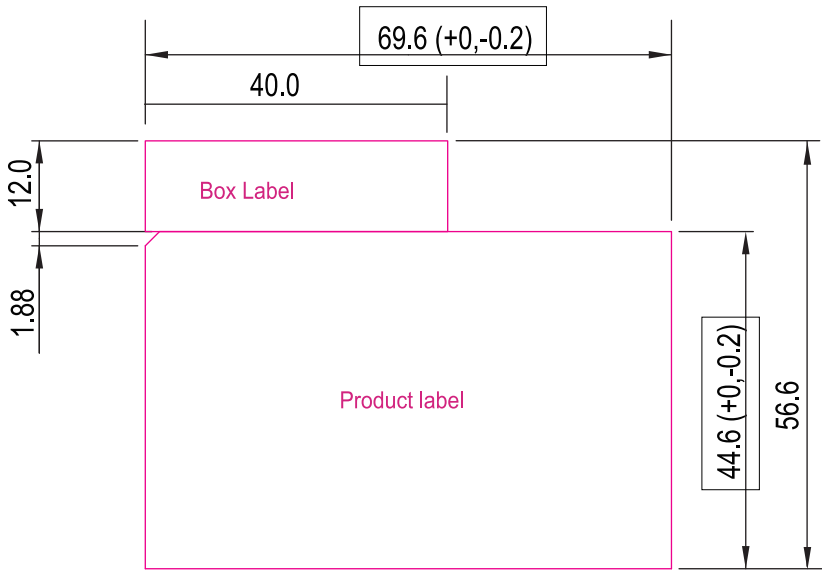
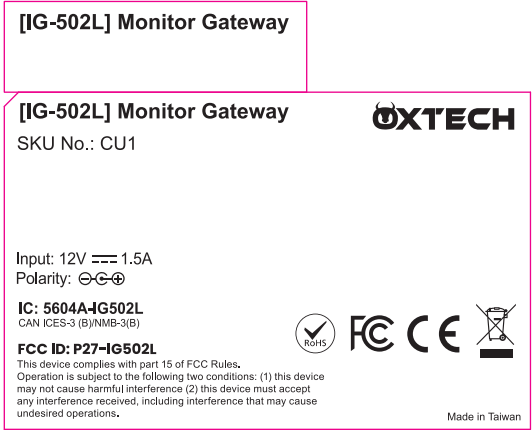




刀模線 (die line)



印刷圖稿 /Printed artwork

PRINTING DETAILS

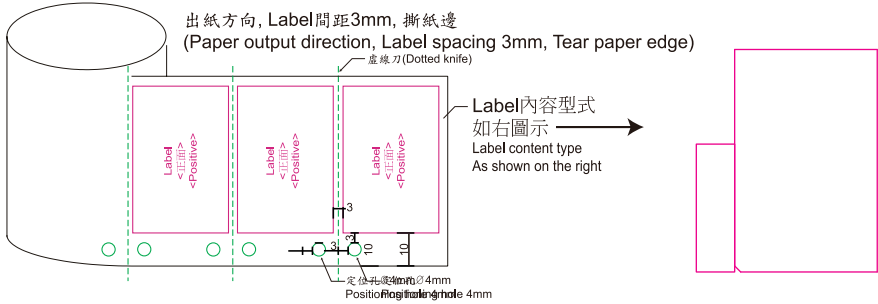


印刷色/printing: Black (Printing ink: UV161-SP2 )

刀模線不印刷/ Die line is not printed

藍色線條/字樣為工廠列印辨識使用, 無須印刷

Blue lines / typefaces are used for factory print identification  
No printing required



TOLERANCE TABLE FOR ME HOUSING PRINTING 外殼類印刷公差表  
PLEASE REFER TO GRADE “A” 請參考A級公差

| Printing Location<br>印刷位置公差 | Tolerance Grade |       | Printing Content<br>印刷尺寸公差 | Tolerance Grade |       |
|-----------------------------|-----------------|-------|----------------------------|-----------------|-------|
| DIM.                        | A               | B     | DIM.                       | A               | B     |
| 0 < DIM. ≤ 1.0              | ±0.10           | ±0.15 | 0 < DIM. ≤ 2.5             | ±0.10           | ±0.15 |
| 1.0 < DIM. ≤ 3.0            | ±0.15           | ±0.20 | 2.5 < DIM. ≤ 10.0          | ±0.15           | ±0.25 |
| 3.0 < DIM. ≤ 20.0           | ±0.20           | ±0.30 | 10.0 < DIM.                | ±0.20           | ±0.35 |
| 20.0 < DIM.                 | ±0.25           | ±0.40 |                            |                 |       |

ME HOUSING PRINTING ARTWORK NOTES

機台外殼印刷稿注意事項

- Don't make changes without permission from SERCOMM ME  
在中磊結構工程師確認前, 請不要改動圖面
- The size in the box is the key inspection size  
方框內尺寸是重點檢驗尺寸
- Sercomm color chip number:(XXXX)  
中磊色板編號 (XXXX)
- Please follow printing font for all letters and printing color  
請根據圖面標示字體及顏色製作
- The materials used in this part must be RoHS compliant  
印刷使用之料須符合RoHS

PACKAGE PRINTING ARTWORK NOTES

包裝類印刷稿注意事項

- Don't make changes without permission from SERCOMM PE  
在中磊包裝工程師確認前, 請不要改動圖面
- The size in the box is the key inspection size  
方框內尺寸是重點檢驗尺寸
- Material: 50#white Mylar,fog film PET for typing(Model:FR1125-25)  
材質:50#白色Mylar, 上打字用霧膜PET(型號:FR1125-25)
- Back embossed gelatin/Geracin backing paper,roll  
背壓花膠/葛拉馨底紙, 成卷
- The materials used in this part must be RoHS compliant  
本料件使用之材料須符合RoHS

REVISION NOTES

版本说明

V1.0 2022.02.11 Release

MODEL DETAILS

机种信息

MODEL NAME : IG502L\_US

PART No. : 932DPX01WY

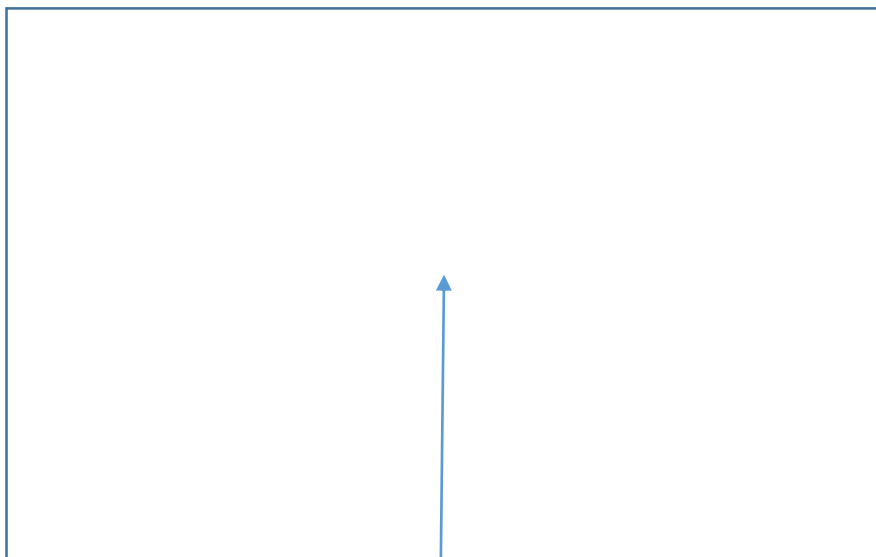
REVISION: 1.0

ME ENGINEER: Martin Hung

DESIGNER : Teresa Lai

DATE: 2022/02/11

Back side



Label location