

A

B

C

D

ASSEMBLY NOTES: UNLESS OTHERWISE SPECIFIED

1. PEEL BACK STRIP ON ITEM# ④, ⑤ AND INSERT INTO ITEM# ⑧.
SEE DETAIL A

2. INSERT ITEM# ⑥ INTO ITEM# ⑧. SEE DETAIL B

3. INSERT ITEM# ③ INTO ITEM# ⑧. SEE DETAIL C

4. PLACE ITEM# ① ONTO ITEM# ⑧. THEN SCREW
TOGETHER THE TWO HALVES USING ITEM# ⑨. SEE DETAIL D

5. PLACE ITEM# ⑬ AND ITEM# ⑫ ONTO ITEM# ⑦ THEN
INSERT ITEM# ⑦ ONTO ITEM# ⑥. SEE DETAIL E

6. PLACE ITEM# ② ONTO ITEM# ⑧. THEN SCREW
TOGETHER THE TWO HALVES USING ITEM# ⑨. SEE DETAIL F

7. INSERT ITEM# ⑭ INTO THE HEADER ON ITEM# ⑥.
SEE DETAIL G

8. PLACE THE CLAW OF ITEM# ⑫ ROUND THE CONNECTOR
BACK OF ITEM# ⑭ ALIGN HOLES TO HOLES ON ITEM# ⑧ AND SCREW
TOGETHER WITH ITEM# ⑬. SEE DETAIL H

9. PEEL BACK STRIP FOR ITEMS# ⑩, ⑪ AND STICK ONTO THE
BACKSIDE OF ITEM# ⑧. SEE DETAIL I

SEE SHEET 3 AND 4
FOR ALL DETAIL VIEW

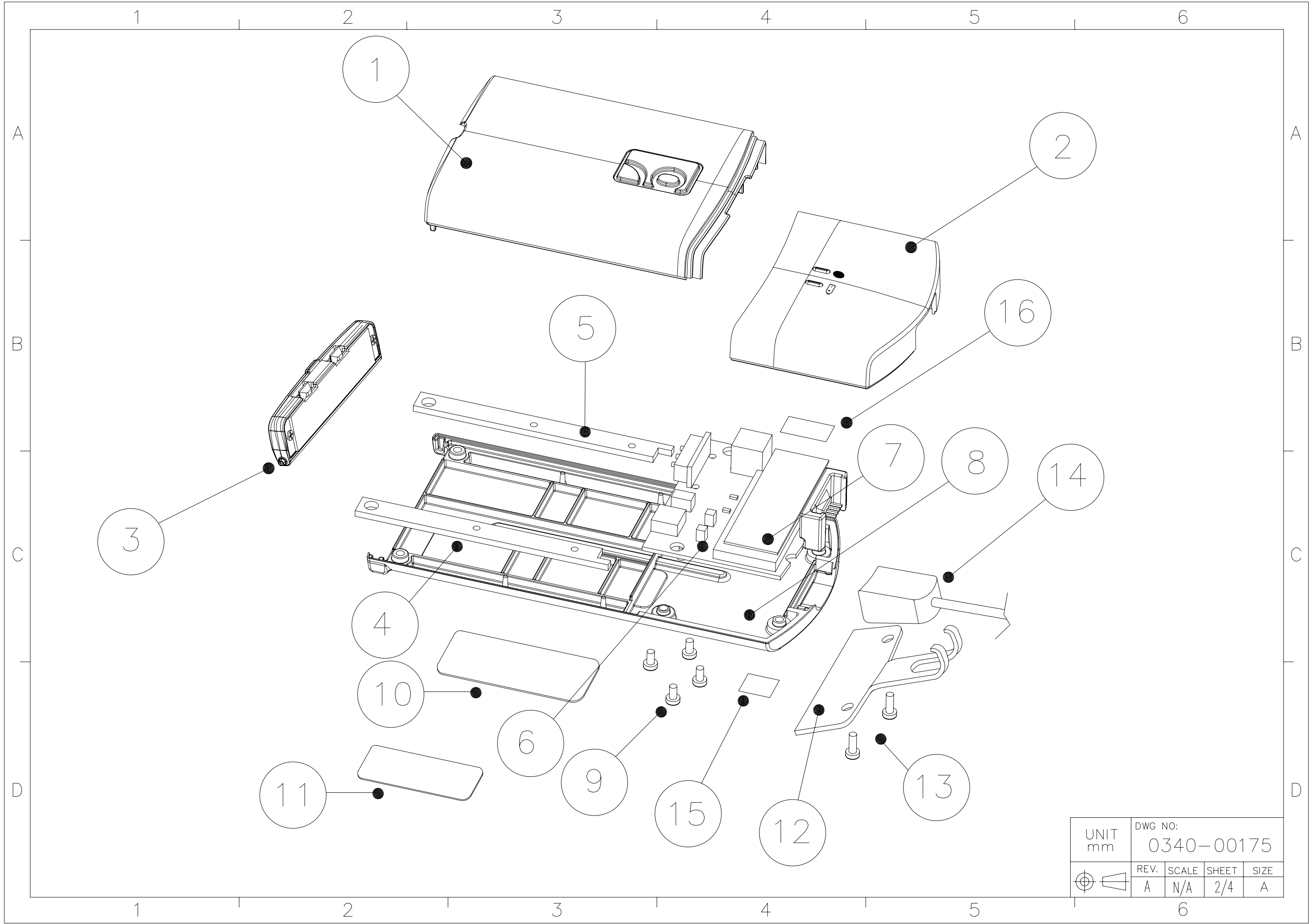
①	7110-00076	Wrist Unit, Top Case Cover	1
②	7110-00073	Sub Assy, Wrist Unit, Plastic Top	1
③	7110-00075	Sub Assy, Batt Door, Wrist Unit	1
④	4030-00028	Wrist Unit, Right Bottom Case Gasket	1
⑤	4030-00027	Wrist Unit, Left Bottom Case Gasket	1
⑥	7010-00166	Wrist Unit, PCBA	1
⑦	8520-00109	Assy, MOD, BC02/2, CRS	1
⑧	7110-00077	Wrist Unit, Bottom Case	1
⑨	5010-00026	Wrist Unit, Case Screw	4
⑩	6530-00217	Wrist Unit, Bar Code Label, BC02/2	1
⑪	6570-00042	Wrist Unit, Label, MAC Address	1
⑫	4210-00041	Wrist Unit, Metal, Stamped, Cable Connector Restraint	1
⑬	5010-00028	Wrist Unit, Case Screw	2
⑭	8100-00218	Wrist Unit, Interface Cable	1
⑮	6650-00035	3M, Tape, 401B, 7mm x 7mm	1
⑯	6650-00036	3M, Tape, 4032, 9.5mm x 6mm	1
ITEM#	FINISHED P/N	DESCRIPTION	QTY

A

B

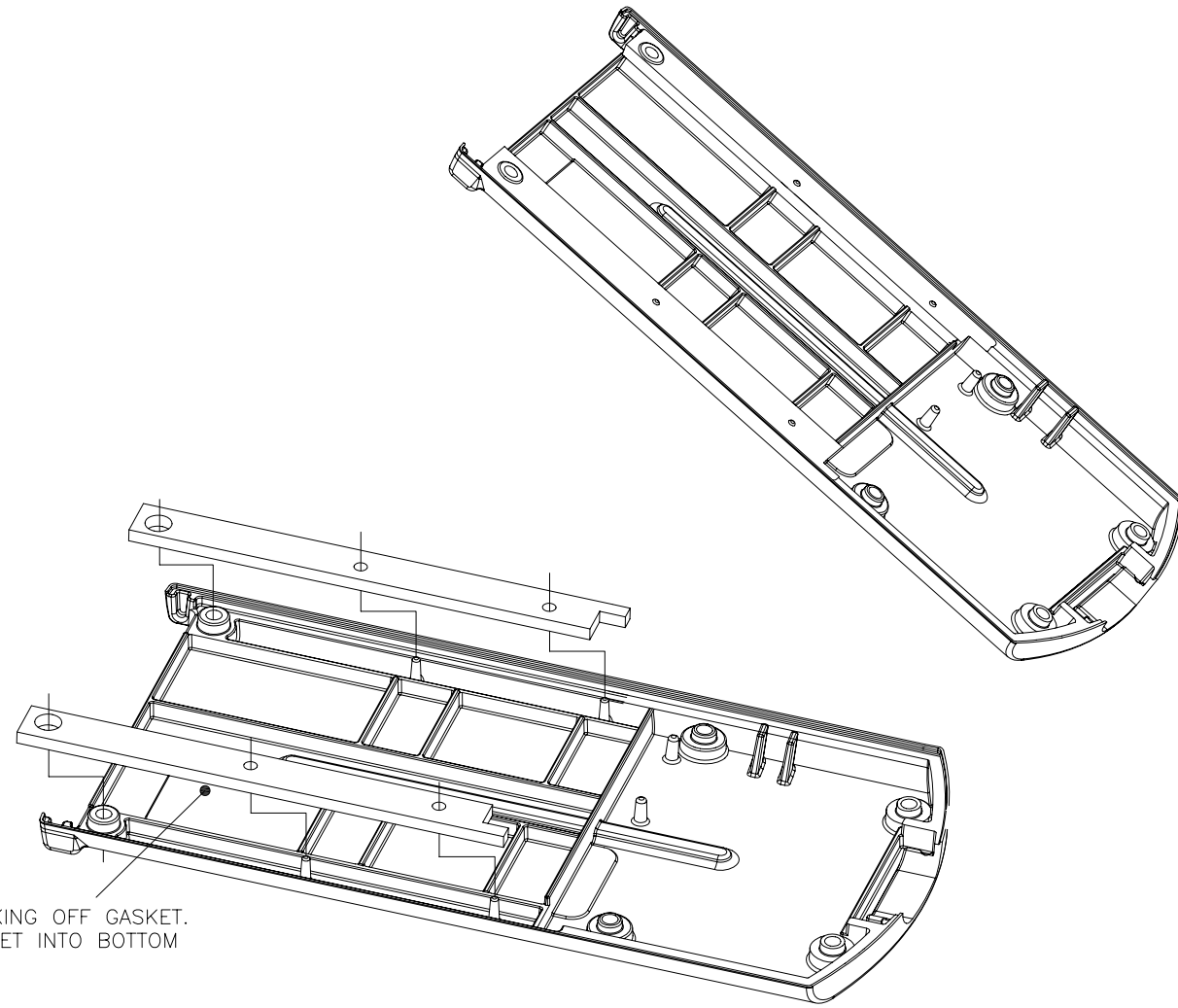
C

D

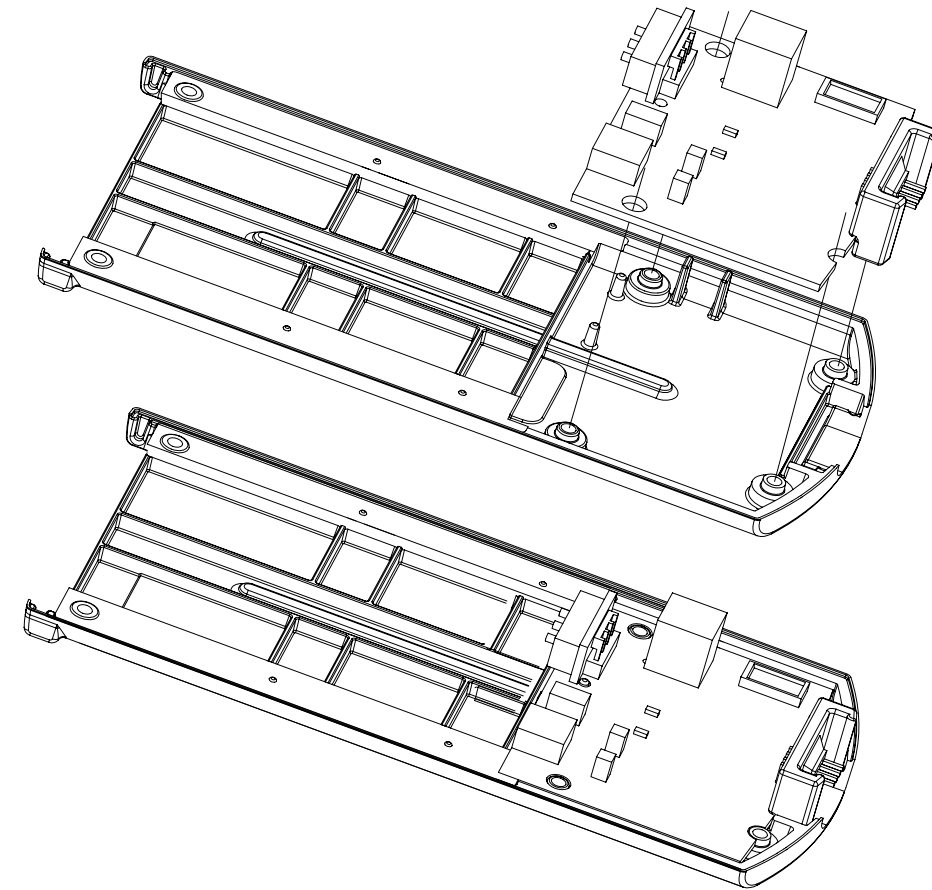


UNIT mm	DWG NO: 0340-00175			
	REV. A	SCALE N/A	SHEET 2/4	SIZE A

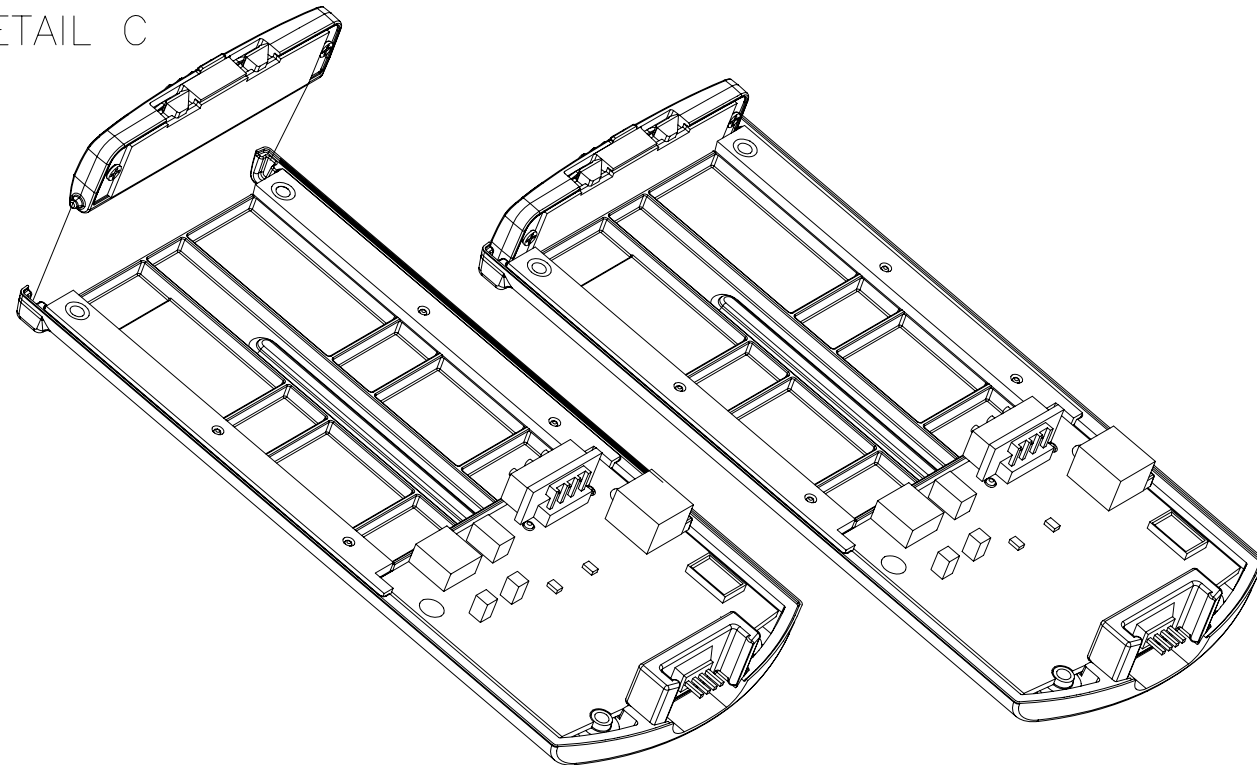
DETAIL A



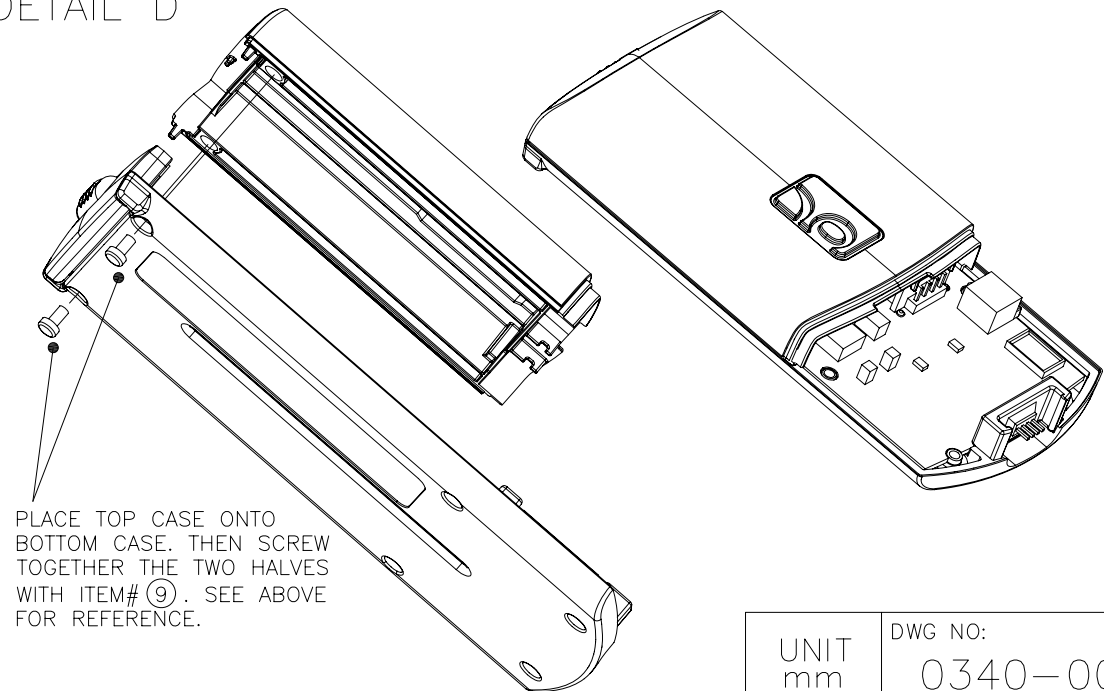
DETAIL B



DETAIL C

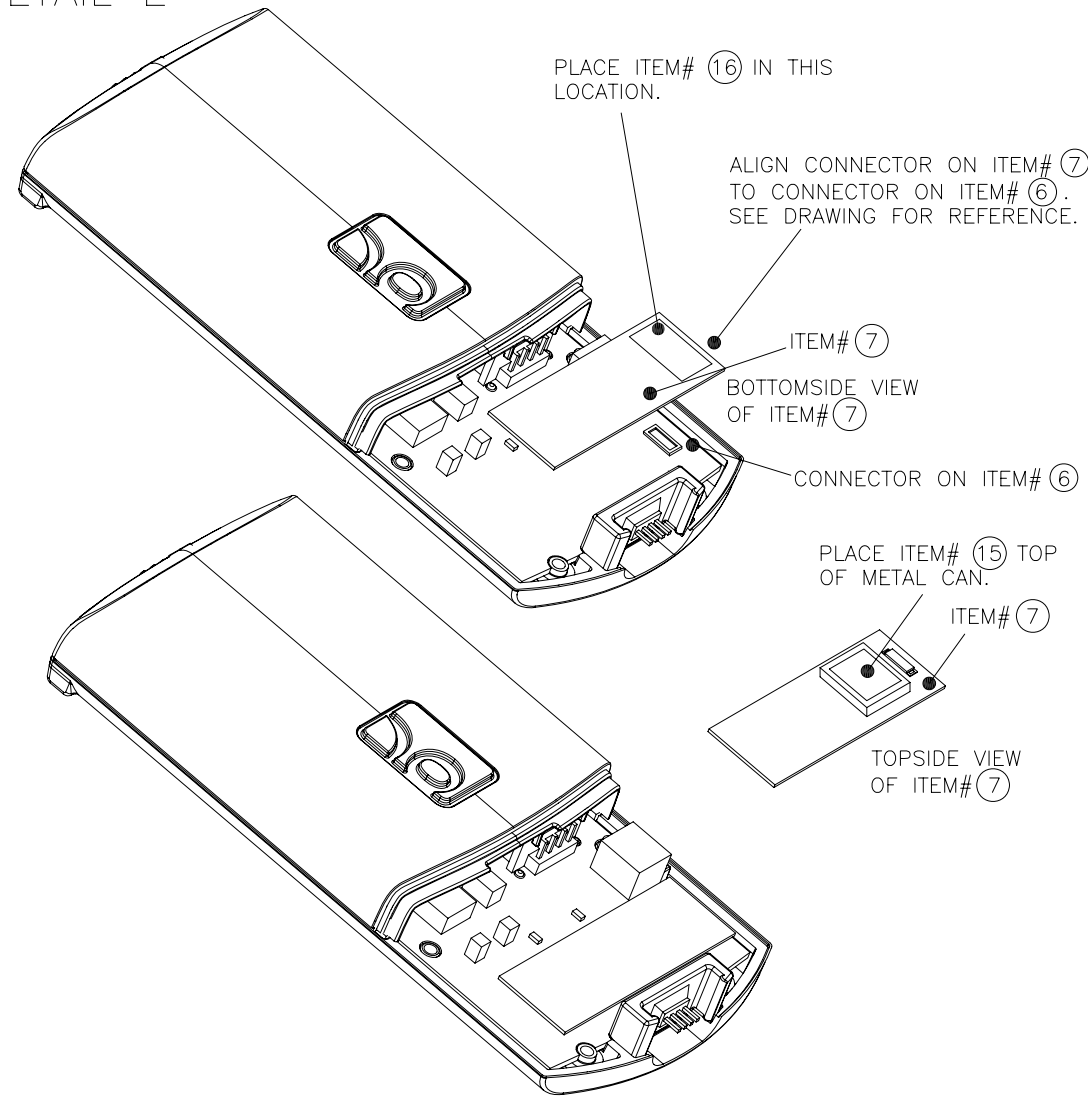


DETAIL D

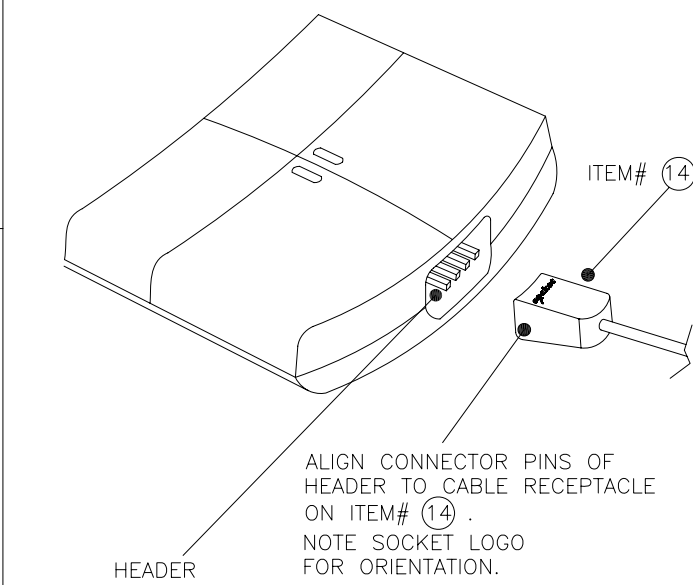
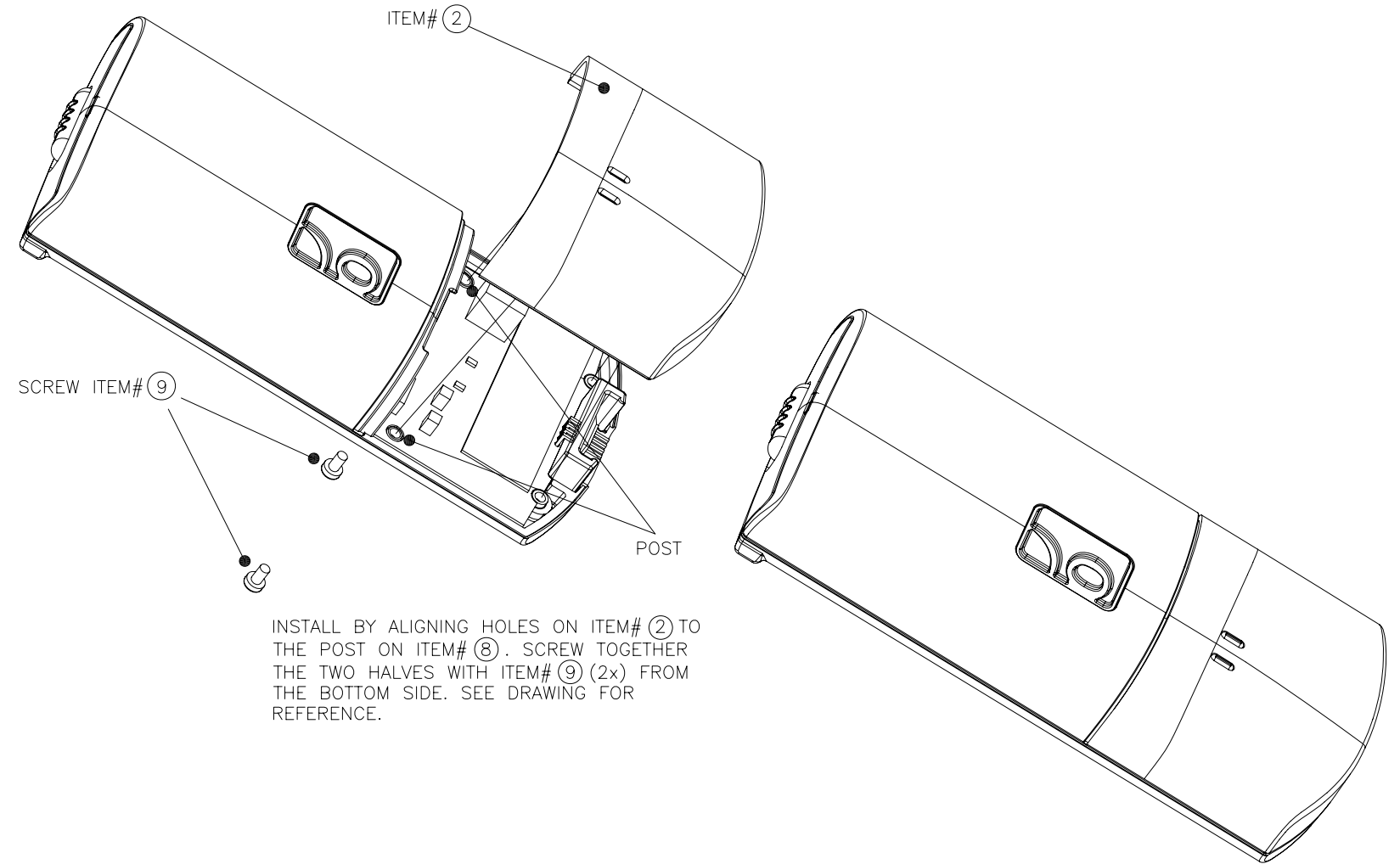


UNIT mm	DWG NO: 0340-00175			
	REV. A	SCALE N/A	SHEET 3/4	SIZE A

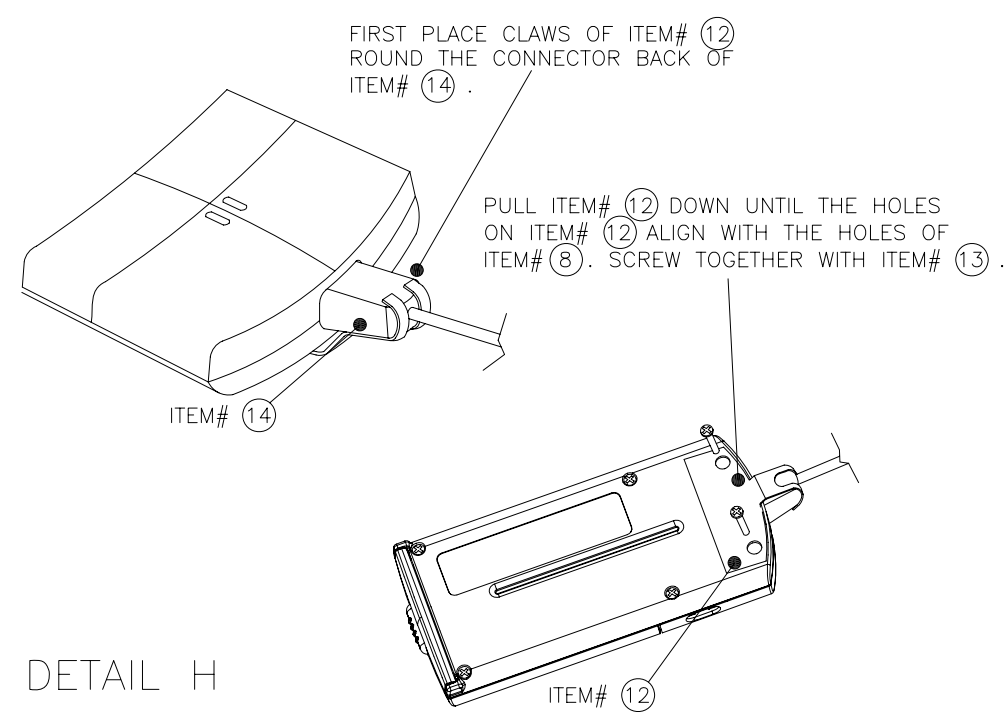
DETAIL E



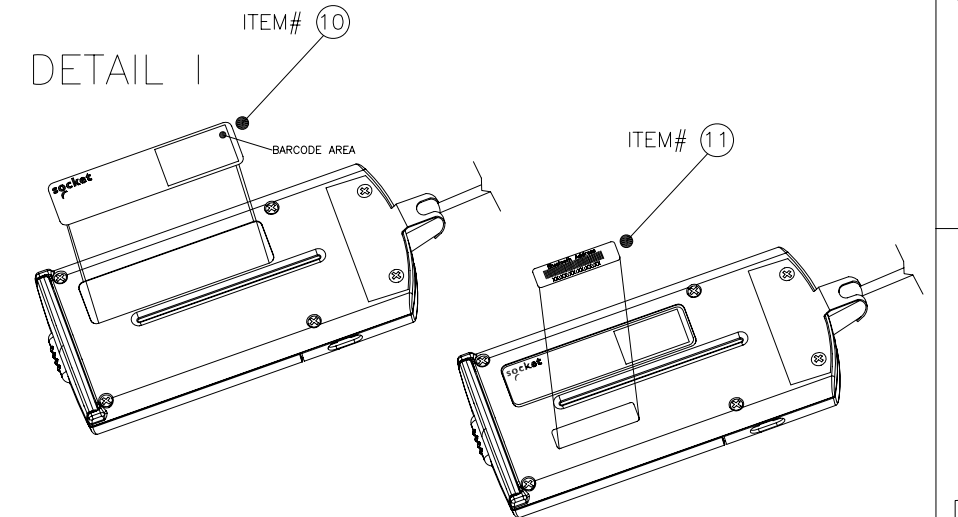
DETAIL F



DETAIL G



DETAIL H



DETAIL I

UNIT mm	DWG NO: 0340-00175			
	REV. A	SCALE N/A	SHEET 4/4	SIZE A