



NOTES:

1. MINIMUM LETTER HEIGHT .047 INCH, UNLESS OTHERWISE SPECIFIED.
2. UNLESS OTHERWISE SPECIFIED, TOLERANCES TO BE:
0.005 FOR LINEAR DIMENSIONS,
0.5° FOR ANGULAR DIMENSIONS,
Ø0.003 FOR HOLE DIAMETER DIMENSIONS

3. FACESTOCK: FASSON® U.L. Gloss is a destructible cast-coated high gloss stock.

Basis Weight: 60# per ream $\pm 10\%$
(500 sheets 25" X 38")
Caliper: 0.00340 inches $\pm 10\%$
Tensile: MD 26# per inch width
CD 16# per inch width
Tear: MD 55 grams per sheet
CD 60 grams per sheet
Stiffness: MD 125 mg
CD 65 mg

4. ADHESIVE: FASSON®A351 adhesive is a clear adhesive featuring good initial tack, high shear and minimum cold flow. Suitable for use on a wide variety of substrates,

Type: Solvent Acrylic
Minimum Application
Temperature: +45°F
Service Temperature
Range: -65°F to +200°F

5. Liner: 40# SCK is a bleached super-calendered kraft stock featuring high internal strength, toughness and tear resistance. Used primarily for roll-to-roll label applications

Basis Weight: 41# per ream $\pm 10\%$
(500 sheets 25" x 36")
Caliper: 0.0025 inches $\pm 10\%$
Tensile: MD 35# per inch width
CD 16# per inch width
Tear: MD 35 grams
CD 45 grams

6. Total Construction Caliper: 0.0071 inches $\pm 10\%$

7. Shelf Life: One year when stored at 72°F at 50% RH

Common Tooling	Offshore Tooling	Engineering Approval	ECO. NO.	DATE	DESCRIPTION OF CHANGE	CHG. BY	ISSUE		
MATERIAL: FASSON® U.L. GLOSS/S730/40#SCK SEE NOTES			CHECKED BY		THIS PRINT AND INFORMATION THERE ARE PROPRIETARY OF LOCKNETICS SECURITY ENGINEERING AND SHALL NOT BE USED IN WHOLE OR IN PART WITHOUT THEIR EXPRESSED CONSENT			LOCKNETICS SECURITY ENGINEERING	
			NAME: M. WOZNICKI	DATE: 3/30/05					
			DO NOT SCALE		UNLESS OTHERWISE SPECIFIED, DIMENSIONS AND TOLERANCES ARE IN INCHES	DRAWN BY D. Johanson	DATE 03/29/05		
					SCALE: NOT TO SCALE		TITLE: LABEL, FCC, IRL		

