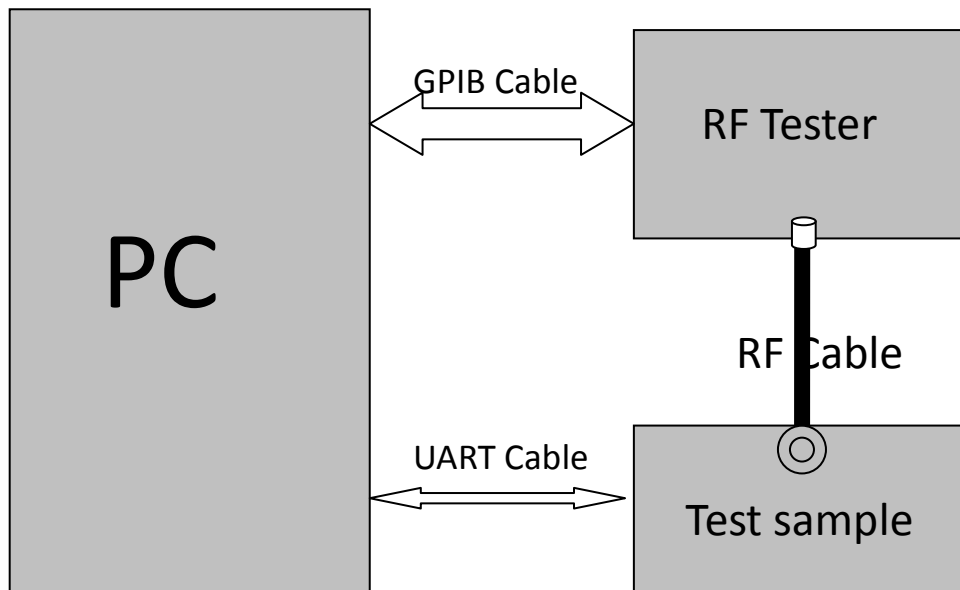


TUNE UP PROCEDURE

The General Information of the Device

FCC ID	2ACCL-MAXPLUS55
Model Name	MAX PLUS 5.5
Brand Name	IONE
Hard ware Version	G5 3.0
Soft ware Version	201511V1.0
Power Supply	DC3.7V by Battery
Battery parameter:	DC3.7V/2000 mAh
Frequency Band	☒ GSM 850 ☒ PCS1900 (U.S. Bands) ☒ GSM 900 ☒ DCS 1800 (Non-U.S. Bands) ☒ UMTS FDD Band II ☒ UMTS FDD Band V (U.S. Bands)
GSM Talking Avg. Output Power	GSM 850 :31dBm+1 dB, PCS1900 : 28dBm+1 dB
GPRS with 1 TX slot Avg. Output Power	GSM 850 :30dBm+1 dB, PCS1900 : 27dBm+1 dB
GPRS with 2 TX slot Avg. Output Power	GSM 850 :28dBm+1 dB, PCS1900 : 25dBm+1 dB
GPRS with 3 TX slot Avg. Output Power	GSM 850 :26dBm+1 dB, PCS1900 : 23dBm+1 dB
GPRS with 4 TX slot Avg. Output Power	GSM 850 :25dBm+1 dB, PCS1900 : 22dBm+1 dB
EDGE with 1 TX slot Avg. Output Power	GSM 850 :26dBm±1 dB, PCS1900 : 25dBm±1 dB
EDGE with 2 TX slot Avg. Output Power	GSM 850 :22dBm±1 dB, PCS1900 : 23dBm±1 dB
EDGE with 3 TX slot Avg. Output Power	GSM 850 :21dBm±1 dB, PCS1900 : 22dBm±1 dB
EDGE with 4 TX slot Avg. Output Power	GSM 850 :20dBm±1 dB, PCS1900 : 20dBm±1 dB
WCDMA RMC	UMTS BAND II:21dBm+1dB; UMTS BAND V:20.5dBm+1dB
WCDMA AMR	UMTS BAND II:21dBm+1dB; UMTS BAND V:20.5dBm+1dB
HSDPA Subtest 1	UMTS BAND II:20dBm+1dB; UMTS BAND V:20dBm+1dB
HSDPA Subtest 2	UMTS BAND II:20dBm+1dB; UMTS BAND V:20dBm+1dB
HSDPA Subtest 3	UMTS BAND II:20dBm+1dB; UMTS BAND V:20dBm+1dB
HSDPA Subtest 4	UMTS BAND II:20dBm+1dB; UMTS BAND V:20dBm+1dB
HSUPA Subtest 1	UMTS BAND II:20dBm+1dB; UMTS BAND V:20dBm+1dB
HSUPA Subtest 2	UMTS BAND II:20dBm+1dB; UMTS BAND V:20dBm+1dB
HSUPA Subtest 3	UMTS BAND II:20dBm+1dB; UMTS BAND V:20dBm+1dB
HSUPA Subtest 4	UMTS BAND II:20dBm+1dB; UMTS BAND V:20dBm+1dB
HSUPA Subtest 5	UMTS BAND II:20dBm+1dB; UMTS BAND V:20dBm+1dB
Max.AVG. Output Power(GFSK)	2dBm ± 1dB
Max. AVG. Output Power(π /4-DQPSK)	1dBm ± 1dB
Max. AVG. Output Power(8-DPSK)	1dBm ± 1dB
Max. Peak Output Power(BT4.1)	-4dBm ± 1dB
Max. AVG. Output Power(802.11b)	10.0dBm ± 1dB
Max. AVG. Output Power(802.11g)	9.0dBm ± 1dB
Max. AVG. Output Power(802.11n)	8.0dBm ± 1dB
Max. AVG. Output Power(802.11n 40)	7.0dBm ± 1dB

The Configuration Block Diagram for Tune UP



The Detailed Procedure Of Tune Up

1 Adjustment of RF Output Power:

- 1.1 The equipment setup as shown in Figure 1
- 1.2 Operation of PC adjusts equipment
- 1.3 Use RF Engineering Tools at PC side
 - 1.3.1 Select GSM850 Band:
 - 1.3.1.1 Set GSM850 Band
 - 1.3.1.2 Set ARFCN: 190
 - 1.3.1.3 TX ON
 - 1.3.1.4 Adjust the power to 33dBm (Power control level: PCL=5) by PA DAC value
 - 1.3.1.5 Repeat 4) for 15 times, and adjust the power level to 32, 31, 29, 27, 25, 23, 21, 19, 17, 15, 13, 11, 9, 7, 5
 - 1.3.1.6 Make 16 Ramp-Up/Ramp-Down data from the adjustment value of (5) and (6).
 - 1.3.1.7 Data of 5) and 6) is written to flash memory.
 - 1.3.2 Select PCS1900 Band:
 - 1.3.2.1 Set PCS Band
 - 1.3.2.2 Set ARFCN: 661
 - 1.3.2.3 TX ON
 - 1.3.2.4 Adjust the power to 30dBm (Power control level: PCL=0) by PA DAC value
 - 1.3.2.5 Repeat 4) for 15 times, and adjust the power level to 29, 28, 26, 24, 22, 20, 18, 16, 14, 12, 10, 8, 6, 4, 2, 0
 - 1.3.2.6 Make 16 Ramp-Up/Ramp-Down data from the adjustment value of (5) and (6)
 - 1.3.2.7 Data of 5) and 6) is written to flash memory.

2 Adjustment of oscillation frequency of VCXO:

- 2.1 The equipment setup as shown in Figure 1
- 2.2 Use Crystal AFC Control Tools to Set CapID and AFC DAC value
- 2.3 Set Band=GSM850,Set ARFCN=190,Set PCL=12
 - 2.3.1 Set AFC DAC=4096, fixed. (Check that V_{afc}=1.4V)
 - 2.3.2 Set CapID=0, and verify that frequency error >>10KHz
 - 2.3.3 Set CapID=63, and verify that frequency error <<-10KHz
 - 2.3.4 If the above 3 items are verified, then change CapID value to make frequency error be closed to 0 Hz as possible, record this CapID value
 - 2.3.5 Set CapID value got from step 4), then change AFC DAC value to make frequency error be closed to 0 Hz as possible, record this AFC DAC value.
 - 2.3.6 Download the CapID value and AFC DAC value to flash memory.

3 Adjustment of RX Sensitivity:

- 3.1 Select GSM850 Band:
 - 3.1.1 Set BCCH level:-85dBm; ARFCN:128
 - 3.1.2 Test sample make a call to connect RF Tester
 - 3.1.3 Set TCH level:-106dBm
 - 3.1.4 Measure BER II error at TCH ARFCN:128, 190, 251
 - 3.1.5 Tune up the RX matching circuit to make sure BER II <2% at each ARFCN.
- 3.2 Select PCS Band:
 - 3.2.1 Set BCCH level:-85dBm; ARFCN:512
 - 3.2.2 Test sample make a call to connect RF Tester
 - 3.2.3 Set TCH level:-106dBm
 - 3.2.4 Measure BER II error at TCH ARFCN:512, 661, 810
 - 3.2.5 Tune up the RX matching Circuit to make sure BER II <2% at each ARFCN.