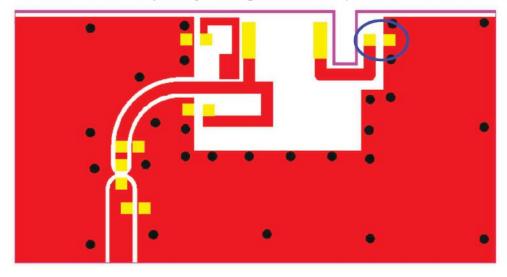
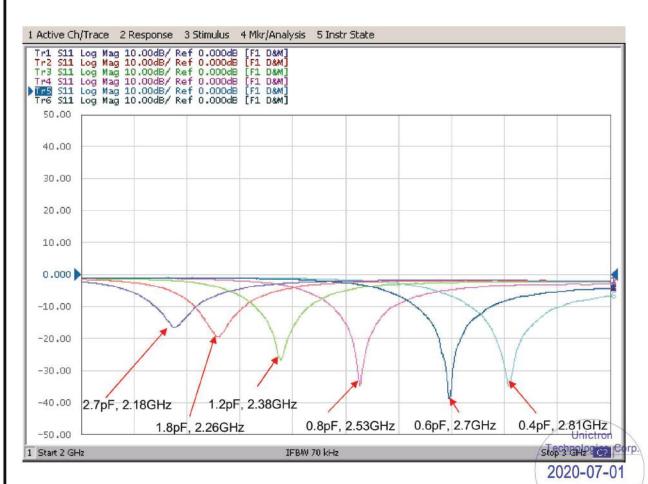
## 8-3. Reference for frequency tuning element 5 (2400~2500 MHz Band)





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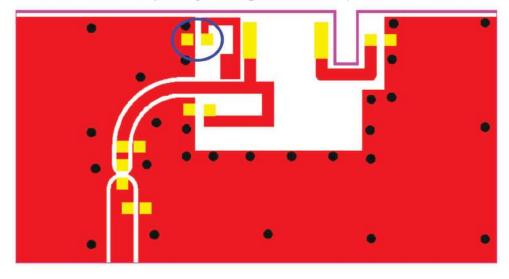
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Prepared by : Jane Designed by :Peter Checked by : Mike Approved by : Herbert

TITLE: 3.2 x 1.6 x 0.5 (mm) WiFi Dual Band Chip Antenna (AA077) Engineering Specification DOCUMENT NO.

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## 8-4. Reference for frequency tuning element 6 (5150~5850 MHz Band)





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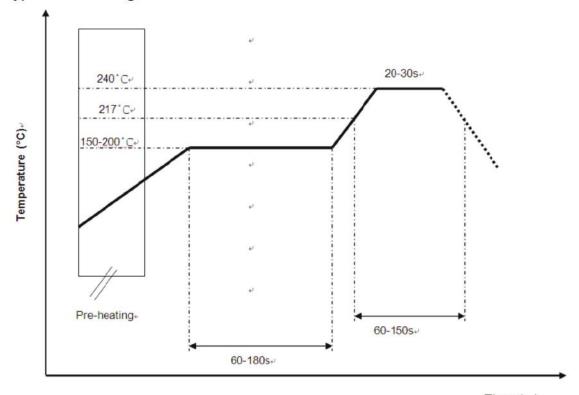
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## 9. Soldering Conditions

Typical Soldering Profile for Lead-free Process



Time (s.)

## 10. Reminders for users of Unictron's AA077 ceramic chip antennas

- 10-1. This chip antenna is made of ceramic materials which are relatively more rigid and brittle compared to printed circuit board materials. Bending of circuit board at the locations where chip antenna is mounted may cause the cracking of solder joints or antenna itself.
- 10-2. Punching/cutting of the break-off tab of PCB panel may cause severe bending of the circuit board which may result in cracking of solder joints or chip antenna itself. Therefore break-off tab shall be located away from the installation site of chip antenna.
- 10-3. Be cautious when ultrasonic welding process needs to be used near the locations where chip antennas are installed. Strong ultrasonic vibration mayon cause the cracking of chip antenna solder joints.

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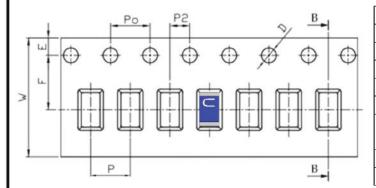
H2U84W1H1S0300

<sup>\*</sup>Recommended solder paste alloy: SAC305 (Sn96.5 /Ag3 /Cu0.5) Lead Free solder paste.

## 11. Packing

- (1) Quantity/Reel: 5000 pcs/Reel
- (2) Plastic tape: Black conductive polystyrene

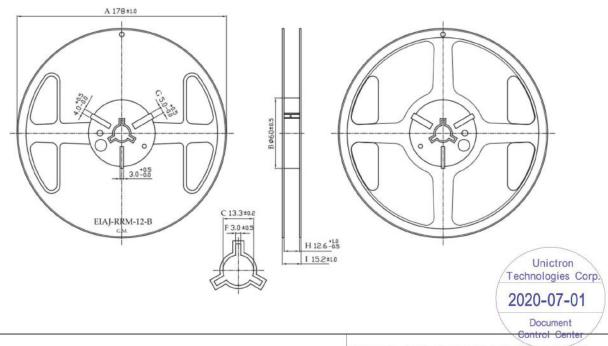
### a. Tape Drawing



#### b. Tape Dimensions (unit: mm)

Feature	Specifications	Tolerances
W	12.00	±0.30
Р	4.00	±0.10
Е	1.75	±0.10
F	5.50	±0.10
P2	2.00	±0.10
D	1.50	+0.10
		-0.00
Po	4.00	±0.10
10Po	40.00	±0.20

#### c. Reel Drawing





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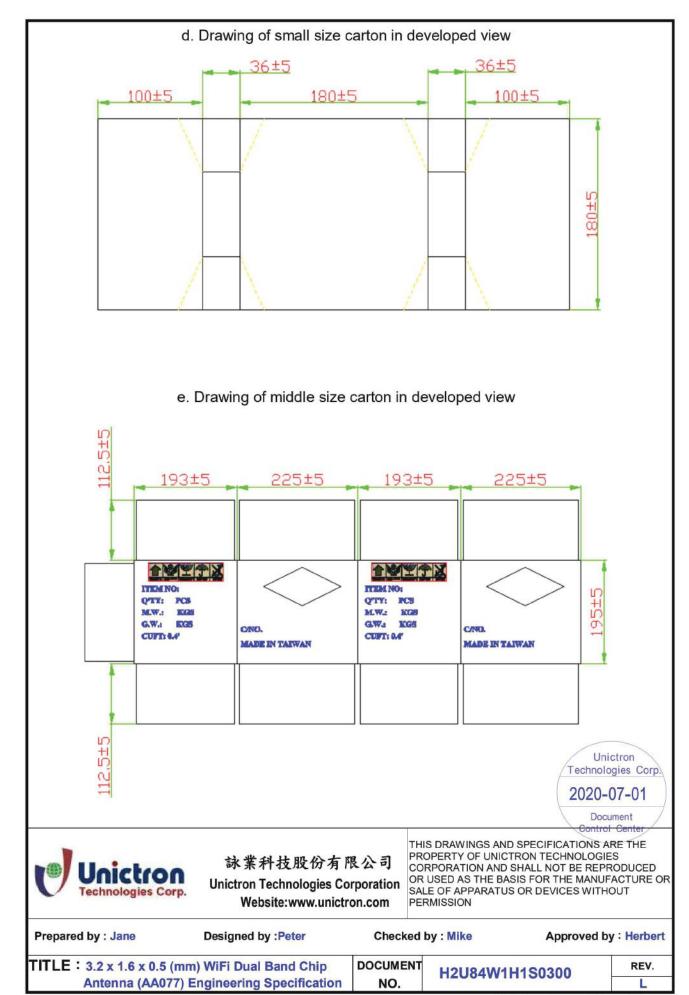
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Antenna (AA077) Engineering Specification

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NO.

H2U84W1H1S0300

L



# f. Drawing of large size carton in developed view 405±5 247±5 405±5 247±5 XITEM NOI Q\*TD PCII MW. 2 NGB GWY EGG GWY EGG CUPTI & BP CONO. MAJER IN TARWAN THE MOI Q\*TD PCII MW. 2 NGB GWY EGG CUPTI & BP CONO. MAJER IN TARWAN

g. Picture of label

Unict	ron Technologies Corporation
CUST P/N	
DESC	
P/N	
L/N	
Q"TY	
DATE	

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#### h. Reel with label



#### i. Small size carton with label



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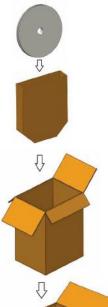
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#### j. Middle size carton with label



# 11-2. Process of packing



1 reel includes 5,000pcs(max.) chip antennas

1 small size carton includes 2pcs(max.) reels

1 middle size carton includes 5pcs(max.) small catons

1 large siz

1 large size carton includes 2pcs(max.) middle cartons

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## 12. Operating & Storage Conditions

## 12-1. Operating

(1) Maximum Input Power: 2 W

(2) Operating Temperature: -40°C to 85°C

(3) Relative Humidity: 10% to 70%

## 12-2. Storage (sealed)

(1) Storage Temperature: -5°C to 40°C

(2) Relative Humidity: 20% to 70%

(3) Shelf Life: 1 year

## 12-3. Storage (unsealed)

Meet the criteria of J-STD-033 MSL2a

## 12-4. Storage (After mounted on customer's PCB with SMT process)

- (1) Storage Temperature: -40°C to 85°C
- (2) Relative Humidity: 10% to 70%

#### 13. Notice

(1) Installation Guide:

Please refer to Unictron's application note "General guidelines for the installation of Unictron's chip antennas" for further information.

(2) All specifications are subject to change without notice.

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