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TEST REPORT # 314218 C
LSR Job #: C-2142

Compliance Testing of:

Tix560/Tix520

Test Date(s):

January 9th to 22nd 2015

Prepared For:

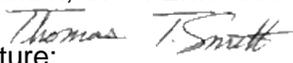
Attention: Reed Nelson
Fluke Thermology
3550 Annapolis Lane N#70
Minneapolis, MN 55447

This Test Report is issued under the Authority of:
Khairul Aidi Zainal, Senior EMC Engineer.

Signature: 

Date: 2/2/15

Test Report Reviewed by:
Tom Smith, VP of EMC Test Services

Signature:  Date: 2/2/15

Project Engineer:
Khairul Aidi Zainal, Senior EMC Engineer.

Signature:  Date: 1/24/15

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EXHIBIT 1. INTRODUCTION

1.1 - Scope

References:	FCC Part 15, Subpart C, Section 15.247 RSS GEN issue 4 and RSS 210 issue 8 Annex 8
Title:	FCC : Telecommunication – Code of Federal Regulations, CFR 47, Part 15. IC : Low-power License-exempt Radio-communication Devices (All Frequency Bands): Category I Equipment
Purpose of Test:	To gain FCC and IC Certification Authorization for Low-Power License-Exempt Transmitters.
Test Procedures:	Radiated Measurements were conducted in accordance with American National Standards Institute ANSI C63.4 – American National Standard for Methods of Measurement of Radio-Noise Emissions from Low-Voltage Electrical and Electronic Equipment in the Range of 9 kHz to 40 GHz.
Environmental Classification:	Industrial

1.2 - Normative References

Publication	Year	Title
47 CFR, Parts 0-15 (FCC)	2015	Code of Federal Regulations - Telecommunications
RSS 210 Issue 8 Annex 8	2010	Low-power License-exempt Radio- communication Devices (All Frequency Bands): Category I Equipment
ANSI C63.4	2009	American National Standard for Methods of Measurement of Radio-Noise Emissions from Low-Voltage Electrical and Electronic Equipment in the Range of 9 kHz to 40 GHz.
ANSI 63.10	2009	American National Standard For Testing Unlicensed Wireless devices.
FCC DA 00-705	2000	Filing and Measurement Guidelines for Frequency Hopping Spread Spectrum Systems.
RSS-GEN Issue 4	2014	General Requirements and Information for the Certification of Radio Apparatus

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1.3 - LS Research, LLC Test Facility

LS Research, LLC is accredited by A2LA (American Association for Laboratory Accreditation) as conforming to ISO/IEC 17025, 2005 "General Requirements for the Competence of Calibration and Testing Laboratories".

1.4 - Location of Testing

All testing was performed at the following location utilizing the facilities listed below, unless otherwise noted.

LS Research, LLC
W66 N220 Commerce Court
Cedarburg, Wisconsin, 53012 USA,

List of Facilities Located at LS Research, LLC:

Compact Chamber
Semi-Anechoic Chamber
Open Area Test Site (OATS)

1.5 - Test Equipment Utilized

A complete list of equipment utilized in testing is provided in Appendix A of this test report. Calibration dates are indicated in Appendix A. All test equipment is calibrated by a calibration laboratory accredited to the requirements of ISO/IEC 17025, and traceable to the SI standard.

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EXHIBIT 2. PERFORMANCE ASSESSMENT

2.1 - Client Information

Manufacturer Name:	Fluke Thermology
Address:	3550 Annapolis Lane N#70, Minneapolis, MN 55447
Contact Name:	Reed Nelson

2.2 - Equipment Under Test (EUT) Information

The following information has been supplied by the applicant.

Product Name:	Thermal Imager
Model Number:	TiX560/Tix520
Serial Number:	TiX56014120035: Radiated measurements TiX56014120042: Conducted measurements

2.3 - Associated Antenna Description

The antenna associated with the EUT is a Johanson Technology high frequency ceramic chip antenna, part number 2450AT18D0100. The chip antenna has a peak gain of 1.5dBi.

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2.4 - EUT'S Technical Specifications

EUT Frequency Range (in MHz)	2402 MHz to 2480MHz
RF Power in Watts	<input checked="" type="checkbox"/> Conducted Measurement <input type="checkbox"/> EIRP
Minimum(Watts):	GFSK =0.0011 Watts EDR 2 =0.0023 Watts EDR 3 =0.0028 Watts
Maximum(Watts):	GFSK =0.0013 Watts EDR 2 =0.0025 Watts EDR 3 =0.0029 Watts
Occupied Bandwidth (99% and 20dB)	20dB (kHz): GFSK =1345.0 EDR 2 =1361.0 EDR3 = 1369.0 99%(kHz): GFSK =877.8 EDR 2 =1209.1 EDR3 = 1218.2
Type of Modulation	GFSK, QPSK
Transmitter Spurious (worst case radiated) at 3 meters	34.6dB μ V/m at 1399.5MHz (not a function of transmitter)
Stepped (Y/N)	N
Step Value:	N/A
Frequency Tolerance %, Hz, ppm	Better than 100 ppm
Antenna Information	
Detachable/non-detachable	Non-detachable
Type	Ceramic chip antenna
Gain	1.5 dBi peak
EUT will be operated under FCC Rule Part(s)	Title 47 part 15.247
EUT will be operated under RSS Rule Part(s)	RSS 210
Modular Filing	<input type="checkbox"/> Yes <input checked="" type="checkbox"/> No
Portable or Mobile?	Portable

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RF Technical Information:

Type of Evaluation (check one)	<input type="checkbox"/>	SAR Evaluation: Device Used in the Vicinity of the Human Head
	<input type="checkbox"/>	SAR Evaluation: Body-worn Device
	<input checked="" type="checkbox"/>	RF Evaluation

The EUT was evaluated against the SAR test exclusion threshold listed in KDB 447498 D01 General RF Exposure Guidance v05r02. The EUT was found to be compliant with the SAR exclusion threshold for 100MHz to 6GHz at a minimum separation distance of ≤ 5 mm.

Frequency = 2.480 GHz
 ERP (dBm) = 4.6dBm
 ERP (mW)= 2.88 milliwatt
 Minimum separation distance = less than 5 mm

$$[2.88\text{mw}/5\text{mm}] * [\sqrt{2.48\text{GHz}}] = 0.58 * 1.57 = \underline{\underline{0.91}} \leq 3$$

Note: Bluetooth and WLAN radios do not transmit at the same time. Please refer to Appendix D for BT and WLAN Coexistence information.

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2.5 - Product Description

The thermal Imager is a WLAN and Bluetooth enabled handheld imaging product that can detect infrared radiation (IR). The primary use is for preventive maintenance and diagnosing problems in industrial environments. These products are not intended for sale to consumers. The series has two versions labeled TiX520 and TiX560.

The versions use the same common IR camera body assembly (Fluke part number 4596742). Other than the model numbers, the electronics, mechanical components, layout, bill of materials, assembly procedures, and test processes are the exactly same for the three versions. The versions are configured through software flags in the flash memory at the end of the production line to match the customer's order.

The differences between the versions are the following:

Thermal Sensitivity:

The thermal sensitivity is the minimal temperature difference that the thermal camera can detect. TiX520 can detect down to 0.05 °C temperature difference. TiX560 can detect down to 0.045 °C temperature difference. The native thermal sensitivity of the IR Camera is 0.045 °C. Embedded software within the IR Camera reduces the thermal sensitivity for the Ti200 version.

Temperature Measurement range:

The TiX520 and TiX560 are Calibrated to -10°C. The TiX520's measurement range is -20 to 850°C and the TiX560's measurement range is -20 to 1200°C

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EXHIBIT 3. EUT OPERATING CONDITIONS & CONFIGURATIONS DURING TESTS

3.1 - Climate Test Conditions

Temperature:	70-71° F
Humidity:	34-38%
Pressure:	729-742mmHg

3.2 - Applicability & Summary Of EMC Emission Test Results

FCC and IC Paragraph	Test Requirements	Compliance (Yes/No)
FCC : 15.207 IC : RSS GEN sect. 7.2.2	Power Line Conducted Emissions Measurements	Yes
FCC : 15.247 (a)(1) IC : RSS 210 A8.1 (a)	20 dB Bandwidth	Yes
FCC : 15.247(b) & 1.1310 IC : RSS 210 A8.4	Maximum Output Power	Yes
FCC : 15.247(i), 1.1307, 1.1310, 2.1091 & 2.1093 IC : RSS 102	RF Exposure Limit	Yes
FCC :15.247(d) IC : RSS 210 A8.5	RF Conducted Spurious Emissions at the Transmitter Antenna Terminal	Yes
FCC:15.247 (a)(1)(iii) IC: RSS 210 (b)	Carrier Frequency Separation	Yes
FCC:15.247 (a)(1)(i),(ii),(iii) IC: RSS 210 (c),(d),(e)	Number of hopping channels	Yes
FCC:15.247 (a)(1)(i),(ii),(iii) IC: RSS 210 (c),(d),(e)	Time of occupancy (Dwell Time)	Yes
FCC : 15.247(b) IC : RSS 210 A8.2(b), section 2.2, 2.6 and 2.7	Transmitter Radiated Emissions in the restricted bands	Yes

3.3 - Modifications Incorporated In The EUT For Compliance Purposes

None Yes (explain below)

3.4 - Deviations & Exclusions From Test Specifications

None Yes (explain below)

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EXHIBIT 4. DECLARATION OF CONFORMITY

The EUT was found to MEET the requirements as described within the specification of FCC Title 47, CFR Part 15.247, and Industry Canada RSS-210, Issue 8 (2010), Annex 8 (section 8.1).

Note: If some emissions are seen to be within 3 dB of their respective limits; as these levels are within the tolerances of the test equipment and site employed, there is a possibility that this unit, or a similar unit selected out of production may not meet the required limit specification if tested by another agency.

LS Research, LLC certifies that the data contained herein was taken under conditions that meet or exceed the requirements of the test specifications. The results in this Test Report apply only to the item(s) tested on the above-specified dates. Any modifications made to the EUT subsequent to the indicated test date(s) will invalidate the data herein, and void this certification.

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EXHIBIT 5. RADIATED EMISSIONS TEST

5.1 - Test Setup

The test setup was assembled in accordance with Title 47, CFR FCC Part 15, RSS GEN and ANSI C63.4-2009. The EUT was placed on an 80cm high non-conductive pedestal, centered on a flush mounted 2-meter diameter turntable inside a 3 meter Semi-Anechoic, FCC listed Chamber. The EUT was operated in continuous transmit mode for final testing using power as provided by an AC to DC power supply that comes with the EUT. The unit has the capability to operate on 3 channels, controllable via proprietary software provided by the manufacturer.

The applicable limits apply at a 3 meter distance. The calculations to determine these limits are detailed in the following pages. Please refer to Appendix A for a complete list of test equipment. The test sample was operated on one of three (3) standard channels to comply with FCC Part 15.31(m).

5.2 - Test Procedure

Radiated RF measurements were performed on the EUT in a 3 meter Semi-Anechoic, FCC listed Chamber. The frequency range from 30 MHz to 25000 MHz was scanned and investigated. The radiated RF emission levels were manually noted at the various fixed degree settings of azimuth on the turntable and antenna height. The EUT was placed on a non-conductive pedestal in the 3 meter Semi-Anechoic Chamber, with the antenna mast placed such that the antenna was 3 meters from the EUT. A Biconical Antenna was used to measure emissions from 30 MHz to 300 MHz, and a Log Periodic Antenna was used to measure emissions from 300 MHz to 1000 MHz. A Double-Ridged Waveguide Horn Antenna was used from 1 GHz to 18 GHz while a standard gain horn antenna was used in the 18 GHz to 25 GHz range. The maximum radiated RF emissions between 30MHz to 25 GHz were found by raising and lowering the sense antenna between 1 and 4 meters in height, using both horizontal and vertical antenna polarities.

The EUT was positioned in 3 orthogonal orientations.

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5.3 - Test Equipment Utilized

A list of the test equipment and antennas utilized for the Radiated Emissions test can be found in Appendix A. This list includes calibration information and equipment descriptions. All equipment is calibrated and used according to the operation manuals supplied by the manufacturers. All calibrations of the antennas used were performed at a calibration laboratory accredited to ISO 17025, and are traceable to the SI standard. In addition, the Connecting Cables were measured for losses using a calibrated Signal Generator and an EMI Receiver. The resulting correction factors and the cable loss factors from these calibrations were entered into the EMI Receiver database. **As a result, the data taken from the EMI Receiver accounts for the antenna correction factor as well as cable loss or other corrections, and can therefore be entered into the database as a corrected meter reading.** The EMI Receiver was operated with a resolution bandwidth of 120 kHz for measurements below 1 GHz (video bandwidth of 300 kHz), and a bandwidth of 1 MHz for measurements above 1 GHz (video bandwidth of 1 MHz).

5.4 - Test Results

The EUT was found to **MEET** the Radiated Emissions requirements of Title 47 CFR, FCC Part 15.247 and Canada RSS-210, Issue 8 (2010), Annex 8 for an FHSS transmitter. The frequencies with significant RF signal strength were recorded and plotted as shown in the Data Charts and Graphs.

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5.5 - Calculation of Radiated Emissions Limits and reported data

Reported data:

For both fundamental and spurious emissions measurement, the data reported includes all necessary correction factors. These correction factors are loaded onto the EMI receiver when measurements are performed.

Reported Measurement data = Raw receiver measurement (dB μ V/m) + Antenna correction Factor + Cable factor (dB) + Miscellaneous factors when applicable (dB) – amplification factor when applicable (dB).

Generic example of reported data at 200 MHz:

Reported Measurement data = 18.2 (raw receiver measurement) + 15.8 (antenna factor) + 1.45 (cable factor) = 35.45 (dB μ V/m).

As specified in 15.247 (d) and RSS 210 A8.5, radiated emissions that fall within the restricted band described in 15.205(c) for FCC and section 2.2 of RSS 210 for IC, must comply with the general emissions limit.

The following table depicts the general radiated emission limits above 30 MHz. These limits are obtained from Title 47 CFR, Part 15.209, for radiated emissions measurements. These limits were applied to any signals found in the 15.205 restricted bands. The mentioned limits correspond to those limits listed in RSS GEN.

Frequency (MHz)	3 m Limit μ V/m	3 m Limit (dB μ V/m)	1 m Limit (dB μ V/m)
30-88	100	40.0	-
88-216	150	43.5	-
216-960	200	46.0	-
960-24,000	500	54.0	63.5

Sample conversion of field strength (μ V/m to dB μ V/m):

To convert 100 μ V/m to dB μ V/m,

$$\text{dB}\mu\text{V/m} = 20 \log_{10} (100) = 40 \text{ dB}\mu\text{V/m (from 30-88 MHz)}$$

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5.6 - Radiated Emissions Test Data Chart

Manufacturer:	Fluke Thermology				
Date(s) of Test:	January 9 th , 16 th , 20 th and 21 st 2015				
Project Engineer(s):	Khairul Aidi Zainal				
Test Engineer(s):	Michael Hintzke and Khairul Aidi Zainal				
Voltage:	120VAC				
Operation Mode:	continuous transmit, modulated				
Environmental Conditions in the Lab:	Temperature: 70-71° F Relative Humidity: 34-38%				
EUT Power:	X	Single Phase 120VAC		3 Phase ___ VAC	
		Battery		Other: Bench DC supply	
EUT Placement:	X	80cm non-conductive pedestal		10cm Spacers	
EUT Test Location:	X	3 Meter Semi-Anechoic FCC Listed Chamber		3/10m OATS	
Measurements:		Pre-Compliance		Preliminary	X Final
Detectors Used:	X	Peak	X	Quasi-Peak	X Average

Emissions that are present but not a function of the transmitter:

Frequency (MHz)	Antenna	EUT	Height (cm)	Azimuth (°)	Peak (dBµV/m)	Q. Peak (dBµV/m)	Average (dBµV/m)	Note
5000.00	H	V	100.0	0	41.0	N/A	30.7	1
14000.00	V	V	100.0	0	48.6	N/A	36.5	1
10000.00	H	V	100.0	0	46.8	N/A	34.6	1
177.93	V	V	100.0	134	N/A	37.9	N/A	
45.56	V	V	100.0	0	N/A	33.1	N/A	
153.58	H	V	226.3	180	N/A	45.3	N/A	
177.87	H	V	100.0	96	N/A	44.2	N/A	
381.12	H	V	100.0	0	N/A	39.7	N/A	
420.00	H	V	100.0	0	N/A	42.5	N/A	
228.72	V	V	100.0	20	N/A	42.7	N/A	
1399.46	H	V	100.00	110	53.3	N/A	34.6	
1100.00	H	V	100.00	93	48.7	N/A	30.8	

Notes:

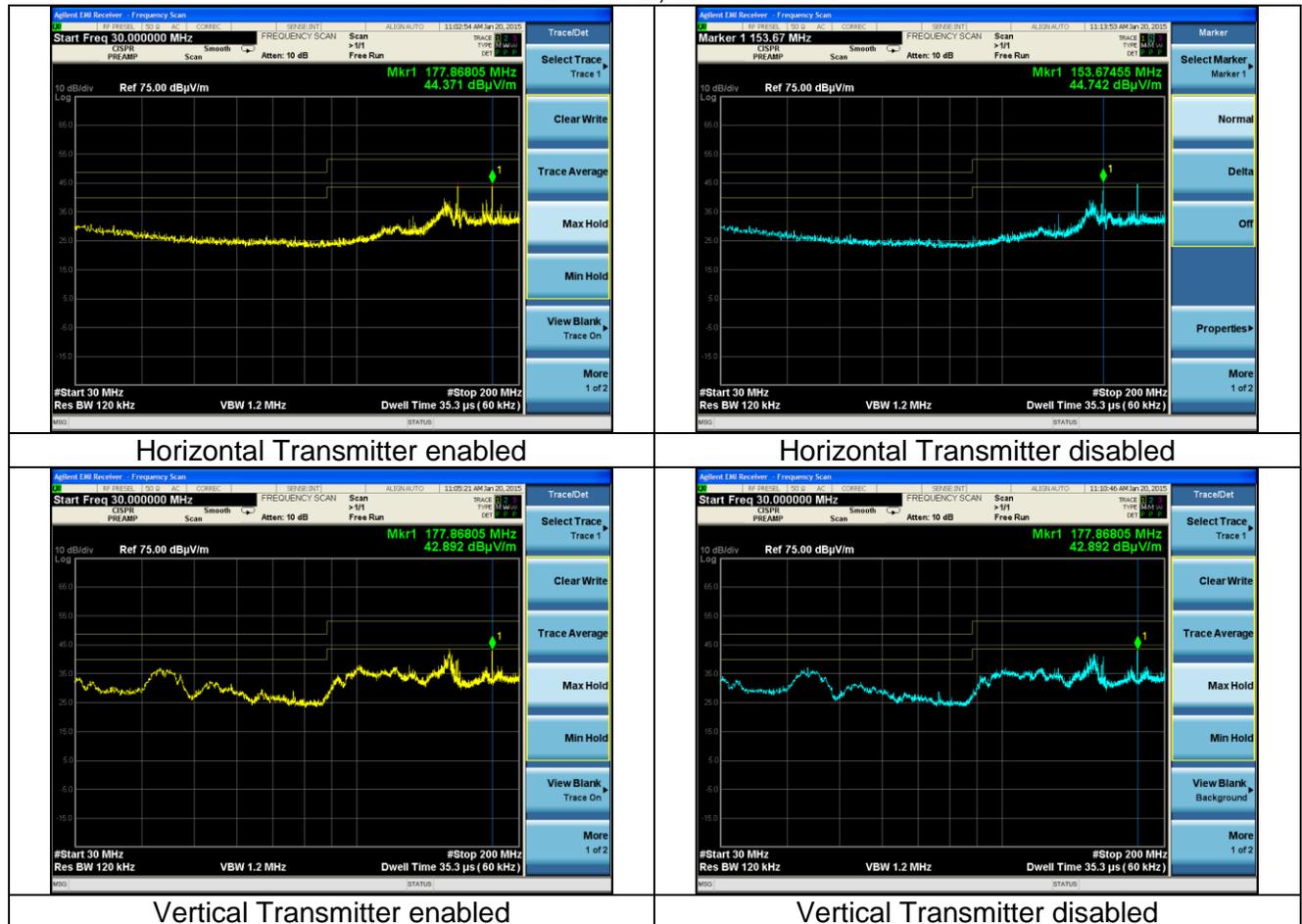
1. Measurement of system noise floor.
2. H: Horizontal, V: Vertical, S: Side, F: Flat.
3. Since the emissions listed above are not a function of the transmitter, these are not compared to a specific limit.
4. Refer to exhibit 5.5 on explanation of how data is reported.

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5.7 – Screen Captures.

The screen captures below are those using the Peak detector of the analyzer. In addition, the screen captures presented are those which were deemed to be an appropriate representation of the spectrum scan.

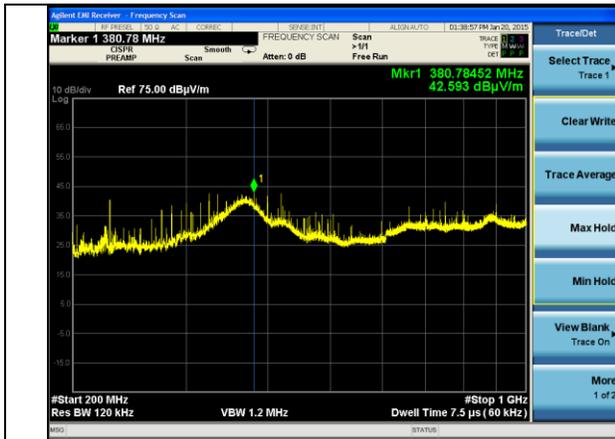
30 to 200 MHz, 3m distance.



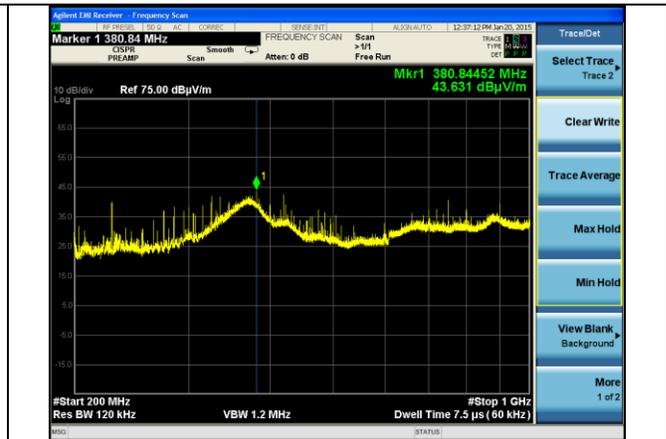
Note: In addition to investigation with the radio disabled, the radio module was tested stand-alone and confirms that emissions seen are not those of the radio module.

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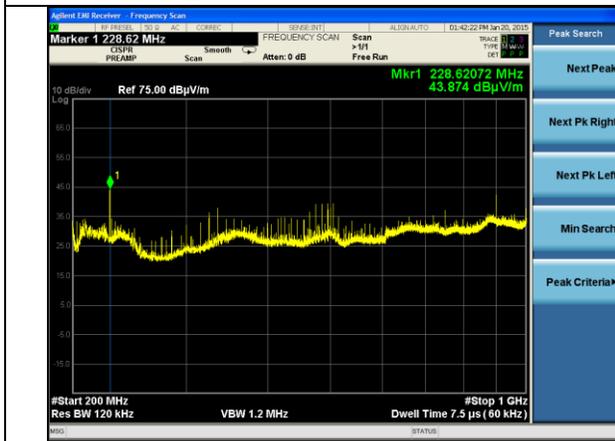
200 to 1000 MHz, 3m distance.



Horizontal Transmitter enabled



Horizontal Transmitter disabled



Vertical Transmitter enabled



Vertical Transmitter disabled

Note: In addition to investigation with the radio disabled, the radio module was tested stand-alone and confirms that emissions seen are not those of the radio module.

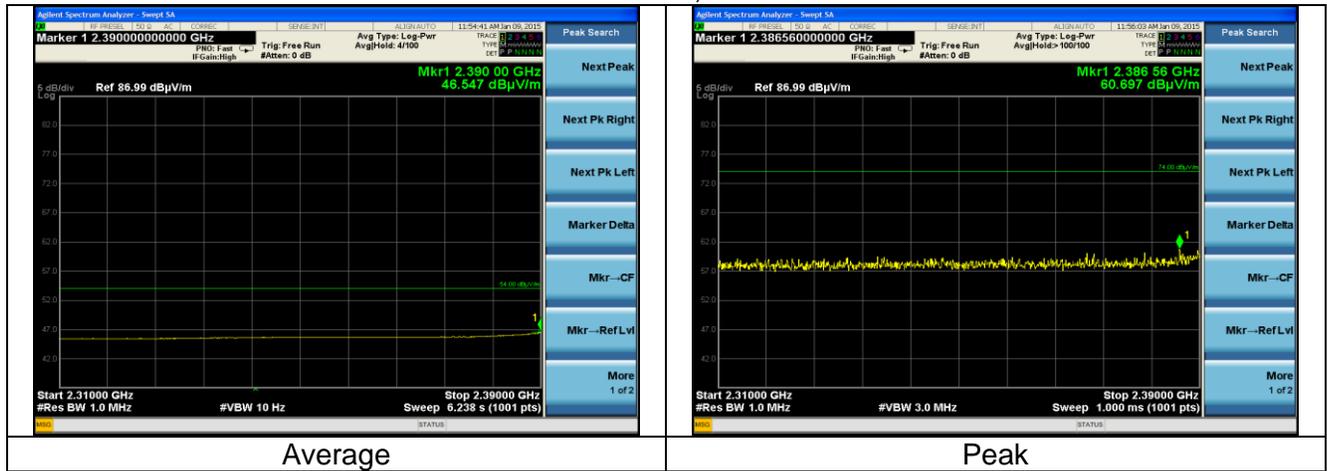
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1000 to 2310 MHz, 3m distance.



Note: In addition to investigation with the radio disabled, the radio module was tested stand-alone and confirms that emissions seen are not those of the radio module.

2310 to 2390 MHz, 3m distance.

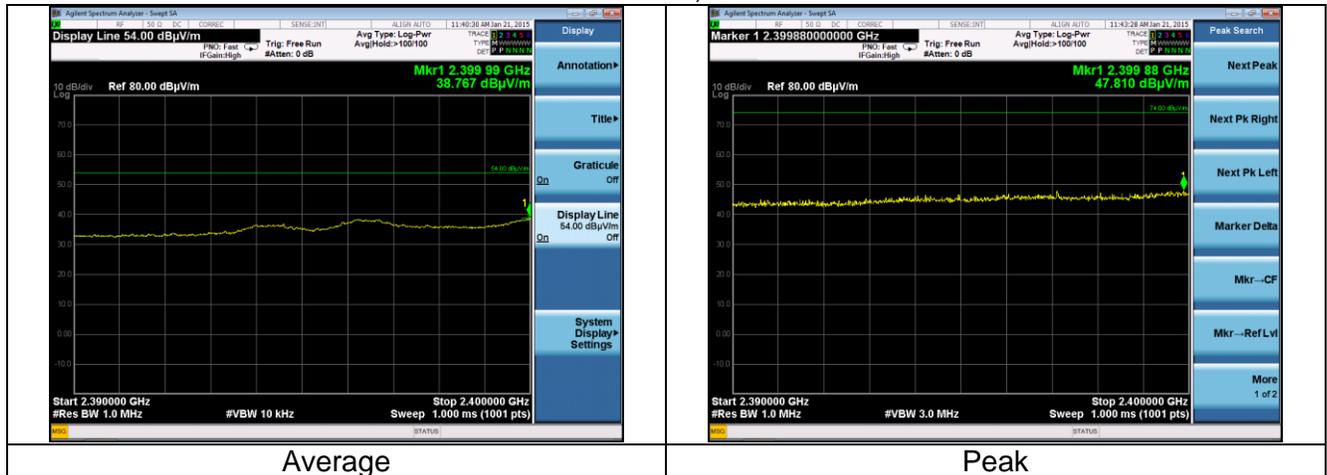


Note: In addition to investigation with the radio disabled, the radio module was tested stand-alone and confirms that emissions seen are not those of the radio module.

Note: The range 2483.5 to 2500 MHz is in section 8 of this report (Band-edges).

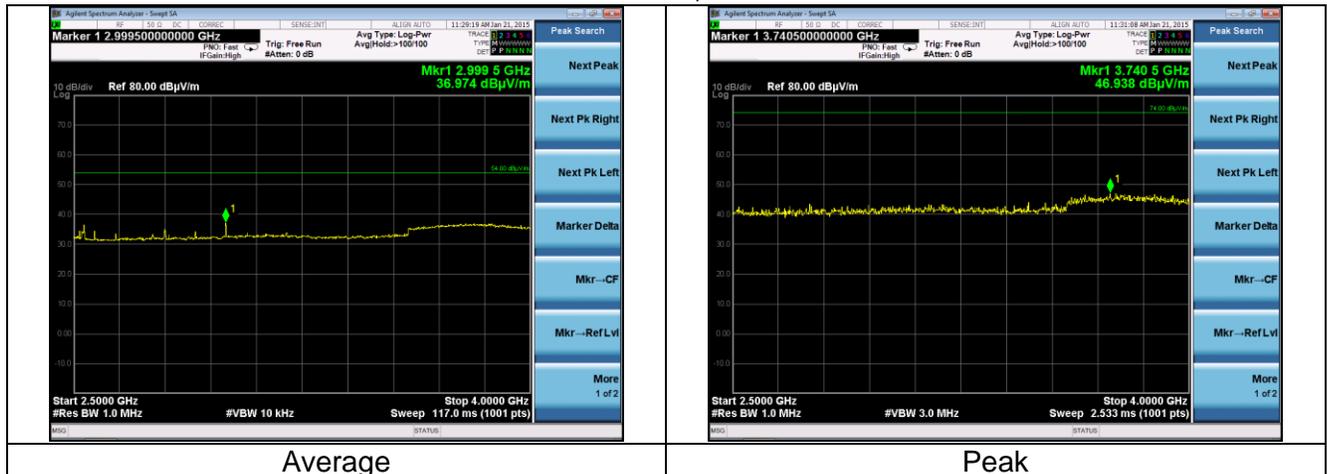
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2390 to 2400 MHz, 3m distance.



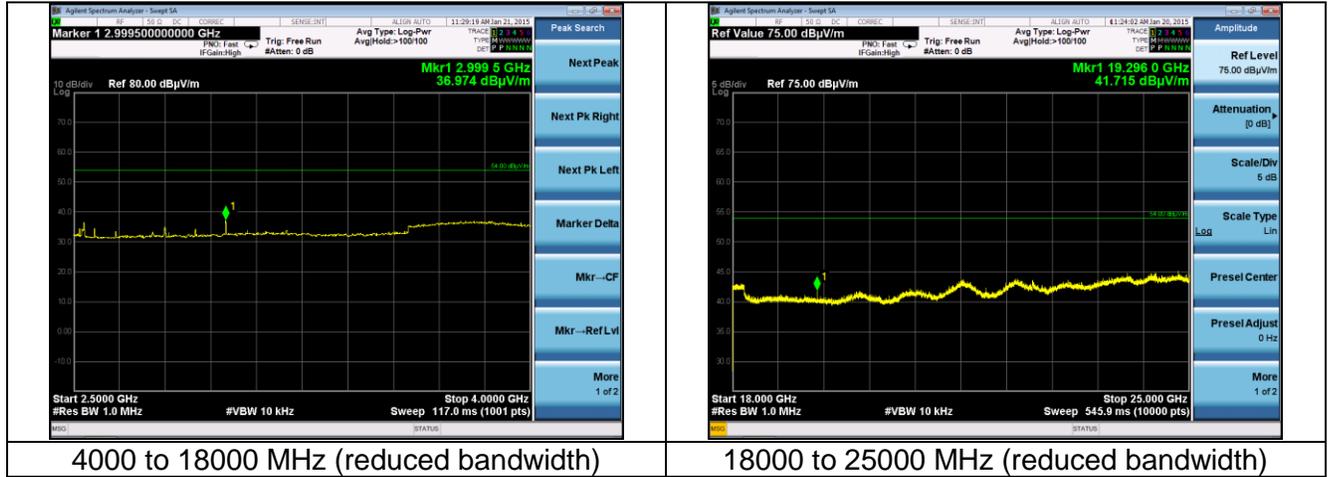
Note: The display lines depicted in the plots above do not represent limit lines

2500 to 4000 MHz, 3m distance.



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4000 to 25000 MHz, 3m distance.



4000 to 18000 MHz (reduced bandwidth)

18000 to 25000 MHz (reduced bandwidth)

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EXHIBIT 6. CONDUCTED EMISSIONS TEST, AC POWER LINE

6.1 Test Setup

The test area and setup are in accordance with ANSI C63.4 and with Title 47 CFR, FCC Part 15, Industry Canada RSS-210 and RSS GEN. The EUT was placed on a non-conductive wooden table, with a height of 80 cm above the reference ground plane. The power supply was then plugged into a 50Ω (ohm), 50/250 μH Line Impedance Stabilization Network (LISN). The AC power supply of 120V was provided via an appropriate broadband EMI Filter, and then to the LISN line input. Final readings were then taken and recorded. After the EUT was setup and connected to the LISN, the RF Sampling Port of the LISN was connected to a 10 dB Attenuator-Limiter, and then to EMI receiver System. The EMCO LISN used has the ability to terminate the unused port with a 50Ω (ohm) load when switched to either L1 (line) or L2 (neutral).

6.2 Test Procedure

The EUT was investigated in continuous modulated transmit mode for this portion of the testing. The appropriate frequency range and bandwidths were selected on the EMI Receiver, and measurements were made. The bandwidth used for these measurements is 9 kHz, as specified in CISPR 16-1, Section 1, Table 1, for Quasi-Peak and Average detectors in the frequency range of 150 kHz to 30 MHz. Final readings were then taken and recorded.

6.3 Test Equipment Utilized

A list of the test equipment and accessories utilized for the Conducted Emissions test is provided in Appendix A. This list includes calibration information and equipment descriptions. All equipment is calibrated and used according to the operation manuals supplied by the manufacturers. Calibrations of the LISN and Limiter were performed at an IEC/ISO 17025 accredited calibration laboratory, traceable to the SI standard. All cables are calibrated and checked periodically for conformance. The emissions are measured on the EMI System, which has automatic correction for all factors stored in memory and allows direct readings to be taken.

6.4 Test Results

The EUT was found to **MEET** the Conducted Emission requirements of FCC Part 15.207 and RSS GEN 7.2.4 for Conducted Emissions for an Intentional Radiator. See the Data Charts and Graphs for more details of the test results.

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6.5 FCC Limits of Conducted Emissions at the AC Mains Ports

Frequency Range (MHz)	Class A Limits (dB μ V)		Measuring Bandwidth
	Quasi-Peak	Average	
0.150 -0.50 *	66-56	56-46	RBW = 9 kHz VBW \geq 9 kHz for QP VBW = 1 Hz for Average
0.5 – 5.0	56	46	
5.0 – 30	60	50	
* The limit decreases linearly with the logarithm of the frequency in this range.			

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6.6

CONDUCTED EMISSIONS TEST DATA CHART

Frequency Range inspected: 150 KHz to 30 MHz

Manufacturer:	Fluke Thermography				
Date(s) of Test:	January 15 th 2015				
Project Engineer:	Khairul Aidi Zainal				
Test Engineer:	Peter Feilen				
Voltage:	120 VAC and 240VAC				
Operation Mode:	Continuous transmit, modulated				
Environmental Conditions in the Lab:	Temperature: 71° F Relative Humidity: 40%				
Test Location:	X	AC Mains Test area			Chamber
EUT Placed On:	X	40cm from Vertical Ground Plane			10cm Spacers
	X	80cm above Ground Plane			Other:
Measurements:		Pre-Compliance		Preliminary	X Final
Detectors Used:		Peak	X	Quasi-Peak	X Average

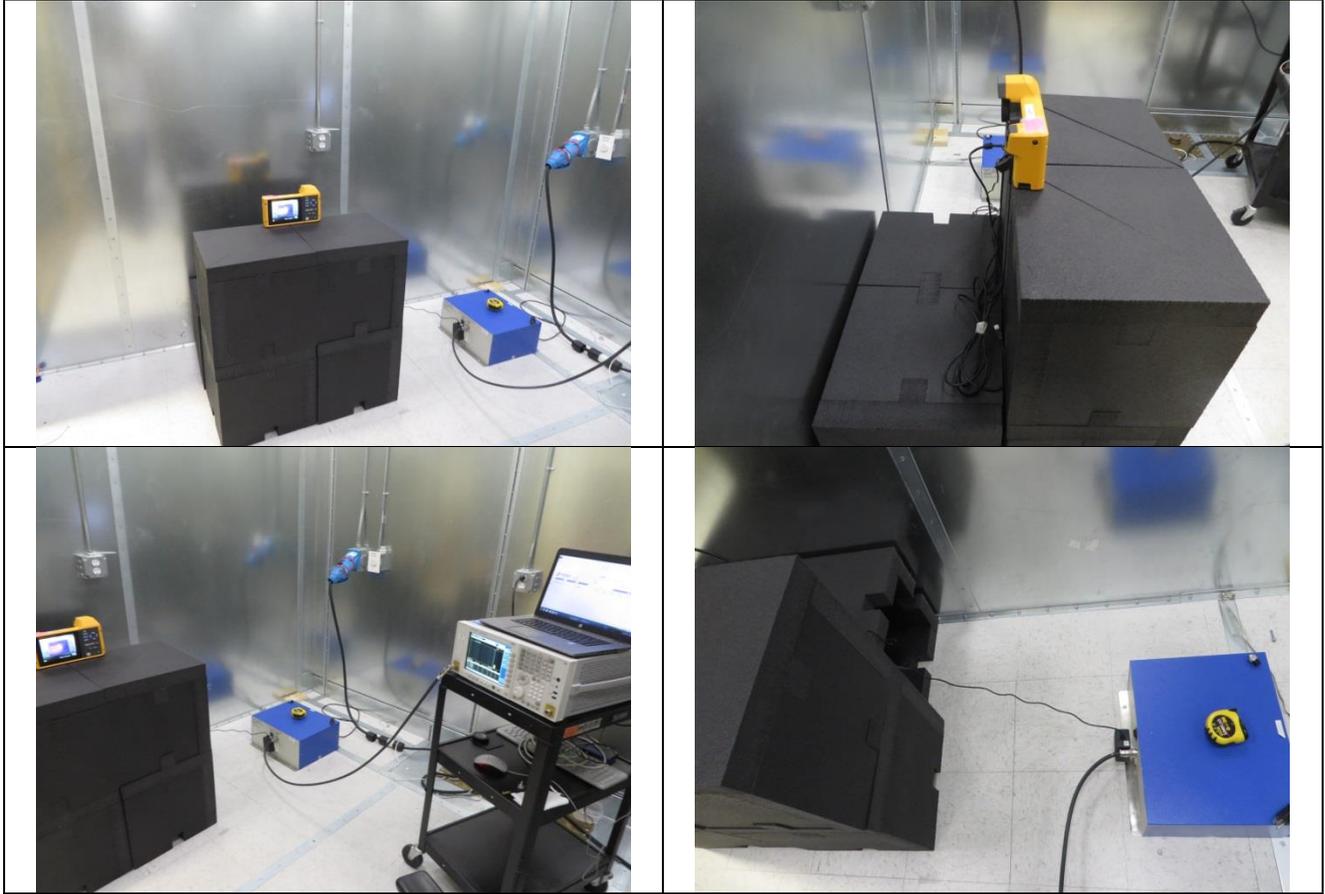
Voltage / Frequency	Frequency (MHz)	Line	Quasi-Peak			Average		
			Q-Peak Reading (dBμV)	Q-Peak Limit (dBμV)	Quasi-Peak Margin (dB)	Average Reading (dBμV)	Average Limit (dBμV)	Average Margin (dB)
120V/60Hz	0.177	1	41.2	64.6	23.4	31.2	54.6	23.4
120V/60Hz	0.332	1	44.0	59.4	15.4	31.4	49.4	18.0
120V/60Hz	0.415	1	25.2	57.5	32.3	15.7	47.5	31.8
120V/60Hz	4.070	1	42.5	56.0	13.5	33.3	46.0	12.7
120V/60Hz	0.330	2	47.0	59.5	12.5	37.5	49.5	12.0
120V/60Hz	0.461	2	45.4	56.7	11.3	35.2	46.7	11.5
120V/60Hz	0.505	2	45.6	56.0	10.4	32.1	46.0	13.9
240V/50Hz	0.173	2	51.2	64.8	13.6	42.8	54.8	12.0
240V/50Hz	0.357	2	43.6	58.8	15.2	32.7	48.8	16.1
240V/50Hz	0.469	2	47.8	56.5	8.7	39.5	46.5	7.0
240V/50Hz	0.173	1	50.6	64.8	14.2	40.7	54.8	14.1
240V/50Hz	0.208	1	46.4	63.3	16.9	36.1	53.3	17.2
240V/50Hz	0.312	1	46.5	59.9	13.4	34.8	49.9	15.1
240V/50Hz	1.918	1	45.6	56.0	10.4	35.4	46.0	10.6

Notes:

- 1) The emissions listed are characteristic of the power supply used and not that of the transmitter. Changing transmit channels did not change the emissions.

Prepared For: Fluke Thermology	EUT: Tix50 Thermal Imagers	LS Research, LLC
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6.7 Test Setup Photo(s) – Conducted Emissions Test



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6.8 Screen Captures – Conducted Emissions Test

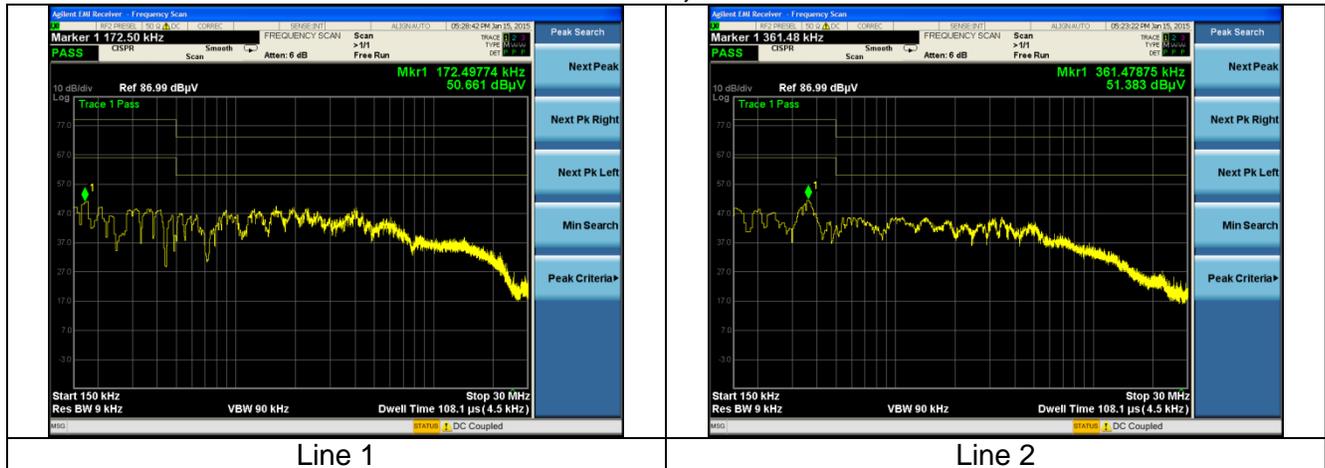
These screen captures represent Peak Emissions. For conducted emission measurements, both a Quasi-Peak detector function and an Average detector function are utilized.

120 VAC, 60Hz



Note: The display lines in the plot above do not represent the limit lines.

240 VAC, 50Hz



Note: The display lines in the plot above do not represent the limit lines.

Prepared For: Fluke Thermology	EUT: Tix50 Thermal Imagers	LS Research, LLC
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EXHIBIT 7. OCCUPIED BANDWIDTH

7.1 - Limits

For an FHSS system operating in the 2400 to 2483.5 MHz band, there are no limits for 20dB bandwidth.

7.2 - Method of Measurements

Industry Canada (IC RSS GEN 4.6.1) requires the measurement of the 99% bandwidth while CFR 47 part 15.247 requires the measurement of the 20dB bandwidth. For this portion of the tests, a direct measurement of the transmitted signal was performed at the antenna port of the EUT, via a cable connection to a spectrum analyzer. An attenuator was placed in series with the cable to protect the spectrum analyzer. The loss from the cable and the attenuator were added on the analyzer as gain offset settings there by allowing direct measurements, without the need for any further corrections. The EUT was configured to run in a continuous transmit mode, while being supplied with typical data as a modulation source. A bandwidth measurement function that is built into the spectrum analyzer was used to measure the bandwidths.

Measurement procedure: FCC DA 00-705

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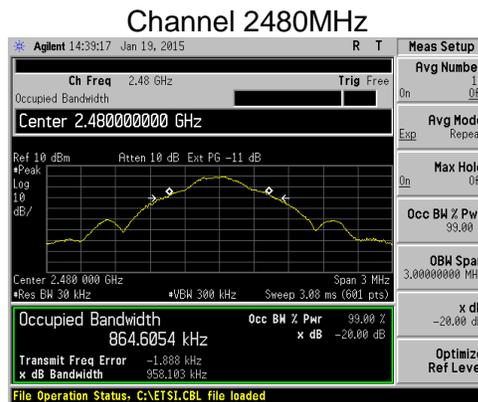
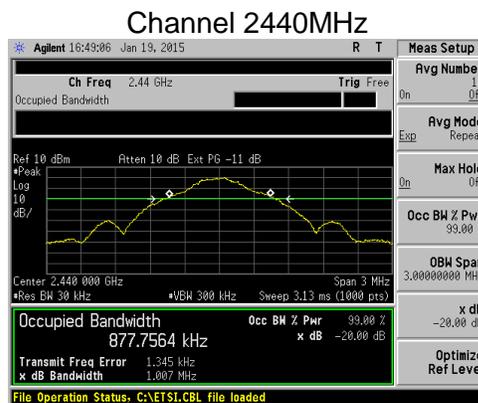
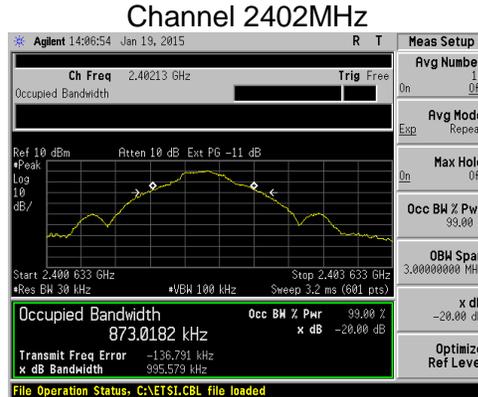
7.3 - Test Data

Packet Type	Channel	Frequency (MHz)	20dB EBW (kHz)	99% EBW (kHz)
GFSK	1	2402	995.6	873.0
	39	2440	1007.0	877.8
	79	2480	958.1	864.6
EDR2	1	2402	1361.0	1206.0
	39	2440	1345.0	1209.1
	79	2480	1361.0	1201.3
EDR3	1	2402	1366.0	1218.2
	39	2440	1369.0	1213.6
	79	2480	1368.0	1214.3

Prepared For: Fluke Thermology	EUT: TiX50 Thermal Imagers	LS Research, LLC
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7.4 – Screen Captures

A. GFSK



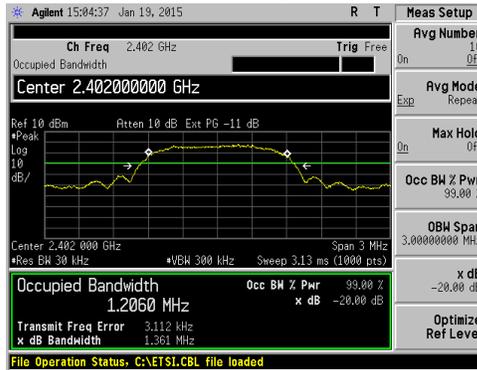
Prepared For: Fluke Thermology
 Report # 314218 C
 LSR Job #: C-2142

EUT: Tix50 Thermal Imagers
 Model #: TiX560
 Serial #: TiX56014120035
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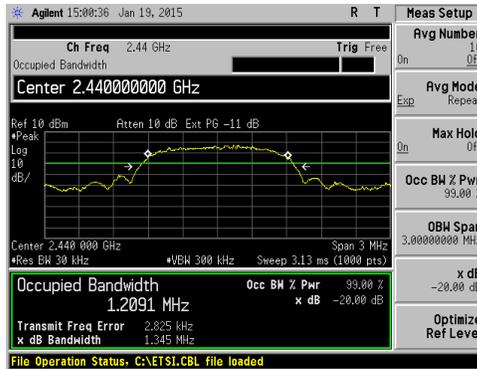
LS Research, LLC
 Template: 15.247 FHSS template
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B. EDR2

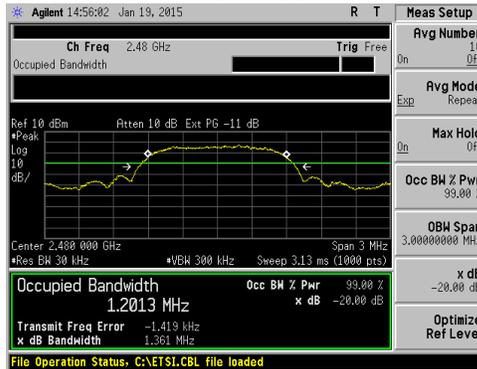
Channel 2402MHz



Channel 2440MHz



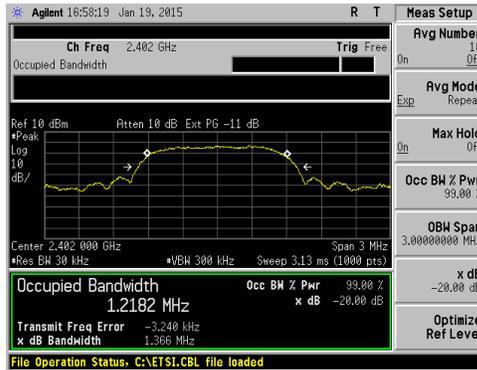
Channel 2480MHz



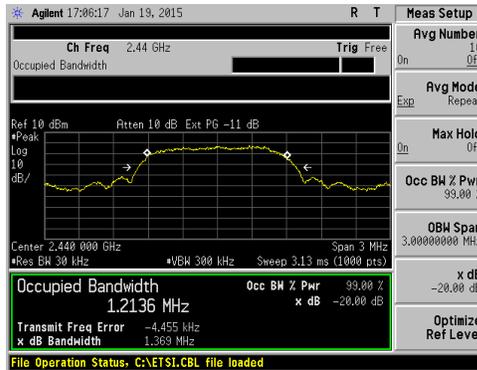
Prepared For: Fluke Thermology	EUT: Tix50 Thermal Imagers	LS Research, LLC
Report # 314218 C	Model #: TiX560	Template: 15.247 FHSS template
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C. EDR3

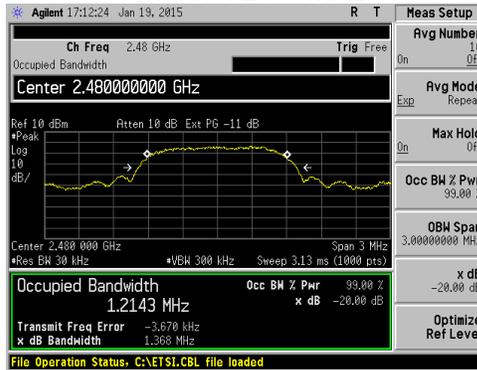
Channel 2402MHz



Channel 2440MHz



Channel 2480MHz



Prepared For: Fluke Thermology	EUT: Tix50 Thermal Imagers	LS Research, LLC
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EXHIBIT 8. BAND EDGE MEASUREMENTS

8.1 - Method of Measurements

FCC 15.247 require a measurement of spurious emission levels at the restricted band to be compliant to the general emissions limit, in particular at the Band-Edges where the intentional radiator operates. Also, RSS 210 Section 2.2 requires that unwanted emissions meet limits listed in RSS GEN and also to the limits in the applicable annex. The EUT was operated in continuous transmit mode with continuous modulation, with internally generated data as the modulating source. The EUT was operated at the lowest channel for the investigation of the lower Band-Edge, and at the highest channel for the investigation of the higher Band-Edge.

The Band-edge measurements were performed radiated and conducted. The conducted measurement of band-edge was performed to satisfy FCC 15.247(d). The radiated measurements were performed to satisfy the conditions of 15.205 restricted bands.

Conducted measurements of the spurious emission were performed with a measurement bandwidth of 100kHz while radiated measurements were performed with a measurement bandwidth of 1MHz.

For both conducted and radiated measurements, correction factors and the cable loss factors were entered into the EMI Receiver database. **As a result, the plots taken from the EMI Receiver accounts for all applicable correction factor as well as cable loss, and can therefore be entered into the database as a corrected meter reading.**

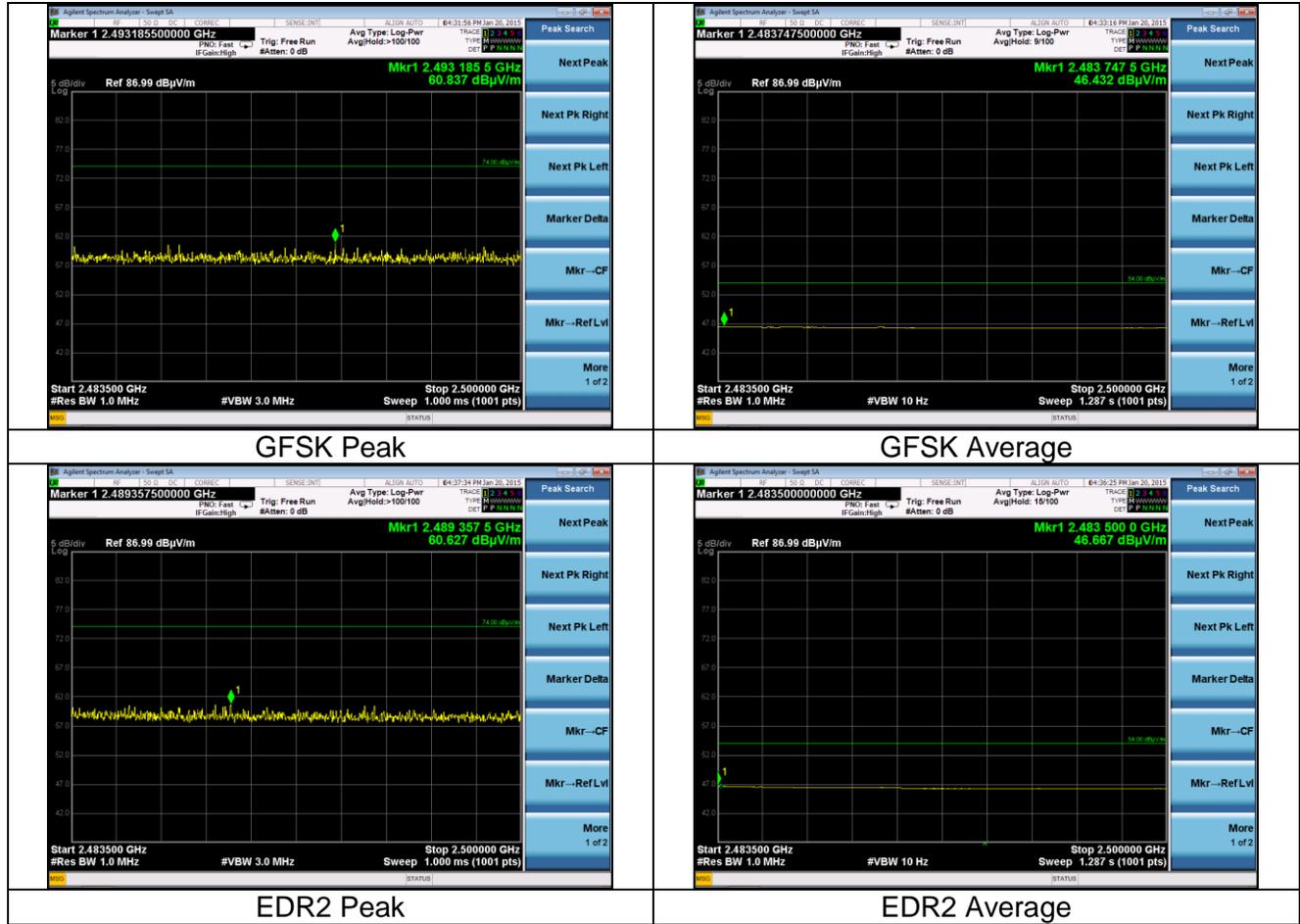
Measurement procedure:

1. Conducted measurement: FCC DA 00-705
2. Radiated measurements: ANSI C63.4

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8.2. Band-Edge captures.

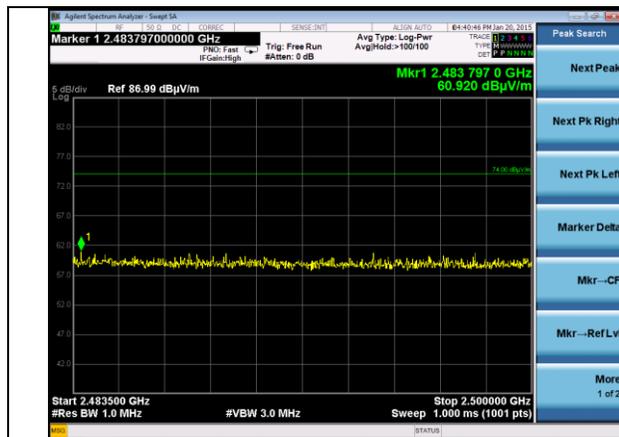
Radiated Band-edge restricted band (2483.5 to 2500 MHz):



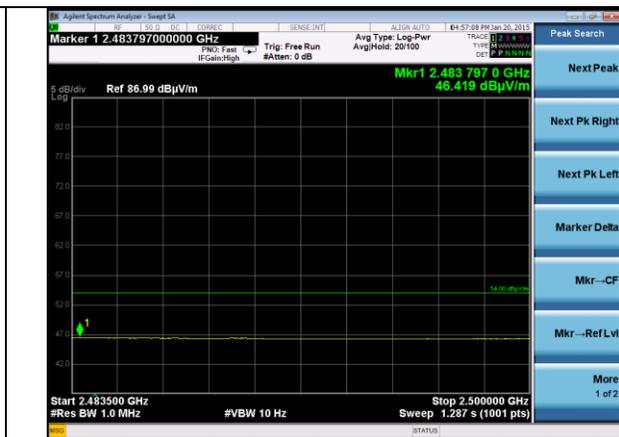
Prepared For: Fluke Thermology
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EDR3 Peak

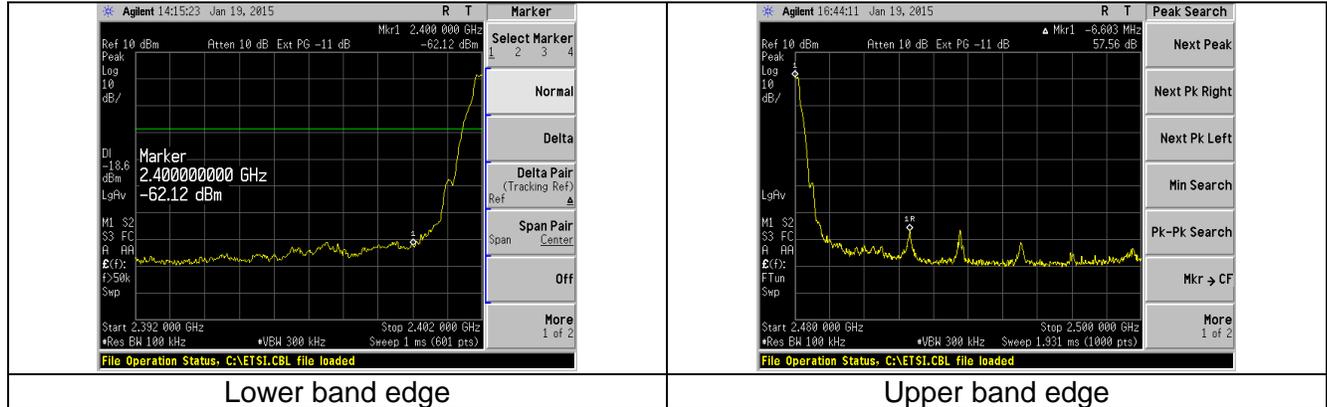


EDR3 Average

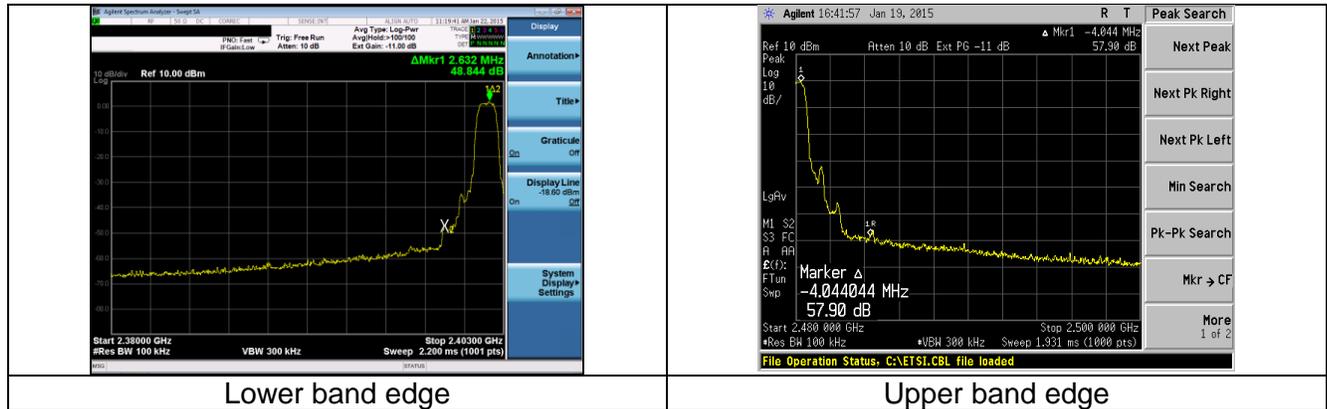
Prepared For: Fluke Thermology	EUT: Tix50 Thermal Imagers	LS Research, LLC
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Conducted Band-edge:

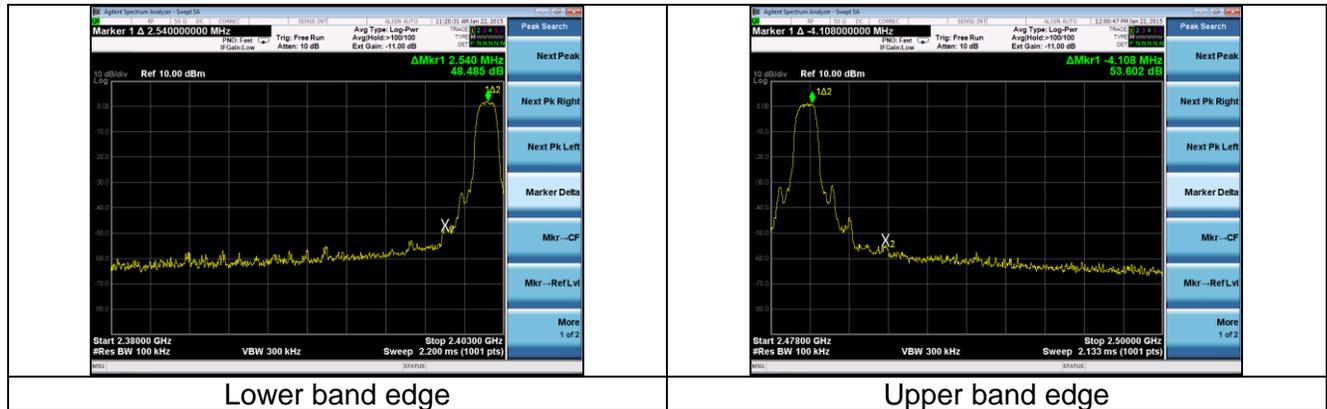
GFSK



EDR2

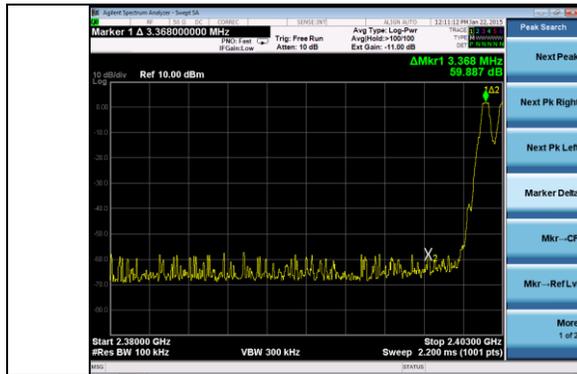


EDR3

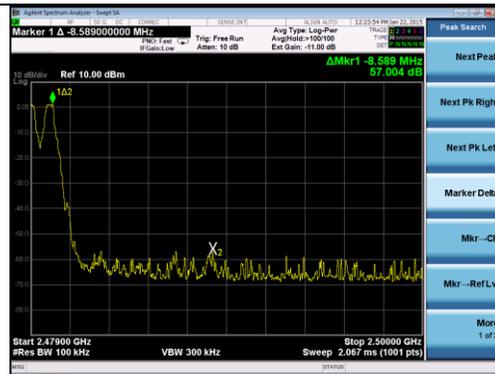


Prepared For: Fluke Thermology	EUT: Tix50 Thermal Imagers	LS Research, LLC
Report # 314218 C	Model #: TiX560	Template: 15.247 FHSS template
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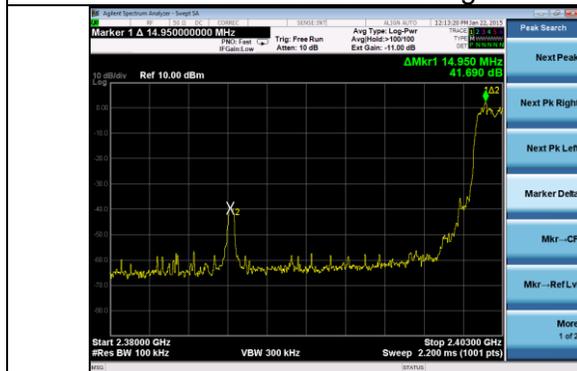
Hopping mode:



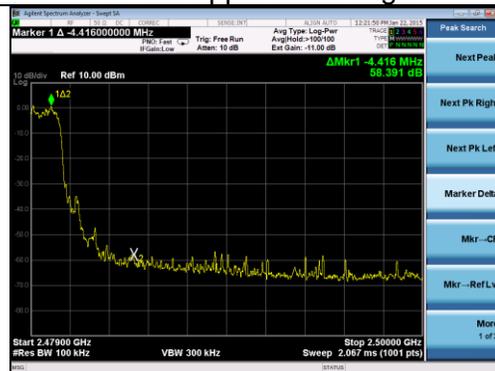
GFSK Lower band edge



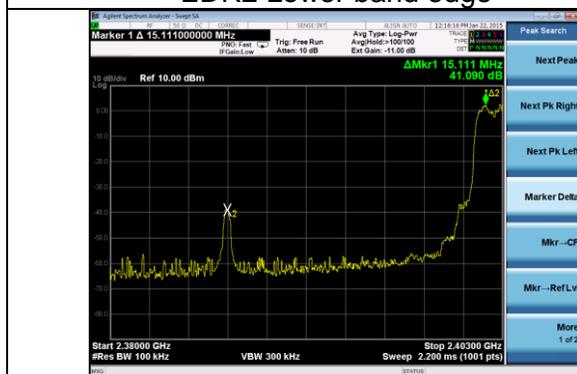
GFSK Upper band edge



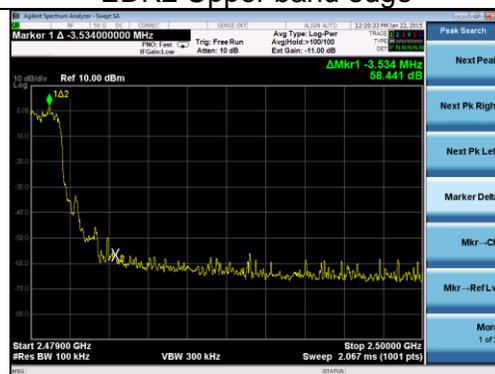
EDR2 Lower band edge



EDR2 Upper band edge



EDR3 Lower band edge



EDR3 Upper band edge

Prepared For: Fluke Thermology
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EXHIBIT 9. POWER OUTPUT (CONDUCTED): 15.247(b)

9.1 - Method of Measurements

The conducted RF output power of the EUT was measured at the antenna port using a short RF cable along with an attenuator as protection for the spectrum analyzer. The loss from the cable and the attenuator were added on the analyzer as gain offset settings there by allowing direct measurements without the need for any further corrections. The unit was configured to run in a continuous transmit mode, while being supplied with typical data as a modulation source. The spectrum analyzer was used with the appropriate resolution bandwidth, with measurements from a peak detector presented in the chart below.

Measurement procedure: FCC DA 00-705

9.2 - Test Data

Packet Type	Channel	Frequency (MHz)	Output Power (dBm)	Output power limit (dBm)	Margin (dB)
GFSK	1	2402	1.3	21.0	19.7
	39	2440	0.6	21.0	20.4
	79	2480	0.6	21.0	20.4
EDR2	1	2402	4.0	21.0	17.0
	39	2440	3.7	21.0	17.3
	79	2480	3.6	21.0	17.4
EDR3	1	2402	4.6	21.0	16.4
	39	2440	4.4	21.0	16.6
	79	2480	4.4	21.0	16.6

Note:

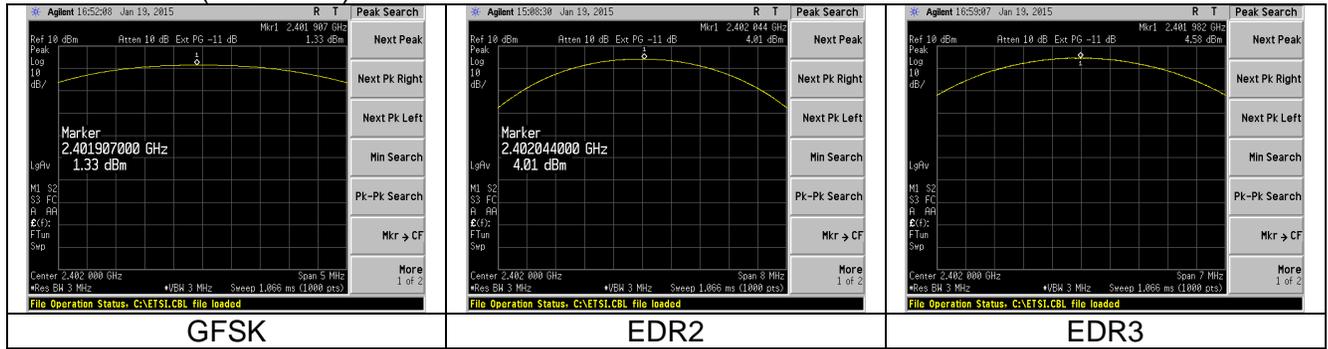
1. Reported data sample calculation (2402 MHz, EDR2):

$$\text{Peak Output Power (dBm)} = 3.3\text{dBm} + 0.7\text{dB} = \mathbf{4.0\text{dBm}}$$

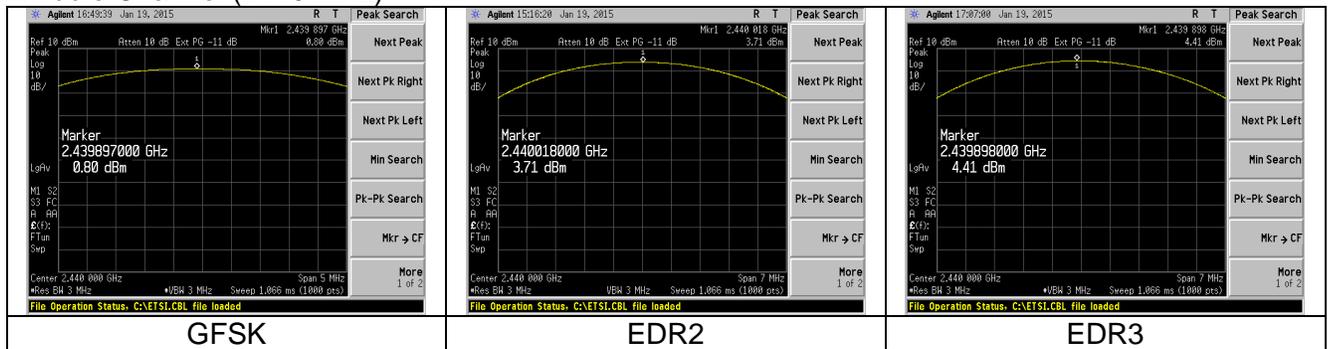
Prepared For: Fluke Thermology	EUT: TiX50 Thermal Imagers	LS Research, LLC
Report # 314218 C	Model #: TiX560	Template: 15.247 FHSS template
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9.3 – Screen Captures

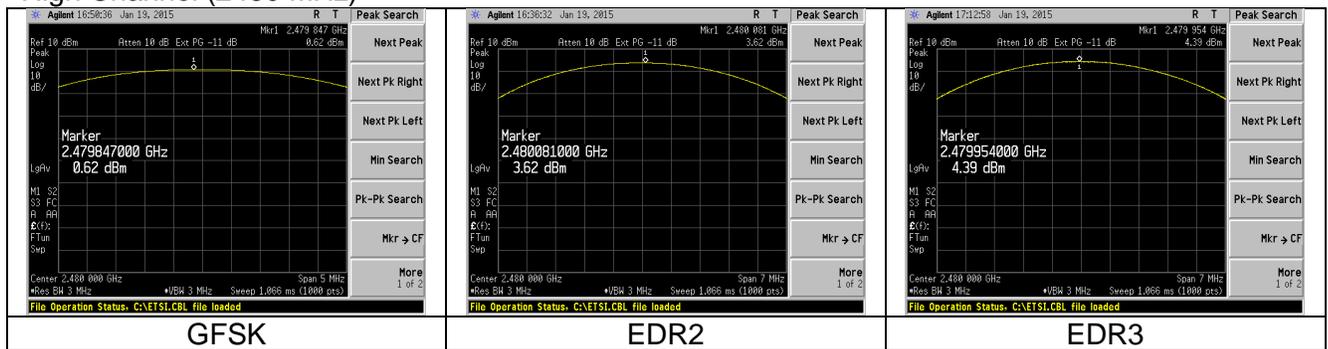
Low Channel (2402 MHz)



Middle Channel (2440 MHz)



High Channel (2480 MHz)



Prepared For: Fluke Thermology	EUT: Tix50 Thermal Imagers	LS Research, LLC
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EXHIBIT 10. CONDUCTED SPURIOUS EMISSIONS: 15.247(d)

10.1 - Limits

In any 100 kHz bandwidth outside the frequency band in which the spread spectrum or digitally modulated intentional radiator is operating, the radio frequency power that is produced by the intentional radiator shall be at least 20 dB below that in the 100 kHz bandwidth within the band that contains the highest level of the desired power, based on either an RF conducted or a radiated measurement.

10.2 - Conducted Harmonic And Spurious RF Measurements

FCC Part 15.247(d) and IC RSS 210 A8.5 both require a measurement of conducted harmonic and spurious RF emission levels, as reference to the carrier level when measured in a 100 kHz bandwidth. For this test, the spurious and harmonic RF emissions from the EUT were measured at the EUT antenna port using a short RF cable along with an attenuator as protection for the spectrum analyzer. The loss from the cable and the attenuator were added on the analyzer as gain offset settings, thereby allowing direct readings of the measurements made without the need for any further corrections. A spectrum analyzer was used with the resolution bandwidth set to 100 kHz for this portion of the tests. The unit was configured to run in a continuous transmit mode, while being supplied with typical data as a modulation source. The spectrum analyzer was used with measurements from a peak detector presented in the chart below. Screen captures were acquired and any noticeable spurious and harmonic signals were identified and measured.

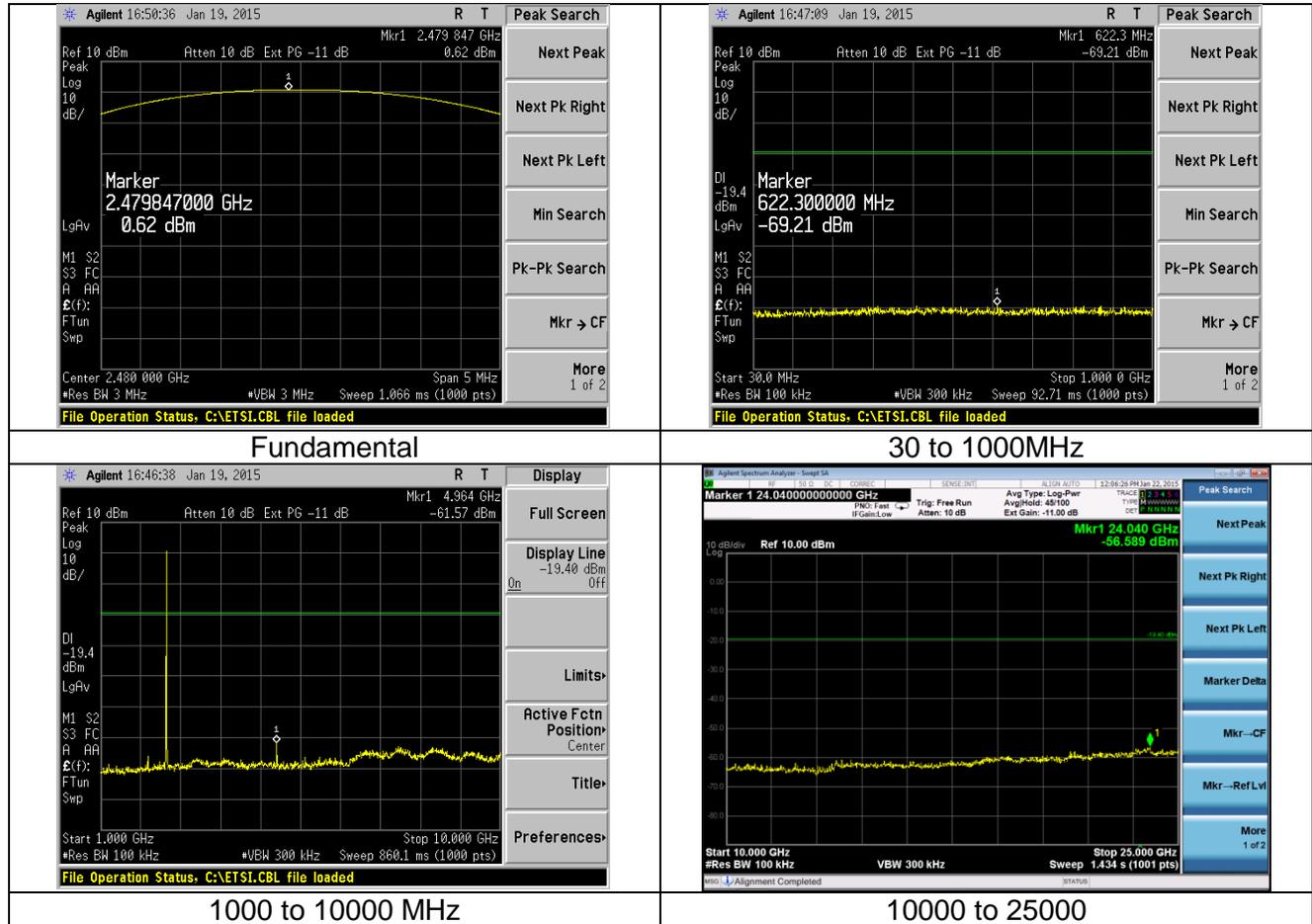
Measurement procedure: FCC DA 00-705

Prepared For: Fluke Thermology	EUT: TiX50 Thermal Imagers	LS Research, LLC
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10.3 - Test Data

(Data shown is that of EDR3 mode being worst case)

A. Low Channel

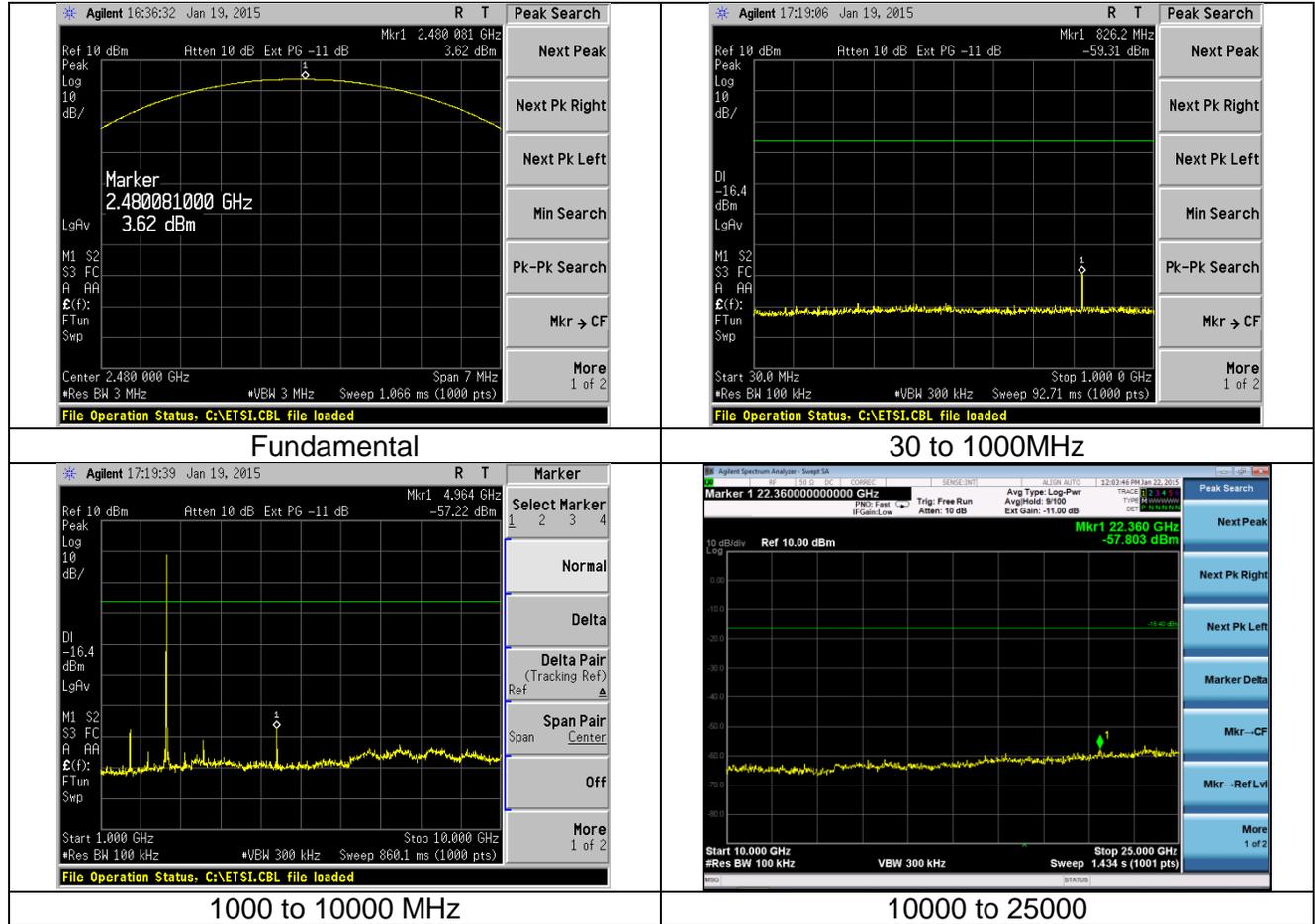


Prepared For: Fluke Thermology
Report # 314218 C
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B. Middle Channel



1000 to 10000 MHz

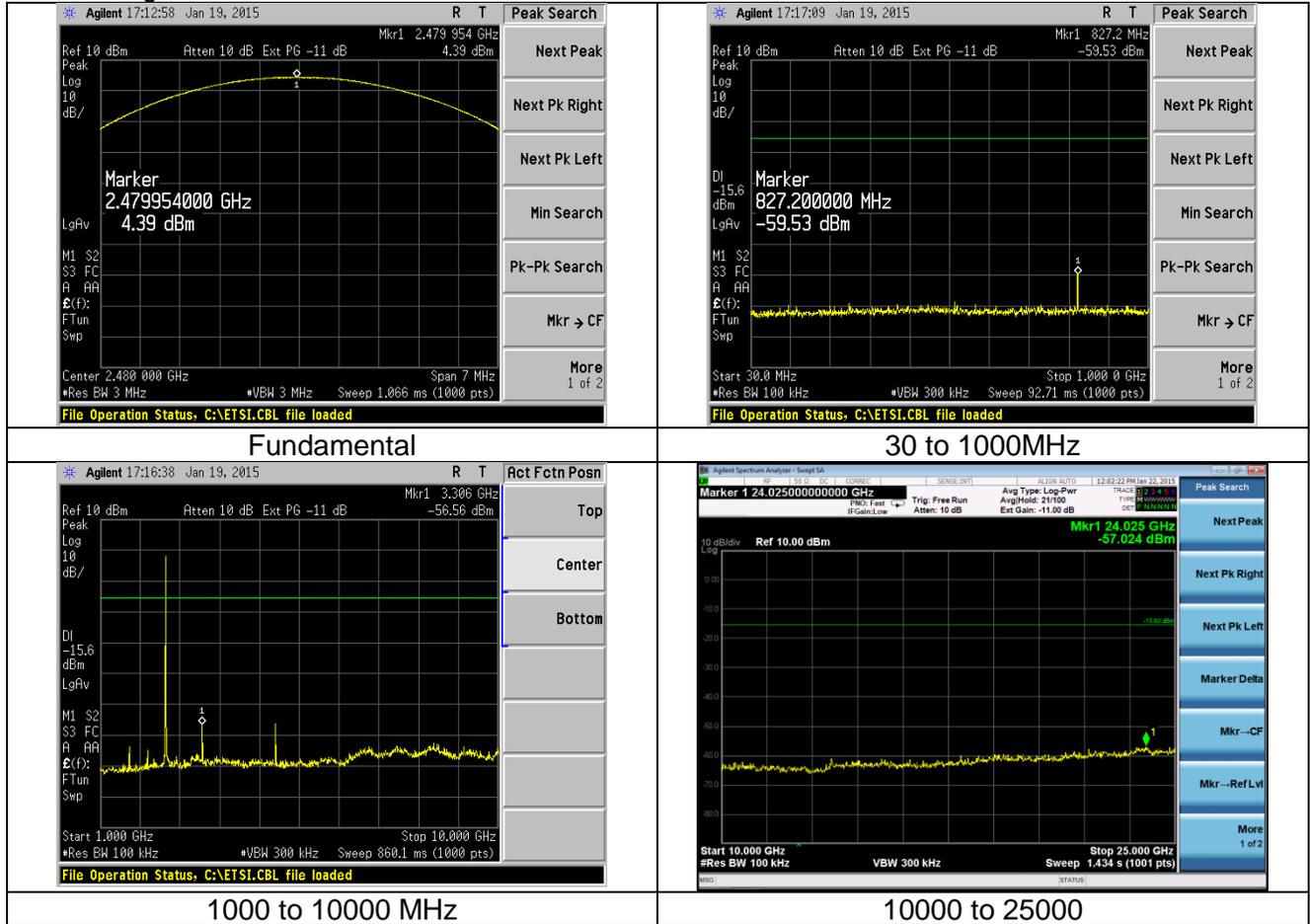
10000 to 25000

Prepared For: Fluke Thermology
 Report # 314218 C
 LSR Job #: C-2142

EUT: Tix50 Thermal Imagers
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C. High Channel



Prepared For: Fluke Thermology	EUT: TiX50 Thermal Imagers	LS Research, LLC
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EXHIBIT 11. FREQUENCY & POWER STABILITY OVER VOLTAGE VARIATIONS

The power and frequency stability of the device was examined as a function of the input voltage available to the EUT. A Spectrum Analyzer was used to measure the power and frequency at the appropriate frequency markers. Power was supplied by an external bench-type DC power supply and was varied $\pm 10\%$ from the nominal.

BLUETOOTH

	13.5VDC	15.0VDC	16.5VDC	
	FREQUENCY (Hz)	FREQUENCY (Hz)	FREQUENCY (Hz)	FREQ DRIFT (Hz)
LOW CHANNEL	2402000459	2402000479	2402000479	20
MID CHANNEL	2440000560	2440000560	2440000539	21
HIGH CHANNEL	2480000580	2480000560	2480000539	41

The power was then cycled On/Off to observe system response. No unusual response was observed, the emission characteristics were well behaved, and the system returned to the same state of operation as before the power cycle.

Prepared For: Fluke Thermology	EUT: TiX50 Thermal Imagers	LS Research, LLC
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EXHIBIT 12. CHANNEL PLAN AND SEPARATION

A spectrum analyzer was used with a resolution bandwidth of 1% of the span to measure the channel separation of the EUT.

Measurement procedure: FCC DA 00-705

The channel separation measured for this device **997.0 kHz** which is greater than 2/3 of the 20dB bandwidth. The maximum 20dB bandwidth of the device, as reported in the previous section is 1369 kHz, therefore 2/3 of the 20dB bandwidth = 912.0 kHz. The following plots describe this spacing, and also establish the channel separation and plan.

This EUT also satisfies the minimum number of hopping channels which is 15.

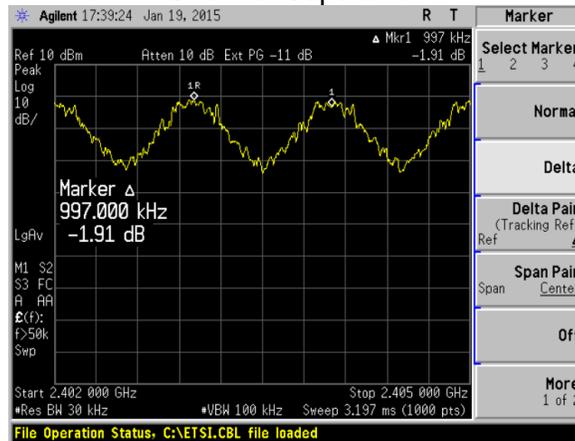
Span	Number of channels
2400 to 2441 MHz	39.0
2441 to 2483 MHz	40.0

Total Number of channels	79.0
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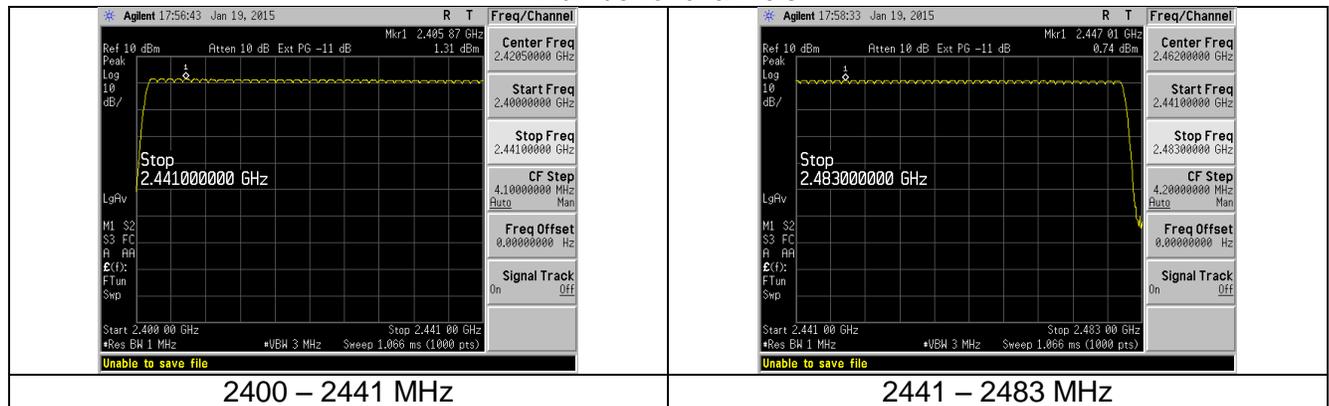
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12.1 - Screen Captures

Channel Separation



Number of channels



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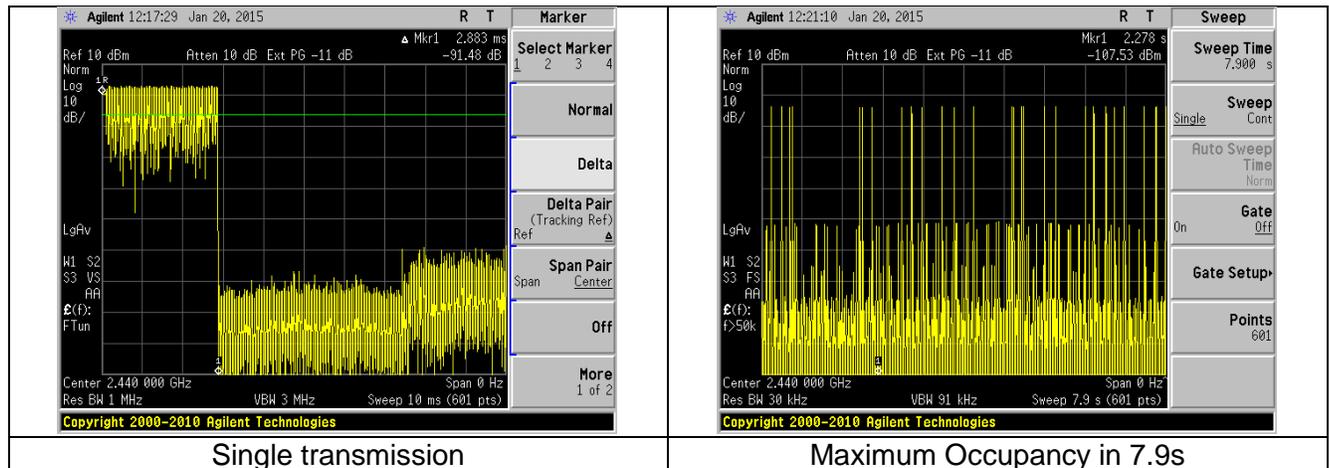
EXHIBIT 13. CHANNEL OCCUPANCY.

Measurement procedure: FCC DA 00-705

Part 15.247(a)(1)(i) requires an average channel occupancy, for this device, of no more than 400 milliseconds in a 31.6 second window .The channel occupancy for this EUT was measured using a spectrum analyzer, set to zero-span at the frequency of interest. With the analyzer in peak-hold mode, the transmission lengths can be measured by adjusting the sweep rate of the analyzer. A suitable sweep rate was used to measure the channel occupancy at the low, mid and high channels. The longest time a single transmission will occur on a single channel is **2.88 ms**. The number of occurrences in a **7.9 seconds** window is **34**. In a 31.6 seconds window, there will be 136 occurrences. Therefore the total time occupancy in a 31.6 seconds window is

$$136 \times 2.88\text{ms} = \underline{\underline{391\text{ms}}}$$

13.1 Time occupancy captures.



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EXHIBIT 14. EQUAL CHANNEL USAGE

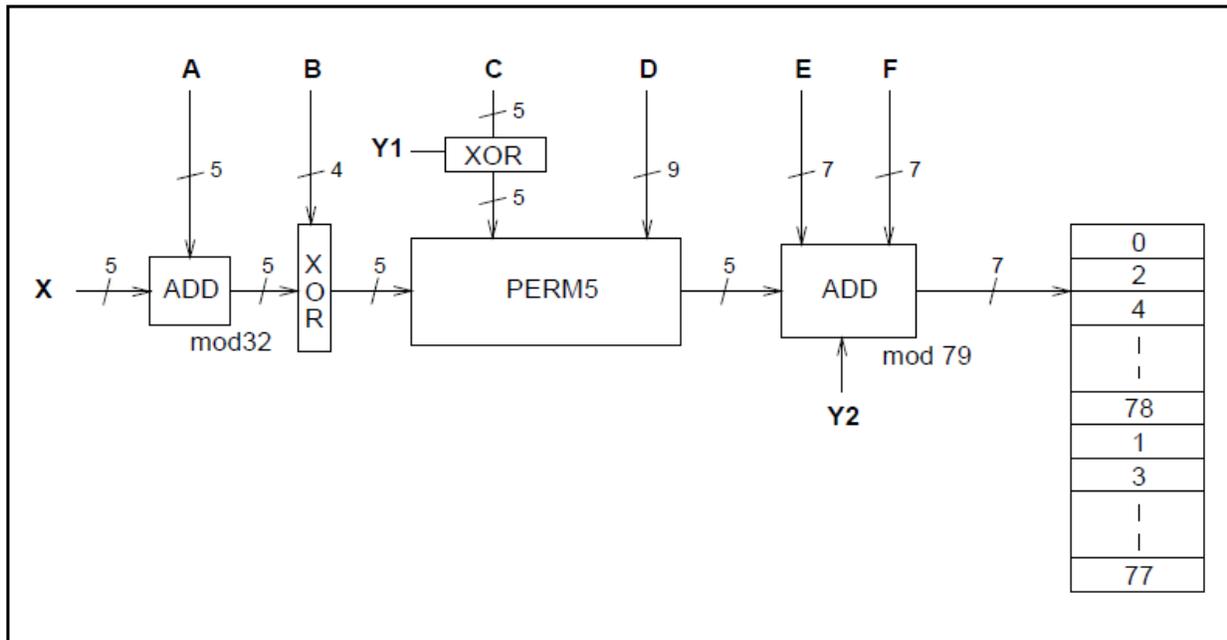
The transceiver implemented in the EUT is a Bluetooth core specification V2.1 + EDR hence satisfies this requirement.

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EXHIBIT 15. PSEUDORANDOM HOPPING SEQUENCE.

(Supplied by Customer; referencing Bluetooth Core specifications.)

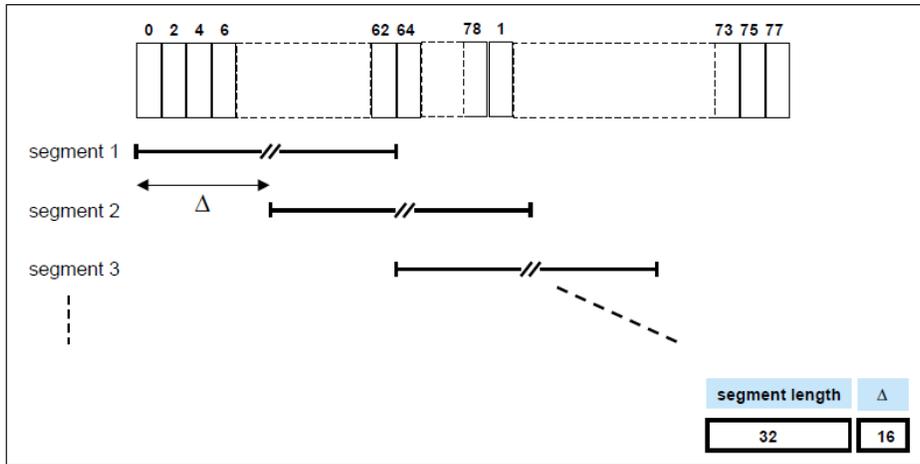
Bluetooth devices use a hopping kernel to generate a hopping map. The figure below represents the basic hop selection kernel for the hop system. The output of the adder addresses a bank of 79 registers. The registers are loaded with the synthesizer code words corresponding to the hop frequencies 0 to 78. Note that the upper half of the bank contains the even hop frequencies, whereas the lower half of the bank contains the odd hop frequencies.



The X input determines the phase in the 32-hop segment, whereas $Y1$ and $Y2$ selects between master-to-slave and slave-to-master. The inputs A to D determine the ordering within the segment, the inputs E

and F determine the mapping onto the hop frequencies. The kernel addresses a register containing the RF channel indices. This list is ordered so that first all even RF channel indices are listed and then all odd hop frequencies. In this way, a 32-hop segment spans about 64 MHz and visits these hops in a pseudo-random order. Next, a different 32-hop segment is chosen, etc. When the basic channel hopping sequence is selected, the output constitutes a pseudo-random sequence that slides through the 79 hops. The principle is depicted below:

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EXHIBIT 16. RECEIVER SYNCHRONIZATION AND INPUT BANDWIDTH.

(Referencing Bluetooth Core specifications.)

During the pairing process, the Master sets the data rate with the slave device. This will then determine the bandwidth of the receiver input. If a request is made for a change in data rate after pairing, the receiver bandwidth changes accordingly. This is set in the Bluetooth protocol.

During typical operation a physical radio channel is shared by a group of devices that are synchronized to a common clock and frequency hopping pattern. One device provides the synchronization reference and is known as the master. All other devices synchronized to a master's clock and frequency hopping pattern are known as slaves. A group of devices synchronized in this fashion form a piconet. This is the fundamental form of communication in the Bluetooth BR/EDR wireless technology.

Devices in a piconet use a specific frequency hopping pattern, which is algorithmically determined by certain fields in the Bluetooth address and clock of the master. The basic hopping pattern is a pseudo-random ordering of the 79 frequencies, separated by 1 MHz, in the ISM band. The hopping pattern can be adapted to exclude a portion of the frequencies that are used by interfering devices.

Each packet starts with an access code. If a packet header follows, the access code is 72 bits long, otherwise the access code is 68 bits long. This access code is used for synchronization, DC offset compensation and identification. The access code identifies all packets exchanged on the channel of the piconet: all packets sent in the same piconet are preceded by the same channel access code. In the receiver of the Bluetooth unit, a sliding correlator correlates against the access code and triggers when a threshold is exceeded. This trigger signal is used to determine the receive timing.

Slaves maintain an estimate of the master's native clock by adding a timing offset to the slave's native clock. This offset shall be updated each time a packet is received from the master. By comparing the exact RX timing of the received packet with the estimated RX timing, slaves shall correct the offset for any timing misalignments. Since only the channel access code is required to synchronize the slave, slave RX timing can be corrected with any packet sent in the master-to-slave transmission slot.

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APPENDIX B – Test Standards: CURRENT PUBLICATION DATES RADIO

STANDARD #	DATE	Am. 1	Am. 2
ANSI C63.4	2009		
ANSI C63.10	2009		
FCC 47 CFR, Parts 0-15	2015		
FCC Public Notice DA 00-705	2000		
RSS GEN	2014		
RSS 210	2010		

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APPENDIX C - Uncertainty Statement

Table of Expanded Uncertainty Values, (K=2) for Specified Measurements

Measurement Type	Particular Configuration	Uncertainty Values
<i>Radiated Emissions</i>	<i>3 – Meter chamber, Biconical Antenna</i>	<i>4.82 dB</i>
<i>Radiated Emissions</i>	<i>3-Meter Chamber, Log Periodic Antenna</i>	<i>4.88 dB</i>
<i>Radiated Emissions</i>	<i>3-Meter Chamber, Horn Antenna</i>	<i>4.85 dB</i>
<i>Radiated Emissions</i>	<i>10-Meter OATS, Biconical Antenna</i>	<i>4.32 dB</i>
<i>Radiated Emissions</i>	<i>10-Meter OATS, Log Periodic Antenna</i>	<i>3.63 dB</i>
<i>Absolute Conducted Emissions</i>	<i>Agilent PSA/ESA Series</i>	<i>1.38 dB</i>
<i>AC Line Conducted Emissions</i>	<i>Shielded Room/EMCO LISN</i>	<i>3.20 dB</i>
<i>Radiated Immunity</i>	<i>3 Volts/Meter in 3-Meter Chamber</i>	<i>2.05 Volts/Meter</i>
<i>Conducted Immunity</i>	<i>3 Volts level</i>	<i>2.33 V</i>
<i>EFT Burst, Surge, VDI</i>	<i>230 VAC</i>	<i>54.4 V</i>
<i>ESD Immunity</i>	<i>Discharge at 15kV</i>	<i>3200 V</i>
<i>Temperature/Humidity</i>	<i>Thermo-hygrometer</i>	<i>0.64° / 2.88 %RH</i>

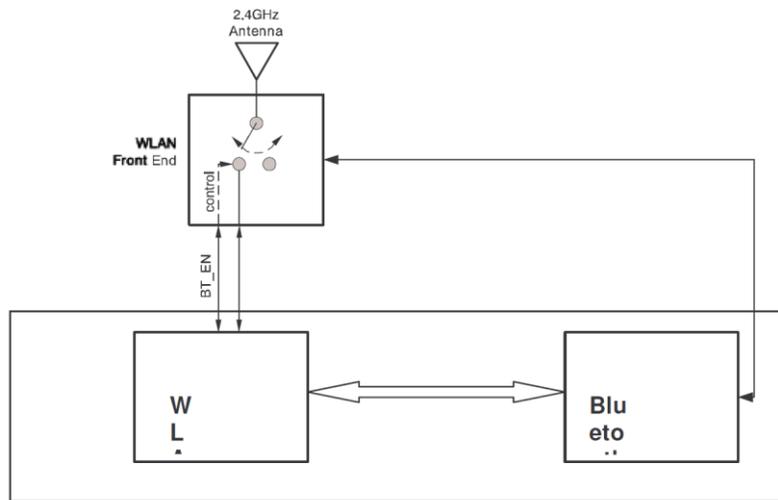
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APPENDIX D -Bluetooth and WLAN Coexistence

(Information presented below was referenced from TI application note: WL1271 WLAN Bluetooth Coexistence Application note. Literature Number: SPRAB96)

The radio chipset implemented is a TI WL1271. On these chipset, the SoftGemini (SG 3.0) algorithm enables WLAN and Bluetooth technology to co-exist in a single product. SoftGemini (SG 3.0) handles cases that involve BT Voice /Data and WLAN voice/Data applications using a single antenna.

In the single antenna configuration, the WLAN subsystem uses an internal radio frequency switch that enables the Bluetooth and WLAN operations to be multiplexed through a single antenna. This function allows either WLAN or Bluetooth to transmit and not both at the same time.



In the single antenna configuration, the following rules apply in the shared antenna configuration:

- Bluetooth TX is not allowed, if the switch is in WLAN state.
- WLAN TX is not allowed, if the switch is in Bluetooth state.
- Simultaneous RX is not possible because of a very high-power input signal
- Switch receive isolation for the BT in the WL1273FE is at least 30dB

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