor(dB/m) = Antenna Factor(dB/m) + Cable Factor(dB)
 - Pre-Amplifier Factor(dB)

APPENDIX I: PHOTOGRAPHS OF EMC TEST CONFIGURATION

1. Radiated Emission Measurement below 1GHz



2. Radiated Emission Measurement above 1GHz



3. Conducted emission at AC mains input/output port Measurement

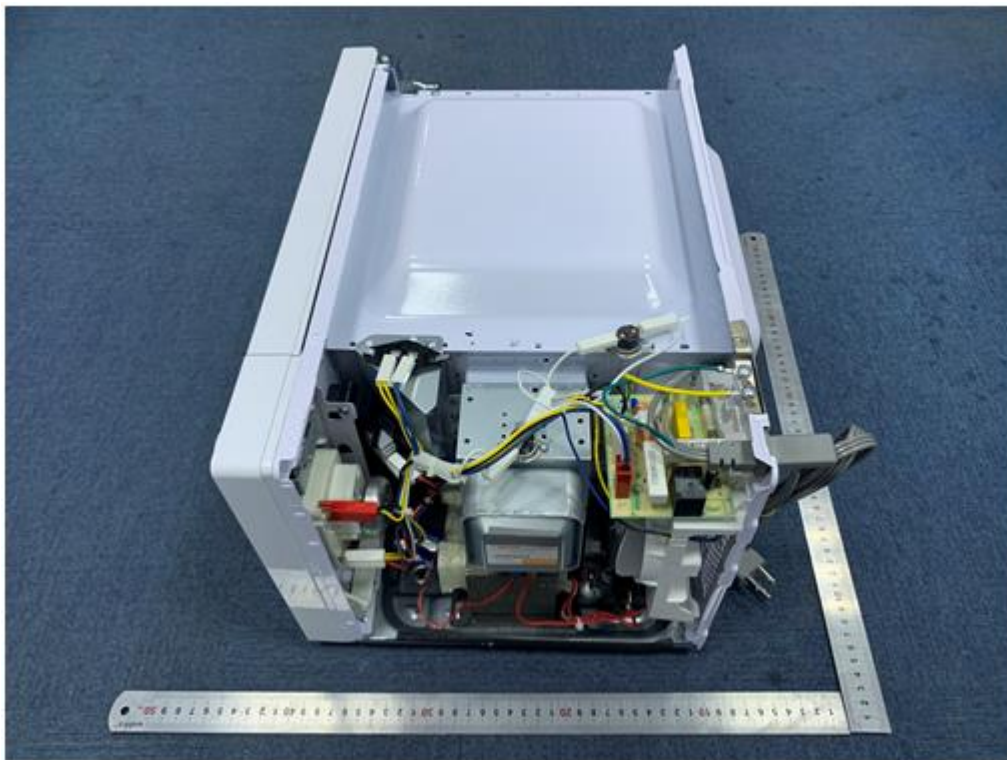


APPENDIX II: PHOTOGRAPHS OF PRODUCT PHOTO

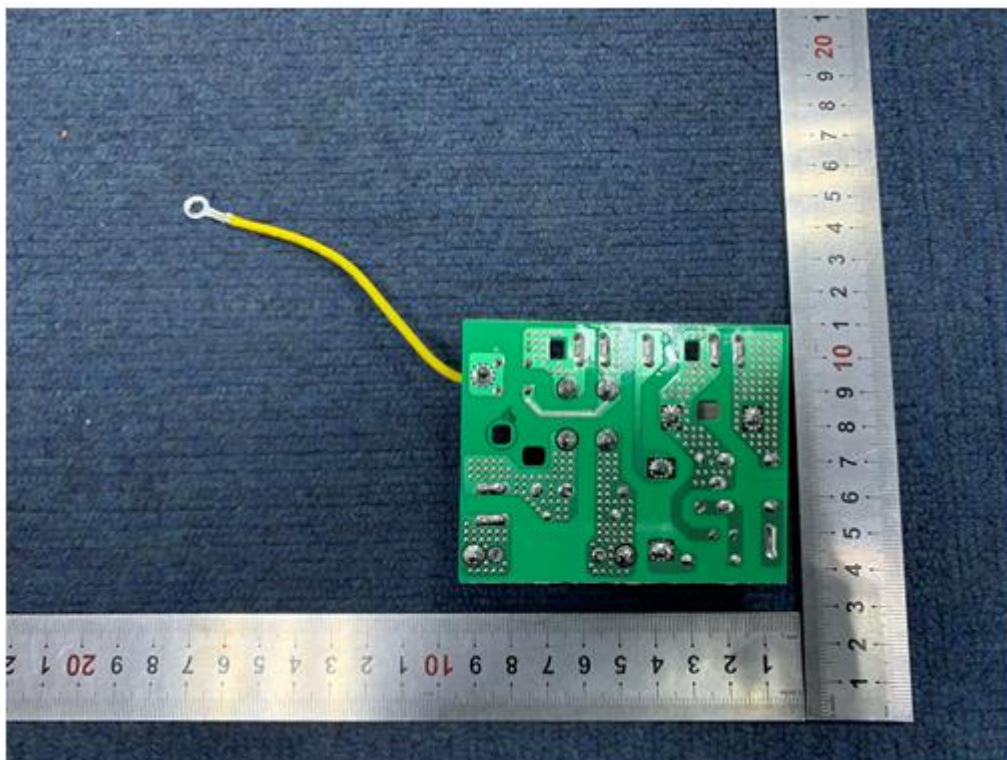
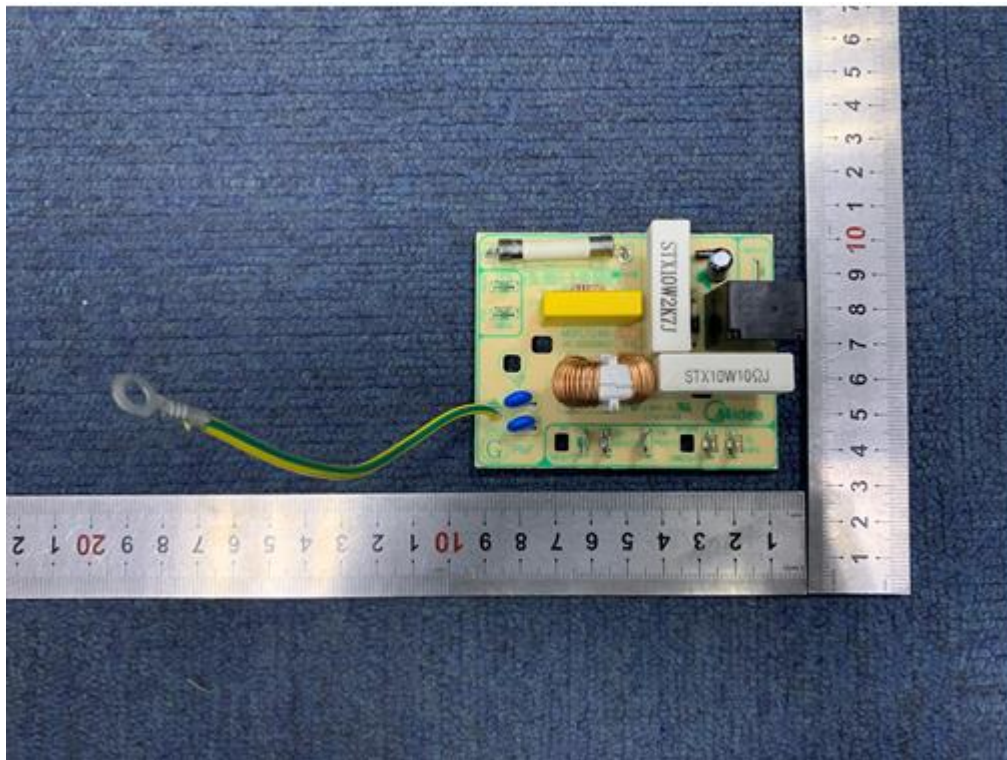
External Photo

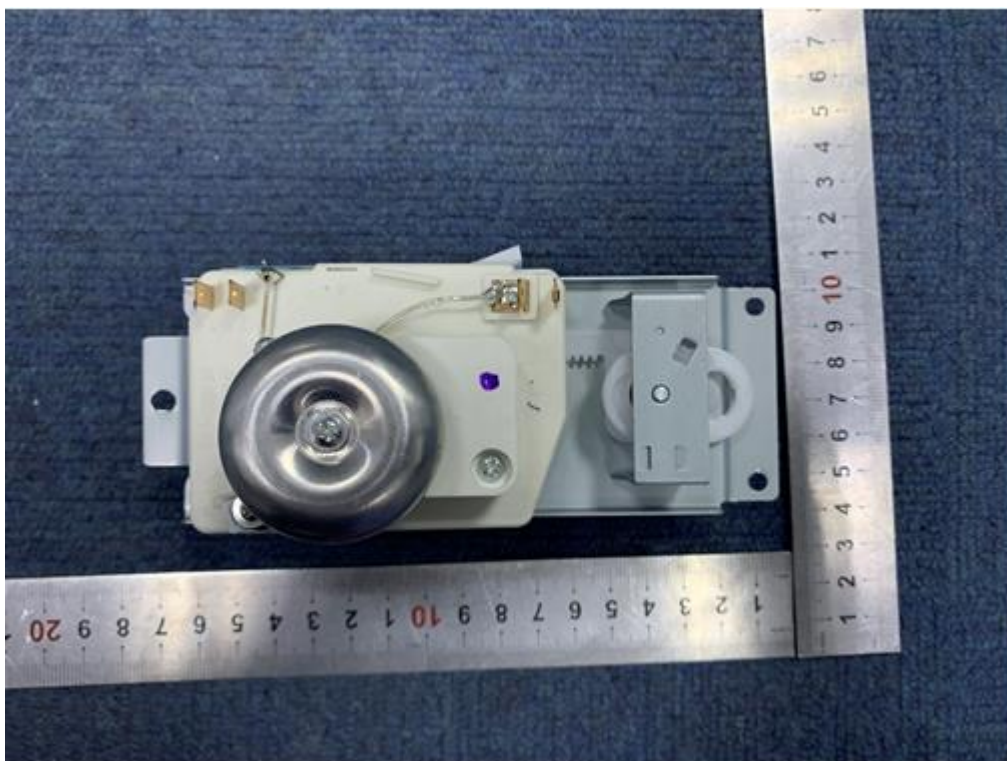
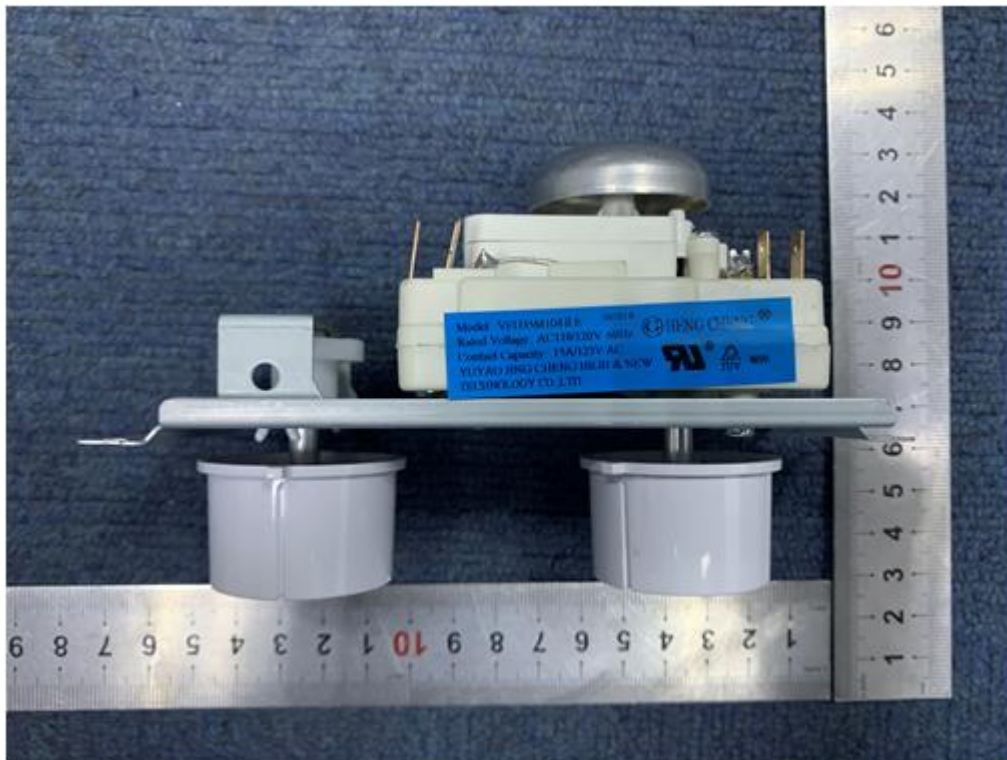






Internal Photo





*** End Of Report ***