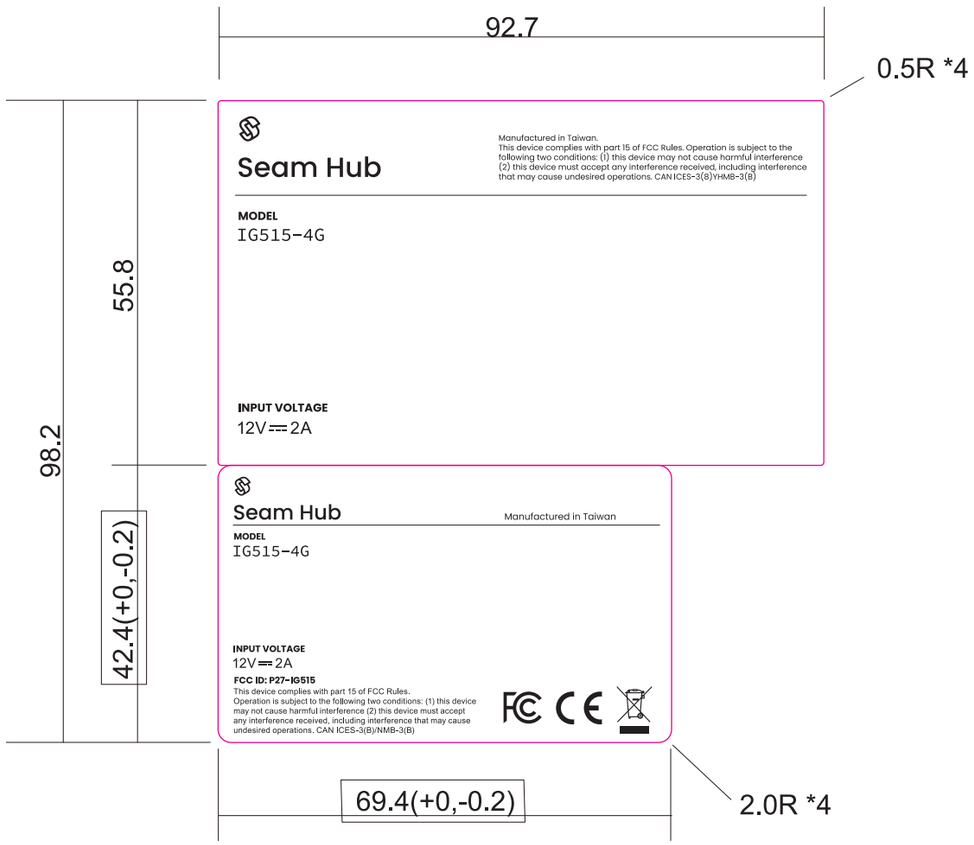
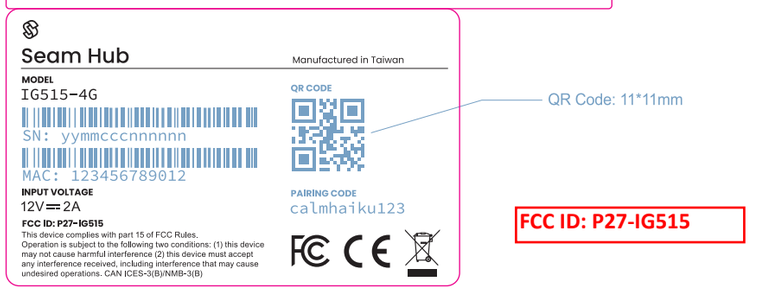


PRINTING DETAILS

Box Label

Product Label



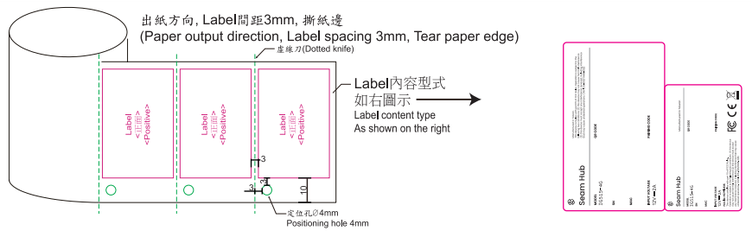
Printed Color: Pantone Black C
印刷油墨(Printing ink):黑色(UV161 SP-2)

紅框為刀模線不印刷 (The red frame is not printed for the die line)

藍色線條/字樣為工廠列印辨識使用
無須印刷(碳帶顏色為Pantone Black C)
Blue lines / typefaces are used for factory print identification
No printing required (color ribbon Pantone Black C)

■QR code format: https://i.getseam.com?sn=<SERCOMM_SERIAL_NUMBER>&pt=<SEAM_PAIRING_CODE>

■SN: yymmcccnnnnnn
(yy=西元年後兩碼, mm=生產月份, ccc=IG515 Project ID=DHV, nnnnnn=流水號)
■各代表號間用 "." 區隔



TOLERANCE TABLE FOR ME HOUSING PRINTING 外殼類印刷公差表
PLEASE REFER TO GRADE "A" 請參考A級公差

Printing Location 印刷位置公差	Tolerance Grade		Printing Content 印刷尺寸公差	Tolerance Grade	
DIM.	A	B	DIM.	A	B
0 < DIM.≤1.0	±0.10	±0.15	0 < DIM.≤2.5	±0.10	±0.15
1.0 < DIM.≤3.0	±0.15	±0.20	2.5 < DIM.≤10.0	±0.15	±0.25
3.0 < DIM.≤20.0	±0.20	±0.30	10.0 < DIM.	±0.20	±0.35
20.0 < DIM.	±0.25	±0.40			

ME HOUSING PRINTING ARTWORK NOTES
機台外殼印刷稿注意事項

1. Don't make changes without permission from SERCOMM ME
   在中磊結構工程師確認前,請不要改動圖面
2. The size in the box is the key inspection size
   方框內尺寸是重點檢驗尺寸
3. Sercomm color chip number:(XXXX)
   中磊色板編號 (XXXX)
4. Please follow printing font for all letters and printing color
   請根據圖面標示字體及顏色製作
5. The materials used in this part must be RoHS compliant
   印刷使用之料須符合RoHS

PACKAGE PRINTING ARTWORK NOTES
包裝類印刷稿注意事項

1. Don't make changes without permission from SERCOMM PE
   在中磊包裝工程師確認前,請不要改動圖面
2. The size in the box is the key inspection size
   方框內尺寸是重點檢驗尺寸
3. Material: 50#white Mylar,fog film PET for typing (**FR1125-25**)
   材質:50#白色Mylar,上打字用霧膜PET (**FR1125-25**)
4. Back embossed gelatin/Geracin backing paper,roll
   背壓花膠/葛拉馨底紙,成卷
5. The materials used in this part must be RoHS compliant
   本料件使用之材料須符合RoHS

REVISION NOTES
版本说明

V1.0	2021.11.03	Release

MODEL DETAILS
机种信息

MODEL NAME :	IG515-4G
PART No. :	932DHV0101
REVISION:	2.0
ME ENGINEER:	Kate Huang
DESIGNER :	Teresa Lai
DATE:	2021/11/03